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chemical processing

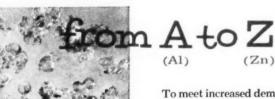
RESS IN CHEMICAL MATERIALS Properties and uses of over 600 hemical items introduced in 1956 Feature starts on page 43

> F. S. Swackhamer, CCDA President and executive at Shell Chemical, tells how to coordinate research with what the consumer really needs Page 11

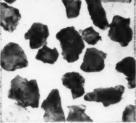
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Recordings pressed on formulations containing a fumer carbon black recently introduced will not hold state electricity... no fuzz, no buzz from pesky dust particle that usually cling to the spinning platters. This black bonanza for woofers and tweeters gets its dust-shedding ability from an extremely low degree of electrical resistivity.

Carbon black, developed by Cabot, Boston, Mass., is jut one item of more than 600 in this month's CHEMICAL PROCESSING feature, our listing of 1956 chemical developments. Look through the list, maybe there are more are items that will make your job easier. (See page 43.)

Dynel data — husbands attention

Timely booklet details essential "do's" and "don'ts" in the proper care of coats, especially those of man-made furs fabricated from Dynel acrylic fiber. Booklet, "How to Buy a Winter Coat", is published by Textile Fiber Dept., Carbide and Carbon Chemicals Co., Div. of Union Carbide and Carbon Corp., 100 E. 42nd St., New York 17, N.Y. Check 2587A on form opposite last page.

Hurricane inspector

Sit in 100 ft of water in the open sea and measure force of waves, winds, tides, and currents during a hurricant that's the job for the robot "Hurricane Inspector being built by Gulf Oil Corporation. This will be the first sleuth, either human or electronic, to scientifically measure these forces in water depths over 100 ft.

The "Inspector" will record height of waves, period be tween crests, and tide during their occurrence. Wind to locities up to 100 mph will be noted by a wind velocity wind direction indicator; a wind gust indicator handle higher values. Electric strain gages transmit data on ware and current forces from two concentric steel tube piles.

(Please turn to page 267)

with which is combined CHEMICAL PROCESSING PREVIEW and Chemical Business

for men who manage

Vol. 20

April 1957

No. 4

CHEMICAL PROCESSING Magazine American industry wherever chemicals and chemical processes are involved.

Basic Chemical and Chemical Processing Industries

Industrial inorganic & organic chemicals (acids, alkalis, plastics, synthetic fibers, ex-plosives, etc.)

Drugs & medicines Soap & cleansing products Paints, varnishes, lacquers Gum & wood chemicals (Naval Stores)

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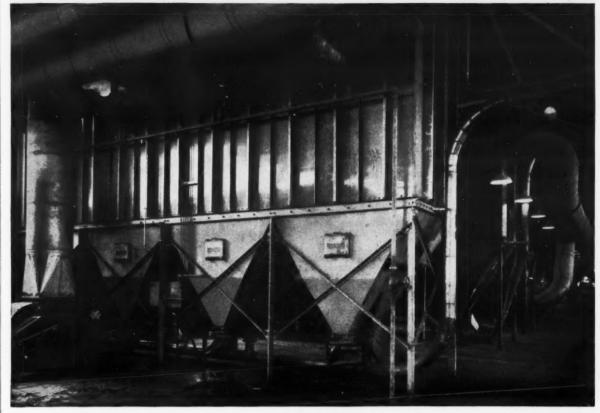
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Goodyear clears the air



Dracco Dust Control installation at Goodyear plant safeguards profitable operation by recovering dust from Banbury mixers. Special design features include (1) separate collection of re-usable dust and waste material and (2) automatic return of re-usable materials to process by Airstream Conveyor.

Dracco dust control improves plant conditions three ways

Uncontrolled dust can be an insidious efficiency-destroyer in any plant - cutting worker output . . . increasing maintenance and cleanup costs ... wasting valuable materials . . . threatening workers' health . . . contaminating products ... shortening the life or high precision of machinery.

The most effective way to clear up a dust problem is with a Dracco Dust Control System, custom-engineered to meet your particular

Bulletin 800 is Dracco's 40-page catalog on dust control and recovery. Contains detailed facts and figures on all dust control equipment. For your copy, write Dracco today.

requirements. Take a recent example at Goodyear Tire & Rubber Company's Jackson (Michigan) plant: thick black clouds of carbon black, sulfur, zinc oxide and other chemicals were formed each time Banbury mixers were charged. Workers could not remain in the vicinity and re-usable materials were being wasted.

With Dracco Dust Control on the job, the situation is vastly improved: dust created at the mixers is col-

lected and re-used . . . clean-up problems are minimized ... workers are more efficient.

Your dust problems may be costing you more than you think. A Dracco engineer will be glad to show you how efficient dust control can stop these losses. Write or call

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airstream conveyors

When inquiring check 2588 opposite last page

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chemical processing

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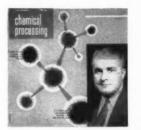
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THIS MONTH'S COVER

Artist's conception of molecule sets stage for this month's feature — Chemical Materials (page 43). More than 600 chemicals introduced in 1956 are indexed and described in the spotlighted section.

F. A. Swackhamer, President of the Commercial Chemical Development Association, who is shown on cover, tells how to coordinate these chemical discoveries with commercial needs (page 11).



REGULAR FEATURES

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- The product directory, pages 257 to 260, is your guide to all articles and advertisements
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over the editor's shoulder



Keeping tabs on chemicals

When we queried all chemical-making companies to find out their new developments for 1956, we came up with a compilation of 625 items. And although we divided these into two listings - commercially available and development-scale items - the compendium still looked a little unwieldy.

Since we want this sea of information to be at your fingertips whenever you need it, we did something no other magazine has done - we indexed all these products by their uses, and organized it so you can find at a glance any materials available to help solve your plant processing or product problems. This "Use-Index" will be found on page 44.

Assume, for example, that you've a problem in pigmenting a certain compound and you're wondering if there's anything new that you haven't tried.

Since all pigments developed during 1956 are indexed under Dyes and Pigments in the "Use-Index," you would just look under this heading on page 44, note the reference numbers given there, and flip to the corresponding product numbers in the descriptive listings (starting on page 47). If what you find interests you, you can contact the manufacturers for more details, even samples. Full company names and addresses will be found on page 94.

If making pigments is your business, then look under Dyes and Pigments - Int. for the key to what's new here . . . and follow the same procedure.

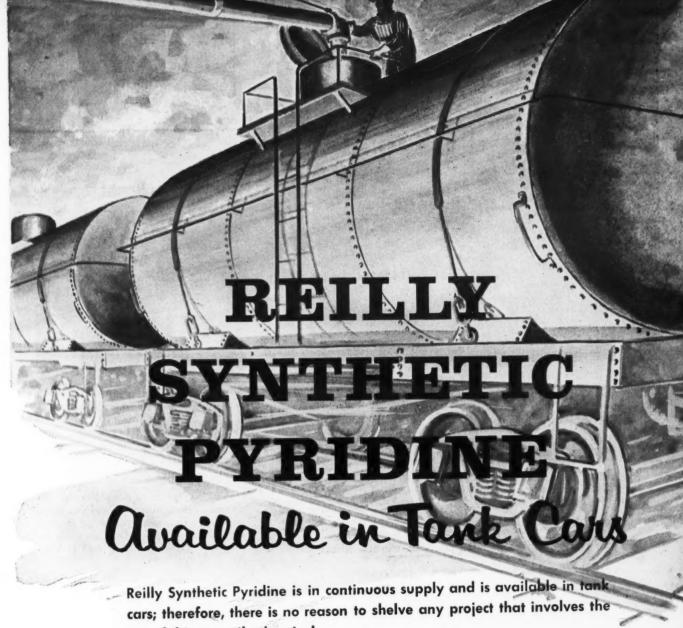
We've asked our printer to make up a limited number of reprints of this whole report. If you'd like a copy, they're available at \$1 each. The price is less for quantities.

Frank E. Mc Elioy

ASSOCIATE EDITOR

For more information on product at right, specify 2589 . see information request blank opposite last page.





use of this versatile chemical.

Reilly's position is unique, for only from Reilly can you obtain Synthetic Pyridine — from sample quantities to tank cars.

Send for your 1957 copy of the Reilly Chemical Index



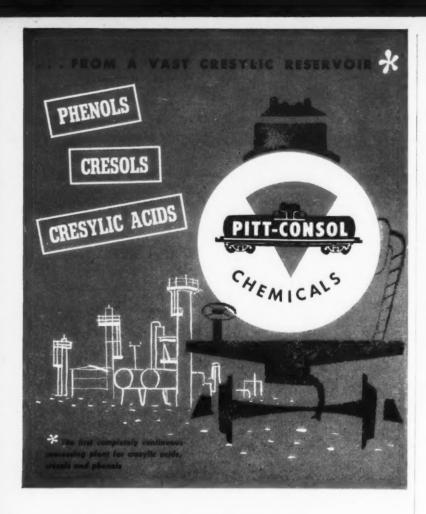
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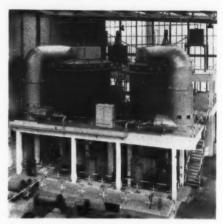
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Spray dryers are key point in pickle-solution recovery process

Recovers waste pickle solution

Possibly the answer to a problem that has plagued steel manufacturers and fabricators for years, a continuous process for regenerating waste pickle solutions has been developed in Germany and licensed to Koppers Company.

Key to the system is a spray dryer which concentrates the spent liquor to a slurry of iron sulfate crystals suspended in concentrated acid. After separating the crystals, acid is diluted and recycled back into pickling bath.

Next month's Ideas section describes the process and points up the many advantages involved.

Blending under vacuum

When gage glasses will not work because your product is too viscous, and some ingredients cannot be measured satisfactorily by displacement meters, accurate determination of weights and volume is a problem. At Pennsylvania Industrial Chemical Corp., "in still" blending was not possible with previous methods of depth and volume measurement being used there.

PICCO solved this measurement problem by using a combination of depth and specific gravity gages. Accurate, safe determination of exact weight of product in stills and quantity of material added is now handled quite easily. And reproducible blending in the stills under vacuum can now be done

Assistant Editor Ted Wett made a trip to PICCO's Clairton, Pa., plant, talked to Chief Engineer William D. Johnston, and wrote the story that appears in May's Instrumentation and Control section.

Nuclear power -How safe?

On February 9, the switch was thrown that placed into continuous operation an experimental boiling water reactor for the generation of electric power. Looking ahead into the future when these reactors will be furnishing power to the chemical industry, CHEMICAL PROCESSING in May reports on the safety features of these reactors by describing the one at Argonne National Laboratory.

CP editor Ted Meinhold went out to Argonne and brought back the story that will appear in May's Safety section.

Getting the "bugs" out of the latex

Next month's New Solutions section tells how Goodyear Chemical division ironed the wrinkles out of its process for making synthetic butadiene/styrene latex by continuous process — the first in the country.

Big problem was foaming in the vacuum stripping of unreacted styrene and in latex concentration. This foaming caused costly shutdown for cleaning. Story relates how Goodyear solved the problem, cutting foamovers and even improving stripping rates on some of the latices.

CHEMICAL PROCESSING

Here's a quick preview of features you'll find in May CHEMICAL PROCESSING



CHICAGO, ILL — The Materials Session of the 12th Annual Exhibit and Conference of the Reinforced Plastics Division of The Society of the Plastics Industry, Inc. Left to right: John I. Wheeler, George Lubin, Semond Levitt, Irving N. Einhorn, and Dr. Alex Sacher, with Frank W. Reinhart presiding. Panel also included Dr. Irving Skeist and Richard J. Savage, vice chairman (not shown). Over 200 attended this session, discussed new developments in materials for reinforced plastics

Report on reinforced plastics

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Recent meeting of the Society of the Plastics Industry's Reinforced Plastics division brought together a panel of experts who discussed developments in the field of resins, reinforcements, fillers, core materials, and pre-impregnated materials — a 140 million pound a year business. Next month's Chemical Materials section will bring you a report on the meeting and up-to-date information on the reinforced plastics field.

Cuts tube surface needs 33 percent

Most important feature of a newly designed doublefired process heater is the fact that it produces high efficiency at a minimum cost . . . because the unit requires only two-thirds the radiant tube surface required in conventional wall-tube heaters. Principle involved is double firing of vertically suspended tube banks.

Developed jointly by Sun Oil and Alcorn Combustion Company, the units are in successful operation at Sun's Marcus Hook, Pa., refinery.

In next month's Processing Equipment section, Ralph Morrow, Assistant Process Engineer of Sun's Engineering Section, describes the unit, its uses and advantages.



FIRST COST

The BIRD requires no expensive vacuum or filtrate pumps, no complicated slurry feed system, nor complicated controls. Floor space savings are often substantial.

The BIRD is shipped as a completely assembled, self

INSTALLATION COST

contained unit, and can be simply dropped onto its foundation. All that is then necessary is to hook up the feed line and provide means for carrying away filtrate and solids. Installation is a cinch compared with other equipment.

MAINTENANCE COST

The BIRD requires no operator — no watching. Available in sizes that avoid necessity of extreme speeds. This means lower power consumption.

OPERATING COST The BIRD often runs for years without major overhaul or parts replacements — nothing beyond routine lubrication.

The Bird Research and Development Center helps to obtain pilot scale test data on cost as well as performance. Why not get the facts and figures in advance of your investment in filtration equipment.

THESE TWO BIRDS, SIMILAR TO MANY OTHERS, ONLY REQUIRE ANNUAL SHUTDOWN FOR GENERAL INSPECTION.

They are handling a salt in the course of producing one of the popular synthetics. Service like this illustrates low maintenance cost, a BIRD advantage on any application.





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From TEST RUNS in your Plant... under Your OWN Operating Conditions... To Satisfactory Operation on the Production Line...

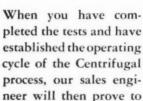


16" Centrifugal Test Machine

When Solids-liquid processing is your problem, we can install our 16" Reineveld for testing in your plant (with solid or

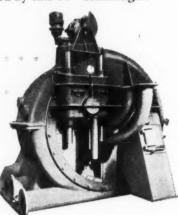
perforated bowl). After a day or so of instructions, your own personnel takes over to put this pilot plant Centrifugal through its paces. Complete solids-dewatering and washing can be accomplished by this 16" Centrifugal.

79" Reineveld Centrifuge



you the economical values to be gained by the installation of a scaled-up production model such as the 79" Reineveld Centrifugal illustrated here.

Write us for further information and request brochure RC-356, or better yet, call for a visit of our Sales Engineer.





When classifying or thickening is desired, the Heyl & Patterson Cyclone is the most economical tool for a plant where continuous flow is preferable.

H & P CYCLONES are standard in stainless steel or with rubber-lined aluminum or carbon steel bodies. They are capable of handling as little as 8 GPM, with no upper limits.

Circuits employing staged Cyclones are often used.



Heyl & Patterson's Cyclone Brochure C-954 available upon request.



"Many a good researcher is lost by placing him in administrative positions. It is the job of management to . . .

give chemists pr

DR. C. L. THOMAS

Director of Research & Development
Sun Oil Company

NOT LONG AGO, an honor student at one of our prominent eastern schools was being interviewed for a position in research. The boy had an enviable record . . . indeed, his professors were convinced that he would make an outstanding scientist. The student, however, had other ideas. Instead of taking graduate work in physics, he was intending to enter the Business Administration school so that he could move up into administrative positions rather than remain a scientist.

Don't misunderstand me . . . I am not belittling good technical administrators. They are hard to find . . . and are indispensible. Rather, I am concerned about the chemistry or engineering student working on his PhD who says, "Heaven help me if I ever turn out to be a good bench chemist; then I'll never amount to anything in industrial research!"

All of us know that research has been growing rapidly within the industry, and as it grows it has needed research leaders, group leaders, section chiefs, managers, directors, and such. At the same time, we must realize that the more the chemist advances along



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THE AUTHOR

Dr. Thomas joined Universal Oil Products in 1939, where he was a moving force in the development of a highly efficient synthetic silica-alumina catalyst for petroleum cracking. He was with UOP until 1945, when he became director of research for Great Lakes Carbon Company. He joined Sun Oil in 1951 and, although his work has been largely administrative, he has played an important role in Sun's development of custom gasolines.

Dr. Thomas has been Chicago Section chairman of the ACS, vice chairman of its Petroleum Chemistry Division, and chairman of the Committee on Constitution and Bylaws. He recently was awarded the Honor Scroll Award by the Pennsylvania chapter of the American Institute of Chemists. These are his remarkswhen accepting the Award.



. . . while they work at what comes naturally to them."

these administrative lines, the less he deals with chemistry. The more he progresses administratively, the less he is able to use his creative ability. He has too many other urgent problems that crowd out his creative thinking.

Of course, the industrial management system has been responsible for this. A title, with people working for you, means "status." More people, more status... and still less chemistry. And every administrator in industry can tell about losing a good chemist and gaining a poor administrator by promoting him.

In their desire for recognition, all chemists seek "professional status." And when we try to help the chemist get this recognition, what have we been doing? We suggest that he take part in civic affairs, get on the school board, give luncheon talks on the importance of the industry and chemistry in general, maybe be a Boy Scout leader, even write "letters to the editor", pointing out chemical errors in the press.

I needn't point out that these activities aren't natural

(Please turn to page 253)



"Plant Down Time Was Materially Reduced"

During the first three years of operation, before the LaBour pumps were installed, this contact acid plant experienced frequent shut-downs. Because the pumps are under suction lift, handling up to 98% sulphuric at temperatures up to 85°C., it was considered normal when pump packing lasted a week and there were many times when repacking became necessary in a matter of hours.

In 1946 they replaced with LaBour Type G pumps, which are packingless, and their troubles

were over. Four years later when they doubled the capacity of the plant they bought more LaBours. The original LaBours are still on the job, each pumping 150 gallons per minute around the clock.

You can profit from this experience. When your process depends upon the operating continuity of a pump, you need a LaBour—and when you need a LaBour, nothing else will do. Write for full information.

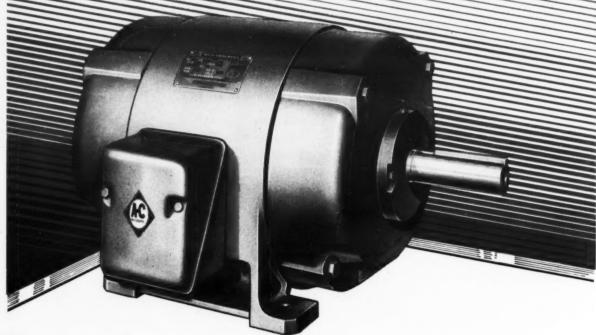


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NEW Synduction MOTOR



Do you have an Application Requiring . . .

- ... Constant speed, regardless of load or voltage, depending only on frequency.
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- ... Adjustable speed with minimum variation at any speed setting.

Synchronous Speed with Induction Simplicity

Allis-Chalmers new development — the Synduction motor — offers these characteristics at low cost — with the dependability of an induction motor. In addition to constant speed from no load to pull-out, it also offers across-the-line starting, wide range of speeds and high efficiency. It's another example of MORE motor pioneering by Allis-Chalmers.

Allis-Chalmers invites your inquiry, in the belief that many processes can be improved by the application of *Synduction* motors. Our engineers will gladly analyze your present operations to help you determine where *Synduction* motors can be applied profitably. Call your A-C office or write Allis-Chalmers, General Products Division, Milwaukee 1, Wisconsin, for Bulletin 51B8440.

Synduction is an Allis-Chalmers trademark.



ALLIS-CHALMERS

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Mr. F. S. Swackhamer joined Shell Chemical Corporation in 1948 as senior technologist. Two years later, he rose to manager of the resins and plastics department. This year he was named manager of sales development for all chemicals sold by the Chemical Sales Division of Shell.

Mr. Swackhamer earned a master's degree in organic chemistry at Polytechnic Institute of Brooklyn. He received his bachelor's degree in chemistry from Rutgers.

Do new scientific discoveries alone guarantee greater sales?

Equally important with scientific discovery is the answer to this question –

What products does the consumer need now? Here's how to find out



F. S. SWACKHAMER

President, Commercial Chemical Development Association
Manager, Sales Development Department
Chemical Sales Division, Shell Chemical Corporation

In the past two decades the orientation of our chemical industry has swung more and more toward the laboratory. And with this shift, we have somehow begun to lose sight of a very important man . . . the consumer.

We are developing this blind spot probably by a misinterpretation of the function of research. We think of a new scientific discovery as a guarantee of increased sales. We are inclined to forget that a new product, after it has passed all the tests of laboratory and production, still faces the hardest test of all . . . is it something the consumer needs now? If it cannot pass this test, it is a failure commercially, regardless of how startling was the discovery that gave it birth.

The misconception of the role of the consumer is not something new to business. Fifty years ago

businessmen believed that the customer could be made to buy whatever their plants could produce. Today we paraphrase that attitude — only we substitute "laboratories" for "plants".

Both attitudes are too self-centered to be constructive. At their core is the belief that business is determined by the producer . . . not by the consumer. When we stop and think about it, we all know that these attitudes are unsound. We all recognize that a company's growth must come from the outside . . . from a consumer who puts cash on the barrel head for a product he needs. Remember: "He who pays the fiddler, calls the tune."

These misconceptions also dissipate the effectiveness of the research scientist. Working in a laboratory far removed from the consumer, he cannot be expected to anticipate the problems that the consumer finds in his every-day work. The problem of the consumer — what he needs, wants, sees, and thinks — must be reflected back to the laboratory. This is a job for the commercial development man.

How To Do It

How do we accomplish this task? First, we have to find which of the consumer's wants shows the most promise from a research standpoint. In other words, what new product will open up the most fertile market?

We can accomplish this task by finding the answers to these four objectives:

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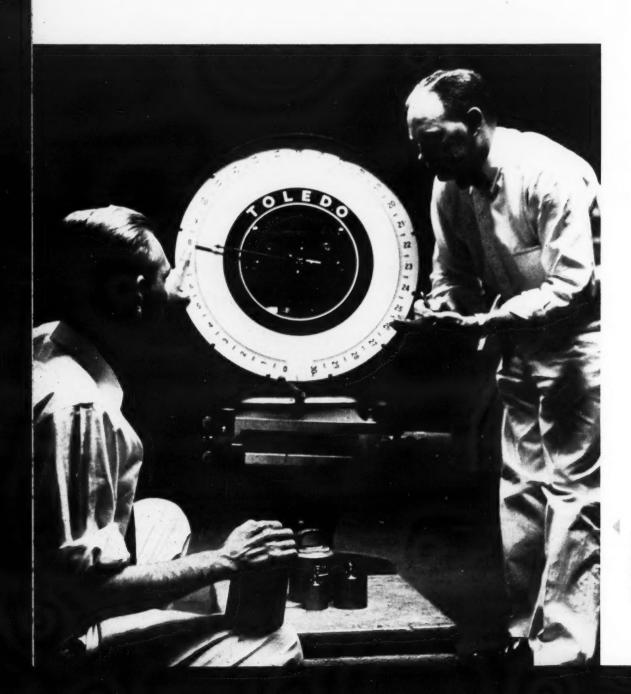
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THE BIG CHANGE AT LILLYPH





RALPH W. ERNSBERGER is chairman of the committee which planned and supervised Lilly's conversion to the metric system.

As head of the Pharmaceutical Development Department, Ernsberger has been responsible for over 2500 pharmaceutical manufacturing formulas. The changeover to the metric system has alone decreased the work of revising, maintaining, and costing these formulas by about 20%.

A native of Ohio, Ernsberger received his BS in chemistry in 1939 from Otterbein College, Westerville, Ohio. He obtained a MS degree in chemical engineering from Ohio State University, subsequently joining Carbide and Carbon Chemicals Corp. He came with Lilly in 1946, and in 1951 became head of the Pharmaceutical Development Department.

The biggest hurdle of the changeover was the conversion or replacement of all dispensing equipment, scales, balances, and other measuring devices. Edward V. Meith (left), Instrument Department supervisor, and James E. Steep, weights and measures operator, are shown recalibrating a 30-kg scale

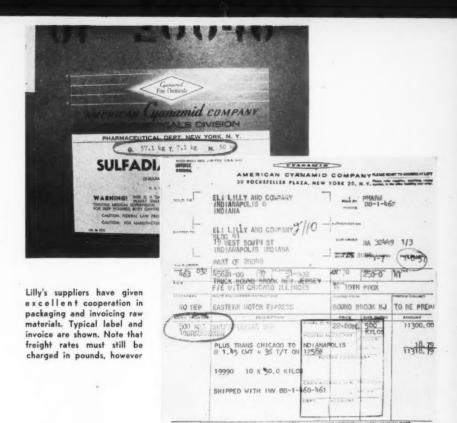
YPHARMACEUTICAL

One of the key men behind Eli Lilly's changeover to the metric system tells why-

and also gives us an interesting look into the future

by RALPH W. ERNSBERGER

Head of Pharmaceutical Development Department and Chairman of the Metric Committee Eli Lilly and Company, Indianapolis, Indiana



Our company converted to the metric system of weights and measures for a very practical reason—to save money.

For many years, in its internal operations our company had used a complex system involving avoirdupois, US volumetric, apothecaries', and metric units. More than 1500 different raw materials were ordered, received, recorded, weighed, and accounted for in one or more of these four systems.

Duplicate equipment was needed in many instances, and employes were required to operate in any one or all of the above systems. There were many opportunities for inadvertent errors in specifying quantities, keeping records, and handling materials. The cost of checking and double-checking to prevent such errors, the duplication of effort, the repeated work, and reconciliation of accounts undoubtedly added many dollars to the cost of doing business.

How This Multiplicity of Systems Came About

In the early days of the pharmaceutical industry, the apothecaries' system of weights and measures was established to provide a fractional measure for dosage requirements. Later, the avoirdupois system was combined with apothecaries' units to express large quantities in units of lesser denomination. The transition to the metric system began two or three decades ago, when vitamins were introduced, and metric units were superimposed on the already existing avoirdupois-apothecaries' systems.

Vitamins were developed by scientists who were, perhaps, closer to the chemicals end of the trade than to the strictly pharmaceutical side. They were accustomed to thinking in metric terms. As vitamins became a household word throughout the country, great quantities of raw materials moved in the metric system from the fine chemicals producers to the pharmaceutical manufacturers.

Vitamins were followed by antibiotics. When Sir Alexander Fleming first developed penicillin, his product was so impure that it was not possible to establish a uniform dosage on the basis of a weighed quantity. Therefore, an arbitrary system of international units was established to specify the potency of penicillin. The purity of penicillin soon reached the point where it was possible to specify the absolute potency of the antibiotic in terms of units per milligram. As producers became more skilled in fermentation processes and the purity of the product increased, penicillin yields and the record-keeping associated with it were expressed on a weight basis. When weight

units were established, it was a natural step to adopt the metric system for penicillin,

With the advent of today's broad-spectrum antibiotics, purity was established at a high level before marketing began; and from the very beginning, dosages were expressed in metric units.

Dosages of the newer drugs — such as the steroid compounds, cortisone, and ACTH — have been universally expressed in metric units. The pharmaceutical manufacturer produces the drug in metric units, the physician prescribes the medicine in metric units, and the patient has come to recognize that he is taking a quantity of drug measured in metric units.

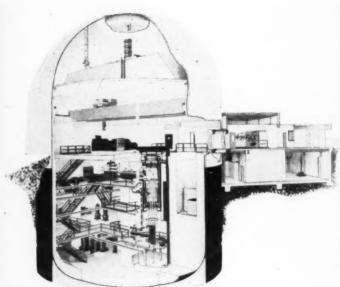
Groundwork to Simplification is Laid

This evolution of dosage forms from the apothecaries' weight to the metric had so complicated Eli Lilly and Company's internal operations that it was necessary to manipulate figures, records, and accounting procedures in several systems of measurement. Additional personnel was required for the tedious mathematical conversions needed to conduct business in all of these systems.

The idea of adopting the metric system at Lilly originated soon after World War II with the late

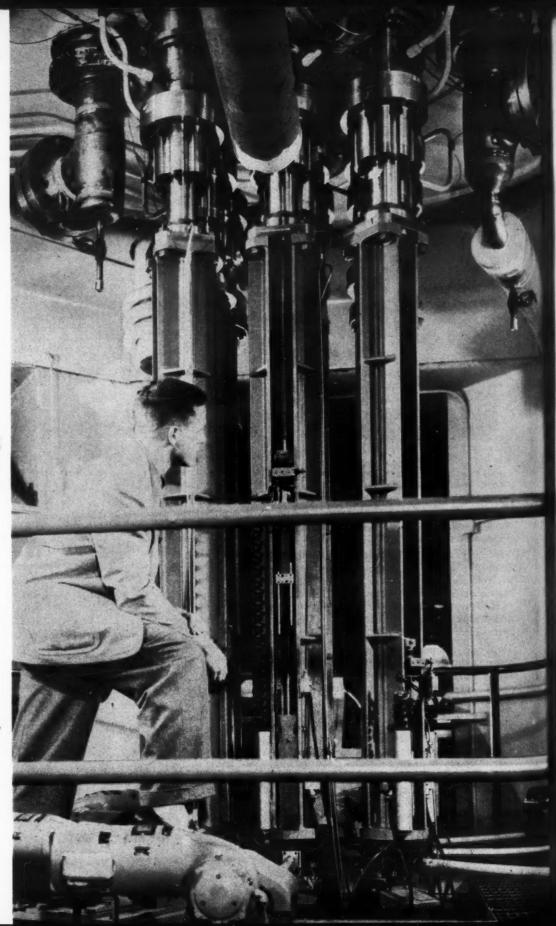
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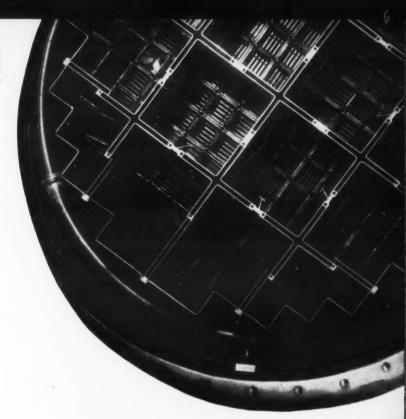


To safeguard against contamination of surrounding atmosphere in case of an accident, the entire power plant building is enveloped within an air-tight, welded steel shell, 80' in diam x 119' high

The nine control rods of Argonne's EBWR are driven by these mechanisms under reactor



View of a portion of the 114 fuel assemblies inside reactor. Photo was taken during the critical fuel loading operation prior to start-up



The switch has been thrown on the first nuclear power system in the US. Of historic significance in the development of atoms for peace . . .

ARGONNE LIGHTS UP WITH THE ATOM

TED F. MEINHOLD, Associate Editor

The first nuclear power system in the US designed and built solely for experimentation in the generation of electric power is now in continuous operation at Argonne National Laboratory, Lemont, Illinois. Designated the EBWR (Experimental Boiling Water Reactor), it produces 5000 kw of electricity from 20,000 kw of reactor heat in the form of 600 psig steam. The electricity produced is enough to meet the major portion of the laboratory's electricity requirements.

The reactor first went critical on December 1, 1956, and operated briefly at full power on December 29. It went into continuous full-power operation on February 9, 1957.

Reactor

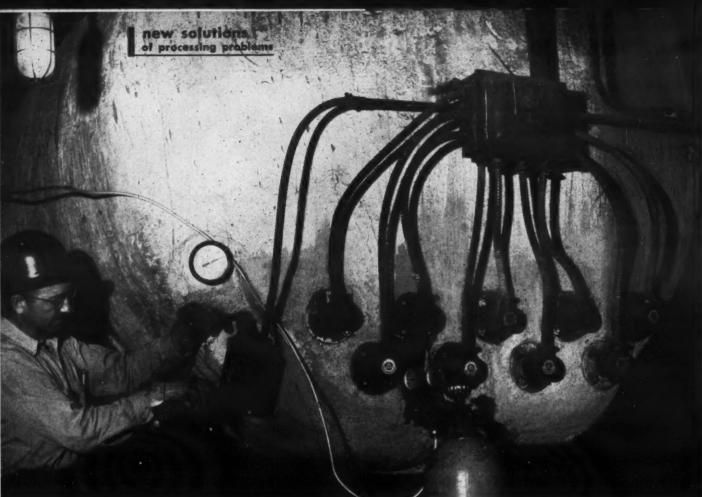
The EBWR is a complete, direct-cycle, boiling water reactor power plant. Steam is generated within the reactor vessel and piped directly to a turbine without intermediate heat exchangers. Reactor consists of a 7'-diam x 31'-high steel pressure vessel having walls 23/8" thick. Reactor core, about 4' in diam, consists of 114 zirconium-clad uranium fuel assemblies, of which 106 contain enriched (1.44% U²³⁵) uranium, and 8 contain normal uranium. There is a total of 6.1 tons of uranium in the core. Each fuel assembly is 775/8" long x 33/4" square.

Nine control rods are used in the reactor. Hafnium is the neutron-absorbing metal in five of the rods. The other four are made from stainless steel containing 2% boron. The hafnium rods are 1/16"-thick sheet metal bent into angles and spot welded together to form cross-shaped sections 10" x 10" x 1/8" thick. End fittings are of stainless steel. Upper 46" of rod are hafnium, middle 58" are Zircaloy-2, and lower 71" are stainless. Rod weighs 97 lb. The boron rod has essentially the same dimensions, except that it is 1/4" thick and weighs 141 lb.

Operation

Cold deionized feed water at 110°F is pumped into the reactor vessel, where it is raised to 488°F at 600 psig. At 20 mw core power, steam generation rate is 60,600 lb/hr, which is reduced to 60,000 lb/hr with the reactor water purification system working; about 150 kw heat is rejected by the purification system. About 35% of the heat of fission is expended in raising the cold feed water to saturation conditions at 488°F, and the remaining 65% forms steam. Steam rises to the collection ring at rate of 0.39 fps, and is fed, at 600 psig, to a turbine-generator set of conventional design, except for special shaft seals and moisture eliminators.

(Please turn to page 20)





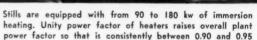
End point of distillation is checked by drawing sample and checking softening point. Heads of immersion heaters, which provide easily controlled temperatures up to 250°C, are at bottom of still

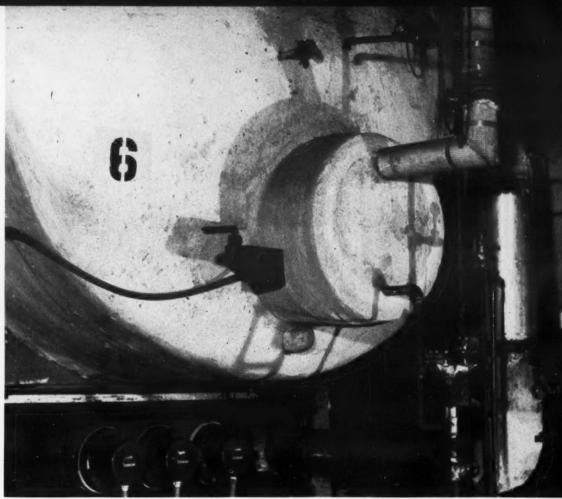
Because pressures were too high when heating with steam, and load too fluctuating for hot oil to be practical, Pennsylvania Industrial Chemical Corp. turned to . . . THEODORE W. WETT, Assistant Editor
With WILLIAM D. JOHNSTON Jr., Chief Engineer
Pennsylvania Industrial Chemical Corp.
Clairton, Pa.

immersion heaters for accurate control of resin distillation at 250°C

Problem: Temperatures required to distill coumarone-indene-type resins at Pennsylvania Industrial Chemical necessitated a steam pressure of over 400 psi. Company considered a hot oil circulating system for this operation so that pressures could be reduced. However, because load fluctuated considerably during operation, this system was not practical. Conventional immersion heaters were tried but units installed had too high a wattage density and caused undesirable localized







Photos by CP Staff

External circulation heaters below still were used to increase distillation capacity. By adding 90 kw by this method to existing 90 kw on a still, company doubled still's capacity

overheating. Heaters coked badly, and efficiency dropped as deposits built up on heating surfaces. Resins are prepared by catalyzing a mixture, such as coumarone and indene obtained from petroleum fraction boiling between 120-200°C, in a solvent matrix. Mixture is then distilled to remove non-reactives including saturates, aromatics, and solvent. Solvent is a mixture of aromatic hydrocarbons boiling between 100 and 300°C. Distillation temperatures run up to 250°C under a 26" vacuum.

Batch charge ranges from 35,000 to 85,000 lb. Weight is reduced about 50% during distillation. End point is determined by drawing sample through an electrically heated valve and checking softening point. Final product is sent to storage or flaking machine. It is permanently thermoplastic and finds application in protective coatings, flooring (asphalt

tile binder), and adhesives.

Solution: About five years ago Pennsylvania Industrial Chemical installed approximately 1000 kw of Chromalox electric immersion heating units on eight resin stills. Individual stills have from 90 to 180 kw of heating capacity. Units are 5 kw each, have a steel protective sheath, and operate on 460 volts with a wattage density of 14 watts per square inch. Heated blade length is approximately 40 inches. Heaters enter horizontal cylindircal stills either through side or end. Still charge is raised to 160°C with steam coils and then to required 250°C with immersion heaters.

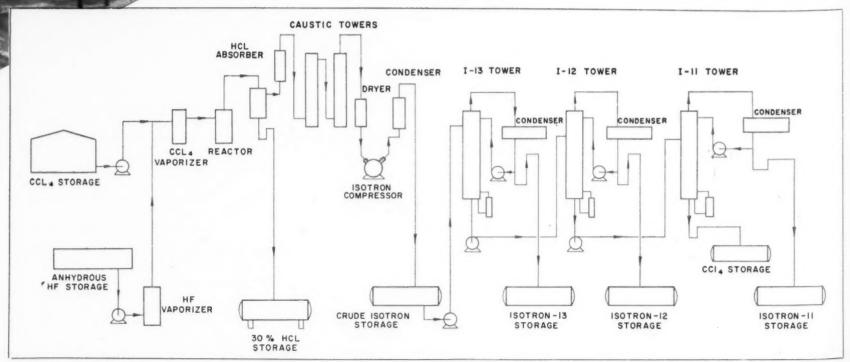
Results: High operating temperatures are obtained without the need for high pressures. Cost of installation was relatively low, and heat can be controlled easily to accommodate fluctuating load.

When it became necessary to expand capacity of distillation equipment, company used 18 kw external circulation heaters to provide additional heating. In these units steel-sheathed immersion elements are mounted in a welded steel pipe chamber. Resin is pumped through heating chambers. Adding 90 kw of external heat to 90 kw originally installed more than doubled a still's capacity.

A plus feature of this electrical heating installation is an improved plant power factor. Unity power factor of heaters raised overall plant factor so that it is consistently between 0.90 and 0.95.

(Chromalox electric immersion heaters are a product of Edwin L. Wiegand Co., Dept. CP, 7500 Thomas Blvd., Pittsburgh 8, Pa. . . . or for more information check 2595 opposite last page.)

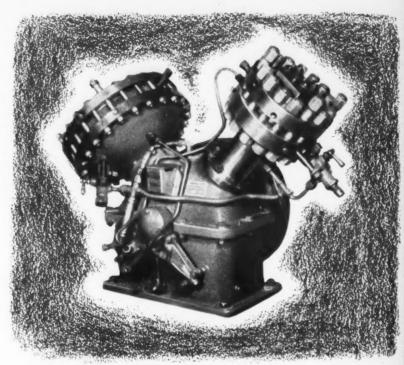




High yields of high-purity product, without high pressures or corrosive conditions, are attained by Pennsalt's French process, which also furnishes—

flexibility in manufacturing fluorinated refrigerants

GORDON WEYERMULLER, Associate Editor With E. V. WINSLOW, Project Manager Pennsalt Chemicals Co., Calvert City, Ky.



Metal-diaphragm compressor helps eliminate contamination and product leakage

Pennsalt had several reasons for choosing the French Electro-Chimie process* for its new plant for manufacturing fluorinated refrigerants. Degree of fluorination can be varied easily so that different types of refrigerants can be produced in varying quantities, according to market demand. Also, reactors do not operate at high pressures or under severely corrosive conditions. The continuous process makes a high-purity product (reagent grade) on a commercial scale. Yields have been high.

Plant, which went on stream at Calvert City on October 24, 1956, is presently producing Isotron 11 (CCl₃F) and 12 (CCl₂F₂), along with small quantities of 13 (CClF₃). Majority of production consists of 12. These products are used in the refrigerant and aerosol fields. Specifications for refrigerant use, which are most stringent, follow:

	I-11	1-12
H ₂ O (ppm wt)	10 max	10 max
Boiling pt, °F	+74.8	-21.8
Residue on boiling to dryness (%)	0.01 max	0.01 max
Acid	Nil	Nil

So far, product has contained only about 5 ppm H₂O. Flexibility in changing ratio of 11 to 12 produced has been excellent.

*Societe d'Electro-Chimie d'Electro-Metallurgie et des Acieries Electriques d'Ugine — Paris, France Basic raw materials for process are hydrofluoric acid and carbon tetrachloride. HF is manufactured at Calvert City by Pennsalt from fluor-spar obtained from company's mines in the area. CCl₄ is purchased and stored under slight pressure. These materials are mixed and preheated to reaction temperatures. Mixture passes to catalytic converters, which operate at low pressures and moderately high temperatures. Following reactions can take place, depending on controls and ratio of ingredients introduced:

Gases from reaction go to HCl absorber, which is a standard Karbate falling-film and tails tower absorbing unit. Here 30-36% HCl is recovered. Gases then pass to caustic scrubbers, which remove trace impurities of acid. In next step, gases go through a dual-type activated-alumina dryer.

After drying, gases pass to two French-design Corblin compressors. These metal-diaphragm units avoid oil contamination of product or leakage of product gases. Units are constructed so that metal diaphragm is between lubricating oil and product gases. No leakage of product can occur through shaft. In these compressors, pressure of gases is increased from atmospheric to 150-200 psi in one stage. Crude product is stored at this pressure.

Crude is distilled to separate the different types of the refrigerant. Distillation system contains three columns, one for each product being

(Please turn to page 21)

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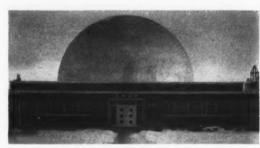
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First Nuclear Power System

(Continued from page 15)



Front view of EBWR installation at Argonne National Laboratory



Entire plant is operated by remote control from this room, which is separated from power-plant building by double-door air-lock

Water purity is maintained by ion exchangers and filters. Steam leakage is designed to be less than a pound of steam per day out of the overall system. Entire EBWR facility — steam plant as well as reactor — is operated by remote control. This includes an intricate system of instruments, alarm signals, and control mechanisms. All communication elements are located in control room outside power plant building.

Air-tight Steel Containment Shell

To safeguard against contamination of surrounding atmosphere in case of an accident, the entire power plant building is enveloped within an air-tight, welded steel shell, 80' in diam x 119' high. Approximately half of the building is constructed below grade. Shell withstands 15 psig internal pressure, with leakage less than 100 cu ft per 24 hr.

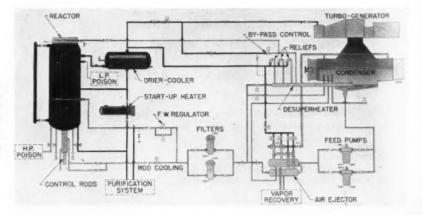
Economics and Future Plans

The EBWR will use an estimated six lb of nuclear fuel a year. Cost of current generated will be between 30 and 35 mils per kwh, compared to 12 to 15 mils for conventional steam-powered plants. Reactor is designed to handle both light-water and heavy-water systems. Plans have been made to test a heavy-water core in the EBWR in 1958. This core will be designed to operate primarily with forced circulation. It is hoped to reduce cost of nuclear power to 20 mils per kwh.

The experimental plant will be used by the laboratory to further their studies of boiling water reactors and evaluate their possibilities for large-scale application. Based on data already obtained from past studies, the Commonwealth Edison Company of Chicago, with a group of associated companies, is planning a boiling water reactor plant at Dresden, Illinois, which will produce 180,000 kw of electricity. Plant is scheduled to be completed in 1960.

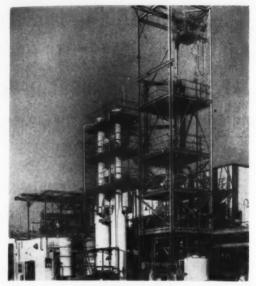
(EBWR reactor was developed by Argonne National Laboratory, Dept. CP, P.O. Box 299, Lemont, Illinois. The laboratory, operated by the University of Chicago for the Atomic Energy Commission, also designed and fabricated the reactor core and provided technical supervision for the overall project.)

Steam generated in reactor passes directly to turbine generator, eliminating need for intermediate heat exchangers or regulators. Boric acid poison systems can be used for emergency shutdown



Fluorinated Refrigerants

(Continued from page 19)



HCI is removed from product gases by Karbate absorber

made. Columns are packed with Raschig rings. Standard condenser reflux system and vertical thermosyphon reboilers are used.

Distillation system is completely instrumented for automatic operation. Only two men per shift are required for operation of entire plant.

Other features of plant that permit control-room operation are 20 hermetically sealed pumps and special refrigeration valves to eliminate contamination and leakage in distillation system. Product is monitored for purity with an infrared analyzer.

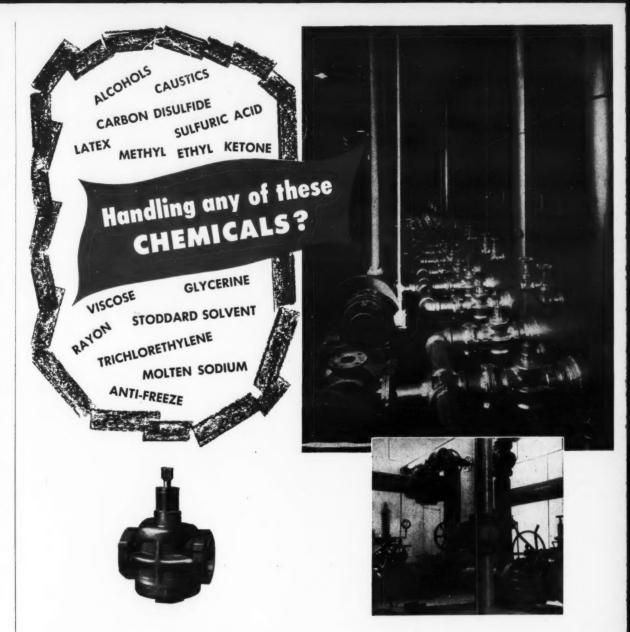
Pennsalt is building another new plant at Calvert City, which will make the 22 series and the 114 series of refrigerants. Company may also go into other fluorinated hydrocarbons.

(For further information on Isotron fluorinated refrigerants contact Pennsalt Chemicals Co., Three Penn Center Plaza, Dept. CP, Philadelphia 2, Pa. . . . or check 2598 on form opposite last page.)

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QCf LUBRICATED PLUG VALVES are successfully meeting the requirements of all of these chemical services. Their cylindrical plug with round or rectangular port is non-wedging, non-sticking... has the same area opening as the pipe. Their quarter-turn, quick opening and closing assures positive, precise flow control.

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No maintenance on PVC pipe handling 77-79% sulfuric at fertilizer plant...

previous iron pipe replaced twice every year

Problem: Iron pipe used to carry 77-79% sulfuric acid at a fertilizer plant had to be replaced twice yearly. Pipe was installed at Plant Food Division, Cotton Producers Association in Carrollton, Georgia. Plant makes a complete line of



PVC pipe runs from large sulfuric acid storage tank on outside to small tank on interior of the building

superphosphate fertilizers, using sulfuric acid, water, and concentrated rock dust. Pipe was used to carry the sulfuric acid from a large storage tank on the outside to a small tank inside a plant building.

Solution: In July 1955, plant replaced the iron pipe with one made from rigid polyvinyl chloride. PVC pipe is 75' long and 2" in diameter.

Results: Since PVC pipe was installed, no maintenance has been necessary. Plant feels that the installation is permanent.

(Koroseal rigid polyvinyl chloride pipe is product of B. F. Goodrich Industrial Products Company, Dept. CP, Marietta, Ohio . . . or for more information check 2600 on form opposite last page.)

Solution leakage stopped by using graphite dispersion

Problem: Cyanide zinc plating solution persisted in leaking from threaded pipe joints in plating solution filtration system and lines leading to plating room at Superior Manufacturing Co., Albert Cfty, Iowa. As solution evaporated on pipes, unsightly cyanide salt deposits formed. Cyanide-containing deposits could be fatal if accidentally ingested and even skin contact could have serious effects.

Company, over a period of 15 years, had tried



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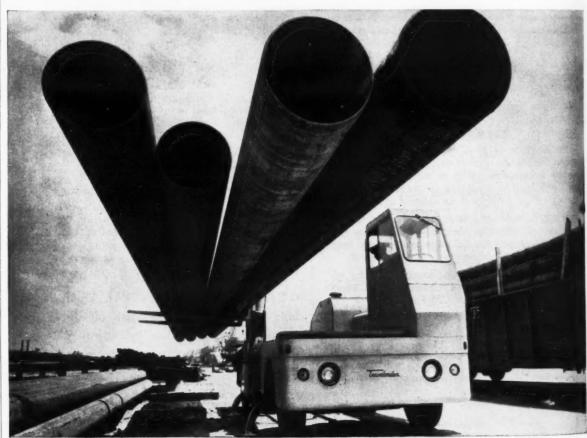
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Among the products of The Baker-Raulang Company is the Traveloader, an entirely new concept in the field of mechanized handling of long, bulky loads. The Traveloader performs three distinct operations. It stacks like a fork truck, carries like a straddle truck, and delivers like a road truck. Gas or Diesel-powered Traveloaders are available in 6,000 to 30,000 pound capacities.

A 4,000 pound capacity Electric-powered Traveloader with solid tires is available for indoor handling in narrow aisles.

OTIS has greatly expanded the engineering and research facilities of its recently acquired subsidiary, the BAKER-RAULANG COMPANY, Cleveland, Ohio. The product line has been broadened. It now includes a complete range of <u>GAS and ELECTRIC</u> Fork Trucks and an exclusive line of <u>GAS and ELECTRIC</u> side-loading Traveloader® Trucks, also Crane and Platform Trucks. You can now look to OTIS and BAKER for progress in <u>horizontal materials handling</u>.

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industrial trucks



Baker's newest gasoline powered fork truck is available in many models, with capacities to 6,000 pounds. It features low initial cost, high lift, plus speed and economies of operation.



The battery-powered fork trucks in the Baker line range in capacity from 1,000 to 15,000 pounds. Baker was a pioneer in materials handling and has been producing electric industrial trucks for more than 35 years.

numerous pipe-joint cements including litharge and glycerine. None were able to eliminate leakage problem. Crusty, poisonous deposits were difficult to remove and housekeeping costs mounted.

Solution: In mid-1955 Superior used a paste of semi-colloidal graphite dispersed in petroleum oil to seal pipe joints. Material was brushed on joints during assembly. Graphite is electric-furnace material processed to microscopic size and dispersed. Compound is ready for use directly from container.

Results: Maintenance personnel found that threads could be drawn tighter with less effort. After a year, joints are still tight. There is no sign of leakage or disintegration. Compound does not react with acids or alkalis and retains lubricating ability which permits easy separation of pipe joints when required.

('Dag' Dispersion No. 204 was supplied by Acheson Colloids Co., Dept. CP, Port Huron, Mich. . . . or for more information check 2602 on the convenient Reader Service slip which is located opposite last page.)

Plant-run plan available for testing aluminum silicate pigments in adhesives

Manufacturers of corrugated board, laminated solid board, fiber cores and tubes, and similar paper products are now able to test aluminum silicate pigment additives in their adhesive formulations in their own plant, without upsetting normal production schedules. The tests are made on the paper converters' own equipment, without cost or obligation to the converter.

Under the plant-run plan, the manufacturer can:

1) Test new adhesive formulas, 2) obtain the services of an aluminum silicate pigment adhesive specialist, and 3) have aluminum silicate pigment material process-engineered to fit his operations—in sufficient quantities on a cost-free basis for the plant-run tests.

Runs of both the regular adhesive and the improved formula are made during the test. Samples of both products are compared for wrap, wash-boarding, stiffness, dryness, adhesion, strength and other properties.

When scheduling the service, paper converters are requested to supply their present adhesive formula. Where indicated, the laboratory prepares a revised formula using aluminum silicate pigment additives. This new formula is then laboratory tested to assure maximum possible improvement.

(Further information on the test plan can be obtained by writing to Minerals & Chemicals Corporation of America, Plant-Run Plan Scheduling, Dept. CP, Essex Turnpike, Menlo Park, New Jersey.)

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Monel baskets have stood up well against heat and moisture in the autoclaves used to sterilize filled ampoules

Chempump solves leakage problem

handling carbon tetrachloride at chlorinated products plant

Carbon tetrachloride is tough to handle. It's "slippery", and has a way of oozing through even the best seals and packing. At this major chemical company's chlorinated products plant, conventional centrifugals were used to pump carbon tetrachloride from storage tanks to drums and tank cars. Stuffing box leakage was a persistent problem. Maintenance and downtime costs ran high.

Like many other chemical processors, this company

uses Chempump to tame hard-to-handle fluids. Since replacement of the conventional centrifugals with two Chempumps, leakage has ceased to be a problem. The only maintenance required on the pumps, now well into their second year of service, has been a precautionary change of bearings. External lubrication is eliminated—bearings are constantly lubricated by the pumped fluid itself.

There's a good chance that *Chempump's* many unique advantages can be profitably applied in your own processing operations. For details, write to Chempump Corporation, 1300 East Mermaid Lane, Philadelphia 18, Pa. Engineering representatives in over 30 principal cities in the United States and Canada.

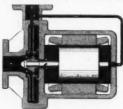
Containers for handling vaccine ampoules during autoclaving take quite a beating. In looking for something more substantial, Eli Lilly came up with . . .

Problem: Effective and economical sterilization of certain pharmaceutical products, not only depends upon autoclaving conditions, but also upon methods of handling the products in and out of the autoclave. Eli Lilly and Company, in Indianapolis, Indiana, was particularly concerned about this part of the operation. Conventional containers used for holding filled ampoules during autoclaving suffer quite a bit when subjected to the high-temperature wet heat. Conditions are ripe for corrosion. Continuous handling calls for strong construction to avoid frequent maintenance.

Solution: Lilly's investigation into various types and forms of containers finally led them to purchase perforated 24-gage Monel alloy sheets and make them into sterilizing baskets.

Resulting baskets measure 9x12x5 inches and

No seals, no stuffing box, no leakage



Chempump combines pump and motor in a single leakproof unit. No shaft sealing device required.

U.L. approved. Available in a wide choice of materials and head-capacity ranges for handling fluids at temperatures to 1000 F. and pressures to 5000 psi. 111111111Chempump

First in the field...process proved



Baskets' size and sturdiness make them satisfactory tote containers for transferring polio vaccine ampoules from filling to sorting areas

sterilization baskets of perforated Monel sheet

have staggered perforations, 1/13 inches in diameter with centers 1/8 inches apart, on top, bottom, and sides.

Baskets have worked out very well. The 32% open area given by the perforations allows steam or hot water to circulate freely around ampoules, permitting uniform sterilization.

Sturdiness of construction and corrosion-resistance of the metal have reduced maintenance to a minimum. These properties have resulted in the baskets finding extra duty in the company's polio vaccine manufacturing program. They are being used as tote containers for polio vaccine ampoules.

(Special perforated Monel alloy sheets were supplied by The Harrington & King Perforating Co., Inc., Dept. CP, 5636 Fillmore St., Chicago 44, Ill. ... or for more information check 2604 on form opposite last page.)



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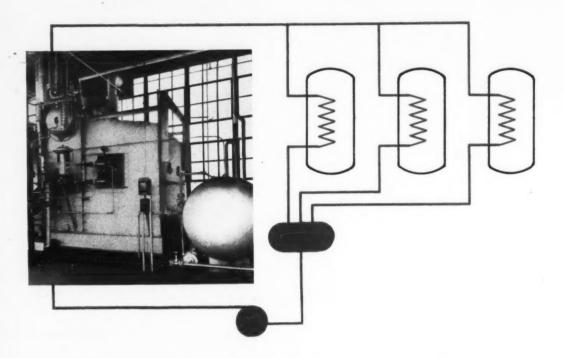
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fits the vaporizer to your process



ONLY FW considers your entire process system, then recommends the proper high-temperature, low-pressure vaporizer.

TN THE design of high-temperature, low-pressure heating systems a few constructive suggestions by FW engineers often help prevent future processing problems. That's why Foster Wheeler doesn't stop at the vapor outlet, but analyzes your entire process heating system. This assures a vaporizer that's right for the job. What's more, it gives you the benefit of Foster Wheeler's 23 years of experience in the design and application of heating systems using Dowtherm - to make sure that your piping arrangements, circulation system and thermal design are correct in every detail.

Remember, too, that only FW does the complete job - designs and builds the vaporizer, installs it in your plant, puts it "on stream" and makes sure that everything functions at top efficiency. FW engineers are available, too, to solve any future problems that may arise in connection with plant expansion, process changes or relocation of heating equipment. For further information, send for Bulletin 1D-54-5. Foster Wheeler Corporation, 165 Broadway, New York 6, N. Y.



FOSTER WHEELER

NEW YORK . LONDON . PARIS . ST. CATHARINES, ONT.

When inquiring check 2606 opposite last page

NEW SOLUTIONS of processing problems

Removal of dust from outside air lowers maintenance costs about 50% ...

> formerly motors were frequently out of serv. ice due to coal dust

Problem: In a dusty plant area, it was a relatively common occurrence to have motors and switchgear out of service due to cleaning, replacing bearings, or other maintenance work. These dusty conditions existed at the Geneva Works, United States Steel Corporation, near Salt Lake City, Utah.

Electrical equipment affected by dust is in the hammermill motor room in coal handling system.

Switchgear and drive motors are separated from the two hammermills by a partition. However, coal dust generated by hampermills permeated through windows and door cracks in considerable quantities and settled on the electrical equipment. This, of course, presented a fire hazard as well as a maintenance prob-



Dust collector employing cloth-tube filters, which furnishes clean air for hammer mill motor room at United States Steel

Size range of dust varies with the seasons. During the

summer months about 75% of the particles are below 10 microns. This small particle size suggested that an air filter system would have to be employed for efficient removal of dust.

Solution: To correct the condition, a dust collector employing cloth-tube filters coated with (Please turn to page 27)



A similar dust collection unit provides cool, clean, filtered air to protect instruments in this control room and to furnish temporary relief to operators from heat

Mill scale removal by Dowell started this new plant off with a \$100,000 operating profit



Here's how the management of a multi-million dollar corporation used its knowledge of chemical cleaning to start a new plant off in the right way—in the black.

Following construction, and before the plant was put on stream, Dowell was called in to remove mill scale from the following systems:

 Ammonia Compressors Suction and Discharge Piping • Engine Water-Cooling System • Engine Oil-Cooling System • Engine Jackets • Hydraulic Oil-Cooling System • Oxygen Suction and Discharge Piping • Miscellaneous Piping • Product Lines to Storage • Miscellaneous Towers

The total cost of this mill scaling was approximately \$5,000. But, once in production, this plant did not have a single major shut down for maintenance caused by mill scale. The plant management credits Dowell Service with netting the

NG

plant an operating profit somewhere between 10 and 20 times the cost of the chemical cleaning. This amounted to between \$50,000 and \$100,000 the first year.

This particular case history is about a chemical company, but Dowell has startling performance data to show you—from your own industry. That's because chemical cleaning is so versatile. Dowell engineers are experts in removing scale and sludge from process systems, tanks and piping. They apply solvents in various ways—such as filling, jetting, cascading. Dowell furnishes all the necessary chemicals, trained personnel, pumping and control equipment.

For specific information on how chemical cleaning can help you to greater profits, call the Dowell office near you. Or write Dowell Incorporated, Tulsa 1, Oklahoma.

have Dowell clean it chemically



A SUBSIDIARY OF THE DOW CHEMICAL COMPANY

When inquiring check 2607 opposite last page

ONLY Allis-Chalmers



rs MOTORS are "double protected"

New Integrated Field Coils Plus Silco-Flex
Stator Insulation Provide Superior Motor Protection . . .
Under Any Operating Conditions

Integrated Field Coils are bonded in heat-stabilized resins, enclosed in a resin-impregnated sheath of oriented glass fibers and bond-locked on the pole structure . . . dimensionally stable to withstand heating and thermal shock, vibration and fatigue at elevated temperatures . . . sealed throughout against atmospheric contaminants and fully protected against destructive forces.

Silco-Flex Insulation provides a homogeneous, void-free insulating wall of silicone rubber on stator coils. It is unexcelled in life and thermal stability at high temperatures . . . resistant to most chemicals, water, weather . . . outstanding in flexibility and resilience . . . able to withstand abrasion and corona . . . resistant to physical and mechanical forces.

Exclusive Allis-Chalmers "double protection" is available on large electrical machines with operating temperatures through Class B range.

Silco Flex is an Allis Chalmers trademark

For more information on these quality insulation systems contact your nearby A-C office, or write Allis-Chalmers, Power Equipment Division, Milwaukee 1, Wisconsin for Integrated Field Coil Bulletin 05R8525 and Silco-Flex Insulation Bulletin 05R8341.

Allis-Chalmers "Double Protection," with integrated field coils and Silco-Flex stator coil insulation, adapts this 600-hp, 2300-volt, 600-rpm synchronous motor to the most severe operating conditions.

CHALMERS



Why were YOU selected to receive

CHEMICAL PROCESSING?



... why aren't you required to pay for your subscription?

A well-edited business magazine reflects the interest, needs, and caliber of its specialized readers. Visualize, if you will, a magazine intended for auto mechanics devoting space to articles about gardening . . . or an interior decorator's magazine running articles about hot-rod racing.

Obviously, the mechanic and the decorator would soon lose interest . . . since their magazines would not be paying attention to their particular on-the-job needs.

In a less obvious way, perhaps, something similar can take place if the circulation of a publication gets "diluted" with many "readers" who are not intimately concerned with the specialized field the magazine is intended to serve.

This could happen if a magazine were sold to "just anyone with the subscription price".

The editor of a magazine having such a "diluted" circulation would labor under a handicap. He would feel the need to serve all his readers, whose jobs and problems run the gamut from top to bottom of his industry (and other industries as well). Inevitably, his articles would be "over the heads" of some readers and beneath the interests of others. The result? A "hodge-podge" that wouldn't really satisfy any reader.*

Fortunately, the editors of CHEMICAL PROCESS-ING do not labor under this yoke. Our circulation is "controlled." There is no subscription charge.** Readers are handpicked according to strict qualifications, taking into account their firm, function, and title. We, as editors, know our audience as specialized readers concerned with processing and closely related functions in the chemical and allied processing industries . . . men who want to know the practical slant on methods, ideas, materials, and equipment they can use in solving their everyday plant problems. And so, CP is not geared for students, beginners, and others who have little or nothing in common with these men.

Because we control circulation, CHEMICAL PROC-

ESSING articles can be prepared with the confidence that all readers have a high degree of professional competence and a considerable background of successful experience. We can, therefore, dispense with the tedious repetition of "stage-setting" phrases and explanatory passages necessary when writing for a heterogeneous audience. We can get right to the heart of our subject matter . . . making for shorter stories, faster reading, more useful ideas per reading minute.

You may ask . . . "How do you know these people are actually reading your magazine?"

Reader response is the answer. Each month, thousands of readers, after reading the articles and advertisements in CP, use the Reader Service slip (opposite the last page of each magazine) to get further specific information to meet their specific needs. A check on these slips as they arrive in our office tells us the type of readers who are actually reading and using CP . . . and indicates what they are interested in. And the record shows that the processing man is the reader of CP.

Our column in the February issue (page 81) discussed our "audit of known readership" — an analysis, by titles, of readers responding to articles and advertisements in a specific issue. This audit corroborates the statement that CP is read and used by the men for whom it is intended.

To sum up . . .

A fully effective industrial magazine must 1) strictly define its audience, 2) make sure its circulation adequately covers that audience, 3) prevent "dilution" of circulation with names outside the defined audience, 4) publish only those articles that will help readers in that audience in their work, and 5) check often to be sure this audience is **really** reading the publication.

Controlled circulation is our choice as the best way of meeting these requirements. That's why we use it — to serve you, and more folks like you, with a more useful publication.

The Editors of CHEMICAL PROCESSING

"General or "mass" magazines do not have this problem of "handpicking" special readers. They simply serve people as people. So paid circulation methods are practicable for them.

"As CP renders a public service, men outside the orbit of the special field served may buy CP at \$1.00 a copy, or \$10.00 a year. Such paid subscriptions are few in number . . . they are not included as "chemical processing" circulation on BPA Audit Reports.

For more information on product illustrated on preceding center spread, specify 2608 . . . see information request blank opposite last page.

filter Colle 4500 All seale vide

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Afte dust hous floor air o

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(Continued from page 26)

filter aid was placed in service early in 1955. Collector was connected to a 3600 cfm fan at 4500' elevation and 4" static pressure.

All openings and cracks in motor room were sealed and sufficient clean air introduced to provide a positive room pressure. To maintain necessary ventilation and also create desired room pressure, a counterweighted exhaust louver was used.

Maintenance costs on electrical equipment have been reduced about 50% over what they were two years ago. Some of this saving may have been due to improved maintenance techniques. It has not been necessary to replace the filter aid to date. Collector efficiency is better than 99%.

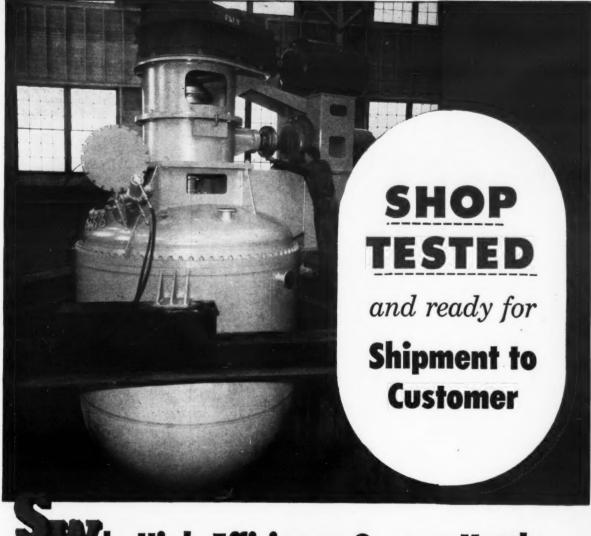
After the original installation was made, a similar dust collection unit was installed on control room housing instruments on sintering plant burner floor. Cooling is accomplished by passing filtered air over a series of refrigerating coils. This cool room with clean, filtered air protects the instruments and affords temporary relief to operators from heat that prevails in area. A third, similar installation was also made for sinter plant transformer room, having five transformers and control equipment.

(Ultra-filtration dust collection system is product of Wheelabrator Corp., Dept. CP, Mishawaka, Ind. Check 2609 opposite last page.)



"Chief, that polymerization accelerator is too fast! I was smelling the monomer and look what happened!"

Credit Kerry E. Mills, American Oil Co., Texas City, Texas, with this cartoon idea



's High Efficiency Grease Kettle

This 200 hp Struthers Wells Grease Kettle, shown being checked out at the SW Plant, represents a new design principle which permits heavy horsepower input, counter-rotating de-stratifying arms for "double motion" efficiency, plus hinged scraper blades for ultimate heat transfer. For greater production efficiency for all types of greases, let us design an SW Double Motion Kettle to your requirements.

STRUTHERS WELLS Corporation

WARREN, PA.



Plants at Warren, Pa. and Titusville, Pa.

Offices in Principal Cities

When inquiring check 2610 opposite last page



If you're airing a dust control problem for industrial process or community relations . . . consider the factual benefits of field-proven Ducon Cyclones for dry collection. Hundreds of leading plants throughout the world, handling a wide variety of products, have found that Ducon dry-type collectors provide the continuous operation needed to capture nuisance dusts and recover usable product . . . most effectively, and with no

the name in DUst CONtrol

Line DUGON

processing down-time for sludge

clearance. Consult a Ducon field

engineer who may have a ready

answer for your specific dust

control problem.

147 EAST SECOND STREET • MINEOU, L.I., NEWYORK:
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Write today for descriptive Bulletin No. 1

When inquiring check 2611 opposite last page.

NEW SOLUTIONS of processing problems

Tells how electronic computer solved construction problem

Four-page illustrated report describes in detail how complex construction problem on natural gas pipeline was solved with electronic computer in less than 12 minutes at a cost saving of 900 percent. Problem of determining source and destination pressures over 300-mile pipeline, equations used, and methods of computation are explained with the aid of diagrams.

Report 2 is issued by Bendix Computer, Div. of Bendix Aviation Corp., Dept. CP, 5630 Arbor Vitae St., Los Angeles 45, Calif. When inquiring specify 2612 on form opposite last page.

Fusion-bonded, hard-facing alloy protects plungers of pumps used for acidizing . . .

ten times previous life obtained while handling abrasive sand-acid mixture

Problem: Only about 12,000 gal of acidizing mixture could be handled by pumps using plungers made from a heat-treatable metal before replacement was required. Corrosive and abrasive nature of the sand-acid mixture used in the fracturing treatment made it a difficult material to pump.



Dowell truck unit used for acidizing service. Plungers used in pumps that deliver sand-acid mixture to formation are protected with hard facing alloy

Acid used in mixtures is hydrochloric, which varies in strength from 1 to 15%, depending on solubility of formation being treated. Oddly enough, the corrosive nature of the acid is not the principal factor that caused the premature wear and failure of acidizing pump plungers. Corrosive effect of acid is reduced by the chemical inhibitors added. Abrasion resulting from contact with sand particles was major factor affecting plunger life.

Solution: In search for a suitable means of prolonging service life of plungers, many materials and techniques were tried. Hard chrome



If you have steam available and need a source of inexpensive process vacuum, use Worthington steam-jet ejectors. The advantages of Worthington ejectors are:

- · Low initial cost
- Low installation cost
- Low maintenance cost
- No moving parts
- Installation flexibility
- No sealing liquid required
- Easy operation
- Available in any machinable material
- · Handles both wet or dry gases
- Handles large volumes
- Complete line. For information about single- and multi-stage ejectors get in touch with your nearest Worthington District Office. Or write to Section S-71, Worthington Corporation, Harrison, N. J.

WORTHINGTON



When inquiring check 2613 opposite last page



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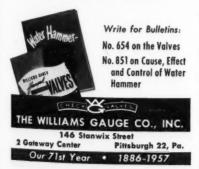
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Systems processing ordinary water and black, green, white, pink and sulphite liquors are protected from water hammer damage by these Silent Check Valves. By closing instantly when flow reversal starts, or when flow is zero, they effectively control surge pressures.



When inquiring check 2614 opposite last page

NEW SOLUTIONS of processing problems

plating, various steel alloys, different heat treatments, and several hard-facing alloys were all tried and compared for effective abrasion re-

From this work, No. 6 hard facing alloy, a nickelbase material containing chromium borides, demonstrated the greatest ability to resist abrasion. This material has a Rockwell hardness of 60 (C scale). Resistance of material to abrasion and



Hard-facing alloy is applied in powder form through a spray-welding pistol unit

galling is attributed to this hardness and to its ability to maintain its initial low coefficient of friction in service. Corrosion resistance of alloy is also good.

Plungers to be hard-faced are first mounted in a lathe and undercut 0.080" on the diameter using a carbide tool. Turned part is then blasted with angular steel grit to make surface conducive to good bonding. In next step, No. 6 hard-facing alloy in powdered form is applied through a Spraywelder pistol while plunger rotates in lathe. With plunger still rotating, protective alloy coating is fused to parent metal through application of a pair of oxy-acetylene torch flames. Rotation of part distributes heat uniformly and controls warpage. After plunger is machine-ground to finish dimensions, it is ready for installation in

Mild steel plungers coated with the No. 6 hard-facing alloy currently pump as much as 125,000 gal of the acidizing mixture before requiring servicing - ten times as much as previous plungers.

(No. 6 hard-facing alloy is product of Wall Colmonoy Corp., Dept. CP, 19345 John R. St., Detroit 3, Mich. . . . or for more information check 2615 on form opposite last page.)

This month's Processing and Engineering Data Section, dealing with chemical materials, starts on page 82

Another first from Dore' . . . originator of Quality Controlled Teflon Shapes

TEFLON BELLOWS DEFLECTION **CHARTS**

					DEFLECTI		4"	6"	8"	10"	12"
_	SIZE	1"	1 1/2"	2"	2 1/2"	3"	-	-	460	280	364
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	625	82	93	70	87	68	75	125	160	120	164
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2	875		-	700	820	81	98	181	215	135	182
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	-1,125	+-	-			99	-	210	280	148	207
	-1.250	+	1			187	280	465	840	155	258
	-1.375	-	-			202	-		-	162	280
	-1.500	-			-	-			-	175	340
	-1.750			-	-	-		-	-	210	38
	-1,875			-	-			-	-	265	49
	-2,000		-	-	-						
1	-2,060					POUNDS P	ORCE REQU	JIRED			

These Deflection Charts, developed as part of our "Quality Control" molding of Teflon shapes, are furnished with each Style E-8-F Teflon Bellows. They give the force in pounds required for the recommended movement cycle of these bellows. The use of charts will minimize breakage of glass and other fragile type flanges by definitely establishing the length and number of bellows to use for safe expansion and contraction of corrosion-resistant lines.

These charts, giving average values, are the result of months of laboratory checks and tests on all sizes of bellows at all pressures. They are another industry first by Dore', who was ... first to provide pressure-temperature charts

... first to individually test bellows at pressures 50% greater than recommended operating pres-

... first to gauge wall thickness of each bellows convolution.

Deflection charts are available for Dore' Teflon Bellows, Flexible Couplings, and Teflon Lined Expansion Joints. Get optimum safety and performance by specifying Dore' "Quality Control" Teflon Shapes.

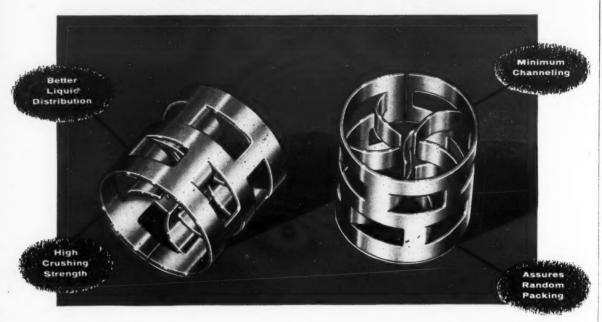
SALES AGENTS IN U.S.A. FOR JOHN L. DORE, INC. Du Pont's Teflon • Kellogg's Kel-F Hi-Quality Nylon

5406 SCHULER . P. O. BOX 7772 . HOUSTON 7, TEXAS

When inquiring check 2616 opposite last page

A new step forward in Tower Packings METALLIC PALL RINGS

• Lower Pressure Drop • Better Mass Transfer Efficiency Lower H.E.T.P. Characteristics



The Pall Ring is like the Raschig Ring in that diameter and height are equal. In the Pall Ring, however, sections of the ring wall are stamped and bent inward-making the inside surface area substantially more effective. So much more so, in fact, that if a given separation could be carried out in a 12 foot column using metal Raschig Rings, it could be handled in a 9 foot column with metal Pall Rings.

In absorption, distillation or extraction the new patented Pall Ring offers advantages of major importance. They are now available in three sizes: 1", 11/2" and 2" in carbon steel, stainless steel, aluminum and copper. Typical data appears in the table below.

0.D. and Longth (inches)	Wali Thickness	Number per Cubic Foot (approx.)	Weight per Cubic Feet in lbs. (Carbon Steel)	Surface Area (sq. ft./ cu. ft.)	Per Cent Free Gas Space	
1"	24 Gauge	1520	33	66.3		
11/2"	22 Gauge	490	30	48.1	94.0	
2"	20 Gauge	210	27.5	36.6	94.1	

Write for this new booklet!

Technical data and full specifications on the complete line of U.S. Stoneware Tower Packings, including the new Pall Ring. Ask for Bulletin TP-54.









April 3. Society of Plastics Engineers, Regional Technical Conference, "Plastics in Building," Statler Hotel, New

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- April 7-12. American Chemical Society, national meeting. Miami. Florida
- April 8-12. American Welding Society, annual national spring meeting, Hotel Sheraton, Philadelphia.
- April 9-11. Fifth Welding Show, Convention Hall, Phila-
- April 10. Synthetic Organic Chemical Manufacturers Association, luncheon meeting, Hotel Roosevelt, New York.
- April 16-18. Symposium on Non-Destructive Tests of Nuclear Energy, sponsored jointly by American Society for Testing Materials, American Institute of Chemical Engineers, American Nuclear Society, and Society for Non-Destructive Testing, Morrison Hotel, Chicago.
- April 24-25. National Industrial Research Conference, Conrad Hilton Hotel, Chicago.
- April 27-May 2. Scientific Apparatus Makers Association, Greenbrier Hotel, White Sulphur Springs, W. Va.
- April 29-May 1. American Oil Chemists' Society, Roosevelt Hotel, New Orleans, La.
- April 29-May 3. Seventh National Materials Handling Exposition, Convention Hall, Philadelphia.
- May 8-11. Fluid Controls Institute, meeting, Greenbrier Hotel, White Sulphur Springs, W. Va.
- May 9-10. Conference on Managerial Controls, Illinois Institute of Technology Campus, Chicago.
- May 12-16. The Electrochemical Society, Inc., meeting, Hotel Statler, New York.
- May 13-14. Commercial Chemical Development Association, resort meeting, French Lick, Indiana.
- May 13-16. American Petroleum Institute, Division of Refining, semi-annual meeting, Sheraton Hotel, Philadel-
- May 14-16. Industrial Nuclear Technology Conference, Museum of Science and Industry, Chicago.
- May 20-22. Chemical Specialties Manufacturers Association, 43rd midyear meeting, Drake Hotel, Chicago.
- May 20-23. American Society of Mechanical Engineers, Second Design Conference and Design Engineering Show, Coliseum, New York.
- May 20-24. American Society for Testing Materials, Fifth Conference on Mass Spectrometry, Commodore Hotel,
- May 20-24. National Fire Protection Association, annual meeting, Hotel Statler, Los Angeles.
- May 27-29. Synthetic Organic Chemical Manufacturers Association, annual outing, Skytop, Pa.

AICHE Airs Views on Unions, Computers page 33 Smaller Companies Avoiding Profits Squeeze page 33 Chemical Growth Rate to Rise in 1960 page 35

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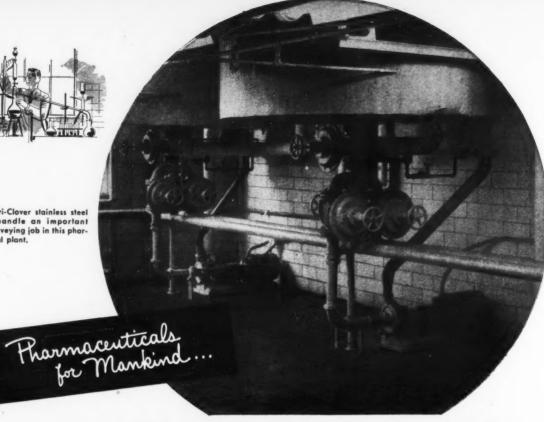
Chemical gains over the years

chemical business

Copyright 1957, Putman Publishing Co. 794 793 570 795 891 Trends in the chemical world . . . what they mean to you 04/1104 891 794 794 796 795 795 570 795 893 as reported by the editors of CHEMICAL PROCESSING M-1103 890 794 795 793 793 792 571 793 892 794 794 796 571 794 04 1104 1101 795 795 793 795 570 1A'H06 892 793 794 794 793 793 569 795 794 796 795 793 794 793 795 794 796 795 793 794 794 794 793 794 792 793 793 794 796 793 571 794 890 795 794 793 792 571 793 793 794 795 793 793 792 794 795 794 793 795 793 571 792 891 794 793 793 24 891 891 794 794 795 733 794 793 795 794 794 792 794 14/1102 892 792 792 794 794 793 794 793 793 793 794 793 794 794 794 571 794 891 754 791 792 794 793 733 751 791 751 794 795 795 705 872 570 795 795 795 571 124 20 796 570 795 724 4 796 576 796 796 796 796 797 "r98 570 tree 797 893 570 796 797 797 796 797 700 570 571 796 893 795 570 570 796 570 794 796 796 705 795 795 794 893 571 796 795 795 795 705 794 570 569 794 570 795 891 570 794 795 795 755 795 795 570 569 794 794 794 795 795 795 796 794 892 570 793 751 751 795 795 795 571 569 793 795 570 794 793 795 714 795 794 570 1104 6 794 793 795 794 FTC 795 892 570 794 795 794 570 1107 795 794 890 569 7 794 794 793 794 793 7-14 794 795 891 570 93 781 794 795 4A 7794 559 794 794 794 713 795 795 794 891 57 793 794 75 194 794 3-792 794 794 794 559 570 792 795 793 794 794 571 794 792 794 793 794 793 570 105 570 794 891 /1 70 95 891 57 793 793 793 793 795 794 570 571 704 794 794 44 794 570 794 794 793 713 791 794 571 A 792 792 793 793 793 792 571 570 792 794 792 792 792 793 793 793 569 793 570 791 671 793 / 669 791 792 794 794 793 793 571 792 576 792 792 793 713 792 36 570 791 856 571 791 792 792 793 792 792 570 570 791 793 790 792 A 792 570 792 791 790 731 791 792 570 794 893 570 793 791 792 792 793 792 569 569 793 794 793 792 44 792 570 791 791 792 701 793 791 44 79T 570 792 192 T92 LAI 210 211 125 041 210 141 145 145 145 142 145 791 890 570 791 792 792 793 793 793 571 571 792 793 44 793 571 790 792 792 570 793 792 792 871 570 793 792 793 892 570 791 792 792 5A 792 569 792 792 792 792 792 891 570 792 792 793 792 793 791 570 570 792 54 791 571 792 792 791 792 792 569 570 791 891 571 791 792 792 792 792 792 570 570 793 793 791 792 898 211 130 010 130 130 030 130 131 130 011 130 02 891 570 795 577 795 796 892 796 797 795 570 20P 569 571 570 590 570 570 1 32P 569 570 570 570 570 570 570 89 1 /7 798 570 796 570 797 798 893 797 796 798 571 570 794 796 891 794 795 796 570 794 891 795 JSP 571 571 570 569 570 571 892 794 571 795 796 891 794 796 794 571 794 892 794 795 794 J3P 569 570 570 570 570 570 570 892 794 796 569 704 570 793 794 891 795 795 793 13P 571 570 571 570 569 570 892 796 794 794 892 796 571 795 891 794 795 794-570 793 795 890 795 795 13P 569 570 671 670 670 570 569 891 794 795 890 793 577 794 793 892 703 03P 570 570 570 569 570 170 891 795 795 794 570 124,570 571 571 570 570 559 890 794 795 559 703 570 795 794 891 794 795 794 570 704 890 793 7 12A 570 570 569 569 570 570 892 795 704 570 794 794 893 794 794 796 569 794 592 795 794 795 570 794 793 793 570 703 183 794 794 570 193 570 794 794 891 794 794 79 792 571 794 793 893 792



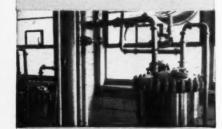
(Right): Tri-Clover stainless steel pumps handle an important liquid conveying job in this pharmaceutical plant.



... produced with TRI-CLOVER Pumps, Fittings and Valves



One of a complete line of Centrifugal Pumps designed by Tri-Clover. Full details on these modern, efficient units are con-tained in the complete Tri-Clover Sanitary Catalog 253. Write for your copy.



stainless steel fittings and valves are utilitized in these liquid process lines.

The scenes depicted here show some of the Tri-Clover pumps and stainless steel fittings and valves now being used by a modern midwest pharmaceutical plant. Tri-Clover supplies the vital elements necessary to provide a "streamlined" processing line with the greatest possible degree of corrosion-resistance and sanitation. This is a typical example of the way Tri-Clover products are used to help solve numerous liquid conveying line and pumping problems for the chemical process industries.

For pumping applications, Tri-Clover supplies corrosion-resistant centrifugal pumps designed to handle, efficiently and economically, any product that will flow to them. For process lines, Tri-Clover fittings and valves are widely used to assure the utmost protection against corrosion and product contamination.

Take advantage of Tri-Clover's exclusive features developed through many years of specialized engineering experience and thorough understanding of liquid conveying problems.

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1-158

Highlights

AIChE meets at White Sulphur Springs. discusses unions, computers, profits ... voices optimism toward chemical growth. page 33

Gross up, profits down, say 1956 annual reports . . . but smaller companies are having an easier time maintaining profit margins. page 33

Chemical industry growth rate 12 percent over rest of US industry . . . will reach 15 percent by 1960. ... page 35

Reinforced plastics show 30 percent increase over 1955 . . . gather strength in markets previously dominated by aluminum, steel, plywood. . . page 38

Allied "strengthens central direction of divisions," appoints Fred Emmerich Board Chairman, Glen Miller new president page 40

"Panalog" log-out sheet reproduced on this month's Chemical Business cover courtesy Panellit, Inc.

Profits, Management, Unions Hassled Out by AIChE

WHITE SULPHUR SPRINGS, W. Va. — That 1957 will be known as "the year of the profits squeeze" was the prediction of many speakers at the AIChE Spring Management Conference held here at the swank Greenbrier Hotel.

Still, most agreed that the situation will clear over the next few years and industry will retain its high expansion curve. And no raw material shortages were foreseen even though predictions ranged as high as a ten-fold industry expansion in the next 25 years.



On AIChE licensing panel: (L to R) DuPont's C. H. Evans, Don Katz, University of Michigan, E. T. Neill of Dow, Fluor's B. B. Kuist, W. W. Hodge, and at the rostrum, Ethyl Corporation's T. J. Carron

Synthetic fibers, plastics, and other organics — especially petrochemicals — will see major growth. Synthetic fiber sales in 1957 may be eight times their present level, plastics at ten times by 1980. Inorganics, too, are in for major development and growth.

"Meet monopoly with more monopoly," was suggested regarding unionization. Forrest Kirkpatrick, assistant to the president of Wheeling Steel, told employers to band together in bargaining with labor unions in order to bring power into balance. Both Kirkpatrick and AFL-CIO Chemicals Workers Union President Jack Knight agreed that current engineer shortages and high starting pay with slow raises make ripe ground for unionizing.

Mrs. Aryness Joy Wickens, Deputy Assistant Secretary of Labor, warned of a serious manpower shortage. Older (Please turn to bottom of next page)

Industry's High Profit Margins in Jeopardy?

Traditionally high profit margins and quick return in the chemical industry seem to be going the way of the nickel cigar and the free lunch — particularly in the case of the larger companies. As the 1956 sales and profit figures become available, it is becoming apparent that the smaller organizations have been able to keep the sales/profit ratio in line, at least to a reasonable degree, while the bigger companies — Allied, Monsanto, DuPont, etc. — have all fallen behind to varying degrees.

Figures recently published by the Value Line Investment Survey show that of a selected group of 14 chemical companies — seven with 1956 sales of over a

half-billion dollars and seven under—only two of the larger group were able to increase their earnings, and these not proportional with the sales increase. Of the small group, only two reported decreased earnings in 1956.

Diamond Crystal Buys Interest in Jefferson Island Salt

In a move to get into the growing southern chemical market, Diamond Crystal has bought controlling interest in the Jefferson Island Salt Company, the South's largest salt producer.

J. Lyle Bayless Jr., Jefferson Island president, becomes a director of Diamond Crystal and consultant on Jefferson Island product sales.

Charles F. Moore. Diamond Crystal's president and board chairman, stated that Jefferson will operate as an independent division with its entire sales, office and production staff being retained. The Jefferson Island product line and brand names will also be continued.

Moore said that the acquisition will increase Diamond Crystal's dollar volume by 33 percent and will double its tonnage.

"Acquiring Jefferson Island will enable us to diversify our investment in the salt industry in two ways," Moore explained. "It will give us a going business in another geographical area—the South—where freight rates have made it impossible for us to compete. And it will add rock salt to our present line of products. The rapid industrial growth of the South in chemicals means that markets for industrial salt are expanding there."

	SA	LES	OPER	RATING	
	(\$ N	lillions)	PROFIT	MARGIN	
	1955	1956	1955	1956	
Large Compa	nies				
ALLIED	\$ 628.5	\$ 668.9	22.7%	19.9%E	
CYANAMID	451.1	505.0E	21.8%	23.3%E	
DOW	521.6	599.6	32.4%	30.6%	
DUPONT	1941.4	1920.0E	36.5%	31.9%E	
MONSANTO	522.3	541.9	22.8%	20.5%	
OLIN MATHIESON	560.5	605.0E	18.8%	19.0%E	
UNION CARBIDE	1230.6	1324.5	32.1%	29.9%	
Smaller Com	panies				
AIR REDUCTION	\$ 149.2	169.8	22.1%	24.3%	
DIAMOND	110.3	121.3	25.7%	24.1%E	
HEYDEN	24.7	25.0E	13.6%	14.7%E	
HOOKER	94.2	100.0E	29.2%	27.3%E	
PENNSALT	67.8	76.0E	18.7%	19.2%E	
TENN. CORP.	66.5	72.0	24.4%	28.1%	
VICTOR	48.4	50.0	23.0%	21.3%E	
F _ Estimated					

A random sampling of other recently reported figures shows substantially the same situation:

	EARNINGS PER	SHARE
	1955	1956
US RUBBER	\$6.07	\$4.43
UNION CARBIDE	4.86	4.86
SUN OIL	4.72	5.22
CHAS. PFIZER	2.94	3.36
PENNSALT	2.80	2.92
HERCULES	2.30	2.13
DUPONT	9.26	8.20
CYANAMID	4.07	4.21

This is not to indicate that the chemical industry is in any way depressed.

However, the Value Line suggests, the

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ASARCO uses Carrier vibrating equipment for tough drying job!

Nickel sulphate crystals also screened, conveyed, elevated!

American Smelting and Refining Company knows that processing nickel sulphate crystals is a tricky business. If they're dried too quickly they become discolored. If their edges get scraped they lose their brilliant lustre. Either discoloration or lack of lustre seriously decreases sales value.

The picture shows two Carrier Natural-Frequency Conveyors, drying, screening, conveying and elevating 150-lb. batches of nickel sulphate crystals, in ASARCO's Perth Amboy, New Jersey plant.

The 10' Carrier Conveyor in the background receives the crystals from a centrifuging machine. As the material is vibrated along the conveyor, air is blown up through the bottom of the pan, reducing the crystals' surface moisture from 10% to 2%. At the same time, fines are screened off for reprocessing.

The Spiral Carrier Conveyor in the foreground then gently vibrates the crystals upward to a bagging machine. Although this Carrier Spiral is only 10' high and requires only 16 square feet of floor space, the material travels the equivalent of 80 linear feet, thus providing enough time to completely finish the drying process.

Most important of all, there's NO PRODUCT DAM-AGE and all four jobs are accomplished quickly, efficiently and economically by the self-cleaning Carrier Conveyors! Does it suggest some ideas for your own operation? Carrier Conveyor Corporation, 249 N. Jackson St., Louisville 2, Kentucky.

CARRIER NATURAL-FREQUENCY CONVEYORS

Profits

(Continued from preceding page)

generally high profit spreads will tend to narrow over the coming years. Thus, despite expected strong sales growth, earnings may not advance as fast in the future as they have in the past.

However, the chemical industry has one built-in factor which, from the present vantage point, practically assures maintenance of continued high net income. The accelerated amortization privileges granted to the industry during the Korean crisis have been used to the utmost by the chemical companies. This has provided them with non-taxable cash which has been used for expansion purposes. From the financial viewpoint, it has resulted in understating share earnings. This amortization will begin to run out in the near future, allowing - or perhaps, forcing — the various companies to report higher income.

For a look at The Value Line's views on chemical profits, write The Value Line Investment Survey, 5 East 44th Street, New York, N. Y. or check 2619A opposite last page.

AICHE

(Continued from preceding page)

people will be asked not to retire, and women may have to enter these traditionally male domains.

Diamond Alkali's W. A. Crichley advised against indiscriminate computer use. Describing a "fad" for computers, he added that "a lot of companies would be better off without them." MIT's Dr. Robert Gregory observed that "Although much attention is given to 'compression of raw data,' too little is devoted to producing the information necessary to making wise decisions." DuPont's Dr. Robert Hershey summed it up: "Computers are not a panacea for management problems. There is no substitute for management judgement."

For more information on product advertised at right, specify 2620 . . . see information request blank opposite last page.



Why try to cut corners with Question-Mark* fittings?

Question Mark fistings; You can tell them by the lack of complete, permanent identification of manufacturer, wall thickness, weight, material ... as required by A.S.A. code.

Unknown welding fittings are as risky as unmarked turns on a busy highway. These blind spots in an expensive piping project cause slow-downs, confusion, trouble . . . waste time and money.

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You save purchasing time, get prompt delivery, speed up installation, and help assure reliable piping performance when you specify TUBE-TURN* Welding Fittings and Flanges. They meet all American Standard and Safety Code requirements. Each product is permanently marked with complete size and material designation. Your nearby Tube Turns' distributor gives you prompt delivery from the complete-line stock, and makes available Tube Turns' unmatched engineering service.

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A Look at Tomorrow and Today

Analysis of 1956 production figures for the chemical and various allied industries indicates previous predictions were pretty well correct, point to even higher growth curve for the industry over the next few years.

Figures compiled by the Putman Research Organization show that the average of all manufacturing industries stood at 145 on the Federal Reserve Board index at the end of 1956 while the chemical industry stood at 163... a difference of about 12 percent (see page 31). Predicted levels for 1960 show the difference will increase to something like 15 percent. These, of course, are production figures... the profit picture may be another story (see Profits in Jeopardy, page 33).

A look at the various segments of the chemical industry shows:

Petrochemical production in 1956
 up 10 percent over 1955. Number of

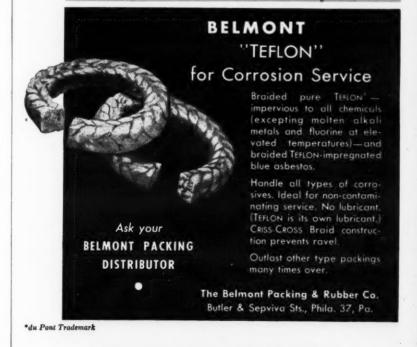
petrochemical plants reported as increasing about 10 percent yearly. Plastics and resins also up 10 percent, with another 5 percent increase expected for 1957.

- Pharmaceutical leaders look for a 1957 sales gain between 6 and 11 percent over last year's record \$2.1 billion.
- Paper production in 1956 up 5 percent over 1955...a normal 3 to 4 percent gain expected for 1957. Ten years ago we consumed 344 pounds of paper per capita; last year we consumed 435 pounds each and there are 27 million more of us.
- Corporate profits, after taxes, \$21 billion in 1956. But . . . salaries, wages and "fringe benefits" were ten times as big, \$200 billion. Fringe benefits alone amounted to \$12 billion . . . a million dollars every working hour.

For a look at the findings, check 2621 on form opposite last page.

Production indices, from latest available Federal Reserve Board figures, based on 1947-49=100. New Orders, All Manufacturing, (last column) from latest available Department of Commerce data. all menufacturing chemical & allied products products products products products 180 T 150 T 150

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BELMONT

When inquiring check 2622 opposite last page



speed processing, cut costs

Slab, sheet, pelletized and coarse granular materials be continuously washed, dried, heated or cooled while moving on woven wire conveyor belts. Operations proceed rapidly and uniformly under perfect control without manual handling. Packaging, weighing and sealing, too, become continuous production-line steps as moving belt carries packages past these stations. EXAMPLE:

Continuous Washing

MOVING BELT carries granular material continuously through hot water spray rinse.

OPEN MESH permits rapid drainage of rinse water and free circulation of cooling and drying air, yet the belt can be woven densely enough to retain small particles.

> ALL-METAL BELT of corresion resistant alloy is impervious to damage from heat or process solutions, even many acids and alkalis. Woven wire construction eliminates seams, lacers and fasteners that ordinarily wear and break.

SPECIAL RAISED EDGES hold material on belt, are typical of variety of side and surface attachments available to hold even the smallest size product during flat or inclined travel.

Cambridge Woven Wire Conveyor Belts are made in any size, mesh or weave, from any metal or alloy, and can be used under a wide range of conditions . . . from 2100°F, to sub-zero, wet or dry. Call your Cambridge Field Engineer to discuss how you can speed production and cut costs with continuous processing on woven wire conveyor belt. Look for his 'phone number under "Belting, Mechanical" in the Yellow Pages or write for FREE 130 PAGE REFERENCE MANUAL.

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FICES IN PRINCIPAL INDUSTRIAL CITIES



When inquiring check 2623 opposite last page

Our Growing Industry

Durez Plans Production of "Entirely Different Line" of Polyester Molding Compounds

Entering into production of what it terms an "entirely different line" of lightcolored polyester molding compounds in both regular and self-extinguishing grades, Durez (division of Hooker Electrochemical) has announced construction of a \$570,000 addition to its facilities at North Tongwanda, New York.

To be completed this Fall, the operation will supply commercial quantities of polyester resins which, up to now, have been available only in experimental quantities. The materials have been offered to a very few customers in such colors as beige, yellow, turquoise, and pink.

Hooker president Bjarne Klaussen said the materials will be sold as drypowders rather than large chunks or semi-solids as is true of most other polyesters.

While the new materials will compete with Durez' present line of plastics (principally phenolics), Hooker expects a substantial net gain in plastics sales from the added line.

Third TiO₂ plant

... for DuPont, with a daily capacity of 125 tons, will be built near New Johnsonville, Tenn. To employ about 400 workers, the operation is expected to go on-stream sometime early in

Company's other TiO2 plants, at Edge Moor, Del., and Baltimore, Md., are both undergoing current expansion.

Reforming catalyst plant

. . . erected at a cost of \$1.5 million, has been completed by Davison Chemical (division of W. R. Grace). Facilities had a partial start-up in 1956, are now in full operation.

Capacity of the new plant is approximately double that originally planned. While plant was under construction market demand rose so plans were revised for additional production.

Chemical Plant Construction in 1956-58 to Total \$3.6 Million

"Clearly indicating the confidence of the chemical industry in the strength of the American economy", says General John E. Hull, MCA president, of the results of a recent poll of chemical construction.

Highlights of the survey:

- The industry will spend an estimated \$2.5 billion on new domestic construction through 1957 and 1958.
- Projects brought into production in 1956 cost more than \$1.1 billion. These totaled 354 of the 760 projects included in the survey.

"These large investments in new facilities are being made primarily because of the steady growth of demand for chemicals," Hull said, "both because of the expanding economy and because research is continually developing new uses for chemical products.

"Another important reason," he continued, "is that chemical companies are continually seeking to relieve pressures of higher costs and increasingly strenuous competition by investing in more efficient production units."

Of the facilities completed in 1956, the largest share, \$862 million, went into organic chemicals operations. Second was inorganic chemicals with \$816 million. In third place with \$465 million invested was chemically produced metals or metallic compounds.

BELTS

Scientific Manpower-Supply and Demand

In the public interest, the B. F. Goodrich Company has published a study showing various factors which affect the supply and demand of engineers and scientists in the United States.

John L. Collyer, chairman, and W. S. Richardson, president, say the prospect of a limited supply is a continuing threat to our continuing advancement. "The study is designed to provide information upon which the extent of our manpower needs may be gaged and to suggest possible areas of action for meeting the needs," comments Collyer.

If you are interested in some of the long- and short-range problems that could result from the current supply and demand factors, write B. F. Goodrich Company, Akron, Ohio, for "A Study of the Scientific Manpower Problem of the United States" . . . or check 2623Å on Reader Service slip opposite last page.

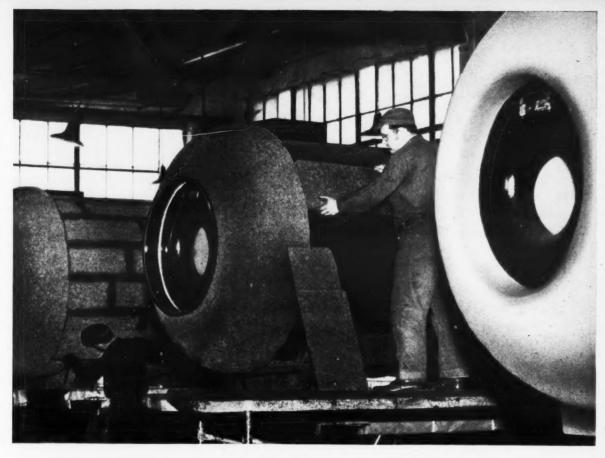
MCA "Facts Book" Ready Soon

Soon to be published MCA "Chemical Industry Facts Book," while not revealing anything shocking, still contains some interesting pieces of intelligence about the industry.

The new edition contains rather detailed studies on such subjects as research expenditures, engineers' salaries, and inter-industry exchange of chemicals, as well as "educated guess" projections on various phases of the industry.

Rassweiler to Receive 1957 Chemical Industry Medal

Clifford F. Rassweiler, vice chairman of the board and v-p for research and development at Johns-Manville, has been named to receive the Chemical Industry Medal for 1957 "for conspicuous services to applied chemistry." Formal presentation of the medal will be made in October by the American Section of the Society of Chemical Industry, donor of the medal.



Cork Overcoat for a CO2 Vessel

We've never been inside a loaded CO₂ vessel, but we know it has to be cool—real cool.

Kept cool and under pressure CO₂ remains in a liquid state, but a temperature rise causes a pressure build-up

resulting in loss of product which is highly undesirable. The men in the photo above are helping these vessels into a cork overcoat. First we fabricated the vessels—complete with refrigeration coils—then applied the cork insulation. Auxiliary equipment such as refrigeration unit, vaporizer, valves and safety devices were assembled into a compact control panel mounted to the vessel. So you see, fabrication is only a part of the work we do at Chicago Steel Tank Company.

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MATERIALS—Metals, industrial chemicals, wood, textiles, farm products.

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COMMUNITIES—Characteristics, size, regions, housing, schools, culture, recreation.

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chemical business

Marketing Trends

Reinforced Plastics Hit Marketing Stride

Even more important than volume gains in 1956, a sizeable 30 percent jump over 1955, is the entry of reinforced plastics into solid new markets and the entrance of old established manufacturers into the manufacturing field, says The Society of the Plastics Industry. Reinforced plastics are penetrating volume markets formerly held exclusively by die cast aluminum, porcelainized steel, and molded plywood. Equally important is the widening manufacturing base for reinforced plastics because compression molders and others are entering the field, spending substantial sums for reinforced plastics development and research.

Importance of the trend is that stability and a sound approach to the industry's problems are being generated. With a remarkably steady growth of

30 percent annually, the reinforced plastics industry needs methods, money and good basic marketing applications. And the present situation appears more and more fertile as the year 1957 wears on.

In reporting on the growth of the industry, Clare E. Bacon of Owens-Corn-Fiberglas says advances in processing are bringing the industry closer to a goal of "parts per minute" rather than "minutes per part." Bacon also says



Truck bodies that withstand corrosion for use in the food industry are among first products of epoxy resin reinforced plastics

volume fields for reinforced plastics in 1957 are the whole transportation industry . . . and household appliances, furniture and seating, containers, construction and electrical components.

All five of the major automobile manufacturers are today using reinforced plastics for some body components. Westinghouse Electric Corporation is working on the idea that reinforced plastics can solve problems of "planned obsolescence" by making it more economical to turn out shorter

runs of a model.

What does this mean to manufacturers of polyester resins and epoxies? The big sales increases of 1956 will continue into 1957 at the same or at increased rates. Significance of the 140 million pound 1956 sales figure of reinforced plastics is that resins accounted for 70 million pounds of the total; reinforcements and fillers for the remaining 70 million pounds. As for the types of resins used, polyesters comprise an estimated 65 million pounds of the 70 million resin total. Of the remaining five million pounds, close to four million pounds were epoxies, 500,000 pounds low pressure phenolic and the remaining 500,000 pounds divided among plastic resins as silicones, polystyrene, melamine,

But the bright new stars are the epoxies. Although they require more expensive equipment and manpower to produce and their price is almost twice that of the polyesters, the epoxies have greater resistance to corrosion and greater compressive strength. The big increase in use of reinforced plastics is expected to be in the transportation field and in construction. Epoxies appear to solve some of the problems expected in the two fields. . . . And when use of epoxies takes hold, the petro-chemical industry's already big stake in plastics will take a decided jump.

Aerosol Propellant Operation Planned by Carbide and Carbon

Close on the heels of Pennsalt's announcement of construction of its second fluoro-carbon unit, Carbide and Carbon Chemicals announces that it, too, is going into the propellant and refrigerant business. Plans call for a 50 million pounds per year plant to be in operation by the latter half of 1958. The unit will be located at Institute, W Va

"The market for fluorocarbons has grown amazingly in the last twelve years," says Carbide and Carbon president **D. B. Benedict,** "and with Carbide's planned unit the total US capacity will exceed 300 million pounds annually. Production and sale of the fluorocarbons is our first commercial step into the promising field of fluorine chemistry."

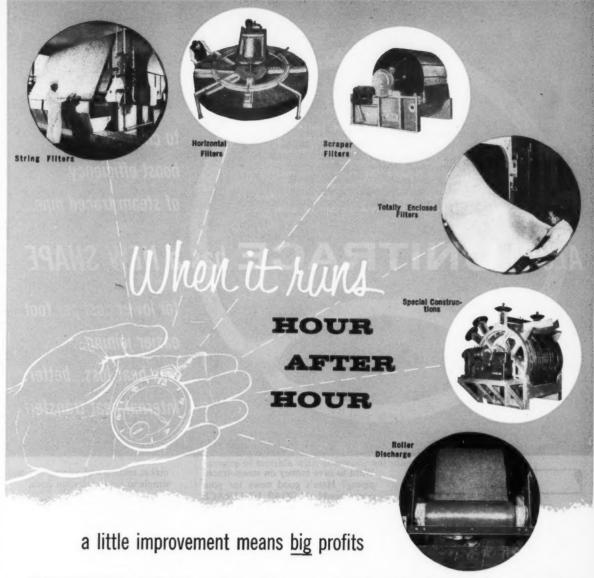
The new products will be marketed as refrigerants and propellants by a sales organization now being established under Carbide v-p John A. Field.

A-D-M Offers Straight-Chain Alpha Olefins

High-purity alpha olefins — C_{12} to C_{22} hydrocarbons, with one double bond located between the "one" and "two" carbons — are now being made available for the first time. Made from animal and vegetable oils at Archer-Daniels-Midland's new Ashtabula, Ohio, plant, the olefins are highly reactive and, because of their straight-chain configuration, suggest a number of commercial possibilities.

Big potential appears to lie in the field of lubricating oil additives and corrosion inhibitors. Textile, leather, paper, plastics, and adhesive industries also may find advantages in the materials.

You'll find a discussion of these and other similar straight-chain products in this month's Chemical Materials section starting on page 43.



That's particularly true in filtration, where a few points higher recovery of solubles ... or 5% less moisture ... or 1% less impurities ... soon pays back the entire cost of the filter. There's only one way to get the last ounce of efficiency: custom designed filtration ... a FEinc specialty for 35 years.

FEinc offers you an almost infinite variety of filter

types, discharge methods, valve designs, cake washing systems, dewatering devices, internal drainline arrangements, drainage surfaces, enclosures, sizes, speeds and materials of construction.

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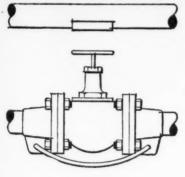
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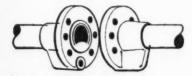
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Custom designed continuous filtration

When inquiring check 2627 opposite last page







Sections of UNITRACE in the new shape can be easily and quickly joined by the weld and patch method (top). And a brand new UNITRACE flange—with product and steam passages cost as integral parts of the flange—simplifies installation of valves (center) and other flanged connections (bottom).

Want to save money on steam-traced piping? Here's good news for your pocketbook! ALCOA® UNITRACE has a new cost-cutting shape... a round section matching standard pipe shapes... available in 1½", 2", 3" and 4" sizes.

With steam and product passages extruded in a single unit of light, strong, corrosion-resistant Alcoa aluminum alloy 3003-F, UNITRACE completely eliminates the cost of external steam jackets or tracer tubes. And the new UNITRACE shape makes possible these extra savings:

Lower cost per foot . . . total volume of metal is less; material costs are lower.

Easier, faster joining . . . new configuration (with exterior grooves for quick steam passage identification) makes mating and joining fast and simple to cut installation costs.

Less external heat loss . . . improved internal heat transfer . . . the new design reduces area for external radiation loss.

The natural corrosion resistance of aluminum makes UNITRACE ideal for handling naval stores, molten sulfur, ammonium nitrate solutions, glacial acetic acid, fatty acids, tar, pitch, wax, urea and similar products which normally require heated transfer lines.

Find out today how you can use ALCOA UNITRACE to cut costs and improve efficiency of your heated transfer lines. Call your nearest Alcoa sales office, or write Aluminum Company of America, 902-D Alcoa Building, Pittsburgh 19, Pennsylvania.



Write for this FREE BOOKLET!

This new, illustrated booklet contains complete engineering, specification and fabrication data on ALCOA UNITRACE in the new shape. It's your guide to low cost heated transfer lines. Write for it today!



New Managerial "Look" at Allied

In a move to "strengthen central direction of all operating divisions", Allied Chemical has, in one fell swoop, moved ex-president **Fred Emmerich** to post of board chairman, moved v-p **Glen B. Miller** to the presidency, designated six new vice-presidencies to cover six yet undesignated areas of responsibilities on the corporate level, and revamped its executive committee.

Although the v-p's have not yet been assigned specific areas, they will presumably cover such functions as manufacturing, research, sales and marketing, each responsible for these functions throughout all the divisions.

The three newly-appointed v-p's are Carlton Bates, formerly president of Solvay Process, Frank L. Linton, Allied's comptroller, and James Sheriden, Treasurer.

The executive committee, previously called the finance and executive committee, will be headed-up by Kerby H. Fisk. Other members, all Allied directors, are Eugene Meyer. Henry M. Minton, C. W. Nichols, and Harry S. Ferguson.

From Our Readers . . .

Dear Sir:

In your Chemical Business Index, would you not have made a clearer comparison if you had made a uniform scale for all indices instead of several different scales. I'm ashamed for you.

W. R. Bingham Passaic, N. J.

The uniform scales were sacrificed in the cause of space limitations. If many more readers are ashamed for us, we'll be reconsidering.

Editor

Gentlemen:

. . . I appreciate your snapshot style of writing . . . There is one small suggestion: Why not include the name of the major engineer-constructor who builds the new chemical facilities?

Martin E. Kantor Alhambra, Calif

When inquiring check 2628 opposite last page

Spotlight on people

Frederick J. Kirchmeyer, long-time head of pharmaceutical research at Abbott Labs, is appointed director of new products. In this new position, Kirchmeyer will head the new product program with Abbott's scientific divisions. Also at Abbott . . . Dr. Arthur W. Weston replaces Dr. Robert D. Coghill as director of research. Dr. Coghill will be serving the company as a consultant until April.

New vice president of Stauffer is **Charles W. Mitchell** who is also new general manager of company's Nyotex Chemicals

division.

Three changes involving managerial assignments at Detroit plant of Allied's Solvay Process Division make James E. House assistant to director of operations, William J. Bobek new manager, and Paul B. Cornell assistant manager.

3M promotes **Harrison C. Paulus** to position of supervisor of market research for new products division.



Mitchell

New director of marketing and economic research for Foster D. Snell, Inc. is **Richard S. Ringheim.**

New assistant sales manager for Becco Chemical is **Albert P. Shutts. Dr. Harold K. Latourette** is named manager of organic research and development for the division.

George R. Vila is elected a vice president of U. S. Rubber Company and appointed general manager of the Naugatuck Chemical division.

3

Vil

News from Diamond's chlorinated products division . . . L. J. Polite Jr. is made product sales manager, Robert C. Sutter is holder of newly created post of operations manager, Mervyn T. Walsh is appointed to manage muriatic acid sales, and William J. Esselstyn is new manager of organic intermediates and new product sales.

New v-p's and assistant v-p's at Archer-Daniels-Midland are **Walter G. Andrews** and **Ralph Bruce**, vice presidents, and **Robert S. Mathews**, **James W. Stowell**, and **Harry R. Wortham**, assistant vice presidents.

With his return to Goodyear Tire and Rubber, ${\bf James\ A.\ Merrill\ }$ becomes

associate director of research and development. Merrill previously was manager of technical division of Goodyear Atomic Corporation.

Ralph N. Hoh is appointed Western sales manager of industrial chemicals for American Potash & Chemical.

Spencer Chemical announces five new vice presidents ... J. C. Denton, agricultural chemicals v-p; H. R. Dinges, industrial chemicals v-p; Frank Pyle, plastics v-p; Dr. John R. Brown Jr., research and development v-p; and E. V. Friedrich, administration v-p.

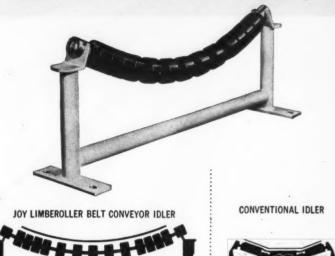


Merrill

Dr. Frank W. Hurd is new director of research for Union Carbide Nuclear, a division of Union Carbide and Carbon. Also at UCC . . . **D. S. Alcom** is promoted to post of assistant manager and **T. J. Hall** is made manager of fine chemicals at Carbide and Carbon Chemicals Company.

We've been asked ...

"WHAT IS THE JOY LIMBEROLLER BELT CONVEYOR IDLER?"



Radically different from all other idlers, the Limberoller is a flexible steel cable suspended between two bearings... to which neoprene discs are molded ... forming a single roll idler which turns on its own axis. This imparts a flexing action which is self-cleaning ... prevents material buildup, a source of trouble with conventional idlers.





Supports the belt throughout its entire width...doesn't have the unsupported gaps left between the rolls like conventional idlers. Increases belt life 20% and more. Materials don't "bump along" from idler to idler, either.





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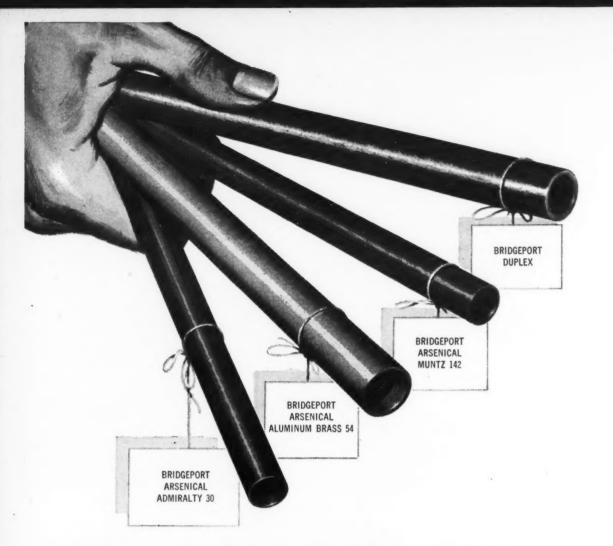


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When inquiring check 2630 opposite last page



4 Ways to Lick Sulfide Corrosion In Your Heat Exchangers

Take your choice! You'll find all four of the tubes illustrated ideal for process condensers and exchangers handling heavy concentrations of hydrogen sulfides.

Arsenical Admiralty has established excellent performance records in refineries and processing plants handling low sulfur petroleum products and where fresh or saline cooling water of low to moderate velocity is used.

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Admiralty, is resistant to the action of sulfides.

Duplex Tubes offer the advantage of a combination of metals to meet different corrosive attacks on both the product side and on the cooling water side. For instance, on high-stage gas condensers handling wet gas high in hydrogen sulfide and containing ammonia, low-carbon steel/Admiralty Duplex Tubes have given unusually long service in most installations

Whatever your choice, whatever your tube problem, it will pay you to get in touch with Bridgeport. Our long years of experience in the manufacture and application of condenser and exchanger tubing will save you time, money and trouble. Call your nearest Bridgeport Office today.

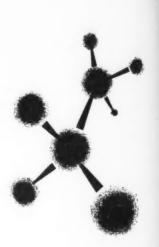


For full details, send for copies of Condenser Tube Handbook and Duplex Tube Manual.



When inquiring check 2631 opposite last page

In Canada: Noranda Copper and Brass Limited, Montreal

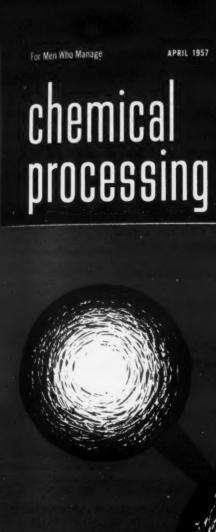


In addition to the regular articles on latest chemical developments, this month's Chemical Materials section carries another of CHEMICAL PROCESSING Magazine's Annual Reports—Chemicals Introduced in 1956.

To help you spot quickly and easily just what you might need for a specific application, we've indexed all 617 items by their suggested uses. Flip over the next page to find it.

This massive listing has been divided into two parts: Commercially available materials (page 47) and development-scale items (page 79). Thus, items that are still in the introductory stage will be found in the second listing. All items which are offered for a first time, or which have different characteristics from already available similar chemicals, are marked with an asterisk.

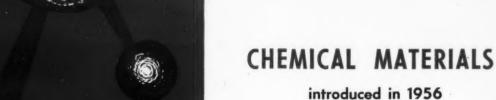
Full addresses of chemical manufacturers mentioned throughout the listings are on page 94.



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chemicals use-index



use this to PIN-POINT products you need - quickly and easily

Looking for a chemical material to meet a specific need? All products in this report of new chemical materials announced in 1956 (starting on page 47) are indexed here by their suggested uses.

Each type of material described in the report is classified below. If a material is listed as an intermediate for making one of these products, then it will be found under that product as an "Int."

To locate a group of items quickly, check through this "Use-Index." Then look up the numbers of those chemicals classified under this heading.

Commercially available chemicals have numbers below 500, and are described in the first list (page 47). Products still in the development stage, but for which expanding markets are being sought, carry numbers above 500, and are listed and described in the second list (page 79).

Full names and addresses of manufacturers are given in the Manufacturers Listing, page 94.

This index is included with the reprints of this report. Reprints are available at \$1 each.

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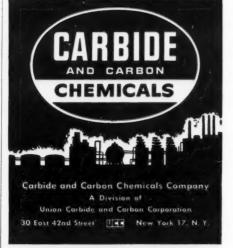
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Standard Oil instituted a grease research and development project several years ago. The result of this work is the line of RYKON Greases, which contain a unique new non-soap, organic thickening agent.

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RYKON Greases are smooth, buttery-textured greases, made from the finest quality, solvent-extracted oil. Their thickening agent is a Standard Oil exclusive. RYKON Greases have these high-quality characteristics:

High temperature stability—Better heat stability than any other petroleum oil grease. ASTM dropping point of 480°F. Maintain consistency in service at high temperatures.

Mechanically stable—Maintain consistency even under severe mechanical working in service.

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Н	RYKON Grease No. 2	2
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	Heavy Duty Line	
	RYKON Grease No. O E. P.	0
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Wide temperature range—Lubricate at high and low temperatures. Extended range of application thus obtained makes RYKON Greases truly multi-purpose.

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High purity beta-sitosterol controls cholesterol in the blood . . .

sterol is also a promising intermediate for hormone products

Uses: In the pharmaceutical industry.

Features: Recent medical advances in the field of arteriosclerosis have shown this compound to be of value in controlling level of cholesterol in the blood. Compound also shows good potential as an intermediate for hormone-type products.

Description: beta-Sitosterol is now in commercial production. It is derived from vegetable sources in a specially developed process. Its purity is 95-100% total sterols. Melting point (min) is 134°C. Supplied as grey-white crystals, compound is essentially odorless and tasteless.

(beta-Sitosterol is a product of Industrial Oil Dept., Swift & Co., Dept. CP, 1800 165th St., Hammond, Ind. Check 2633 opposite last page.)

Fast wetting agent in liquid form

Uses: Provides fast wetting and penetration in textile, paper, leather, rubber, paint, chemical, and other industrial fields.

Features: Agent is furnished in liquid form which facilitates handling of material.

Description: Monawet MO-70%, di-octyl sodium sulfosuccinate, is reported to be fastest wetting agent now commercially available.

(Monawet MO-70% wetting agent is product of Chemical Div., Mona Industries, Inc., Dept. CP, Paterson 4, N.J. . . . or for more information check 2634 opposite last page.)

For more information on product at left, specify 2635... see information request blank opposite last page.

commercial chemical materials

. . . made available in 1956

Chemical materials made available on a commercial scale† last year are described in this list.

An asterisk denotes products that manufacturer states were not available to industry prior to the time he introduced his product, or which had special characteristics not available before that time. Those not marked were previously available, but not necessarily from the company indicated.

If you would like additional information on any item, contact manufacturer. Full names and addresses are on page 94.

In looking for materials for specific uses, you'll find it more convenient to first see our "Use-Index," page 44, which is cross-indexed with this list. Find what you want there, then check this list for items with numbers below 500.

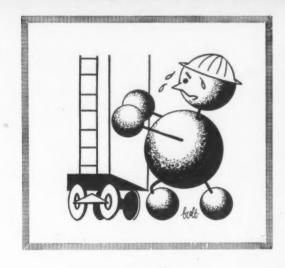
†Developmental-scale chemical materials are listed starting on page 79.

- i) *ACETAMIDINE HYDROCHLORIDE Purity 96% min, moisture: 3.5%. Plastics additive, inter for pyrimidines, imidazolines. Merck.
- 2) ACETOACET-o-ANISIDIDE Makes Hansa Yellow and Benzidine pigments of improved light-fastness. Undergoes condensation and substitution reactions. Carbide & Carbon
- 3) *N-ACETYL DL-HOMOCYSTEINE THIOLACTONE For biochemical research. Schwarz Labs.
- 4) ACID AMMONIUM PURPORATE Murexide reagent, Indicator for calcium determination, especially for water hardness. J. T. Baker.
- 5) ACRYLIC EMULSION COPOLYMER 28% solids. Thickener for thermoplastic resin formulations for rugs. Acrysol ASE-60. Rohm & Haas.
- 6) ACRYLIC EMULSION POLYMER 40% solids. Thickener for GR-S or butadiene-styrene latices. Acrysol ASE-75. Rohm & Haas.
- 7) *ACRYLIC INTERPOLYMER, MODIFIED Lytron 680 is an effective binder for exterior and interior latex paints. Of high durability, strong films form quickly, even at near-freezing temp. Monsanto Plastics Div.
- 8) ACRYLIC POLYMER, AQ DISPERSION Rhoplex E-23 for back-coating upholsteries. Exc flex without tackiness, won't stiffen or discolor. Rohm & Haas.
- 9) ACRYLIC RESIN Lucite 140 has improved thermal stability, 20-30°F above the max of conventional acrylic resins. This gives improved flow, helps injection molders. DuPont Polychem.
- ACRYSOL P-4 Warp sizing agent for Dacron. Non-corrosive. Rohm & Haas.
- 11) *ADENOSINE 2':3'-CYCLIC PHOSPHATE, Ba For biochemical research. Schwarz Labs.

- 12) *ADENOSINE TRIPHOSPHATE-P²² Labeled in all phosphate groups. Cryst disodium salt; chromatographically homogenous. Schwarz Labs.
- 13) AGRICULTURAL EMULSIFIER Triton X-161 imparts excellent spontaneity, stability to pesticide emulsifiable concentrates. Rohm & Haas.
- 14) ALAMASK ANL and ANL-1 Odor control agent for animal experimental labs. Rhodia.
- 15) ALAMASK V-X For odor control for spray paints and urea-formaldehyde resins. 100% active. Rhodia.
- 16) ALAMASKS CPM 80 and PC For odor control in fat processing (rendering). CPM 80 for direct addition, PC is spray type. Both 100% active. Rhodia.
- 17) *ALIPHATIC AMIDE, HYDROXYLATED Nopco GS-10 is low cost glycerine substitute in its humectant and plasticizing properties. Has low volatility, low-temp flex, good penetration. Nopco.
- 18) *ALIPHATIC AMINO ALCOHOLS Give temporary destaticization of plastics, natural and synthetic fabrics. Electrosol 336 is a white paste; 325, a liquid. Alframine.
- 19) *ALIPHATIC CYCLO AMINO COMPOUNDS Antistatic agents for use in dyeing synthetic or mixed textile fabrics. Avasol CFP is a liquid; 112P, a paste. Alframine.

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.)
Boiling points are at 760 mm
Temperatures are in °C
Solubilities are at room temperature



- 20) *ALIPHATIC MONOMER, LOW-MW Electrosol A permanently destaticizes polymerized polyesters when incorporated in them. Alframine.
- 21) *ALKALI METAL CARBONATES, MIXED Tech. Potassium, rubidium, cesium carbonates. Glass and ceramics, CO₂ adsorbent. Low cost source of Rb and Cs. Am Potash & Chem.
- 22) *ALKANOLAMIDE Superamide B5 increases foam, foam stability, viscosity. Exc detergent and foamer at high temp. Onyx Oil.
- 23) ALKYD RESIN, COCONUT OIL Beckosol P-878-60 for top quality baking enamels and nitrocellulose lacquers. Has excellent initial color, and gloss and color retention. Reichhold.
- 24) ALKYD RESIN, DRYING OIL P-899-60 Beckosol is used with amine resins to make low viscosity, high solids auto and industrial enamels or with medium oil alkyds for air drying enamels. Exc. pigment compatibility, good drying, enamels have good durability. Reichhold.
- 25) ALKYD RESIN, LONG OIL DRYING OP-825-70 Beckosol is for odorless, high gloss interior enamels of good color retention, package stability. Reichhold.
- 20) ALKYD RESIN, NON-DRYING OIL P-931-60 Beckosol for use with amine resins for low viscosity high solids enamels that are durable, glossy, of uniform hardness in range of baking cycles. Reichhold.
- 27) ALKYD RESIN, ROSIN MODIFIED OP-849-40 Wallkyd is for odorless flat paints providing good performance at low cost. Assures good color and sheen uniformity, imparts good brushing characteristics. Reichhold.
- 28) ALKYD RESINS Wallkyd O-1956-35 is made from highly color retentive oils and is supplied in odorless mineral spirits for high quality trade sales paints. Has exc. viscosity stability, color and sheen uniformity, brushing characteristics. Reichhold.
- 29) ALKYD VEHICLE, NON-PHTHALIC C-12 vehicle for latex and resin emulsion paints. Improved stain removal, flow, and leveling. Exc wetting, stability. Farnow.
- 30) *ALKYL ARYL HYDROCARBON Plasticizer 136 is a low cost secondary plasticizer for PVC resins. Sp gr and viscosity are low. Compounds show good color stability. Barrett.

(Please turn to next page)

interducts

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temperatures.

NEROFIL is already serving a number of these plants with entire satisfaction. Being pure carbon, there is no solubility, even at elevated temperatures in 50% caustic. Being a truly processed filteraid, not just crushed carbon, it produces excellent clarity, and gives flowrates equal to many grades of diatomite. Filter cake density is low, and cake porosity is high, making NEROFIL the first

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For complete information on the characteristics and application of the new filteraid, fill out the coupon and mail it today.

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Name		
Position		
Company		
City	Zone	State

When inquiring check 2636 opposite last page

CHEMICAL MATERIALS FEATURE

new commercial chemicals 31-62

(Continued from preceding page)

- 31) *ALKYL ARYL PHTHALATE Cabflex® HS. 31 has low viscosity, volatility in same range as polymeric plasticizers. Uses: Plasticizer for many plastics, Recommended for use in high-temp vinyl insulation and in plastisols for obtaining a low viscosity plastisol with a high degree of permanence. Cabot.
- 32) ALKYL ARYL POLYGLYCOL ETHER Eumulgin 286 is nonionic emulsifier. 100%-active. For pesticides, disinfectants. Fallek.
- 33) ALKYL PHENOXY POLYOXYETHYLENE ETHANOL Igepal CF-510, 100%-active, nonionic surface-active agent for mineral oil. Soluble in xylene, ethanol, CCl₄. Dispersible in water. Gen'l Aniline.
- 34) *ALKYL PHTHALATE, MODIFIED PX-313 Plasticizer for vinyl plastics. Has superior low-temp properties, low price. PittCoke.
- 35) ALKYL POLYOXYETHYLENE AMINE—100%-active. Katapol PN-430 is a cationic liquid surface-active agent mainly used as an emulsifier for ag chem, min'l oils. Is acid corrosion inhibitor for ferrous alloys. Gen'l Aniline.
- **36)** ALKYL SODIUM SULFATE, MODIFIED Supronyx for detergent formulations, rug shampoos, textile scouring. Onyx Oil.
- 37) *ALKYLATED BISPHENOL Nopco 1750-A is an additive to alkyd resins and is used in making epoxy resins. Provides internal plasticization in resins, Nopco.
- 38) ALLYL ACETONE 99.14%. BP: 126-128.5°. Intermediate. NY Quinine.
- 39) *ALUMINA, HYDRATED R-5005 offers high reaction rate, minimum insolubles. For aluminate nitrate, sulfate, chloride, Reynolds Metals.
- 40) *ALUMINUM FORMATE POWDER 30% active Al₂O₈. Waterproofing agent. Mordant for alizarin dyestuffs. Easy to handle. Aceto Chem.
- 41) ALUMINUM ISOPROPYLATE 99+%. For Meerwein-Ponndorf reactions, alcoholysis and ester exchange, formation in situ of Al soaps, synthesis of higher alkoxides, chelates, ocylates. Aceto Chem.
- 42) ALUMINUM ISOPROPYLATE Tech. BP (7 mm): 145°. Meerwein-Ponndorf reaction catalyst. Uses: formation in situ Al soaps, synthesis of higher alkoxides, chelates, acylates. Harshaw.
- 43) *ALUMINUM SILICATE PIGMENT SURFACE-TREATED — ASP 1300 is an extender pigment for paints and printing inks. Hydrophobic and oleophilic, can be used with polar and non-polar media. Has excellent wet-out, reduced agglomeration, high loadings at min viscosity. Min & Chem Corp.
- 44) AMINE ALKYL ARYL SULFONATE 95%. Ninate 411 emulsifies petroleum solvents, used in degreasers. Light color, Ninol Labs.
- **45)** *2-AMINO-2-ETHYL-1,3-PROPANEDIOL BP: 152-153°. Comm Solv.
- 46) AMMONIA Escambia Chemical Corp.
- 47) AMMONIA Refrigeration grade and commercial grade for chemical uses, soil application. Sun Oil.
- 48) *AMMONIA-BASE SULFITE LIQUOR, MODI-FIED — Orzan P comes as powder or 50% soln. A binder in wet process soft and hard boards, emulsion stabilizer and emulsifier, flocculent. Pptd from soln by

aluminum or ferric salts. Crown Zellerbach.

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- 49) *AMMONIUM LIGNIN SULFONATE, IRON COMPLEX Greenz 26 controls iron chlorosis in plants, Low cost. Crown Zellerbach.
- 50) AMMONIUM NITRATE Escambia Chem.
- 51) ANION-ACTIVE EMULSIFIERS Emcols H-A and H-B are free-flowing amber liquids for combined liquid fertilizer/liquid pesticide application. Sp gr: 1.01. pH (% aq soln): 6.5. Emulsol.
- 52) ANION EXCHANGE RESIN, INTERMEDIATE

 Has high capacity, thermal and chemical stability.

 For water demineralization, removal of acids, sugar purification. Chem Process.
- 53) *ANION EXCHANGE RESIN, STRONG BASE

 Type I. Duolite A-101 has high porosity, rapid exchange rate, heat stability. For water treatment, U recovery, sugar demineralization. Chem Process.
- 54) *ANION EXCHANGE RESIN, STRONG BASE

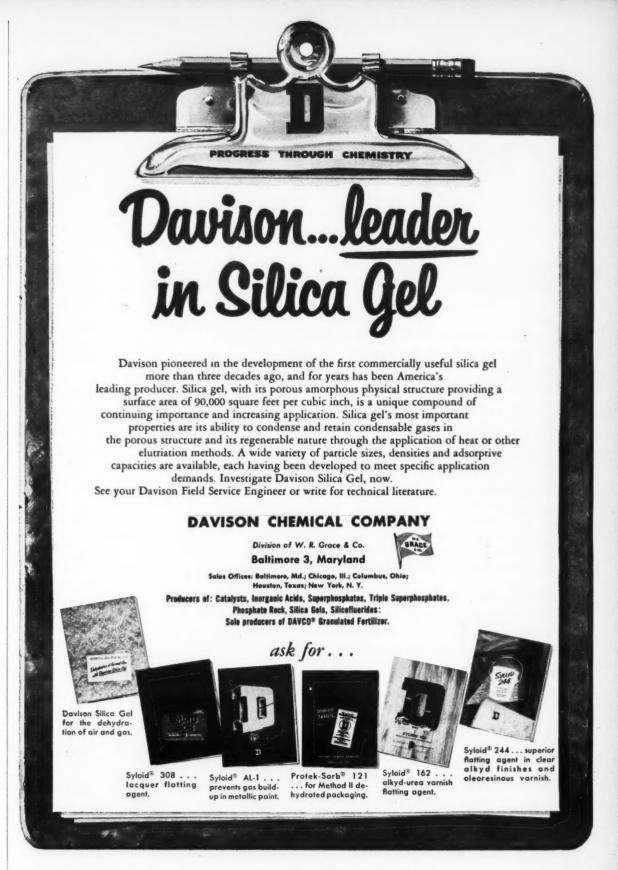
 Type II. Duolite A-102 has high porosity, rapid exchange rate, economical regeneration. For water treatment, sugar demineralization, metal recovery. Chem Process.
- 55) ANIONIC SURFACE-ACTIVE Dowfax 2Al is of the sulfonate type. Uses: for metal and hard-surface cleaning textile processing, paper and petroleum manufacturing. Dow.
- 56) ANTARATE 9183 Liquid, oil soluble, anionic/nonionic blended pesticide emulsifier. Gen'l Aniline.
- 57) *ASTON D Antistatic finish for synthetic fiber withstands washing with soap or detergent, and dry cleaning. Won't impair mechanical properties of fabric or discolor. Onyx Oil.
- 58) *ASTON LT Permanent antistatic finish for synthetic fibers. Comes as 20%-active aq soln and liquid curing agent. Onyx Oil.
- 59) *BARIUM-CADMIUM ORGANIC COMPLEX Flomax 25 is a very pure liquid for heat and light stabilization of clear vinyl chloride plastics. Compatible. Has minimum plate out. Nat'l Lead.
- 60) BARIUM CITRATE For general chemical use and manufacture of Ba compounds, Sherwin-Williams.
- 61) *BARIUM PETROSUL, NEUTRAL Ba salt of a natural high-mw petroleum sulfonic acid. Uses: rust preventative, fuel oil additive, grease additive. Penn Refining.
- 62) BARON Usable formulation of 2(2,4,5-trichlorophenoxy) ethyl 2,2-dichloropropionate (erbon), a non-selective herbicide. Dow.

(Please turn to next page)

PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44.

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

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Harshaw

ALUMINUM ISOPROPYLATE

(DISTILLED)

EFFICIENT INTERMEDIATE IN MANY REACTIONS SUCH AS:

- 1. Meerwein-Pondorf Reactions
- 2. Alcoholysis and Ester Exchange
- 3. Formation in situ of Aluminum Soaps
- 4. Synthesis of higher Alkoxides, Chelates and Acylates

Properties

Formula Weight 204.23

Melting Point 118° C.

Boiling Point 145° C. at 7 mms.

Appearance White Solid

Purity 99.7%

Soluble in benzol, chloroform, carbon tetrachloride, petroleum hydrocarbons, isopropanol. Easily hydrolyzed and alcoholized.

Make Harshaw your source for this useful intermediate which holds great promise as a building block in a host of reactions. Aluminum Isopropylate is the first in a series of Aluminum Chemicals offered by Harshaw for new exploratory research.

For more detailed information and sample contact New Products Division, The Harshaw Chemical Co., 1945 East 97th Street, Cleveland 6, O.

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1945 East 97th Street • Cleveland 6, Ohio
BRANCHES IN PRINCIPAL CITIES



CHEMICAL MATERIALS FEATURE

new commercial chemicals 63-92

(Continued from preceding page)

- 63) *BAUXITE, ACTIVATED Driocel S is used for "sweet" drying of LPG products and drying chlorinated and fluorinated hydrocarbons. Doesn't act as polymerization catalyst. Has extremely low iron content. Min & Chem Corp.
- 64) BENZALACETONE 100%. MP: 40.0°. Intermediate. Has perfumery uses. NY Quinine.
- 65) BENZOPHENONE As an intermediate and in perfumery. NY Quinine.
- 66) BETA-CHLOR 33 An aliphatic, chlorine-bearing additive with exceptional EP lubricating properties. It has good solubility in both solvent-refined and conventionally-refined oils. Uses: for hypoid and industrial gear lubes, cutting oils, grinding oils. It has 33% Cl. Carlisle,
- 67) *BISMUTH TITANATE 99+%. Promotes advantageous temp coefficients in electronic condensers for TV and radio. Nat'l Lead.
- 68) BLANCOPHOR DS-86 Optical whitening agent for heavy duty detergents. Stable. Gen'l Aniline.
- 69) BLANCOPHOR LS-86 Optical whitener for paper, textiles. Exhausts uniformly, Gen'l Aniline.
- 70) BLUE 2BS SALT A stabilized diazonium salt. On cotton and rayon, shades vary from greenish to reddish blue with various National Naphthols. Have good fastness. Allied Chem Nat'l An Div.
- 71) BRITONE RED M A dark, blue resinated Barium Lithol red pigment for rotogravure inks. It is strongest color of its class. Sherwin-Williams.
- 72) *BROMOFORM ADDUCT OF TRIALLYL PHOS-PHATE — BAP Pyrotard Emulsion is a durable flame proofing agent for many synthetic fabrics. Non-toxic. Scientific Oil Comp.
- 73) *BUTADIENE-ACRYLONITRILE COPOLYMER

 Colloidal dispersion in water for fabric and paper sizes and coatings, carpet backings. Good UV-light resistance. Chemigum Latex 247. Goodyear Chem Div.
- 74) BUTADIENE POLYMERS Butarez series. Have viscosities of 1500 and 2500 SVF at 100°F. Uses: Smokeless paint or varnish additive, casting resin, electrical insulation. Phillips.
- 75) BUTADIENE-STYRENE COPOLYMERS Cold polymerized elastomers containing high potency staining antioxidant, for camelback, tires, and rubber goods that are not light colored. Plioflex 1500. When extended with 37½ parts of highly aromatic oil, it is identified as Plioflex 1712. Goodyear Chem Div.
- 76) *BUTADIENE-STYRENE COPOLYMERS, OIL-EXTENDED — Extremely light colored, exhibits minimum staining in finished goods. For making gen'l rubber products. Plioflex 1773 is 25% oil-extended; 1778 is 37½% oil-extended, Goodyear Chem Div.
- 77) BUTYL ACID PHOSPHATE Mixture, urea-formaldehyde catalyst. Exc color. V-C Chem.
- 78) BUTYL DECYL PHTHALATE Plasticizer #710 offers optimum compromise between cost and performance in vinyl resins. Reichhold.
- 79) BUTYLATED HYDROXYTOLUENE Tenox BHT is free-flowing, non-dusting. As poultry feed additive. Eastman Chem.
- 80) *n-BUTYLISOCYANATE BuNCO. 90+%. BP: 113-116°. For waterproofing textiles and proteins. For

CHEMICAL MATERIALS FEATURE

synthesis of ureas and urethanes. Reacts with matl having activated hydrogen atoms. Carwin.

- 81) *CADMIUM METAL 99.9% Reagent, Iron 0.001%, copper 0.005%, lead 0.017%. Fisher Sci.
- 82) *CALCIUM CARBONATE Primary standard AR. Controlled to assay of 99.95-100.05%. Mallinckrodt.
- 83) *CALCIUM CHLORIDE, FLAKED Easy to handle. For thawing, dust control, dehydrating. High purity. Columbia-Southern Chem.

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- 84) *CALCIUM HYPOCHLORITE, TABLETS Pittabs are slow-dissolving, offer 18-hr protection for sanitation of swimming pools, water mains, reservoirs. Columbia-Southern Chem.
- 85) *CALCIUM PETROSUL, NEUTRAL Ca salt of a natural petroleum sulfonic acid of high mw. Uses: rust preventatives, fuel oil additive, grease additive. Penn Refining.
- 86) *CALCIUM SILICATE, HYDRATED SYNTHET-IC Micro-Cel offers high absorption, small particle size, low bulk density. Is a carrier-absorbent for insecticides, anticaking agent for detergent cleansers, flatting agent for paints, pigment extender for paint, paper, rubber, plastics. Johns-Manville.
- 87) CAPRIC ACID & METHYL CAPRATE Identified as Aliphat 3 and Uniphat A-30, respectively. Both have high purity, good color stability and are intermediates for plasticizers and stabilizers. Gen'l Mills Chem Div.
- 88) CAPRYLIC ACID & METHYL CAPRYLATE Identified as Aliphat 2 and Uniphat A-20, respectively. Both have high purity, good color stability and are intermediates for plasticizers and stabilizers. Gen'l Mills Chem Div.
- 89) CARBANTHRENE DIRECT BLACK 3G DBL. PASTE An anthroquinone vat dye producing greenish-black shades on cotton and rayon. Has max light-fastness in heavy shades. Allied Chem Nat'l An Div.
- 90) *CARBON, ACTIVATED GRANULAR Type CAL granular. Has high decolorizing power and adsorption efficiency. For decolorization and purification of sugar solns, chemicals, pharmaceuticals. Pitt Coke.
- 91) *CARBON BLACK, LOW RESISTIVITY Vulcan® XC-72 is an oil furnace carbon black that has extremely low electrical resistivity, a high degree of particle "chain structure," good heat transmission qualities, small particle size, and large surface area. Uses: in antistatic and highly conductive rubber and plastics compounds, in greases as a thickening agent, and in the depolarizing mix of dry cell batteries. Cabot.
- 92) 2-CARBOXY-2'-HYDROXY-5'-SULFOFORMA-ZYLBENZENE Zincon reagent, Chelatometric indicator for zinc. J. T. Baker.

(Please turn to next page)

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.)
Boiling points are at 760 mm
Temperatures are in °C
Solubilities are at room temperature



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ready to use

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lasts longer

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stable

Lung storage life—stays uniform even if frozen of boiled. Retains effectiveness after sterilization.

test

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Cost of using new
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and you get all these extra advantages

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Write today for FREE sample and prices

When inquiring check 2639 opposite last page

new commercial chemicals 93-122

(Continued from preceding page)

93) *CATALYST G-43 — Catalyst has high activity at low cost for hydrogenation and for deoxidizing gases. Girdler.

94) *CATALYST G-46 — For removal of highly unsaturated impurities from olefins. Girdler.

95) CATIONIC RESINOUS COMPOUND — Solidogen LT-13 is fixing agent for textiles, leveling agent in leather dyeing, minimizes bleed of acid color calender stains in paper making. Gen'l Aniline.

96) *CATIONIC SURFACE-ACTIVE AGENT — Alkaterge®-T is oil-sol. Corrosion inhibitor, emulsifying agent, defoaming agent, pigment grinding assistant. Comm Solv.

97) CELLU-BRITE is an optical bleaching agent that whitens and brightens textiles, high grade white papers, and other materials. It is substantive to cellulose fibers and can be incorporated into soaps and detergents. Powder form. Carlisle.

98) CERIUM TITANATE — 99+%. In conjunction with other titanates, produces high dielectric constants and capacity in electronic condensers for TV and radio. Nat'l Lead

99) *CHITIN, DEACTYLYTED — 100%. Kylan is used for wool shrinkage control, dyeing aid. Is emulsifier and stabilizer for cosmetics, water-based paints, water proofing. Moretex.

100) *3 (p-CHLOROPHENYL)-1,1-DIMETHYLUREA — SU-101 is curing agent for epoxy resins, has long pot life, low toxicity. DuPont Grasselli.

101) CHROMIC PHOSPHATE — Gives rust inhibition in one-package vinyl-type metal conditioning primers. Ky Color & Chem.

102) COBALT-MOLYBDIC OXIDES — Catalysts G-35A and G-35B are for hydrodesulfurization. Have high activity. Girdler.

103) COLOR CONCENTRATES — For plastics and rubber. Colors flushed in low-mw polyethylene are non-dusting solids that melt easily at processing temp. FL-439 is dispersed benzidine yellow, FL-440 is phthalocyanine blue (green shade), and FL-441 is phthalocyanine blue (tred shade). Sherwin-Williams.

104) COLORS FLUSHED IN GEL VARNISH — For printing inks. Gives quick dry, high gloss, no smudge on offset presses. Benzidine Yellow, Lithol Rubine, Phthalocyanine Blue, and Alkali Blue. Sherwin-Williams.

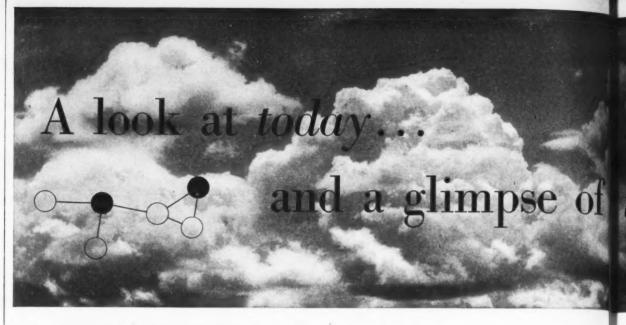
105) COPOLYMER EMULSION — Arolon 110 is prepared by emulsion polymerization of highly reactive synthetic and oil-based monomers. 46% solids. Vehicle for water-thinned interior paints. Has water resistance, smallest particle size, exc adhesion. A-D-M.

106) COPOLYMER LATEX — 9120 Wallpol in surface coatings gives high pigment binding, excellent water resistance, low-temp coalescence, permanent flex, good thermal stability, film integrity and durability. Reichhold.

107) *COUPLER — Witco 77-86 for production of urethane foams where low odor level is required in finished foam. Witco Chem.

108) *CUNIMENE D-2747 — Synergized Rosin Amine D plus Dowicide. A liquid preservative for latex paint. Scientific Oil Comp.

109) *CUNIPHEN 2778-I - Synergized dihydroxydi-



To keep you informed of the latest chemical developments, the Armour Chemical Division presents an insight into new products that well may fit into your current or future research.

1. A Glimpse of Tomorrow-

SULFO ACIDS

SO₃H CH₃(CH₂)₁₃-C-C-OH H O

Alpha-sulfostearic acid

Alpha-sulfopalmitic acid

The Armour Chemical Division is the first to offer pilot plant quantities of two new alpha-sulfoalkyl acids derived from stearic and palmitic acids. The polyfunctionality of these acids indicates an unlimited future for them.

Evaluations, to date, show these acids lend themselves to ore flotation; detergents; butadiene-styrene polymerization; fuel and lube oil additives; grease additives and thickeners. They're ideal as chemical intermediates for mono- and di-salts, esters, amides, mixed functional groupings and many more applications.

PHYSICAL CHARACTERISTICS

Alpha-Sulfo Alkyl Acid	Melting Point Range °C	Molecular Weight		Color, Gardner (17% aqueous solution)
PALMITIC	84-87	340	0.95	6-7
STEARIC	91-94	365	0.95	14

The acids are 100% active, soluble in water and in various organic solvents. The extent of solubility at 30°C is indicated in the following table:

SOLUBILITY Gm/100 Gm @ 30°C Alpha-Sulfo Alkyl Acid Water **iPrOH** CHCI₃ EtAc Acetone PALMITIC 25 100 1 7 22 125 STEARIC 13 64 1 5 17 83

2. A Look at Today-

ARMEENS® O AND OD

These new Armour liquid fatty amines, derived from oleic acid, are now commercially available. They may be just the long chain cationic chemicals you're looking for. By Stedman composition they are 88% oleyl amine—with a low solidification point and high primary amine content.

Armeens O and OD are soluble in almost all common organic solvents, except the glycols. They allow wide latitudes in usage or formulation and offer promising possibilities in quaternary production, corrosion inhibition, flotation processes, fuel oil additives, disinfectants or chemical intermediates.

AVERAGE PROPERTIES

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	Primary Amine	Secondary Amine	Pour Point	Solidification Point
ARMEEN O	89%	6.2%	35°F	45°F
ARMEEN OD	98%	1.5%	60°F	55°F

3. A Look at Today—

EMULSIFIER 1990-A

Armour Chemical Research has developed a cationic surface active agent specifically for the emulsification of pentachlorophenol. We call it Emulsifier 1990-A.

The most unique property of this new chemical is "flash" dispersion of the emulsifiable concentrate upon addition to water. Emulsifier 1990-A produces stable emulsions in hard or soft water. Concentrates containing up to 15% pentachlorophenol can be easily prepared using only 3 to 5% 1990-A and there is no precipitation of pentachlorophenol in the emulsifiable concentrate. Because of these properties, this new cationic should be useful for emulsification of other phenols and chlorinated aromatic compounds.



4. A Look at Today-

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ZWITTERION

If you are formulating chemical specialties or contemplating research in this field, here is a chemical that offers great promise—Zwitterion. Chemically Zwitterion looks like this:

N-coco beta amino butyric acid

Because it contains an amine group and a carboxyl group, the Zwitterion may act as a cationic or anionic agent. The amine group is attracted by negatively charged surfaces and this fact has potential value for corrosion inhibition, pigment dispersion, bactericides, emulsification or demulsification.

Salt formation with the carboxyl group offers interesting possibilities. If you want strong cationic activity, try forming a salt with a fatty diamine. Use the alkaline salts as dispersants. For a suds control agent, try the sodium salt.

Perhaps your research and imagination can give you additional clues to your own profit-making chemical specialty.

If any of our new products have application in a formulation you are planning or producing, send the coupon for detailed information and product samples.



ARMOUR CHEMICAL DIVISION

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NEWS FROM THE "NEW IDEA" SECTION

An Armour group you ought to know

by Karl Bierman, Manager, Market Development Department

It started in 1951.

New developments in fatty acid chemistry had been coming fast and the field was growing rapidly. Even to stay abreast with the changing times was not easy. To maintain a leading role in the industry would take special measures indeed.

So, Armour created a service force—the Market Development Department (more commonly referred to today as the "New Idea" Section). Its purpose: sift through the flood of new ideas, then speed work on the good ones. To accomplish this end, the Department would work with the laboratory, the sales force and especially with outside industry.

We staffed up with experts. Men like Vance Gregory (who received a patent on fatty diamine salts as corrosion inhibitors); Jim Prescott (who has done outstanding field work with Sulfo Acids); Charlie Blaich (who is helping discover new uses for dibasic acids); and Ed Swensen (who is currently heading up Zwitterion development).

As a result, our Armour "New Idea" Section has usually been close at hand wherever progressive fatty acid chemistry uncovers something new and startling. We were pioneers in flotation reagents. We helped develop petroleum additives. We helped set up standards for corrosion inhibitors and bactericides in oil production. And at present, we're right in the middle of a number of projects which I'm sure will be of vital in-

Our "Idea" staff stands ready to help you. Perhaps one of our new or more established chemicals can help solve a problem you're facing right now. That's what we're here for. So why not drop us a line? And when you write, be sure to request your copy of our new periodical, "Ideas In Development."

terest to you in the near future.



☐ Send me a copy of "Ideas in Development."☐ Send Samples and further information on:

	Sulfo	Acids	
-		-	-

☐ Emulsifler 1990-A

Armeens O & OD

Zwitterion

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ADDRESS....

CITY

ZONE STATE

MARKET DEVELOPMENT DEPARTMENT

Armour Chemical Division • 1355 West 31st St. • Chicago 9, Illinois

chlorodiphenyl methane is a preservative for adhesives. Non-toxic, it is approved for milk carton adhesives. Scientific Oil Comp.

110) CUPROUS CHLORIDE — 99%. Catalyst for making acrylonitrile. Ingred in making phthalocyanine pigments. Metalsalt.

111) *CYCLICIZED RUBBER — Alpex, MP: 145-155°. 100% solids for inks, coatings. Chem and temp resistant. Compatible with drying oils, alkyds. Alkydol Labs.

112) CYCLOHEXANE — 98%. BP: 80-81°. Uses: solvent, chemical intermed. Phillips.

113) CYCLOPENTYLPROPANOIC ACID — Tech. BP (12 mm): 130-132°. Arapahoe.

114) *CYSTEINYLGLYCINE — Crystalline product. For biochemical research. Schwarz Labs.

115) *CYTIDINE 2':3'-CYCLIC PHOSPHATE, Ba — For biochemical research. Schwarz Labs.

116) *DEFOAMER 54 — Liquid, non-toxic. Foam control for latex-emulsion paints. Low cost. Swift.

117) *DEFOAMER 67-A — Liquid. Control sewage foams. Efficient, low cost. Swift.

118) DEFOAMERS — Witco 2A and 3 are used in paper making to prevent formation of foam and to destroy existing foams to yield a paper free from air voids. Witco Chem.

119) *DEHYDROACETIC ACID — 97.5% min. Also Na and Ca salts. Reduces enzyme activity in mouth, prevents molding, effective against athlete's foot fungi, inhibits fungi on cosmetic and food wrapping papers. Aceto Chem.

120) DETERGENTS, CONCENTRATED BLEND — Scourall is for scouring and boil-off for textiles. Stock solns are easy to prepare. Onyx Oil.

121) *DIALLYL ADIPATE — Mid BP (4 mm): 135°. A polymerizable monomer. Intermediate for cross-linking agent. Polymer has chem resistance, good electrical properties. Ohio-Apex.

122) *DIALLYL DIGLYCOLATE — Mid BP (4 mm): 135°. A polymerizable monomer. Intermediate for cross-linking agent. Polymer has chemical resistance, good electric properties. Ohio-Apex.

(Please turn to next page)

PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44.

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

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Your Velsicol representative . . . a qualified chemist who will help you make better products for less!

CHEMICAL MATERIALS FEATURE

new commercial chemicals 123-144

(Continued from preceding page)

- 123) 3-3'-DIAMINOBENZIDINE HYDROCHLORIDE

 Reagent for analysis of copper and ferrous alloys
 Controlled selenium sensitivity. J. T. Baker.
- 124) *4,4'-DIAMINODIPHENYLSULFONE 97+%.
 Chem intermed. Makes curing agent in epoxy resimand Abbott.
- #779 is used in making polyvinyl butyral inner layer for safety glass. Other uses: low-temp synthetic rubben, low viscosity plastisols. BP: 209°. Reichhold.
- 126) DIBUTYL FUMARATE In copolymerization of vinyl chloride acetate and in internal plasticizing of PVAc emulsions via copolymerization. Designated Plasticizer #774. Reichhold.
- 127) DIBUTYL FUMARATE NY Quinine.
- 128) DI-n-BUTYL MALEATE BP: 272-276°. For copolymers, plasticizers, as intermediate. NY Quinine.
- 129) DI-n-BUTYL SUCCINATE Intermediate. NY Quinine.
- 130) *DICYCLOHEXYLCARBODIIMIDE 99.9+%. MP: 35°. Prep of peptides. Can be used in water. Aldrich Chem.
- 131) DICYCLOPENTADIENE 95%. BP: 160-170°, For insecticides, drying oils, resins. Percursor of low priced, reactive monomer. Enjay.
- 132) DICHLORODIFLUOROMETHANE Isotron
 12 is used as a refrigerant and propellent. PennSalt.
- 133) *3(3,4-DICHLOROPHENYL-1,1-DIMETHYL UREA) SU-102 is curing agent for epoxy resins. Low toxicity. BP: 148-152°. DuPont Grasselli.
- 134) DIDECYL ADIPATE Plasticizer #777 has low volatility, good low-temp properties. Reichhold.
- 135) DIETHYL MALEATE BP: 219-220°. Intermediate. NY Quinine.
- 136) DIETHYL SUCCINATE 99%. BP (30 mm): 120°. Plasticizer, intermediate. NY Quinine.
- 137) DIISOOCTYL SEBACATE Plasticizer #760 gives low-temp flex to vinyl resins, synthetic rubbers. BP (4 mm): 252°. Reichhold.
- 138) 2,5-DIMETHYL HEXADIENE-1,5 98.6%. BP: 112-115°. NY Quinine.
- 139) 2,5-DIMETHYL HEXADIENE-2,4 91% pure by UV. BP: 133-135°. NY Quinine.
- 140) *DIMETHYL POLYSILOXANE COMPOUND, EMULSIFIED Antifoam B for defoaming aq systems. Water-dispersible, rapid acting, stable. Dow Corning.
- 141) DIMETHYLAMINO PROPYLAMINE BP: 136.5°. Catalyst for epoxy resins. Makes amides for cationic surface-active agents. Forms fatty acid soaps, quaternary ammonium salts. Carbide & Carbon.
- 142) *3,3-DIMETHYLANILINE 98+%, MP: 48*. Drug intermed. Aldrich Chem.
- 143) *DIMETHYLFORMAMIDE Reagent. Solvent in chromatography, non-aqueous titrations. Fisher Sci.
- 144) *N,N'-DI-3-(5-METHYL HEPTYL)-p-PHENYL ENEDIAMINE Tenamene 31 retards deterioration

(Please turn to page 55)

I.S.I. CHEMICAL NEV

A Series for Chemists and Executives of the Solvents and Chemical Consuming Industries

Trimethyl and Triethyl Aluminum Piloted by U.S.I.

Trimethyl and triethyl aluminum, highly flammable liquids which ignite spontaneously in air, are now being produced by U.S.I. in pilot plant quantities. At present they are being tested as ignitors and fuels for ram jet and turbo jet engines, and also show possibilities as polymerization catalysts, and intermediates for chemical synthesis.

A sodium-based process is used to synthesize these two materials in the pilot plant, a process which can be used to produce them in commercial quantities as well. It is predicted that the commercial price will range between \$2 and \$5 per pound, although the price in pilot quantities is considerably higher.

Also available from the pilot unit is methyl aluminum sesquichloride, a mixture of methyl aluminum dichloride and dimethyl aluminum chloride. This product too may find use as a catalyst or chemical intermediate.

Alcohol and Chemical Sales Now Under Johnson



Warren E. Johnon has been named Manager of Alcohol and Chemical Sales for U.S.I. Mr. Johnson has been with the U.S.I. sales organization since 1940. He became Manager of the Boston Sales Division in

1944 and Manager of U.S.I. Chemical Sales in 1950. With this change, Mr. Johnson becomes responsible for industrial alcohol sales in addition to his previous product responsibilities. U.S.I. alcohol sales had formerly been under Alden R. Ludlow, Jr., who was recently named Director of Sales for the company.

Byck Appointed Manager of U.S.I. **Heavy Chemical Sales**

Lawrence C. Byck, Jr., has been named Manager of Heavy Chemical Sales for U.S.I. He has been assistant to the Manager of Chemical Sales during the past four years, and has been with the U.S.I. organization since



1945, in research and technical liaison posi-

In his new position, Mr. Byck will be responsible for sales of ammonia, nitric acid. and nitrogen solutions from the U.S.I. synthetic ammonia plant at Tuscola, Illinois. He will also be responsible for sulfuric acid sales from U.S.I.'s three plants at Tuscola, Illinois, Dubuque, Iowa and Sunflower, Kansas, and for sales of phosphoric acid from U.S.I.'s newly completed wet-process plant at Tuscola.

U.S.I. Phosphoric Acid Plant At Tuscola is Now Onstream

Plant is First in Country to Produce Wet-Process Acid Exclusively for Solid Fertilizer Industry

Thirty thousand tons per year of phosphoric acid (measured as P.O.) are now being produced at U.S.I.'s new Tuscola. Illinois plant. The bulk of the acid is expected to be used by solid fertilizer manufacturers in the Mid-west.

April 8-12 Set for 4th Chemical Progress Week

The Manufacturing Chemists Association (MCA), national sponsor of Chemical Progress Week, reports that industry support for the program is greater this year than ever

Chemical Progress Week was inaugurated in 1954 as a nationwide effort on the part of the Chemical Process Industries to acquaint the American public with the importance of chemistry and the chemical industry in daily

As has been the case in previous years, the working organization behind Chemical Progress Week is manned by volunteers from the industry. Last year some 1.500 participants were listed at National Headquarters and it is believed that approximately 7,500 additional people took an active part in implementing the program.

National Headquarters has prepared a wide range of materials and suggestions for participating companies to present to the public. Included are literature, displays, ads. radio and TV material. speeches, films, publicity releases and sample proclamations to be made by state governors.

Complete kits of ideas, samples and order forms can still be obtained from MCA. 1625 Eve Street, N.W., Washington 6, D. C.

making this the first wet-process phosphoric acid plant in the country to produce for noncaptive consumption only. Availability of phosphoric acid in this area answers the need for a rich source of phosphorus, a need which has become evident with the trend toward high-analysis plant foods.

In the plant, insoluble phosphate rock is digested with spent sulfuric acid from the neighboring facilities of National Petro-Chemicals Corporation, a subsidiary of U.S.I. Calcium sulfate is filtered off and the resulting phosphoric acid is concentrated and marketed as a fertilizer raw material.



Section of U.S.I.'s new phosphoric acid plant.

With the completion of this plant, U.S.I. now makes ammonia, nitrogen solutions, sulfuric acid, and phosphoric acid at Tuscola. Because this area is the site of an integrated chemical center, the company feels that it can also manufacture other

fertilizer raw materials if the demand becomes evident.

MORE

New, Low-Cost Process for Separating Zirconium and Hafnium Acquired by U.S.I.

new process for separating hafnium from zirconjum chloride, developed by the Commonwealth Scientific and Industrial Research Organization of Australia. The separation is necessary where zirconium is to be used in atomic energy installations, since hafnium impurities destroy the excellent nuclear properties of zirconium.

Now in pilot plant stage at U.S.I.'s Cincin-

U.S.I. has taken an exclusive option on a | nati research laboratories, the process has been found to reduce considerably the cost of separating the two metals. It eliminates the series of cumbersome chemical extraction steps which other methods in current and projected operation employ.

U.S.I. is currently building a zirconium sponge plant in Ashtabula, Ohio, scheduled to come on-stream during the second quarter of 1957.

U.S.I. CHEMICAL NEWS

CONTINUED

Phosphoric

Sodium Silicofluoride Produced

Sodium silicofluoride is manufactured as a by-product of the phosphoric acid process. This material is used in fluoridation of municipal water supplies and is also employed by the chemical process industries in the manufacture of enamel frits and laundry sours.



Giant filter is heart of phosphoric acid process at U.S.I.'s new Tuscola, III. plant.

New Cancer Studies Show Tumor Growth Reduced by Methionine and Cystine

Researchers investigating the biochemistry of cancer report that methionine and cystine. two sulfur amino acids, have been used to reduce the growth of sarcoma R-1 in experimental animals maintained on sulfur deficient semi-synthetic diets. These compounds also increased body weight as normal tissue, raised food efficiency, as well as increasing the difference in the ratio of normal tissue weight to weight of the tumor.

When guanidoacetic acid (glycocyamine) or glycine were used as further supplements. the addition of methionine overcame the toxicity of glycocyamine and brought about increased food efficiency and a favorable change in the ratio of body weight to tumor weight. The mixture of methionine and guanidoacetic acid was particularly effective in conserving body nitrogen under stress conditions such as the large sarcoma or toxic chemotherapeutic agents.

New Type Polyethylene Film Permits Packaging Liquids In Cardboard Containers

A new pinhole-free type of polyethylene film for liners has just been announced which will make it possible to ship liquid, semi-solid and anhydrous products in bags and boxes as well as drums and barrels. It is claimed that the new film gives positive protection against leakage.

The film is made by fusing together two simultaneous draws of polyethylene while the surfaces are still molten. Since it is almost impossible for pinholes or minute weaknesses to occur in exactly corresponding positions in each of two separate films, the result is a strong, moisture-proof material.

Pinhole-free polyethylene has great possibilities as a lining material for all types of shipping containers-to transport chemicals, dairy products and many other items.



This new container combines a pinhole-free polyethylene bag and a corrugated box. Containers of this type should be of interest for packaging liquid chemical specialties.

TECHNICAL DEVELOPMENTS

Information about manufacturers of these items may be obtained by writing the

New "blackboard" radiographic method is claimed to be fast and low-cost for industrial x-ray work. Advantages cited include: dry process, reusable plates, detailed images, and 20 to 45 seconds exposure-to-viewing time.

No. 1210 45 seconds exposure-to-viewing time.

Paint formulas are featured in new 46-page booklet on pigment extenders, flatting agents and filter aids. Presented on individual, 3-hole punched sheets are 24 formulas for solvent-thinned paints and 17 for water types.

Imported crystal lattice models now distributed here have angles and dimensions based on data obtained by x-ray and electron diffraction. Linear scale is one Angstrom per 25 mm. Spheres have 20 mm diameter, are varied colors. No. 1212

Chemicals which can be piped through flexible polyethylene are charted in an 8-page bulletin on this type of piping. Also covered are properties of polyethylene pipe, sizes, estimated flow rates and installation procedures. No. 1213

New arsonosiloxanes are claimed to combine the water-repellent properties of conventional sili-cones with the fungicidal and pesticidal proper-ties of arsenicals. Suggested for use as waterrepellent insecticides

Chemically-modified fats known as acetoglycerides have been prepared and patented by the USDA. Some are flexible, wax-like, non-greasy in feel—show promise in foods, plasticizers, cosmetics, lubricants. Process can be licensed without cost

New one HP homogenizer said to do jobs usually entrusted to 3 to 5 HP models is now on the market. Designed to process about 1000 lbs. per hour of semi-pastes or other viscous materials up to 30,000 cps, at 3600 rpm.

No. 1216

An index of all isotopes available commercially, and their sources, can be purchased as a 64-page book listing over 2000 items. Included are stable and radioactive isotopes and hundreds of isotopelabeled compounds.

1,1,1-Trichloroethane in reagent grade is now available as high-safety chlorinated solvent for the laboratory. Suggested as substitute for chloro-form or carbon tetrachloride in dithizone tests for metals because of low toxicity. No. 1218

o-Nitrophenyl-beta-D-galactoside of especially high purity can now be obtained which permits a dependable, simple assay of the activity of galactosidase used in studies of protein synthe-

PRODUCTS OF U.S.I.

INORGANIC CHEMICALS:

Sodium, Metallic: cast solid in tank cars, steel drums, pails; bricks in barrels,

Calorine: Induid, in tank cars.

Causite Sodie: 50% liquid, in tank cars.

Sodium Peroxide: dust-free granules, in drums.

Sodium Sulfate

Sulfuric Acid: all strengths, 60° Baumé to 40% Oleum. Also Electrolytic grade to Federal specifications. Tank cars or tank wagons. Phosphoric Acid

nia: Anhydrous, commercial and refrigeration. Tank cars or tank wagons. Nitrogen Fertilizer Solutions ium Nitrate: 83%

OTHER PRODUCTS:

Alcohols: Ethyl (pure and all denatured formulas), Normal Butyl, Amyl, Fusel Oil; Proprietory Denatured Alcohol Solvents SOLOX®, FILMEX®, ANSOL® M, ANSOL® PR.

PETROTHENE® Polyethylene Resins.

Esters, Ethers and Ketones: Normal Butyl Acetate, Dibutyl Phthalate, Diethyl Carbonate, Diethyl Oxalate, Ethyl Acetate, Ethyl Ether, Acetone, Diatol®. Intermediates and fine Chemicals: Acetoacetarylides, Dimethyl Hydrazine, Ethyl Acetoacetate, Ethyl Benzoylacetate, Ethyl Chloroformate, Ethylene, Ethyl Chloride, Ethyl Sodium Oxalacetate, U.S.I. ISOSEBACIC® Acid, Methyl Hydrazine, Sodium Ethylate Solution, Triethyl Aluminum, Urethan USP (Ethyl Carbamate).

methyl Aluminum, Urethan USP (Ethyl Carbamate).

Animal Feed Products: Calcium Pantothenate, Choline Chloride Products, Curbay B-O: 80, Special Liquid Curbay®, D1.Methionine, Niacin USP, Riboflavin Concentrates, Vitamin B₁₂ and Antibiotic Feed Supplements, Vacatonae® 40, Vitamin A, D₃ and K₃ Products, Antioxidant (BHT) Products, Special Mixes.

Pharmaceutical Products: DL-Methionine, N-Acetyl-DL-Methionine, Riboflavin

Metals: Titanium Sponge, Zirconium Sponge, Zirconium Platelets, Hafnium Oxide, Hafnium Spange

NDUSTRIAL CHEMICALS CO. Division of National Distillers Products Corporation

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CHEMICAL MATERIALS FEATURE

new commercial chemicals 145-156

(Continued from page 54)

and cracking of rubber products due to ozones. Eastman Chem.

- 145) DIMETHYLHYDRAZINE, UNSYMMETRICAL 99+%. Dimazine is a powerful reducing agent, has high shock and thermal stability. Uses: aviation fuel, rocket propellant, antiskinning agent for paint, oxygen scavenger, separation of acidulous gases. Westvaco Chloralleli Dire
- 146) DINONYL PHTHALATE For vinyl plasticizers. Excellent permanence, low color. Eastman Chem.
- 147) DIOCTYL ADIPATE Plasticizer #776 for processing heavy gage vinyl films and extruded vinyls for low-temp service. Its plastisols retain viscosity in storage. Reichhold.
- 148) *N,N'-DI-2-OCTYL-p-PHENYLENEDIAMINE Tenamene 30 retards deterioration and cracking of rubber products due to ozones. Has exc resistance to heat aging, Eastman Chem.
- 149) *DIOXANE Reagent. BP: 101°. MP: 11°. Vapor is harmful. High-purity solvent for dyes, organics, lab analyses. Iron and heavy metals 0.0001%. Fisher Sci.
- 150) DIPHENYL-4-PYRIDYL CARBINOL MP: 236-241°. White solid. Very weak base. Sl sol: methanol, ether, acetone, ethyl acetate, benzene. Sol: hot glacial acetic acid. Reilly Tar.
- 151) DIPHENYL-4-PYRIDYL METHANE BP (20 mm): 234°. FP: 123.0° min. White to pale yellow crystalline. Mod sol: common organics. Reilly Tar.
- 152) DI-n-PROPYL MALEATE BP: 245-248°. Intermediate. NY Quinine.
- 153) DISODIUM ETHYLENEDIAMINE TETRAACE-TATE, DIHYDRATE — 99.0+%. Crystalline powder has <0.005% heavy metals, <0.010% Fe. Forms stable complexes with polyvalent metallic ions. J.T. Baker.
- 154) DISODIUM METHYL ARSONATE Selective herbicide for crab grass control. Ansul.
- 155) DME & DMS Nonionic surface-active agents for use in well drilling fluids. Will help open up oil reservoirs too deep and too hot to be reached by conventional drilling methods. Gen'l Aniline.
- ***DYLEX PAINT LATEX** K34 for water-base paints. Has good bond, stain removal, storage stability, freeze-thaw resistance. Koppers.

(Please turn to next page)

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.) Boiling points are at 760 mm Temperatures are in °C Solubilities are at room temperature

4

For more information on product at left, specify 2642 . . . see information request blank opposite last page.

	COMPARATIVE RESULTS OF DRYING AIR	1			
Test	Relative Positions in Series of Dehydrating Agents During Test*		Gain in Weight Grams	Moisture Adsorbed % of Total	-
A	1st—Activated Alumina 2nd—Calcium chloride 3rd—Sulfuric acid 4th—Phosphorus pentoxide		0.0778 0.001 ±0.0000 0.0002	99.9 0.1 0.0 0.2	
В	1st—Phosphorus pentoxide 2nd—Calcium chloride 3rd—Sulfuric acid 4th—Activated Alumina		0.0764 0.0001 0.0002 0.0014	97.8 0.1 0.3 1.8	
C	1st—Sulfuric acid 2nd—Activated Alumina 3rd—Calcium chloride 4th—Phosphorus pentoxide		0.0853 0.0042 0.0001 ±0.0000	95.2 4.7 0.1 0.0	ů.
D	1st—Calcium chloride 2nd—Sulfuric acid 3rd—Activated Alumina 4th—Phosphorus pentoxide		0.0698 0.0002 0.0034 ±0.0000	95.1 0.3 4.6 0.0	
E	1st—Barium magnesium perchlorate 2nd—Phosphorus pentoxide 3rd—Activated Alumina		0.0931 0.0054 0.0042	90.2 5.6 4.2	
F	1st—Activated Alumina 2nd—Barium magnesium perchlorate 3rd—Phosphorus pentoxide		0.1061 0.0017 0.0032	99.0 — 1.6 2.6	
G	1st—Phosphorus pentoxide 2nd—Barium magnesium perchlorate 3rd—Activated Alumina		0.1110 0.0009 0.0070	94.8 — 0.8 6.0	
	*Weight of dehydrating agents employed: Activated Alumina				

This comparison test proves superior adsorptive capacity of ALCOA ACTIVATED ALUMINA

Efficiency of a drying agent can be tested by measuring how completely it removes water from a stream of air of given moisture content. The table above shows results of such a test made on a comparative basis with these desiccants: ALCOA® Activated Alumina; phosphorus pentoxide; sulfuric acid (96% C.P.); calcium chloride; and barium magnesium perchlorate.

The desiccants were placed in a series of U-tubes. High humidity atmospheric air was drawn through the tubes. This was repeated under comparable conditions for each of the arrangements of desiccants shown in the table.

Study the test results. The superior performance of ALCOA Activated Alumina is clear!

In laboratory tests . . . as in hundreds of industrial drying applications . . . ALCOA Activated Aluminas have proved to be the most reliable commercial desiccants available. They dry to dew points below minus 100°F.

They are nontoxic, chemically inert to most gases and vapors, and they will not soften, swell or disintegrate when immersed in water. They keep drying costs down because they can be reactivated an almost unlimited number of times with no serious drop in adsorptive efficiency.

Whatever you dry... gases, liquids or vapors... the effective, low cost solution to your drying problems is Alcoa Activated Alumina. Get detailed information today. Write Aluminum Company of America, Chemicals Division, 705-D Alcoa Building, Pittsburgh 19, Pa.





HOW HERCULES HELPS...



IMPROVE HIGHWAY SAFETY—Markings on this heavily traveled Pasadena, Calif. freeway are clearly visible after three years of 120,000 vehicle per day traffic. That's because the traffic paint is fortified with Parlon® chlorinated rubber. Parlon is specified by state, county, and city engineers from coast to coast because of its long wear, rapid dry, excellent adhesion, and lower long-term cost. This story is dramatized in the new Hercules movie "Highway Life Lines". To see it, contact your local Hercules representative or write for more information.



DIVERSIFY ITS SERVICE—With the acquisition of Huron Milling Company, now a division of the Virginia Cellulose Department, Hercules adds an entirely new range of products to the company's industrial chemicals. Huron products, made from wheat flour, are used in foods, adhesives, and in both edible and non-edible starches. The Huron plant is located at Harbor Beach, Michigan, along the shore of Lake Huron.

HERCULES POWDER COMPANY

940 Market St., Wilmington 99, Del. Sales Offices in Principal Cities

SYNTHETIC RESINS, CELLULOSE PRODUCTS, CHEMICAL COTTON, TERPENE CHEMICALS, ROSIN AND ROSIN DERIVATIVES, CHLORINATED PRODUCTS, OXYCHEMICALS, EXPLOSIVES, AND OTHER CHEMICAL PROCESSING MATERIALS



CHEMICAL MATERIALS FOR INDUSTRY

When inquiring check 2644 opposite last page

CHEMICAL MATERIALS FEATURE

new commercial chemicals 157-189

(Continued from preceding page)

157) *DYLEX PAPER LATEX — K52 gives improved printability when coated on paper. Koppers.

LC

177 inh

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Pa

- 158) EDTA ACID AND SALTS Ethylenediaminetetraacetic acid and its salts are chelating agents for use in water softening, cleaning compounds, detergents, metal treatment, secondary recovery, anti-chlorosis, stabilizers, synthetic resins and fibers, and processing of rare metals. Agents are extra pure. Maas Chem.
- 159) **ELECTROSOL #388 permanently destaticizes PVC and PVA plastics. Agent is a complex condensation product, melts at 5°. It is good stabilizer up to 160°. Alframine.
- 160) EMULSIFIER 7-71 Emulsifier for kerosene. Mona.
- 161) EPOXIDIZED POLYMERIC Epoxidol 780 is a light-colored plasticizer that stabilizes against heat and light in vinyl plastics. Reichhold.
- 162) *EPOXY RESIN, LIQUID Epi-Rez 507 Resin has low viscosity, exc flex and impact resistance in cured compounds. For encapsulations, pottings, castings, adhesives, laminations. Toxic. Liquid at room temp. Jones-Dabney.
- 163) EPOXY RESINS Araldite resins 6071, 6084, 6097, 6099, and 6005 are used for paints, tooling applications, electrical potting, laminates, adhesives, and as intermediates. They have excellent adhesion and chemical resistance. Ciba Plastics Div.
- 164) *EPOXY RESINS Series for corrosion-resistant coatings, air drying or baking. Bakelite.
- 165) ERICHROME BLACK T Reagent. Sodium 1-(1-hydroxy-2-naphthylazo)-6-nitro-2-naphthol-4-sulfonate. Indicator for determination of Ca, Mg, Zn, Pb, Mn, Ni, Co, Cu, Fe, Cr. J. T. Baker.
- 166) *ETHOXYLATED FATTY ALCOHOLS With various mol ratios of ethylene oxide. Siponic E Series. Textile uses: acid scouring and fulling, softeners and emulsifiers for finishes. Paint: pigment dispersants, latex stabilizers. Cosmetics: emulsifiers. Stable over wide pH range. Am Alcolac.
- 167) ETHYL ACID PHOSPHATE Mixture. Polymerization catalyst, soldering flux. Exc color. V-C Chem.
- 168) ETHYL CHLOROFORMATE 95%. BP: 92°. Has a highly reactive chloride group. Makes flotation reagents, dyestuffs, pharmaceuticals. Organic Chem Div FMC.
- **169) ETHYL-3-OXO-6-HEPTANOATE** 95.8%, by saponification. NY Quinine.
- 170) ETHYLENE CARBONATE A solvent and spinning soln for certain synthetic fibers. Dow.
- 171) *ETHYLENE OXIDE-TYPE NONIONIC Surface-active Synthrapol PWS is detergent for wool and an all-purpose surface-active for industrial use. Arnold, Hoffman.
- 172) ETHYLENEDIAMINE TETRAACETIC ACID Reagent. 99.0+%. Crystalline powder. For chelation of ions. J. T. Baker.
- 173) *EUCALYPTUS OIL, DIVES 45% (min) piperitone content. Comes from South Africa. For making essential oils, flavors. Aceto Chem.
- 174) FATTY ALCOHOL SULFATES Texapon EM

CHEMICAL MATERIALS FEATURE

mixture is mostly the sodium salt of a aluryl sulfuric acid ester. 30%-active. Non-toxic. For shampoos. Fallek.

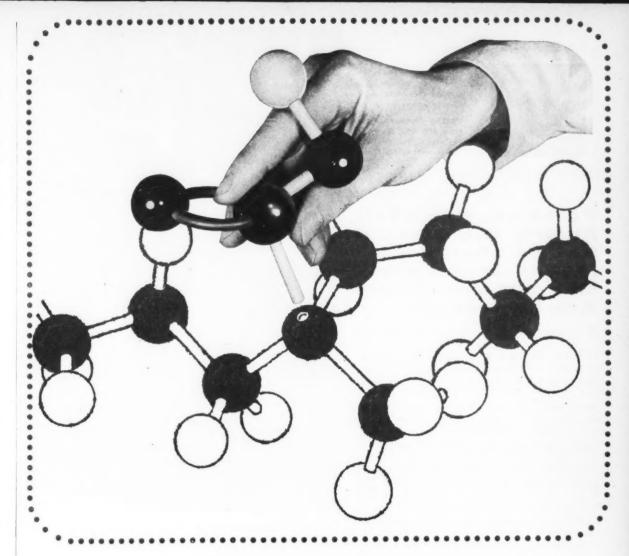
- 175) FATTY AMINE CONDENSATE Moropon LC is a high efficiency, low cost detergent for cotton, wool, synthetics. Moretex.
- 176) FATTY AMINO AMIDE Soromine CS compound. Paste, cationic softening agent for textiles. Good color, resists yellowing. Gen'l Aniline.
- 177) FATTY NITROGENS For use as corrosion inhibitors, petroleum additives, textile conditioners, intermediates. Alamine 221 is a secondary coco amine, Alamine H226 is a secondary hydrogenated tallow amine, Aliquat 221 is dicoco dimethyl ammonium chloride, Aliquat H226 is dihydrogenated tallow dimethyl ammonium chloride, and Diam 26 is N-tallow trimethylene diamine. Gen'l Mills Chem Div.
- 178) *FERROUS FUMARATE A hematinic. Stable. Toleron has more Fe than other pharmaceutically-used iron salts. Mallinckrodt.
- 179) FERROUS SULFATE Tech. For municipal water treatment, fertilizer. Steel Chem.
- 180) *FLUORESCENT ZINC OXIDE A non-toxic, stable, yellow-green additive to plastics, paint, ink. Called Ottalume 2100. Ottawa Chem.
- 181) *FLUORESCENT ZnO-MgO Ottalume 2115 is a non-toxic, stable, blue-white additive to plastics, paint, ink, false teeth. Ottawa Chem.
- 182) *FLUOROCARBON THERMOPLASTIC Kel-F 500-F and -R for high temp wire insulation and in pharmaceuticals. Outstanding chemical, electrical, mechanical resistance. Kellogg.
- 183) FLUORO-CHEMICAL Scotchgard Stain-Repeller for textile finishing. Non-toxic. Has oil and water repellency. 3M Co.
- 184) GLYCERINE USP. Humectant, plasticizer, etc. Dow.
- 185) GLYCERYL TRI-(ACETOXYSTEARATE) Paricin 8 plasticizer for PVC, vinyl, nitrocellulose. Nonvolatile, stable, non-exuding. Baker Castor Oil.
- 186) GUANOSINE Chromatographically homogeneous, Biochem research. Schwarz Labs.
- 187) *HEPTANE Reagent, High purity solvent for synthesis, spectrophotometry, analysis. Fisher Sci.
- 188) HEXACHLOROBENZENE For control of "stinking smut" and "dwarf bunt." Dow.
- 189) *HEXACHLOROPHENE/o-PHENYLPHENOL EMULSION Socci 6618 is an emulsion containing 10% of each of these compounds. Non-toxic, it imparts bacteristatic and fungistatic finish to textiles. Is effective through several launderings. Scientific Oil Comp.

(Please turn to next page)

PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44.

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

REPRINTS of this report are available at \$1 a copy, less in quantity.



For improved copolymers...add carboxyl groups by copolymerization with methacrylic acid

Rohm & Haas methacrylic acid offers a convenient and economical means of introducing carboxyl groups by copolymerization with monomers such as styrene, acrylonitrile, butadiene, acrylates and methacrylates. The addition of carboxyl groups, often in small proportions, may provide one or more of such advantages as:

- Improved adhesion
- Emulsion stability—both mechanical and freeze-thaw resistance
- · Solubility in alkalies, including ammonia
- Reactive, cross-linkable groups which permit vulcanization with such agents as zinc oxide, diamines or epoxides.

Glacial methacrylic acid is readily available from full-scale commercial production. It is one of 18 acrylic monomers now available from Rohm & Haas. For full information on acrylic monomers write to Department SP.



Chemicals for Industry

ROHM & HAAS COMPANY

WASHINGTON SQUARE, PHILADELPHIA 5, PA.

depresentatives in principal foreign countries

When inquiring check 2645 opposite last page



Highly abrasive: ZrO₂ grains, X2150, are passed through the pump with no harm to internal parts.

Vanton Sealless Pumps Move 30% ZrO₂ Slurry From Settling Cones To Filters. Temperature 80-135° F.

VANTON PLASTIC PUMPS (No Stuffing Box or Shaft Seals) Handle Acidic Abrasive 30% ZrO₂ Slurry With No Leakage

At Zirconium Corp. of America's Solon, Ohio Plant

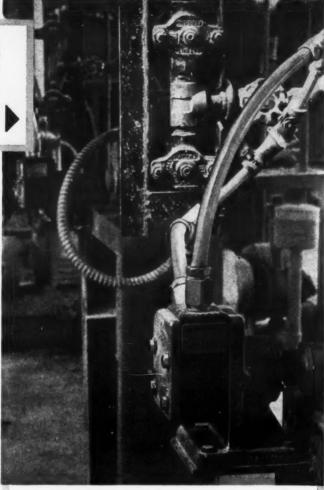
Pumping zirconium oxide (ZrO₂) slurry is no easy job. At Zircoa's plant, where stabilized ZrO₂ is manufactured in a patented continuous-flow process, slurry must be pumped continuously. Before Vanton came on the job, these abrasive, acid slurries caused periodic breakdown of conventional pumps, eroding impellers, scoring shafts, causing packing leakage and corrosion.

When Zircoa shifted to Vanton sealless plastic pumps, which have no shaft seals or packing glands (see diagrams) these troubles ceased. The Vanton plastic body block and synthetic rubber flex-i-liner proved completely impervious to the acid slurry. The resilient flex-i-liner absorbs the abrasive effect of the slurry with minimal wear. With corrosion and abrasion eliminated, maintenance was reduced to the simple, infrequent replacement of the inexpensive flex-i-liner.

Whether your problem is corrosion, abrasion, or contamination, you will find a Vanton flex-i-liner pump right for the job. Why not send for the complete story today?

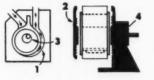
CHECK THESE VANTON SEALLESS PUMP ADVANTAGES! • No stuffing box or mechanical seal to leak, contaminate, or require maintenance • Self priming; high vacuum • A full-time production tool • Broad capacity range, 1/3-40 GPM • Available in 7 body and 10 flexiliner materials, to handle a wide variety of corrolives and abrasives.

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	nton																						100
M;	y pui	mpin	g	orol	ble	m	is															 	
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SCORE .	Since	8628		L'38	180	100	100	1	196	25	200	eğ.	755	2	10	35	20	25	-	NG2			no.



HOW VANTON PUMP WORKS • Liquid flows in channel between molded plastic body and synthetic flex-i-liner (I). No liquid touches metal. Liner flanges secured to plastic body block by bolted face plates (2). • Pumping mechanism is rotor mounted on eccentric shaft (3). At each revolution it pushes liner against body block and

sweeps a "slug" of liquid around the circular track from inlet to outlet. • All bearings are outside of fluid area and located within protective stainless steel assembly in the event of flex-i-liner failure (4). • Liners are replaced in minutes, with pump in place, by simply removing face bolts and face plate, slipping old liner out, new one in (5).







When inquiring check 2646 opposite last page

CHEMICAL MATERIALS FEATURE

new commercial chemicals

190-224

(Continued from preceding page)

190) *HEXANE — Reagent. A solvent in high-purity syntheses, spectrophotometry, analysis. Fisher Sci.

191) HYDROCARBON/LIPOCHEMICAL ESTER BLEND — Defoamer #2 is efficient defoaming agent for paper processing. Onyx Oil.

192) HYDROFLUOSILICIC ACID — For fluoridation of municipal water supplies and for production of fluoride chemicals and fluxes. Is cheap and safe to handle, as compared with other fluoride chemicals. H₂SiF₆ content: 25%. FP: — 18°. Int'l Min & Chem.

193) *ILLINI REDS — For printing inks. Yellowishred shades are valued for their brightness. CP-1264 is dark strong shade, CP-1267 is light transparent shade. Sherwin-Williams.

194) *INOSINE-8-C¹⁴ — Labeled at C-8. Biochemical research, Schwarz Labs.

195) *INOSINIC ACID-8-C¹⁴ — For biochemical research. Schwarz Labs.

196) ION EXCHANGE RESINS, CHROMATO-GRAPHIC — Amberlite resins for chromatographic analyses. Over 25#: Rohm & Haas. Under 25#: Fisher Sci.

197) ISOASCORBIC ACID — Non-toxic antioxidant for meats, beverages. No vitamin properties. Pfizer.

198) *ISOBUTYRONITRILE — BP: 100-105°. Insecticide intermed. Toxic. Eastman Chem.

199) ISOOCTYL ACID PHOSPHATE — Mixture. Polymerization catalyst, rust inhibitor, antistatic agent. Excellent color. V-C Chem.

200) *ISOCYANATE ADDUCT — Mondur CB. Combines with polyester resins. Makes urethane surface coatings and adhesives. Non-toxic, chemical and abrasion resistant films. Mobay.

201) *ISOCYANATE ADDUCT — Mondur SH. Combines with polyester resins. Makes high-temp resistant urethane wire enamels, possible use in urethane surface coatings. Resists temps in excess of 150°. Mobay.

202) *ISOPHTHALIC — 98+%. MP: 354°. Raw matl for surface coatings and plastics. Makes alkyd resins and modified oils, monomeric and polymeric plasticizers, polyamides, and polyesters. Fast drying, hard, tough films. Low volatility in plasticizers. Polyamides and polyesters are tough and strong. Oronite.

203) ISOPHTHALIC POLYESTER RESIN — Dion DR-01 and DR-03 offer greater strength, better bonding with glass fibers when used in laminates, molding. Chem Process.

204) *KAOLIN CLAY, TREATED — Polyfil Clay gives heat, light stability in PVC flooring. Scratch and scuff resistant. Huber.

205) KELTHANE — Insecticide for control of mites. Tech. Rohm & Haas.

206) *KROMAD — A broad-spectrum turf fungicide. Rel non-toxic. Mallinckrodt.

207) *LAKE RED C — CP-1297 is considerably yellower and brighter, sl darker and more transparent than other pigments of this type. Blends to give variety of red shades in printing inks. Sherwin-Williams.

208) *LAKE RED C - CP-1307 is about 10% stronger

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209) L AA62 E: and this shampoo

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CHEMICAL MATERIALS FEATURE

than other non-resinated Lake Red C pigments. Its inks have good body and flow. Also pigments rubber and plastics. Sherwin-Williams.

209) LAURIC DIETHANOLAMIDE — 95%. Ninol AA62 Extra is a high activity detergent, foam stabilizer and thickener for liquid dishwashing detergents and shampoos. Ninol Labs.

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- 210) LAURYL ETHER SULFATE, SALTS Nontoxic. For shampoos. Texapon Extracts NA is 24% active ammonium salt, NT is 37% active triethanolamine salt, M is 28% active monoethanolamine salt. Fallek.
- 211) *LAURYL ISOQUINOLINIUM CHLORIDE 20%. Isothan Q30 is a fungicide, has very low eye irritation. Use in anti-dandruff formulations. Onyx Oil.
- 212) LEAD SULFIDE Reagent. Fisher Sci.
- 213) *LEAD THIOSULFATE For use in coating sensitized photo paper used in wire photo reproduction, in match heads. Toxic. Ky Color & Chem.
- 214) LECITHIN Kelecin comes in fluid and plastic grades, has excellent wetting and emulsifying properties. Uses: surface coatings, inks, caulking compounds, cosmetics, lubes, rubber, and food. Spencer Kellogg.
- 215) LEVELON Improves gloss and leveling of water-based vehicles, waxes, PVAc emulsions, and other systems. Aboo Chem.
- 216) *LIGNIN Indulin FA for storage battery plates and secondary recovery of petroleum. 99% purity. Much finer particle size, otherwise same as Indulin A. W.Va. Pulp & Paper.
- 217) *LIGNIN Indulin O has 99% purity. Higher viscosity in alkaline soln than Indulin A. W. Va. Pulp & Paper.
- 218) LINSEED OIL Extralin raw and boiled linseed oil gives better durability-flow-leveling of paints. Cargill.
- 219) *LITHIUM BOROSILICATE Tech. MP: about 815°. Set-up agent for aluminum enamels. Acts as enamel flux, allows indefinite storage of slip. Lithium Corp.
- 220) MELAMINE-FORMALDEHYDE RESIN Super-Beckamine #3555-60 is soluble in aromatics, makes low viscosity, high solids metal finishes of excellent hardness, gloss, chemical resistance. Reichhold.
- 221) METHALLYL CHLORIDE 95%. BP: 72.2°. Is a fumigant, makes insecticides, copolymers, monomers. Organic Chem Div FMC.
- 222) *MENTHOL USP racemic. Terpene-derived. Uses: Medicinal and pharmaceutical uses, flavoring, chemical intermediate. Newport Ind.
- 223) *MENTHONE 95+%. Terpene-derived. Flavor, pharmaceutical, solvent. Newport Ind.
- 224) 3-METHOXY BUTANOL Tech. BP: 161.1°. Solvent, coupling agent, intermediate. Used in brake fluids, esters, lacquers. Has low rubber swell. Is odorless. Celanese.

(Please turn to next page)

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.) Boiling points are at 760 mm Temperatures are in °C Solubilities are at room temperature



new ways to solve problems - with chemicals

NEW HEAVY-DUTY LIQUID DETERGENT FORMULAE --- mixtures of triethanolamine, nonionic surfactants and carboxymethyl cellulose --- have shown better cotton detergency under test than the more usual phosphate-alkylaryl sulfonate liquid mixtures, and have exhibited a washing action equal to that of heavy-duty powders.

Liquids have these advantages over powders:
(1) no dust; (2) can be packaged in metal or glass containers which do not become soggy;

- (3) dissolve readily in hot or cold water;(4) take up less space because of high density.
- A RECENTLY DEVELOPED INSECT REPELLENT designed specifically to shoo horn flies away from cattle, is reported to contain an ethylene oxide-orthocyclohexyl phenol condensation product as the active ingredient.
- A DEVICE FOR MINE BLASTING employs nitrogen tetroxide and a hydrocarbon as the explosive mixture. It consists of an unpartitioned container holding frozen nitrogen tetroxide, a separate body of frozen hydrocarbon and a detonator.

A hole is bored in the solid composite and the device is placed inside. The contents of the container are melted, tetroxide mixes with hydrocarbon, and the detonator explodes the mix.

NEW HYDRAULIC FLUIDS take advantage of the stability, solvent properties and desirable temperature characteristics of ethylene glycol.

Formulations include: a magnetic fluid composed of 60-90% iron particles and 10-40% of a liquid hydrocarbon containing up to 5% ethylene glycol; a transmission fluid for automobiles consisting of 50% water and 50% ethylene glycol plus additive traces; a hydraulic pressuretransmitting fluid made up of 5-30% of a polyethylene glycol lubricant, 5-30% of a liquid soap and 40-90% of ethylene glycol solvent.



40 Rector Street, New York 6, N. Y.



ADDITIONAL INFORMATION ON THESE DEVELOPMENTS CAN BE OBTAINED FROM NITROGEN DIVISION. IN SOLVING YOUR PROBLEMS

— WITH CHEMICALS — REMEMBER THAT NITROGEN DIVISION IS YOUR BEST SOURCE FOR: ethanolamines • ethylene oxide • ethylene glycols • urea • formaldehyde • U.F.Concentrate-85 • anhydrous ammonia • ammonia liquor • ammonium sulfate • sodium nitrate methanol • nitrogen solutions • nitrogen tetroxide • fertilizers and feed supplements

When inquiring check 2647 opposite last page

BRIEFS

for buyers of

Caustic Soda Phosphorus Compounds Oxalic Acid Sodium Chlorate Muriatic Acid



New engineering guide helps you handle caustic soda safely

This 40-page file-size Hooker manual helps you handle and store liquid caustic soda safely, efficiently, and with minimum risk of contamination.

Its contents include large, detailed diagrams of equipment; a section on materials of construction; recommendations for unloading, diluting, piping, and storage; and a section on safety precautions and first aid.

Eighteen graphs, charts, and tables help you predict and control the behavior of liquid caustic soda under a wide range of operating conditions.

To get a copy, check the coupon for Hooker Bulletin 102, Caustic Soda Engineering and Handling Guide.

A buyer's guide on caustic soda

Hooker Bulletin 101 is also replete with useful information on caustic soda. But this one is edited especially for buyers.

It's pocket-sized for ready reference. Besides data on the forms and grades of Hooker caustic soda, its contents include a list of the advantages of 50% versus 73% liquid solutions and vice versa; comparative costs; capacities of tank cars and other containers; useful shipping information.

For a copy, check the coupon for the Caustic Soda Buyer's Guide.

Phosphorus compounds... you name them

You can now obtain the following Oldbury® brand phosphorus products from us.

These products are new with us. Many of them were first manufactured in this country under the Oldbury trademark:

Elemental phosphorus: white-yellow —P₄ and red—P_x.

Sulfides:

phosphorus heptasulfide—P₄S₇ phosphorus pentasulfide—P₄S₁₀ phosphorus sesquisulfide—P₄S₃

Chlorides:

phosphorus trichloride—PCl₃ phosphorus pentachloride—PCl₅

Phosphorus oxychloride—POCl3

Phosphorus pentoxide phosphoric anhydride—P₂O₅

Acids: phosphoric acid, ortho
—H₃PO₄; phosphorous acid,
ortho (phosphonic)—H₃PO₃;
hypophosphorous acid
(phosphinic)—H₃PO₂

Alkyl acid phosphates —(RO)₂P(O)OH+ROP(O)OH₂

Calcium hypophosphite
—Ca(H₂PO₂)₂

Potassium hypophosphite —KH₂PO₂

Zinc phosphide—Zn₃P₂

Tetrakis (hydroxymethyl) phosphonium chloride, "THPC" — (CH₂OH) ₄PCl

Two other Oldbury chemicals... oxalic acid and sodium chlorate

The mild dibasic acid HO₂C-CO₂H • 2H₂O and sodium chlorate (NaClO₃) are also available from us under the Oldbury trademark.

The oxalic acid is in the form of exceptionally pure (99.8% min. assay), white crystals.

You can get the SODIUM CHLORATE in a technical grade of highly soluble white crystals.

For further information on any of these Oldbury chemicals, please write to Hooker Electrochemical Company, Oldbury Products, 19 Rector St., New York 6, New York.

Fast way to make up solutions of muriatic acid

A mark on the coupon below will bring you a technical data sheet that shows at a glance how much Hooker muriatic acid you need to make up solutions of various strengths.

The same sheet gives some good advice on the safe handling of muriatic acid, and the specifications of

Hooker muriatic.

Even a quick glance at the specs is likely to convince you that the purest muriatic you can buy anywhere in volume is "Hooker White" grade. Entirely free of arsenic and free chlorine, this grade contains no more than .003% sulfates, .0001% iron.

You'll discover that our commercial grade is only slightly less pure: iron, .0005%; free chlorine, a trace; sulfates, .003%; organic matter, .001%; arsenic, not a jot.

Both grades are available for your use in 13-gallon glass carboys and in rubber-lined tank cars in 18°, 20°, and 22° Baumé.

Check items you'd like to receive: □ Caustic Soda Engineering and Handling Guide, Bulletin 102 □ Caustic Soda Buyer's Guide, Bulletin 101 Technical Data Sheets on: □ Caustic Soda □ Muriatic Acid Keep your file up-to-date on these NIALK® brand Hooker chemicals: □ NIALK Caustic Potash □ NIALK Carbonate of Potash □ NIALK Trichlorethylene Clip to your letterhead with your

name and title, and mail to us.

When requesting samples, please

use business letterhead to help

speed delivery.

CHEMICAL MATERIALS FEATURE

new commercial chemicals 225-255

(Continued from preceding page)

225) *METHYL ACETOACETATE — 90%. Makes dyestuffs, insecticides, is solvent for cellulose ethers and esters. Aceto Chem.

226) METHYL PARATHION — Tech. For control of boll weevils in areas where resistance has developed to BHC and other chlorinated hydrocarbon insecticides. Is also effective in controlling mites and aphids on cotton and other crops. Velsicol.

227) *β-ΜΕΤΗΥΙ-β-ΕΤΗΥΙGLUTARIMIDE – 99.9%. MP: 126°. Antibarbiturate. Lacks toxicity. Aldrich Chem.

228) 2-METHYL-2-n-PROPYL-1,3-PROPANEDIOL — 98%. MP: 57°. For pharmaceuticals, organic syntheses. Organic Chem Div FMC.

229) *a-METHYLSTYRENE MONOMER — 99+% pure. BP: 165.38°. For plasticizers, styrenated alkyds, synthetic elastomers, copolymers, synthetic latices. Low toxicity. Barrett.

230) *MONOCHLOROTRIFLUOROETHYLENE/VIN-YLIDENE FLUORIDE COPOLYMER — Kel-F Resin 800 has extreme chemical resistance. For lacquer and paint formulations. Kellogg.

231) *MONOCHLOROTRIFLUOROETHYLENE/VIN-YLIDENE FLUORIDE COPOLYMERS — Kel-F Elastomer Latices 3700 and 5500 for general latex uses requiring outstanding oil and solvent resistance. Kellogg.

232) *MONOMERIC ALIPHATIC COMPOUND — Electrosols D and S-1-X give permanent destaticization, permanent crack resistance and mold release when incorporated into high-pressure (Phillips' process) prior to extrusion or molding. Electrosols M and S-1 have similar effect with low-pressure (Ziegler process) polyethylene. Alframine.

233) *MONOMERIC PHTHALATE PLASTICIZER — Flexol 380 for vinyl chloride resins. BP (5 mm): 241. Carbide & Carbon.

234) *M-P-A — Thixotropic agent for paints, aliphatic or aromatic systems. Does not change unfavorably in processing or storage. Baker Castor Oil,

235) NALCAMINE G-11 — 80% 1-(2-hydroxyethyl)-2-coco-2-imidazoline. MP: 55-74°. Has exc heat stability. Uses: emulsification, corrosion inhibition, bactericide, makes cationic surface-actives, quaternaries. Nat'l Aluminate.

236) *NALCAMINE G-12 — 80% mixed 1-(2-hydroxyethyl)-2-heptadecenyl and heptadecadienyl-2-imidazoline. MP: —31°. Has exc heat stability. Uses: emulsification, corrosion inhibition, bactericide, makes cationic surface-actives, quaternaries. Nat'l Aluminate.

237) NALCAMINE G-13 — 80% 1-(2-hydroxyethyl)-2-heptadecenyl-2-imidazoline. MP: —36°. Has exc heat stability. Uses: emulsification, corrosion inhibition, bactericide, makes cationic surface-actives, quaternaries. Nat'l Aluminate.

238) *NALQUAT G-8 SERIES — Trio of quaternary ammonium chlorides derived from benzyl chloride and each of three cyclic tert amines (Cf: Nalcamines). Offer exceptional performance at pH below 7. Uses: emulsification, corrosion inhibition, bactericides. Nat'l Aluminate.

239) *NALQUAT G-9 SERIES — Trio of quaternary ammonium chlorides derived from 1,4-dichlorobutane with each of three cyclic tert amines (Cf: Nalcamines). Offer exceptional performance at pH below 7. Uses:



HOOKER ELECTROCHEMICAL COMPANY

504 FORTY-SEVENTH STREET, NIAGARA FALLS, N. Y.

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CHEMICAL MATERIALS FEATURE

emulsification, corrosion inhibition, bactericides. Nat'l Aluminate.

240) *NEOPENTYL GLYCOL PLASTICIZER — NP-10. Primary plasticizer for PVC. Combines unusual permanence with easy processing. Eastman Chem.

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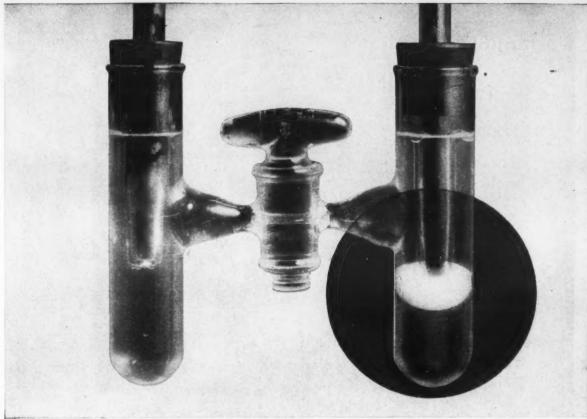
- 241) NIACIN Animal feed grade for use as supplement, Ansul.
- 242) NIACIN For human, animal, plant nutrition. Koppers.
- 243) *NICKEL TITANATE 99+%. Permits high dielectric constants in electronic condensers for TV, radio, Nat'l Lead.
- 244) NITRIC ACID Escambia Chem Corp.
- 245) NITROCELLULOSE LACQUER Orthoclear High Gloss Finish 615 for top coat in leather finishing. Rohm & Haas.
- 246) NITROCELLULOSE LACQUER BINDERS, PLASTICIZED Orthoclear Binders 55-1 and -2 for finishing leather. Rohm & Haas.
- 247) NONIONIC-ANIONIC TYPE EMULSIFIERS Emcols H-300X and H-500X are emulsifiers for liquid insecticidal formulations. Free-flowing amber liquids. pH (3% aq soln): 6-7. Emulsol.
- 248) NONIONIC-ANIONIC TYPE EMULSIFIERS Emcols H-700 and H-800 are emulsifiers for liquid herbicidal formulations. Free-flowing amber liquids. pH (3% ag soln): 6-7. Emulsol.
- 249) *NONIONIC FATTY-BASED DERIVATIVE Emersoft® 7700 is a textile softener. Per year, cost is low. Offers substantial quality advantages. Stable over wide pH range, permits use in all cotton softening uses. Supplied as a 95%-active paste. Emery Ind.
- 250) NONYL ALCOHOL BP: 190-200°. In making nonyl plasticizers, such as dinonyl phthalate. Low color. Eastman Chem.
- 251) NONYLPHENOXY POLYOXYETHYLENE ETHANOL Igepal CO-210, 100%-active surface-active agent. Nonionic. Emulsion stabilizer, defoamer. Makes plasticizers, detergents, oil additives. Stable at wide pH. Gen'l Aniline.
- 252) NYLON RESIN Zytel 42 offers higher impact strength. Is form-stable in molten stage, finished products are tough and stiff. DuPont Polychem.
- 253) n-OCTYL BROMIDE 98%. NY Quinine.
- 254) n-OCTYL CHLORIDE 98.0% pure. BP: 175-180°. NY Quinine.
- 255) OCTYL DECYL PHTHALATE Plasticizer 740 has good low-temp characteristics and permanence in vinyl resin compounds, gives long working life to vinyl plastisols. Reichhold.

(Please turn to next page)

PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44.

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

REPRINTS of this report are available at \$1 a copy, less in quantity.



This is an unretouched photograph.

NEW! A CATIONIC STARCH

An entirely new concept is shown in the above electrophoresis cell. The cloudy mass about the cathode is National's CATO $^\$$ —industry's first cationic starch.

CATO carries a cationic charge as an integral part of its polymeric structure. The result? A strong affinity for negatively charged surfaces—as proved by CATO's migration under applied potential to the cathode of the electrophoresis cell.

CATO has other unusual starch properties, including greater clarity and increased stability. All of which suggest uses as a:

size

binder

flocculent

stabilizer

· thickening agent

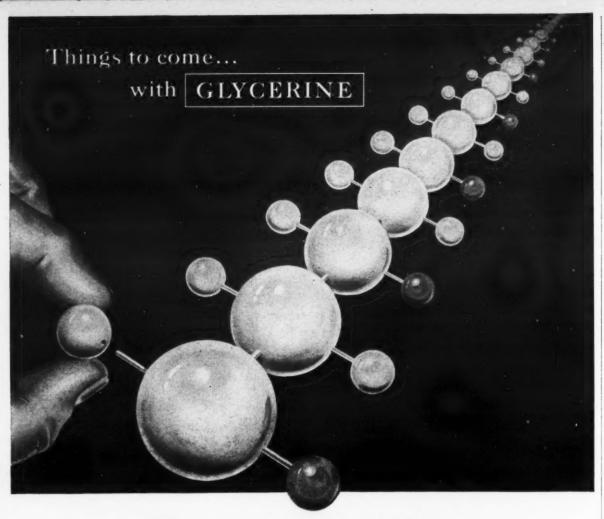
CATO may well answer some special need in your product or process. Write if you'd like to know more, telling us something of the use you have in mind.





270 Madison Avenue, New York 16 • 3641 So. Washtenaw Avenue, Chicago 32 • 735 Battery Street, San Francisco 11

When inquiring check 2649 opposite last page



New way to get heavier, faster-linking vinyl polymers

A new development* employing Glycerine to speed up the formation of high-molecular-weight vinyl polymers holds out the promise of plastics with new and unusual properties.

The process makes use of Glycerine's ability to increase the true, or *local*, viscosity of the solvent. This increased local viscosity acts to suppress the termination step of the polymerization reaction. Of all the thickening agents tested, only Glycerine had this effect.

The reaction brought about with this new process is claimed to yield polymers with molecular weights far in excess of those obtained by conventional methods. Work is under way to develop commercial possibilities of these new polymers.

*Developed by Dr. G. Oster, Polytechnic Institute of Brooklyn

Glycerine's usefulness continues to grow. Stable in price, dependable in supply, Glycerine offers processors a unique balance of properties: It is hygroscopic, nontoxic, stable, nonvolatile, with excellent solvent power and agreeable taste. New applications for Glycerine are extending its use in paints, foods, pharmaceuticals, packaging and many other fields. For a handy 20-page booklet, "Glycerine Properties and Uses," write to:

Glycerine Producers' Association

295 Madison Avenue, New York 17, N. Y.

Nothing takes the place of Glycerine

When inquiring check 2650 opposite last page

CHEMICAL MATERIALS FEATURE

new commercial chemicals 256-290

(Continued from preceding page)

- 256) n-OCTYL FORMATE NY Quinine.
- 257) n-OCTYL ISOBUTYRATE NY Quinine.
- 258) n-OCTYL MERCAPTAN 96.2%. BP: 196-200°. NY Quinine.
- 259) OCTYLPHENYL ACID PHOSPHATE Mixture, MP: 65°. Rust inhibitor, anti-gelling agent. Excolor. V-C Chem.
- 260) *OLEYL AMINE 88%. Armeen O is a fuel oil additive, corrosion inhibitor, cationic flotation agent, intermediate for quaternaries. Has fluidity, good hydrocarbon sol. Armour.
- 261) *ORGANIC DERIVATIVE OF Mg MONT.
 MORILLONITE Bentone 38 is an efficient gelling, thickening, and particle suspending agent for organic systems of low and intermediate polarity. Nat'l Lead.
- 262) *PALLADIUM ON ALUMINA Hydrogenation catalyst has high activity at low cost. Girdler.
- 263) PARACHLOROPHENYL & GLYCERYL ETHER NY Quinine.
- 264) *PASTE FOR COATINGS Paste #253 improves processing and characteristics of color coating formulations for machine coated papers. Witco Chem.
- 265) *PERMA KLEER-50 Crystals, CP. Tetrasodium salt of EDTA. High purity, non-hygroscopic crystals. Sequestrant, Refined Products.
- 266) *PERMA KLEER-80 Crystals, CP. Sodium salt of mixed hydroxy alkyl EDTA. Sequestrant. Non-hygroscopic. Refined Products.
- 267) PERTHANE 75% soln in methyl chloride. Effective against moths, carpet beetles, flies. Use in aerosols and sprays. Very low mammalian toxicity. Rohm & Haas.
- 268) PETROLEUM SULFONATE, SYNTHETIC Ninate 421 is an emulsifier for cutting oils, corrosion inhibitor. Uniform. Nonol Labs.
- 269) PETROLEUM-BASED ASPHALTIC FLUXES #20 Softener is plasticizer for natural and GR-S rubbers. Improves processing without seriously changing physicals or rate of cure. Witco Chem.
- 270) PETROMIX #9EP Soluble cutting oil base has extreme pressure properties. Emulsifies neutral oil. Makes EP soluble cutting and grinding oils. Sonneborn.
- 271) PETROMIX #10 Petroleum sulfonate type soluble oil base. Emulsifier for light hydrocarbon distillates for making emulsion degreasers, agricultural spray emulsions. Sonneborn.
- 272) PETROMIX #11 Petroleum sulfonate oil base is emulsifier for chlorinated solvents in making emulsion degreasers. Sonneborn.
- 273) PHENOLIC RESIN Fast-bodying, oil-sol resin, #3094 Super-Beckacite, makes durable water- and chemical-resistant varnishes with rapid dry. Reichhold.
- 274) *PHENOLIC RESIN, SELF-EXTINGUISHING
 Synco 86 is used for fireproofing cellulosic materials, and in air filters, honeycomb cores, laminates, insulation. Synco.
- 275) PHENYL ACID PHOSPHATE Mixture, MP: 48°. Mold lube, antistatic agent. Exc color. V-C Chem.

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CHEMICAL MATERIALS FEATURE

276) PHENYL TRIMETHYL AMMONIUM HY- o DROXIDE — 20-25% soln. NY Quinine.

277) PHENYL TRIMETHYL AMMONIUM METHO-SULFATE — NY Quinine.

278) PHTHALALDEHYDIC ACID — Undergoes reactions analogous to those of an acid anhydride and many of the reactions of an organic acid and aldehyde.

279) PHTHALIC ALKYD RESIN — 60% solids. Duraplex ND-76. Non-oxidizing. For white industrial baking enamels. Rohm & Haas.

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280) *PHTHALOCYANINE DERIVATIVES — Alcain Blue 8GX 300 gives hues varying from sky turquoise tints to deep saturated tones of rich peacock. Alcian Yellow GX is a shading color in dyeing and printing the above blue. Arnold, Hoffman.

281) *PHTHALONITRILE — 97.6% pure. Is a phthalocyanine intermediate with "built-in" nitrogen. Also makes grease gelling agents and pesticides. Makes blue and green dyes. Barrett.

282) PIGMENTED DISPERSION, WHITE — Primal White 336 is an aq dispersion for use with acrylic resin binders in finishing leather. Rohm & Haas.

283) PIPERAZINE — 98%. An anthelmintic. Makes tranquilizers. Flake form. Jefferson.

284) PIPERAZINE — For preparation of anthelmintics, antihistamines, anti-motion sickness drugs, tranquilizers, fibers, plasticizers. Dow.

285) *PIPERAZINE — Tech. Eutectic melting at 35° contains approx 40% water. Intermed for resins, rubber chem, dyestuffs, surface-actives, antihelmintics. Carbide & Carbon.

286) *PLATINUM ON ALUMINA — Hydrogenation catalyst that offers high activity at low cost. Girdler.

287) *POLARIS RED — CP-1285 is a B-O-N pigment with a bright blue shade, improved light resistance compared to other non-bleeding azo reds. For inks, plastics, rubber. Sherwin-Williams.

288) *POLYALKYLENE GLYCOL-ETHER — Tergitol Nonionic XH is a low-foaming detergent, emulsifier. Designed for use at high temp and in emulsions of active-solvent systems. Carbide & Carbon.

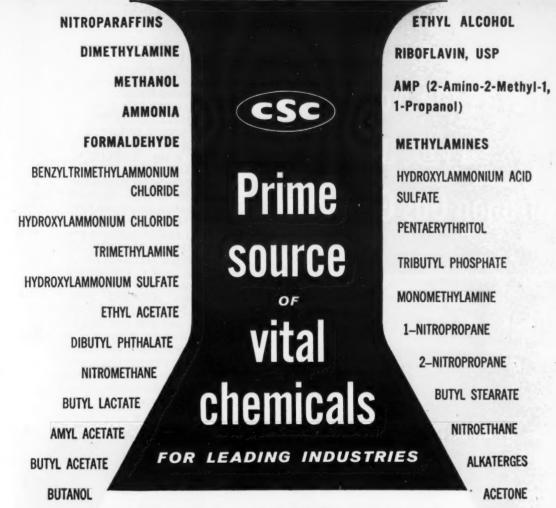
289) POLYAMIDE RESIN — Versamid 125 is a non-toxic, low viscosity curing agent for epoxy resins. For use in adhesives, castings, laminates, protective coatings when reacted with epoxy resins. Gen'l Mills Chem Div.

290) POLYBUTENES — Polyvis are oily liquids whose viscosity and tackiness increase as their mw. Linear polymers, mw varies from 660 to 1520. They offer many advantages when used in calking and sealing compounds, adhesives, protective coatings, rubber, electrical components. leather, plastics, insecticides, moisture-proofers. Cosden.

(Please turn to next page)

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.) Boiling points are at 760 mm Temperatures are in °C Solubilities are at room temperature



- From a beginning comprised of but three fermentation products, CSC growth has today reached the point where the chemicals produced for industry number in the hundreds.
- Along the way, CSC was the first American company to synthesize and commercially produce many chemicals...methanol, for example.
- For production of the exact grade and formula of many chemicals, the position of CSC is unexcelled...industrial alcohols, for example.
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It is for reasons such as these, as well as ample capacity, high quality and dependable delivery, that CSC is more and more a prime source of vital chemicals for leading industries. Write today for complete Products Catalog: Industrial Chemicals Dept., Commercial Solvents Corporation, 260 Madison Ave., New York 16, N. Y.

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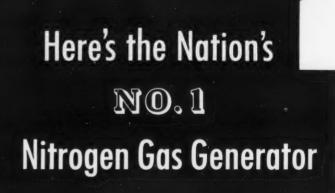
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CHEMICALS

When inquiring check 2651 opposite last page





CHEMICAL MATERIALS FEATURE

new commercial chemicals 291-306

Only Gas Atmosphere's

new Nitrogen Generator

has all the features you

have asked for in a produc-

tion generator. It comes as

a COMPLETE PACKAGED UNIT ready to be set on

stream with a minimum of

make ready. EXCLUSIVE

AUTOMATIC TURN-

DOWN enables production

coincident with demand.

eliminating gas waste. SIM-

PLIFIED RATIO CON-

TROL assures uniform gas

analysis always. SINGLE

BURNER OPERATION

(Continued from preceding page)

291) POLYBUTYLENE GLYCOLS — Available mw's: 500, 1000, 1500, 2000. Suggested uses: as oil additive, polyurethane foam intermediate. Dow.

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- 292) POLYEPICHLOROHYDRIN Intermediate for non-flammable products. Available mw's: 450, 900, 1150. Dow.
- 293) *POLYESTER Fomrez 50 produces reproducible uniform flexible urethane foams which are fine-celled, low density, low compression set, high stability when exposed to accelerated humidity aging. Witco Chem.
- 294) *POLYESTER DYES Series of 9 dyes have exc all-around color fastness, broad range of color. For polyester fibers. Eastman Chem.
- 295) POLYESTER RESIN For flexible urethane foams of low density, medium firmness, exc. ageing properties. Polylite 8651. Reichhold.
- 296) POLYESTER RESIN For rigid urethane foams of good strength/density ratios, good dimensional stability, low heat transmission properties. Polylite 8601.
- 297) POLYESTER RESIN Polylite 8100 is highly light stable for making quality translucent and opaque paneling. Is strong, durable, heat resistant, light and color stable. Reichhold.
- 298) POLYESTER RESIN Polylite 8166 for molding, casting, gel coats. Has good wetting properties, high impact and shock resistance, good strength and rigidity. Reichhold.
- 299) POLYESTER RESIN, FLEXIBLE Polylite 8120 blends with rigid-type polyesters to up resiliency, impact resistance. Low styrene content. Reichhold.
- 300) POLYESTER RESIN, MODIFIED Polylite 8400 resin has been modified with dially! phthalate for general purpose use as high viscosity, rigid-type resin for curing at elevated temp. Has exc. catalyzed stability at room temp, is non-volatile. Reichhold.
- 301) POLYESTER RESIN, RESILIENT Polylite 8181 is vinyl toluene-modified, is designed for pre-mix compounding, matched die molding. Has low volatility of monomer, high impact strength and hot strength, fast curing properties. Reichhold.
- 302) POLYESTER RESIN, RIGID Polylite 8050 is an impregnant, binder and sealant, adaptable to matched die, pre-mix, lay-up molding. Has good electrical properties, chemical and heat resistance. Reichhold.
- 303) POLYESTER RESIN, STYRENE MODIFIED Polylite 8180 for pre-mix compounding, matched die molding. Has exceptional impact strength, resiliency and hot strength, cures rapidly. Reichhold.
- 304) *POLYETHYLENE, EMULSIFIED Moropol 700 is 30%-active, non-toxic. Nitrogen-free, acid and electrolyte stable, nonionic emulsion for use as a textile softener and plasticizer for resin-treated fabrics. Moretex.
- 305) POLYETHYLENE RESIN DXM-103 for unbreakable molded articles. Dense, improved tensile strength, surface hardness, resists staining. Bakelite.
- 306) POLYETHYLENE RESINS, INTERMEDIATE

 Alathon 34, 34A, and 37 have a density intermediate

(Please turn to page 67)

Company announces line of nonionic agents

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Group of four surface-active nonionic agents which are chemically stable, and compatible with acids, alkalies, and other detergents, particularly cationic type, are being added to company's line of chemicals. Agents, all alkyl phenol polyglycol ethers, are liquids made from petroleum-base materials.

Poly-Tergent B-200 is useful in solvent systems as detergent and dispersant, and where reduction of interfacial tensions will aid in wetting and spreading. As an emulsifier, it may be used alone or in combination with more hydrophilic types.

Poly-Tergent B-300 possesses properties as wetting agent, detergent, emulsifier and dispersant. It is completely soluble in water up to temperatures of 52-56°C, and in some organic solvents.

Poly-Tergent G-200 is intended primarily to serve as emulsifying agent and associate emulsifier. It is useful in many solvent systems to increase detergency, dispersibility, and wetting action.

Poly-Tergent G-300 is completely soluble in water up to 62-70°C, and in various organics. Highly stable chemically, it is a good wetting agent, detergent, and dispersant over wide range of conditions. It gives good emulsions with aromatic solvents, chlorinated paraffins, and vegetable oils. It also has applications for wetting and suspending such materials as clay, pigments, carbon black, and red iron oxide.

(Poly-Tergents B-200, B-300, G-200, and G-300 are available from Industrial Chemicals Div., Olin Mathieson Chemical Corp., Dept. CP, 460 Park Ave., New York 22, N.Y. . . . or for more information check 2652A on form opposite last page.)

For more information on product at right, specify 2653 . . . see information request blank opposite last page.



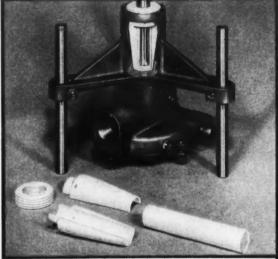
NEWS

Bearing of TEFLON® in chemical sump pump needs no lubrication . . . resists corrosive attack

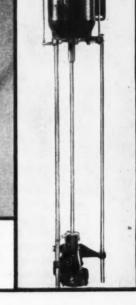
In developing a portable chemical sump pump, the ECO Engineering Company was faced with the problem of finding a suitable bearing material. The widest range of chemical resistance was necessary, since the bearings were to be totally immersed in the pumped fluids. Shortcomings were found in every material tested. TEFLON alone finally met the requirements.

One of the prime advantages of the new bearing is that it needs no lubrication. The coefficient of friction of TEFLON against TEFLON in the bearing is no more than that of ice against ice. Since no lubricant is used, contamination of pumpage by lubricant cannot occur. In addition, the bearing will continue to operate in the presence of suspensoids or abrasive matter. Use of TEFLON allows chemical or steam sterilization. TEFLON 1, TEFLON 5 and TEFLON 6 resins remain tough and durable up to 500° F. and display excellent properties at extremely low temperatures. As a structural material, TEFLON is strong and impactresistant. It does not crack under the shock loads normal to sump pump operation. High rotational speeds are achieved, and the bearings show less wear than metallic bearing assemblies.

TEFLON resins are unaffected by boiling aqua regia or acids, alkalies in



Cutaway portion of submersible pump shows bearing assembly of chemically resistant Teflon tetrafluoroethylene resin. Assembly consists of shaft sleeve, tapered bearing, and lock nut. Pump, complete with motor, is shown at the right. (Manufactured by ECO Engineering Company, Newark, N.J.)



any concentration, boiling ketones, esters, alcohols, and nearly all chemicals and solvents normally used in commercial practice. Exceptions to this include attack by the alkali metals under certain conditions. At elevated temperatures and pressures, halogens and certain halogenated chemicals and solvents may affect TEFLON.

TEFLON resins offer a remarkable combination of high-grade chemical, mechanical and electrical properties. In your products, too, TEFLON may help you solve a tough design problem or reduce maintenance and replacement costs. Data on the characteristics of this versatile Du Pont engineering material are available.

TEFLON®

is a registered trademark...

TEFLON is the registered trademark for Du Pont tetrafluoroethylene resin, and should not be used as an adjective to describe any other product or any component part; nor may this registered trademark be used in whole, or in part, as a trade name for any product.

SEND FOR

For information that will help you evaluate Du Pont TEFLON for use in your product development programs, simply clip and mail the coupon. Property and application data will be sent to you. E. I. du Pont de Nemours & Co. (Inc.), Polychemicals Dept. Room 84, Du Pont Building, Wilmington 98, Delaware

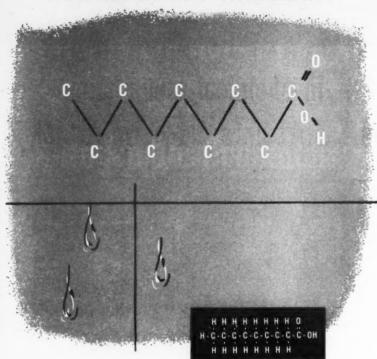
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Company Position

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In Canada: Du Pont Company of Canada (1956) Limited, P. O. Box 660, Montreal, Quebec

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Unlike naturally occurring acids that belong to an evencarboned homologous series, pelargonic acid, a C₉ acid, offers a unique combination of properties and molecular weight that could lead to unusual end-products. Such products include *condensates*, alcohols, metallic salts and esters for such fields as plasticizers, detergent additives, synthetic lubricants, stabilizers, greases, alkyds, etc.

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CHEMICAL MATERIALS

Vulcanizing agent provides controlled reactivity

Uses: Developed as vulcanizing agent for fluorocarbon or other reactive-halogen or acrylicester type rubbers.

Features: More uniform distribution of cross-links between elastomer molecules is achieved by the agent through controlled reactivity. Normally active amine groups are shielded until curative and polymer are thoroughly mixed.

Description: Vulcanizing agent is an inner salt of Wamino hexyl carbamic acid. It is a free-flowing white powder which is soluble in water but insoluble in non-polar solvents. Compounds containing three parts of vulcanizing agent per hundred of fluorocarbon rubber, along with metal oxides as modifiers, have been cured at 300-350°F.

Vulcanizates having good physical properties, thermal stability, and resistance to mineral acids, oils, and fuels at elevated temperatures were produced.

(HMDA-Carbamate is available from Chemical Mfg. Div., M. W. Kellogg Co., Dept. CP, Jersey City 3, N.J. Check 2655 opposite last page.)

Skin penetration speeded with purified oil

Uses: As a vehicle for topical pharmaceuticals and cosmetics.

Features: Specially prepared oil has property of accelerating rate, depth, and extent of percutaneous penetration of medicinal agent through skin when added to an inunction.

Description: Product is odorless, tasteless, colorless, and completely stable. It is a biogenic constituent of human skin oil, and is non-toxic and non-allergenic.

(Robane is product of Robeco Chemicals, Inc., Dept. CP, 25 E. 26th St., New York 10, N. Y. . . . or for information check 2656 opposite last page.)



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When inquiring check 2657 opposite last page



It's an article in CHEM-ICAL PROCESSING describing a new way of

solving a tough plant operating problem. In each issue you will find specific "case histories" showing how these processing problems were solved. Each article states the operating problem... explains the process used and gives details of how problem was solved... shows results secured.

Take a look at "New Solutions" articles in this issue — they might suggest a "solution" for some of your tough processing problems.

new commercial chemicals 307-318

(Continued from page 64)

between conventional and linear polyethylenes (sp gr: 0.93). 34 and 34A have low melt indexes, 37 is moderately high. 34A has an additive to improve frictional properties of film. Uses: film, bottles, wire coating, paper and injection molding. DuPont Polychem.

307) POLYGLYCOL — E20,000. Uses: foam rubber mold release agent, water-sol binder for textile and paper starch sizes, suspending agent, ironing aid in laundry starch. Dow.

308) POLYGLYCOL OLEATE — Refined grade. Witco 31 is a gen'l purpose nonionic emulsifier for fats, oils, some waxes. Witco Chem.

309) POLYISOCYANATE RESIN & CATALYST — Nafil Resin and Catalyst makes rigid and flexible polyurethane foam. When mixed, components set and cure with no external heat or pressure. Chase.

310) *POLYMERIC PLASTICIZER — Admex 760 for vinyl film, sheeting, extrusions. Offers permanence and non-migration. A-D-M.

311) *POLYMERIC PLASTICIZER — Admex 761 for vinyl film, sheeting, extrusion. Offers low viscosity and resists extraction. A-D-M.

312) POLYMERIC THERMOSETTING RESIN, AN-IONIC — Rhonite 467 is a hand builder for textile finishing, Rohm & Haas.

313) POLYOXYALKYLENE ETHANOL — Emulphogene BC-420 surface-active agent to be sulfated for detergent formulations. Oil soluble. Gen'l Aniline.

314) *POLYOXYALKYLENE GLYCOL — 100%. Pluronic. Di-functional resins for polyurethane manufacture. Very stable, wide mw range, low cost, low toxicity. Wyandotte.

315) *POLYOXYALKYLENE GLYCOL DERIVA-TIVE OF ETHYLENE DIAMINE — 100%. Tetronic. Tetra-functional resins for polyurethane manufacture. Very stable, wide mw range, low cost, low toxicity. Wyandotte.

316) *POLYOXYETHYLENE ETHER OF AN ALKY-LATED ALCOHOL — Nopco 1525-L is a nonionic emulsifier for solvents, resins, PVA polymerization.

317) POLYSTYRENE GLYCOLS — Available mw's: 500, 750. Uses: intermediate for surface-actives incorporating hydrophobic phenyl group. Dow.

318) *POLYSTYRENE EMULSION, MODIFIED — Ubatol U-2003 has fine particle size, water and abrasion resistance. Is a component for floor waxes or polishes or both. U B S Chem.

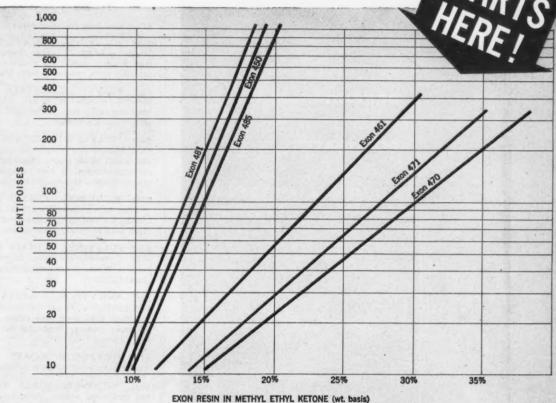
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PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44.

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

REPRINTS of this report are available at \$1 a copy, less in quantity.





EXON CHARTS SOLUBILITIES to help you choose the resin with properties Pin-Pointed to your special needs!

EXON 450 Ideal for strip coatings. Good solubility, tensile strength and durability.

EXON 461 A unique fluorine-containing resin combining high solubility, unusual chemical resistance,

heat stability and weatherability. **EXON 470** Excellent adhesion

to metals, alkyd and vinyl surfaces. Compatible with wide range of drying oils, alkyds, phenolics, melamines. High solubility in inexpensive solvents.

EXON 471 Excellent for weatherability and durability in a protective coating. Corrosion resistant. No measurable change after sunlamp exposure for 360 hours as 1 mil film.

EXON 481 Makes possible colorful, abrasion-proof, washable coatings that resist fading or cracking.

EXON 485 For superior strip coatings. Lower viscosity makes application easier and shelf-life better. Good clarity.

THE special nature of Exon resins — "Pin-Pointed Properties" to supply specific answers to special needs — is particularly desirable in the manufacture of coatings.

Because products and processes vary, Firestone Exon has engineered 6 solution resins to help you formulate a successful coating. Each resin differs in properties, such as the solubility factor charted above, to suit various applications.

One property in common: superior quality of performance with the resultant production speed and savings which have made Firestone Exon industry's No. 1 source of specifically engineered vinyl resins.

We suggest you keep this chart handy—to help you put your finger on the right resin for you—at a glance. For complete information and technical service, call or write:

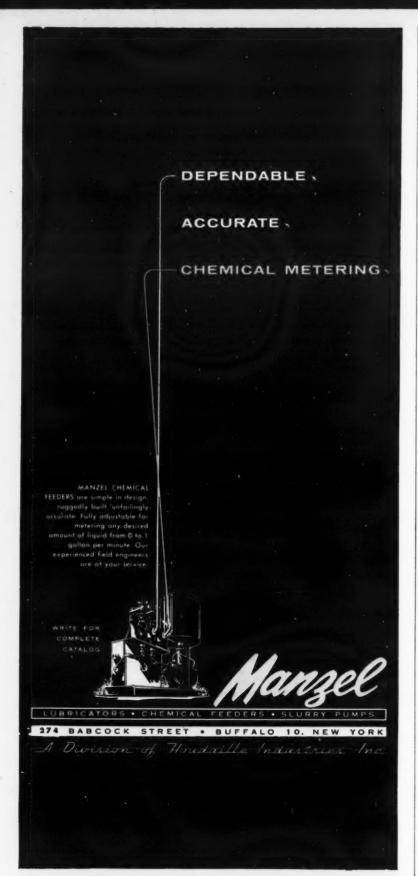
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A DIVISION OF THE FIRESTONE TIRE & RUBBER CO.



INDUSTRY'S MOST COMPLETE LINE OF VINYLS ENGINEERED TO YOUR SPECIFIC NEEDS

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CHEMICAL MATERIALS FEATURE

new commercial chemicals 319-349

(Continued from preceding page)

319) POLYVINYL ACETATE COPOLYMER EMUL-SION — Resyn 25-1255 is internally plasticized emulsion. Pigment binder for emulsion paints. High binding capacity, water resistance. Nat'l Starch.

320) POLYVINYL ACETATE EMULSION — All-purpose for adhesive, textile, paper industries. Plyamul 9350 comes in two grades: 900-1200 cp, 1500-1900 cp at 55% nv. Reichhold.

321) *POLYVINYL ACETATE EMULSION — Elvacet 84-1100 is a vehicle for exterior masonry, interior and primer-sealer paints, adhesives, textile finishes, paper coatings and binders. Has exc water resistance and compounding characteristics. DuPont.

322) POLYVINYL ACETATE EMULSION — Resyn 25-1014 homopolymer emulsion. Textile finish, pigment binder for coatings. Discoloration resistance @ 300°F. High binding power, clear glossy dry film. Nat'l Starch.

323) POLYVINYL ACETATE EMULSION — Vinac WR 50, vehicle or binder in paints, textile sizes, adhesives. Water resistance, uniform distribution of particles. Colton.

324) *POLYVINYL ACETATE TRIPOLYMER EMULSION — Resyn 25-1234 is internally plasticized emulsion. Binder for non-woven cloth. Pigment binder for paper coatings. High film flexibility, excellent aging. Nat'l Starch.

325) *POTASSIUM IODATE — Primary std. AR. Assays 99.95-100.05% KIO₀. Mallinckrodt.

326) POTASSIUM SILICO FLUORIDE — 98.5% For enameling, rubber industries. Coronet Phosphate.

327) PRESERVATIVE FOR CELLULOSICS — NCG Process® for preserving cellulosic materials such as wood, cotton fibers, rayon, linen, jute. Cu formate is used, but only the copper is retained as a permanent Cu-cellulose complex is formed. Non-toxic. Wood won't bloom or bleed and can be painted. Odorless. Nat'l Cyl Gas.

328) 1-(2-PYRIDYLAZO)-2-NAPHTHOL — PAN reagent. Has color sensitivity control. A complexing indicator for detection of heavy metals in presence of alkaline earths. J. T. Baker.

329) PYROCATECHOL SULFONPHTHALEIN — Pyrocatechol Violet, reagent indicator for metal ion detection. J. T. Baker.

330) *QUATERNARY AMMONIUM FATTY DE-RIVATIVE — Ahcovel X57 is water-sol, cationic, easily dispersible paste. Shows superior softening properties on cotton, rayon, nylon, Orlon, Dacron. Compatible with most resin catalysts, Low Cl retention, low foaming. Arnold, Hoffman.

331) QUININIC ACID — NY Quinine.

332) *RESIN SOLUTION — Arcco Release Coatings. Versatile coatings are designed to properly release adhesives on paper tapes. Have exc release properties. C-600 is applied by roll coater, knife, gravure roll. C-601 (2 part) for use where oil and grease resistance is a factor. Borden Chem Div.

333) RUBBER-RESIN ADHESIVES — Solvent-based. Pliotac is contact adhesive for bonding large areas of unlike materials. Has "open time" up to one hr. Pliobond HT is for high-temp application up to 400°F of metal-to-metal or metal-to-plastic. Goodyear Chem Div.



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When it comes to the family wash, today's housewife demands above all else, that elusive and intangible "clean odor." What is it? Largely a psychological concept . . . however, certain carefully balanced combinations of perfume ingredients can give to a washday detergent that special 'sunshine clean" quality. Furthermore, this desired fragrance will cling to the finished wash . . . if the perfume compound is properly formulated. In the D&O Industrial Odorants Laboratories, a complete group of such "washday fragrances" has been developed, not only for detergents but for blueing, starch and bleaches as well. Let the D&O perfume chemists put the "odor of cleanliness" into your laundry products. Samples on request.

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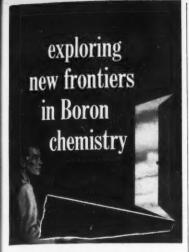
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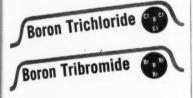
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CHEMICAL PROCESSING



Latest addition to Trona's* growing list of boron intermediates... boron halides...

do they have a place in your product's future?



You might benefit from TRONA'S own basic research in these highly reactive compounds, BBr₃ and BCl₃, versatile as raw materials in the production of elemental boron and boron hydrides, as well as a variety of other uses.

Both compounds have been suggested as polymerization catalysts. BCl₃ has been proposed as a Friedel-Crafts condensing agent for organic synthesis, as a catalyst in inorganic reactions, and is particularly effective for the control of magnesium metal fires. It has been patented for stabilization of sulfur trioxide.

If you're concerned with the use of boron intermediates, write us today. TRONA's leadership in boron technology is your assurance of purity and uniformity to meet the most critical requirements.

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CHEMICAL MATERIALS FEATURE

334) *RUBEANIC ACID — AR. Complexing agent for metallic salts. Forms colored, insol rubeanates. Mallinckrodt.

335) SEBACIC ACID — For specialty plasticizers, jet lubes, polyesters, specialty alkyd resins. CP grade has MP: 130.5-132°. Regular grade has MP: 129-130.5°. Reichhold.

336) SETAMOL DA — Liquid, prevents dyestuff staining in textile processing. Gen'l Aniline.

337) SILICONE EMULSION — SM-62 is excellent release agent for rubber, metal, plastics, glass. Is lube for glass fibers. Has improved dilution and heat stability. GE Silicone.

338) *SILICONE EMULSION — Syl-Softs 10 and 12 are softeners and lubricants used in fabric finishing. Effective at low conc, impart softer hand, improve tear strength. Dow Corning.

339) *SILICONE ORGANIC RESIN — Resin vehicle for making heat resistant finishes. Gives fast bake, hardness, arc resistance, gloss retention, heat and weather resistance. SR-120 Resin. GE Silicone.

340) SILICONE RUBBER COMPOUND — SE-701U compound is for soln coating glass fabric that's to be used as hot air ducting. Flexes to -120°F, carries air up to 700°F. GE Silicone.

341) SILICONE RUBBER COMPOUNDS — For hightemp molded, extruded, calendered parts with compression set resistance. No toxic additives. SE-351 has 50 duro; 361 has 60 duro; 371 has 70 duro; and 381 has 80 duro. GE Silicone.

342) SILICONE RUBBER GUMS — Makes silicone rubbers with low compression set, no toxic additives. Allow close control of vulcanization, short oven cures. SE-31 Gum. SE-33 Gum is similar, but its low shrinkage permits closer tolerance on finished parts. GE Silicone.

343) *SIMAZIN — 2-Chloro-4,6-bis-(ethylamino)-Striazine is an herbicide, highly selective against corn. LD₅₀: 5 gm/kg to mice. MP: 104°. Geigy.

344) *β-SITOSTEROL — MP: 134-140°, non-toxic. Purity: 95%. Pharmaceutical uses. Swift.

345) SITOSTEROLS — Pure sitosterols are pharmaceutical intermediates. Gen'l Mills Chem Div.

346) SODIUM BARBITURATE — 95+%. Reactive salt of barbituric acid. Chem intermed. Abbott.

347) SODIUM BISULFATE — Tech. Ingredient in acid-type industrial cleaners. Ansul.

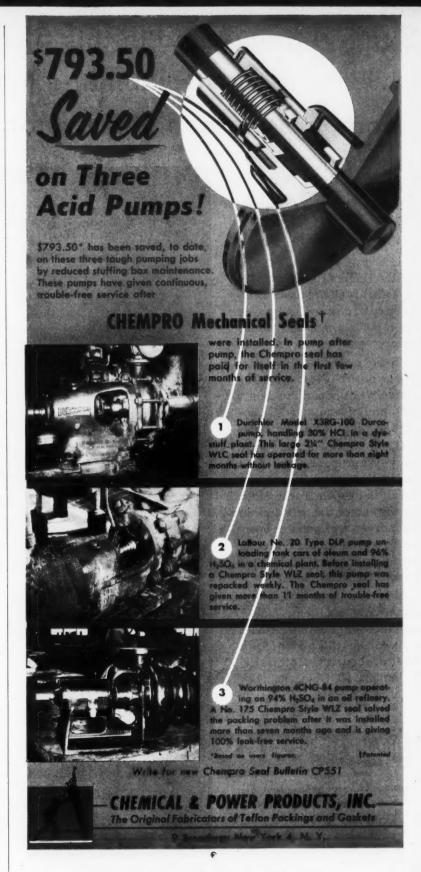
348) SODIUM CHLORIDE — 99.95%. Ca and Mg free. No complex side reactions due to impurities. For textile dyeing, pharmaceuticals, dye making. Diamond Crystal Salt.

349) SODIUM DI-OCTYLSULFONSUCCINATE — Monawet MO-70% liquid, tech. Emulsifier, wetting agent for textiles, agriculture. Very fast wetter. Mona.

(Please turn to next page)

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Pressures are in mm of mercury (abs.)
Boiling points are at 760 mm
Temperatures are in °C
Solubilities are at room temperature



When inquiring check 2662 opposite last page

Sucaryl*granulated in this JEFFREY dryer is ready for tableting in a day, compared to a former two or three days

*Sucaryl is a non-caloric sweetener made by Abbott Laboratories of North Chicago, Illinois. It is available in tablets, powder or solution.

TRAY DRYING formerly employed in processing Sucaryl took two to three days. Even then, additional sizing of granules was required.

Today a triple-tier Jeffrey dryer completes a 2,000pound lot of Sucaryl in a day, accurately blending and granulating it for the tablet makers.

These Jeffrey dryers gently convey material along on a solid plate conveyor surface which is heated from below. At the end of the first deck in each dryer, a granulator operates to give uniform sizing. Finish drying on particles thus sized is then completed.

Whatever your processingconveying problem, Jeffrey vibration engineers can help you solve it. The Jeffrey Manufacturing Company, Columbus 16, Ohio.

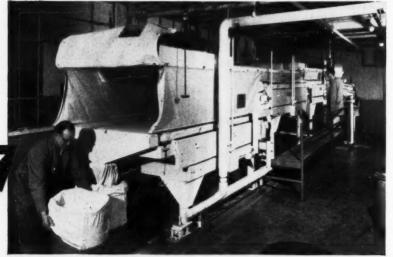
CONVEYING . PROCESSING . MINING

EQUIPMENT - TRANSMISSION MACHINERY

CONTRACT MANUFACTURING



Three-tier Jeffrey dryer of six sections dries tablet granulations.



Second Jeffrey dryer of three units in line prepares bulk powdered Sucaryl,

When inquiring check 2663 opposite last page

CHEMICAL MATERIALS FEATURE

new commercial chemicals 350-379

(Continued from preceding page)

- 350) *SODIUM FORMATE Reagent, insolubles only 0.005%. Precipitation of "noble" metals. Aid in dyeing and printing of fabrics. Fisher Sci.
- 351) SODIUM HYDROSULFITE 94%. A dry, white, free-flowing, dust-free powder. Uses: vat color reduction of textiles; bleaching of soaps, sugars, paper pulp, oils, minerals, fibers; reducing agent. Tenn Core.
- 352) SODIUM ISOASCORBATE Non-toxic antioxidant for meats, beverages. No vitamin activity. Pfizer.
- 353) SODIUM ISOASCORBATE Purity 98%, approved as antioxidant, reducing agent for foods, industrial products. Merck.
- 354) *SODIUM LAURYL ETHER SULFATE Sipon ES for cosmetics, household and industrial detergents. High foam, hard-water resistance, compatibility and solubilizing action with electrolytes. Am Alcolac.
- 355) SODIUM LAURYL SULFATE 99.5%. Texapon L 100. Cosmetic uses. Fallek.

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- 356) *SODIUM LAURYL SULFATE NEEDLES 89-94%. USP. Needle form is easier to handle, has no dust. For making toothpaste, wetting and dispersing agent in printing inks. Aceto Chem.
- 357) SODIUM SALT OF NEUTRAL PETROLEUM SULFONIC ACID Petrosul 645 finds use as an emulsifier. Penn Refining.
- 358) SODIUM SALT OF SYNTHETIC ALKYLARYL SULFONIC ACID Alkosul 645 is rust preventive, fuel oil additive, fat splitting agent, dry cleaning detergent. Penn Refining.
- 359) *SODIUM SILICATE, MODIFIED Moroc Sand Binder is designed for use in silicate-CO₂ process for production of cores and molds. Binder doesn't separate on storage, has good flowability, rapid gas reaction, gives high-strength cores and molds with excellent dimensional accuracy. Diamond Alkali.
- 360) *SODIUM SILICO ALUMINATES Zeolex pigments are extenders for printing inks, flatting agents for varnishes and lacquers. Have low cost, stability to light and shelf aging. Huber.
- 361) SODIUM ZIRCONIUM SILICATE Tanning matl for true white leather. Rohm & Haas.
- 362) SOLANTINE BLUE GREEN BFL A non-dusting, light-fast direct dye producing bright bluishgreen shades on cotton and rayon. Allied Chem Natl An Div.
- 363) SOLANTINE BROWN 4RLVF A nondusting direct dye producing moderately bright shades of redbrown on cotton and rayon. Has high tinctorial value. Apply at low temp. Allied Chem Nat'l An Div.
- 364) SOLANTINE ORANGE EGL A nondusting direct dye of excellent solubility. Gives moderately bright shades of yellow-orange on cotton and rayon. Unaffected by metals in dyebath. Allied Chem Nat'l An Div.
- 365) *SOLFAST RED CP-1296 has great strength and clean shade. For printing inks, plastics, rubber, paints. Sherwin-Williams.
- 366) *SOLVENT-TYPE ADHESIVE Arcco heatseal adhesives for blister or skin packaging. Quick sealing. Strong Bond. Borden Chem Div.
- 367) *SOLVENT-TYPE ADHESIVE Arcco 1275

CHEMICAL MATERIALS FEATURE

10 F is a general purpose vinyl adhesive for bonding vinyl, rubber, wood, paper, or metal to the same or other of these surfaces. Fast drying, high initial strength, strong bond, flexible. Borden Chem Div.

368) SOYA OIL — Hi-dry soya oil is an excellent drying soya product for pale color retention protective coatings. Cargill.

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369) *STARCH, CATIONIC — Cato 8 increases retention of pigments in paper. Warp size. Sizing for glass yarn. Flocculating agent. High affinity for negatively charged surfaces. Nat'l Starch.

370) STEAROXYACETIC ACID — C₁₇H₃₅COOCH₂-COOH. MP: 57-59°. NY Quinine.

371) STEARYL ACID PHOSPHATE — Mixture, MP: 67°. Release agent for masking tape; rust inhibitor, mold lube for plastics. Excellent color. V-C Chem.

372) STIGMASTEROL-SITOSTEROLS, MIXED — For pharmaceuticals. Gen'l Mills Chem Div.

373) *STRONGLY BASIC ANION EXCHANGE BEADS — Permutit SK for ion exchange columns for uranium recovery. High capacity resin with unequalled high speed of uranium elution from resin when using nitrate eluting soln. Permutit.

374) *STRONGLY BASIC ANION EXCHANGE BEADS — Permutit SKB for resin-in-pulp recovery of uranium. Resin has high capacity, high speed of elution. Permutit.

375) *STYRENE — High-impact molding cmpd. Heat distortion point 190 to 195°F. Bakelite.

376) *STYRENE COPOLYMER, MODIFIED — Piccoflex is 100% pure. MP: 100-105° Use: vehicle formulations in coatings, pot compounds. Can be used in varnishes and lacquers, metal coatings, vinyl coatings, lithographic coatings, and traffic paints. Copolymer has excellent resistance to water, acids, alkalis, salt, and aliphatic hydrocarbons. Has excellent pigment wetting, color retention, adhesion properties, and flexibility. Penna Ind Chem.

377) STYRENE RESIN, MODIFIED — Plio-Tuf P-100 is high impact strength, stiff resin for injection molding. Goodyear Chem Div.

378) STYRENE/ACRYLONITRILE THERMOPLASTIC

— Styrex 767 is tough, chemical and solvent resistant, high degree of clarity, excellent resistance to heat and low-temp. For dinner ware, refrigerator parts, aerosol nozzles, dentures. Dow.

379) *SULFATED ETHOXYLATED FATTY AL-COHOL, Na SALT — Solaset maintains original viscosity on dilution with water with addition of small amounts of salt. Makes shampoos, liquid detergents, liquid foaming agents. Aceto Chem.

(Please turn to next page)

PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44.

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

REPRINTS of this report are available at \$1 a copy, less in quantity.



★ some of the more than 100 places where ENJAY BUTYL works, silently and dependably, helping to improve the performance of today's new cars.

ENJAY BUTYL—fabulous all-weather rubber BOOSTS PERFORMANCE IN '57 CARS

Molded into more than 100 parts, this super-durable, all-weather rubber helps provide a steadier, softer, more silent ride under even the most strenuous conditions of stress, weather change, and abrasive action. The dependability of all these parts contributes to the outstanding performance of the modern car.

Readily available in non-staining grades, Enjay Butyl rubber can be compounded into white and light-colored parts that combine beauty with top-notch performance. Low in cost, it out-performs and out-lasts all other rubbers formerly used, and may well be able to cut costs and improve performance in your product. For further information, and for expert technical assistance, contact the Enjay Company.



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Enjay Butyl is the greatest rubber value in the world . . . the super-durable rubber with outstanding resistance to aging • abrasion • tear • chipping • cracking • ozone and corona • chemicals • gases • heat • cold • sunlight • moisture.

When inquiring check 2664 opposite last page

HOW CAN YOU use this versatile material?

INTERNATIONAL'S 99.0+%

MAGNESIUM OXIDE

PELLET, POWDERED, OR GRANULAR FORM

AVAILABILITY

Immediate delivery in truck or carload quan-

PURITY

Highest ever produced in process chemical quantities -Low Iron - Low Boron -Low Lime - Low Ignition Loss-Low Acid Insolubles

PRICE

Lowest for this purity ever offered.

HAVE YOU CONSIDERED MgO FOR THESE OR OTHER USES?

* ALKALI PRECIPITATIONS - Since acid insolubles are less than 0.1%, precipitants prepared from International's MgO are consistently high in purity. Stoichiometric, laboratory-controlled, one-stage additions to an exact pH are possible. Incremental additions by trial and error in the plant are thus eliminated. Our MgO achieves gradual pH adjustment with maximum crystal growth, resulting in higher filtration and washing rates. Elevated temperatures and flocculating agents become unnecessary. Available MgO? - greater than 99.0%.

* FUSED REFRACTORIES

e) ELECTRICAL INSULATION - A nationally known research institute has proved the superiority of International's MgO. Initial resistance was shown to be consistently high. Life tests through 3600 hours proved insulation fused from International's MgO to have resistance measurement above other magnesias. Consider what this might mean

in relation to rejects and failures. b) BASIC REFRACTORY BRICK - Due to low

lime and silica impurities, magnesite-chrome refractories made with International's MgO show high resistance to slag erosion. Ease of furnace feeding makes our pellet form ideal for this use.

* BLENDING WITH OTHER MAGNESIAS -Adjustment of activity or bulk density with upgrade in purity is possible with International's unique MgO. Free flowing and slow hydration characteristics contribute to ease of handling.

LET'S TALK ABOUT QUALITY

Look at this typical analysis of just one of our high purity grades.

MgO -99.5 $A1_2O_3 - 0.04$ SiO₂ - 0.05 CaO -0.08 $Fe_2O_3 - 0.06$ Na+K -0.05

Boron Range - 10 ppm to 100 ppm B Powdered as fine as 90% minus 325 mesh

Technical data relative to the above are available upon request. Also for your experiments, we will furnish adequate samples of International's MgO in a grade suitable to your needs if you will indicate your area of interest.



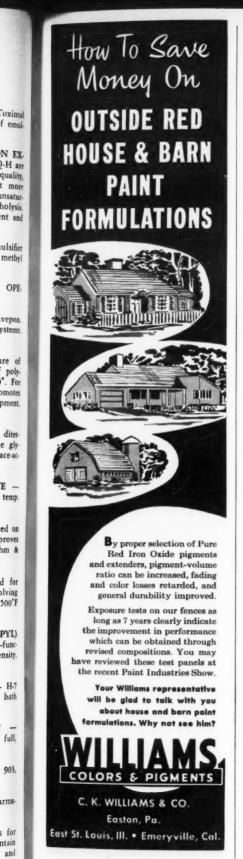
INTERNATIONAL MINERALS & CHEMICAL CORPORATION . GENERAL OFFICES: 20 NORTH WACKER DRIVE, CHICAGO 6 485 LEXINGTON AVENUE, NEW YORK 17 . MIDLAND, TEXAS . FULTON NATIONAL BANK BLDG., ATLANTA. GA.

CHEMICAL MATERIALS FEATURE

new commercial chemicals 380-412

(Continued from preceding page)

- 380) SULFONATE-NONIONIC BLENDS Toximal Emulsifiers for insecticides. Feature spontaneity of emulsification. Ninol Labs.
- 381) *SULFONATED POLYSTYRENE CATION EX. CHANGE BEADS - Catalyst Grade Permutit Q-H ate the hydrogen form of these beads. Improved quality, high hydrogen content, low impurities make it more suitable as an acid catalyst for epoxidation of unsatur. ated oils, ethylene oxide hydration, ester alcoholysis Also for continuous processing, reduces equipment and maintenance costs. Permutit.
- 382) SURFACE-ACTIVE AGENT 912 Emulsifier is non-foaming, enables rapid incorporation of methyl cellulose into latex systems. Witco Chem.
- 384) SURFACE-ACTIVES, HYDROPHILIC OPE. 16, -20 and -30 are 70% aq solns. Rohm & Haas.
- 385) SURFACE-ACTIVE, NONIONIC Lavepon. For raw wool scouring in neutral or alkaline systems. Rohm & Haas.
- 386) *SURFYNOL TG 83%-active. Mixture of ditertiary acetylenic glycol, alkyl phenyl ether of polyethylene glycol and ethylene glycol. MP: $< -40^{\circ}$. For pigment dispersion in aq systems. In paints, promotes increased hiding power and greater color development. Air Reduction.
- 387) *SURFYNOL 104E 50% soln (wt) of ditertiary acetylenic glycol (Surfynol 104) in ethylene glycol. Reduces foam in combination with other surface-actives. Air Reduction.
- 388) TALLOW FATTY ALCOHOL SULFATE -Maprofix TAS. Exc detergent and foamer at high temp. Onvx Oil.
- 389) TANNING AGENT Leukanol C is based on formaldehyde condensed phenolsulfonic acid. Improves light stability of white and pastel leathers. Rohm & Haas
- 390) TEFLON RESIN Teflon 6 is designed for processing in a modified extrusion technique involving use of organic extrusion aids. Can be used at 500°F service temp. DuPont Polychem.
- 391) N,N,N',N'-TETRAKIS (2-HYDROXYPROPYL) ETHYLENE DIAMINE - 100%. Quadrol. Tetra-functional for rigid polyurethane foams of low density.
- 392) THERMOSETTING RESIN CATALYST H-7 improves degree of cure and ups physicals. Exc bath stability, compatibility. Rohm & Haas.
- 393) THERMOPLASTIC RESIN DISPERSION Nonionic. Rhoplex WN-77 helps develop durable, full, firm hand in fabric finishing. Rohm & Haas.
- 394) *THIXOTROPIC ADDITIVE Jel-O-Mer 903. to produce thixotropic paints. Alkydol Labs.
- 395) *THYMOL USP. Terpene-derived for pharmsceuticals, chemicals. Newport Ind.
- 396) TRANSISTOR CHEMICALS TransistARs for transistors and other semi-conductor devices. Contain <1 ppm heavy metals. Over two dozen organics and acids are available. Mallinckrodt.



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When inquiring check 2666 opposite last page

CHEMICAL MATERIALS FEATURE

397) TRI BUTYL PHOSPHATE - 99%. Celluphos-4 is an effective antifoam for latex emulsion systems, a U ore extraction solvent, plasticizer. BP (4 mm): 138°. Mod toxic Celanese

398) TRI NORMAL PROPYL PHOSPHATE - 99%. Celluphos-3 is a dying assistant with tri acetate. Permits level dying of deep shades. BP: 230°. Mod toxic.

399) TRICHLOROMONOFLUOROMETHANE - Isotron 11 can be used as a refrigerant and propellant. PennSalt.

TRIMETHYLOLPROPANE - 98.5%. Low water content. Free-flowing flakes, For poly-urethanes, alkyd resins, surface-actives, plasticizers, synthetic lubes. Cel-

401) *TRIS(HYDROXYMETHYL)AMINOMETHANE - BP: 219-220°. Acidimetric std., crude oil demulsifier, making alkyd resin. Comm Solv.

402) *TRIS(HYDROXYMETHYL)AMINOMETHANE - Reagent. Commercially available direct acid standard. Is also a buffer in biochem research. Fisher Sci.

*TRIS(HYDROXYMETHYL)NITROMETHANE - For anti-fungal and anti-bacterial applications in cutting oils, paper making. Comm Solv.

404) TRISODIUM HYDROXYETHYL ETHYLENE-DIAMINE TRIACETATE — Cheelox HE-24, chelating agent for Ca, Mg, Fe ions. Sol. and stable in neutral, acid, alkaline soln. Gen'l Aniline.

405) *URANIUM DIOXIDE - Ceramic gr for sintering and pressing into ceramic bodies, also a nuclear reactor fuel. Can be supplied in varying enrichments.

*URANIUM OXIDE - UO2 High fired. Prep. of "Matrix type" reactor fuel elements. Comes in varying enrichments. Mallinckrodt.

*URANIUM OXIDE - UO: For lab amounts of many uranyl salts. Makes nuclear reactor matls. Supplied in varying degree of enrichment. Mallinckrodt.

*URANIUM OXIDE - UaOa. Special ceramic additive. Makes nuclear reactor fuels. Comes in varying enrichments. Mallinckrodt.

*URANYL SULFATE - A reactor fuel soln in small "water boiler" research. Can be supplied in varying degrees of enrichment from normal isotopic content to highly enriched. Mallinckrodt.

410) URETHANE - USP. MP: 48°. Used in pharmaceuticals, as co-solvent, in syntheses. Has high level biological activity. Organic Chem Div FMC.

411) *URIDINE 2':3'-CYCLIC PHOSPHATE, Ba -Biochemical research. Schwarz Labs.

412) *VINYL ACETATE - Darex 16261F homopolymer emulsion. Water-base paint vehicle, adhesive base, textile size. Particle size: < 0.2 microns. Non-toxic. Dewey & Almy.

(Please turn to next page)

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.) Boiling points are at 760 mm Temperatures are in °C Solubilities are at room temperature



ATLAS POWDER COMPANY, WILMINGTON 99, DELAWARE Atlas Powder Company, Canada, Ltd., Brantford, Ontario, Canada



...FOR **EMULSION** CHEMISTS

Clues to Surfactant Selection

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Formulatina with Atlas

Surfactants

Effective and economical metal cleaners of the alkaline, emulsion, acid and neutral types can be formulated readily with Atlas surfactants. Detailed information on how to apply Atlas emulsifiers, detergents and wetting agents in typical formulas is contained in a newly issued bulletin. Check the coupon below for a copy.

... FOR METAL CLEANER

MANUFACTURERS



below.

Atlas makes. A new article, "Clues

to Surfactant Selection by the HLB

System," describes ways to estimate HLB values by cloud point and dis-

persibility . . . outlines lab proce-

dures you can use to figure values and match surfactants to the job. For a

copy of the article, check coupon

... FOR AGRICULTURAL CHEMICAL **FORMULATORS**

Testing Pesticide Emulsions

To help formulators of insecticide concentrates test stability and shelf life of their products more easily and improve the dependability of test results, Atlas has prepared an illustrated 14-page booklet "Testing Pesticide Emulsions," outlining the 5-step test method used in the Atlas Ag

Includes photos of test equipment and record forms. To receive a copy, check the coupon below.

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Company		Testing Pesticide
Address		
City	Zone State	

When inquiring check 2667 opposite last page



THE fuel propellant of the future may prove to be an inorganic material, with metallic properties, capable of releasing tremendous heat burning capacity. Such an inorganometallic will likely contain a compound of lithium. For lithium offers uniquely valuable properties . . . properties that aid in contributing an unusually high power-to-weight ratio so necessary for military missiles and rockets.

Lithium, for example, combines low density with high heat of combustion to give a much sought after ratio of extraordinary chemical energy per unit of weight. On this score alone it proves of inestimable value.

Will these properties improve your product?

... low density

... high flash point

... high heat capacity ... easily cut with a knife

... high heat of fusion ... ductile, can be extruded and rolled

... chemically reactive ... readily melted or cast

... low melting point ... lighter than magnesium or aluminum

... can be dispersed in suitable media

Consult our PR&D department on your use-research problems. Up-to-date Product Data Sheets plus laboratory quantities of lithium metal, metal dispersions, metal derivatives and salts are yours for the asking.

... trends ahead in industrial applications for lithium



PROCESSORS OF LITHIUM METAL . METAL DISPERSIONS . METAL DERIVA-TIVES: Amide • Hydride • Nitride • SALTS: Bromide • Carbonate • Chloride • Hydroxide • SPECIAL COMPOUNDS: Aluminate • Borate • Borosilicate • Cobaltite • Manganite • Molybdate • Silicate • Titanate • Zirconate • Zirconium Silicate

BRANCH SALES OFFICES: New York . Pittsburgh . Chicago . MINES: Keystone, Custer, Hill City, South Dakota . Bessemer City, North Carolina . Cat Lake. Manitoba • Amos Area, Quebec • PLANTS: St. Louis Park, Minnesota • Bessemer City, North Carolina . RESEARCH LABORATORY: St. Louis Park, Minn,

When inquiring check 2668 opposite last page

CHEMICAL MATERIALS FEATURE

new commercial chemicals 413-432

(Continued from preceding page)

413) *VINYL ACETATE — Everflex 2897G and 2898G copolymer emulsions. Water-base paint vehicles, adhesive bases, textile sizes. Particle size: < 0.1 micron. Internally plasticized. Dewey & Almy.

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- 414) VINYL BUTYRATE BP: 116.7°. Prep of resins for use as surface coatings, textile sizes, adhesives. Carbide & Carbon.
- 415) VINYL CHLORIDE COPOLYMER, HIGH MW - Exon 481 for soln coatings of high tensile strength, applied by common lacquer techniques. Firestone,
- 416) VINYL CHLORIDE COPOLYMER, MEDIUM MW - Exon 485 for soln coatings. Will not adhere to metals. Sol in ketones and tolerates large portions of aromatic diluents. Firestone.
- 417) VINYL 2-ETHYLHEXOATE BP: 185.2°. Prep of resins for use as surface coatings, textile sizes, adhesives. Carbide & Carbon.
- 418) 2-VINYL-5-ETHYLPYRIDINE 95+%. Water content: 0.5% max. Ref ind (n_D 20°): 1.5374 min. Mw: 133.19. Reilly Tar.
- 419) VINYL PROPIONATE BP: 94.9°. Prep of resins for surface coatings, textile sizes, adhesives. Car-
- 420) *VINYL SHEET Rigid, calendered sheet can be used in contact with meats, poultry, sea food. Dimensionally stable, low water absorption. Bakelite,
- 421) *VINYLTOLUENE/DRYING OIL COPOLYMER - Copolymer XP-1059 is 40% solids in odorless mineral spirits. A vehicle for flat wall paint, it has controlled thixotropy, non-penetration, low odor, and can be handled in bulk. Spencer Kellogg.
- 422) *VINYLTOLUENE/VEGETABLE OIL CO-POLYMERS - 60% Solids. Keltrol 1001 is in mineral spirits, 1013 is in xylol, and 1074 (still under development) is in VM&P naphtha. They have extremely fast dry and excellent film hardness, good gloss, good alkali and water resistance. Uses: enamels, paints, sealers, overprint varnishes. Spencer Kellogg.
- 423) VITAMIN D₃ 99.9% cryst and in oil soln Low cost, Aldrich Chem.
- 424)-WATER REPELLENT Morepel RW for cotton, synthetic fabrics. Very small particle size, won't effect color fastness. Moretex.
- 425) WAX, SYNTHETIC 225 Wax has approx MP of 225°F. Modifies low-MP compounds, increases softening point of asphalt pipe-wrap, and provides special polar lubrication. Resists practically all solvents, acids, and alkalis, and has good dielectric properties. It is a fatty amide wax. Carlisle.
- XANTHINE-8-C14 "Tagged" on C-8 for biochemical research. Schwarz Labs.
- *XANTHYLIC ACID-8-C14 Mixed isomers for biochemical research. Schwarz Labs.
- 428) *XANTHOSINE-8-C14 Biochemical research. Schwarz Labs.
- 429) *2,4-XYLIDINE 96.5+%. Intermediate for pigments and lakes. Aceto Chem.
- 430) *YELLOW, RED, AND BLUE DYES Procion Yellow R, Brilliant Red 2B, and Blue 3G give fast, brilliant shades on cellulose fabrics, nylon, and wool. Mu-

74

CHEMICAL MATERIALS FEATURE

tually compatible, high aq solubility. Arnold, Hoffman.

*ZINC ORGANIC COMPLEX - Nalzin is a costabilizer with Ba-Cd stabilizers that eliminates discoloration due to sulfide exposures in vinyl chloride plastics. Used as recommended, won't affect heat stability, clarity of primary stabilizer. Nat'l Lead.

432) *ZIRCONIUM OXYCHLORIDE — 99+% pure. Permits suitable pH control in personal deodorants. Also used in lakes and toners. Nat'l Lead.

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Aerogon Chemical Industries, Inc., 240 Broadway, New York 7, N.Y., offers:

*OXIDIZED FISCHER-TROPSCH HYDROCARBON POLYMERS - Aerok E Series polymer waxes come with varying hardnesses and acid values. Are high melting, light colored, emulsifiable. For polishes, carbon paper, sizings, lubricants, finishes. Commercial.

*REACTION PRODUCTS OF FISCHER-TROPSCH HYDROCARBONS - Aerok 250 offers toughness, solvent retention, light color. For solvent-system polishes, carbon paper. Commercial. Aerok C-33 has dye-solubilizing, pigment dispersion properties. For carbon paper, inks. Developmental. Aerok PS has salve-like smoothness in solvents and oils. For solvent polishes, carbon paper.

*OXIDIZED MICROCRYSTALLINE POLYMERS — Microgon Series emulsifiable waxes have exc color, toughness, low cost. For polishes, carbon paper, sizings.

*SOLID ALIPHATIC HYDROCARBON POLYMERS - Aerzok Wax is white, tough. Replacement for ozokerite wax in paper coatings, food wrappings, polishes. Commercial.

Please turn to page 79 for start of listing of Developmental-scale materials of 1956



Isobutyronitrile Specifications:

Boiling Range-100°-105° C. Specific Gravity-20° C./20° C.-0.7690-0.7720 APHA color-20 max. Water-0.8% max. Aldehydes (as carbonyl)-1.0% max. Isobutyronitrile is a flammable, poisonous liquid.

It is shipped in 55 gal. drums.

isobutyronitrile

a reactive intermediate now available in commercial quantities

This new Eastman intermediate presents interesting possibilities for a multitude of organic reactions. The molecule is short and compact, with the reactive nitrile group available for various additions. On the other hand, thermal cracking, dehydrogenation or selective oxidation result in the formation of methacrylonitrile.

Indicative of isobutyronitrile's potentialities as an intermediate or raw material is its use in the production of Diazinon-a powerful new insecticide manufactured by Geigy Chemical Company. Diazinon is O, O-diethyl-O 2-isopropyl-4-methyl-pyrimidyl (6) thiophosphate, and isobutyronitrile is built directly into the molecule's pyrimidine ring. Isobutyronitrile is derived from isobutyraldehyde in a new plant at Texas Eastman Company's facilities in Longview, Texas.

Isobutyronitrile is only one of a versatile family of compounds derived from isobutyraldehyde. Other derivatives of this Eastman building block are isobutyl alcohol, isobutyric acid, neopentyl glycol and 2, 2, 4 trimethyl-1, 3-pentanediol. Isobutyraldehyde and its derivatives are useful in themselves or as starting materials in the production of solvents, plasticizers, pharmaceuticals, polymer intermediates, resins, insecticides, hydraulic fluids and lubricants.

If you are interested in isobutyronitrile, isobutyraldehyde, or its derivatives, we will be glad to send you samples for evaluation.

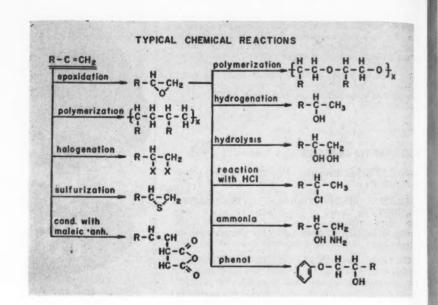
Eastman CHEMICAL PRODUCTS, INC., Kingsport, Tenn., subsidiary of Eastman Kodak Company

SALES OFFICES: Eastman Chemical Products, Inc., Kingsport, Tenn.; New York City; Framingham, Mass.; Cincinnati; Cleveland; Chicago; St. Louis; Houston. WEST COAST: Wilson Meyer Co., San Francisco; Los Angeles; Portland; Salt Lake City; Seattle.

When inquiring check 2669 opposite last page

- High purity
- High molecular weights
- Controlled unsaturation point to a bright future for . . .

STRAIGHT-CHAIN ALPHA OLEFINS





HYDROCARBON (C12)



OF OLEFIN (C12)



PETROLEUM HYDROCARBON(C12)

Straight-chain C_{12} to C_{22} olefins — with the unsaturation between the 1 and 2 carbon atoms — are new tools to builders of chemical products. Here's why:

High purity — Because these products are made by dehydration of purified fatty alcohols of known composition and chain length, in turn derived from tallow, marine, or vegetable oils, alpha olefins have final purities greater than 90%.

High molecular weight — Normal straight-chain alpha olefins of equal uniformity are not possible from petroleum sources at present, and fats are the only source of raw material.

Straight chain — A major difference between alpha olefins and those derived from petroleum is in their configuration. The alpha olefins and hydrocarbons derived from animal or vegetable oils are straight chain (normal), while the higher-mw petroleum olefins contain also branched-chain or cyclic. This is illustrated by the three atom models above.

An advantage of the straight-chain compounds is that they appear to have better metal-wetting properties — just as a straight, long, slender material adheres to a surface better than something with legs or something round, like a ball. This has not yet been proved, but there is strong indication that this is so.

Straight-chain olefins, once reacted or hydrogenated, are more stable against oxidation than the branched chain. They are also more resistant to chemical attack, and resist break-down under shear or moderately high temperatures. In a branched-chain compound, sometimes a side-chain breaks off, vaporizing and leaving an unwanted double bond which can polymerize.

Controlled unsaturation — This means that the position of the double bond of the long-chain olefins is controlled. It can be either between the 1 and 2 carbons (an alpha olefin) or at or near the middle of the chain. The double bond may be randomly distributed at various positions.

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Chain length	Mol.	Product number	Mols a-slefin
C13	169-172	4487A	4.32
C14	196-207	4690A	3.95
C16	226-231	727	3.45
C18	247-263	664	3.05
mixed	straight-ch	ain alpha	olefiins
C8-C18	180-191	4635	3.94
C16-C18	232-240	4697A	3.36
C12-C29	230 (avg)	3877A	3.2 min
C18-C22	280-309	4156A	2.73
mixed s	straight-cho	in isomer	ized olefins
C14-C18	232-240	4154-511	_
C18-C23	280-309	4044A	-
saturat	ed straight	-chain cor	mpounds
C13	172-174	L298-9	-
C16	234-242	L296-9	-
C14-C20	232 (avg)	195-56	-
C18-C29	282-310	162-56	-

High purity alpha olefins of single chain length are emerging from pilot-scale to commercial production, and tankcar shipments are being made. Mixed chain length alpha olefins and iso olefins (with the double bond at a designated position in the chain), and the corresponding saturated olefins (n-alkanes), are in commercial production.

Potential

The imagination of research and development men in all phases of our industry should be stimulated by the potential of these products. They are highly reactive. The field is wide open to utilize them as both chemical intermediates or as reactants to modify existing products.

One of the largest potential uses is visualized in lubricating oil additives — viscosity index improvers, pour-point depressants, detergents, rust inhibitors, and lead scavengers. Leather treating, textile, and paper chemicals, adhesives, plastics, synthetic rubber, polymers, resins, surface-active agents, and protective coatings stand to benefit from these olefins.

The hydrogenated straight chain olefins may be of particular interest in lubricants for use in nuclear power plants. It appears that the animal and vegetable oil-based hydrocarbons withstand the effects of radiation better than lubricants based on petroleum. Military applications may also be of importance.

Because of their higher cost, along with their special properties, these fat-derived olefins are not thought of as replacements for present hydro-

(Please turn to next page)

straight-chain alpha olefins

	value	Bromine number	Cloud pt.	(cps @ 25°C)
	139.9	90	24	_
	128.6	81	_	_
	107.8	68	42	-
	101.5	64	52	_
	130.0	82.2	_	_
	110.3	69.0	40	_
	100-115	65-70	35-50	_
I	88	55	83	-
	110-115	68-72	0	
l	90-96	56-60	32	_
	0.19	nil	8	1,67
ĺ	0.20	nil	52	2.96
ı	0.58	nil	71	5.40
ı	0.70	nil	MP: 36.6	_
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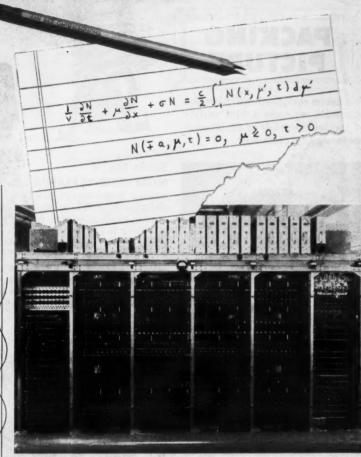
another example of exciting work at los alamos...

BREAKING PROBLEM BARRIERS

The linearized Boltzmann equation shown at the right describes the transport of neutrons in a slab. Its mathematical structure was first completely worked out at Los Alamos. This is only one of the many fundamental problems in disciplines ranging from pure mathematics through biology that are yielding to newly developed methods of experimental and theoretical analysis.

The Laboratory has entered a new phase of scientific endeavor. Pioneering activities in the unexplored realms of nuclear power, nuclear rocket engines, and controlled thermonuclear power have been added to its weapons program; experiments are being planned and carried out at pressures and temperatures far beyond any previously created by man. These activities exemplify the imaginative approach by which the Laboratory maintains its preeminence in scientific achievement.

Los Alamos Scientific Laboratory is a non-civil service operation of the University of California for the U. S. Atomic Energy Commission.



Mathematical support for many of the Laboratory's programs is given by the Theoretical Division, which also pursues its own investigations in hydrodynamics, magnetohydrodynamics, computer theory and design, and other fields. The vast amount of computation involved has brought about the creation at Los Alamos of the largest known computing center devoted exclusively to scientific work.

The "Maniac" (above) is one of the many advanced computers in use at the Laboratory,

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alamos

scientific laboratory

OF THE UNIVERSITY OF CALIFORNIA

LOS ALAMOS, NEW MEXICO

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When CHEMICALS enter the

PACKING PICTURE

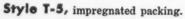
For use on equipment which handles chemicals, we make a wide variety of packing materials to fill different needs. Among them are:



Style No. 4
WHITE ASBESTOS PACKING—for use against hydrochloric, muriatic and phosphoric acids, sulphurous and caustic alkali solutions, for temperatures up to 600 degrees F.

Style No. 5
BLUE ASBESTOS PACKING—for use against sulphuric, benzoic and hydrofluoric acids, caustics, ferric chloride, etc., for temperatures up to 550 degrees F.

"Teflon" Products — "Teflon" does not melt or flow, and is the finest material known for use against solvents, acids, alkalies, caustics, etc. Recommended over a temperature range from —80 to plus 500 deg. F. Tensile strength ranges between 1500 and 2500 P.S.I. Can be used in combination with other sealing materials. Furnished in molded rods, tubes, V rings, solid ring gaskets, sheet, envelope gaskets, tape, O rings, and braided forms.





Style T-5B, braided packing.

If you need the solution to a specific problem, we invite you to call upon our service department, which will give your inquiry its immediate attention.



When inquiring check 2671 opposite last page

CHEMICAL MATERIALS FEATURE

Alpha Olefins

(Continued from preceding page)

carbons derived from petroleum. It is anticipated that the olefins will substitute only in specialized applications and that they will find applications that heretofore have not been feasible.

Details

Alpha olefins of C₁₂ to C₂₂ length have freezing points from 35°C to 42°C, respectively. Isomerization of the normal olefin or shifting the double bond will vary the freezing point beyond what has been reported for the alpha olefin. Olefins range from oily water-white liquids to waxy solids at room temp. Boiling points (760 mm) go from 213°C for C₁₂ alpha olefin to 368°C for C₂₂. All have excellent solubility characteristics.

The n-alkanes (hydrogenated olefins) are much like their unsaturated counterparts. Their melting or cloud points, however, are somewhat higher.

(Alpha olefins are products of Chemical Div., Archer-Daniels-Midland Co., Dept. CP, 700 Investors Bldg., Minneapolis 2, Minn. . . . or for more information reader may simply check 2672 on the convenient Reader Service slip which is located opposite last page.)



"Care to see your NET weight, Miss Tingle?"

Our appreciation to Ken Boyea, Hercules Powder Co., Holyoke, Mass.

Mono Laurates Di

of
Diglycol
Ethylene Glycol
Diethylene Glycol
Polyethylene Glycol
Propylene Glycol
Polyoxyethylene
Butoxyethyl
Glycerine

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CHICAGO, ILL. . LOS ANGELES, CAL

When inquiring check 2673 opposite last page

CHEMICAL PROCESSING

developmental-scale chemical materials



. . . made available in 1956

Chemical materials made available on a developmental, pilot plant, or semi-works scale† last year are described in this list.

An asterisk denotes products that manufacturer states were not available to industry prior to the time he introduced his product, or which had special characteristics not available before that time. Those not marked were previously available, but not from the company indicated.

If you would like additional information on any item, contact manufacturer. Full names and addresses are on page 94.

In looking for materials for specific uses, you'll find it more convenient to first see our "Use-Index," page 44, which is cross-indexed with this list. Find what you want there, then check this list for items with numbers over 500.

†Commercially available chemical materials are listed starting on page 47.

- 501) ACETAL RESIN Delrin can be injection or blow molded, extruded, machined. Supplied as molding powder. It is a thermoplastic with a number of unusual properties. Dupont Polychem.
- 502) *ALLYL CYANIDE BP: 111-119°. Exp. Makes resins, pharmaceuticals. Carbide & Carbon.
- 503) *ALUMINUM LEVULINATE, BASIC Amorphous powder water and alcohol sol. Anti-perspirant, gelling agent for alcohols, makes water-repellants, mordants, dye assistant. Exp. Newport Ind.
- 504) N-AMINO ETHYL PIPERAZINE 98%. BP: 221°. Makes emulsifiers. Jefferson.
- 505) *8-AMINOBUTYLMETHYLDIETHOXYSILANE
 OrganoFunctional Silane X-1902 contains functional organic groups that are polar. Highly toxic. BP: 233°. Modified organic systems to give advantages of silicones. Exp. UCC Silicones Div.
- 506) *AMINOETHYL HYDROGEN SULFATE MP: 280°. Exp. For resins that wet-strengthen paper, makes ethylene imine reaction products and polymerics. Modifies cellulosics improving dyability. Carbide & Carbon.
- 507) *\(\gamma \cdot \text{AMINOPROPYLTRIETHOXYSILANE} \)—
 OrganoFunctional Silane X-1901 functions independently as a silane or as a conventional amino ester. BP: 217°
 Modifies organic systems to improve compatibility, lubrication, stability. Used in finishing agents, pharmaceuticals, pesticides, cosmetics, synthetic resins. Exp. UCC Silicones Div
- 508) *a-ANGELICA LACTONE 98+%. BP (30 mm): 75°. For solvents, plastics, plant hormones. Exp. Newport Ind.
- 509) *β-ANGELICA LACTONE 98+%. Water-sol. For solvents, plastics. Exp. Newport Ind.
- 510) *ANHYDROENNEAHEPTITOL 70% aq soln. S1 toxic. MP: 138-139°. A humectant. Makes alkyd resins, core oils, explosive rosin ester, drying oil, surface-actives. Celanese
- 511) *ANTHRANILAMIDE Intermediate for pharmaceuticals, insecticides. Purified grade melts at 108°. Maumee Chem.
- 512) *AZAADENINE CP, for biochemical research. Krishell Labs.
- 513) BARIUM ETHYL SULFATE Pure white crystals are freely sol in water, sl sol in alcohol. Are a sol

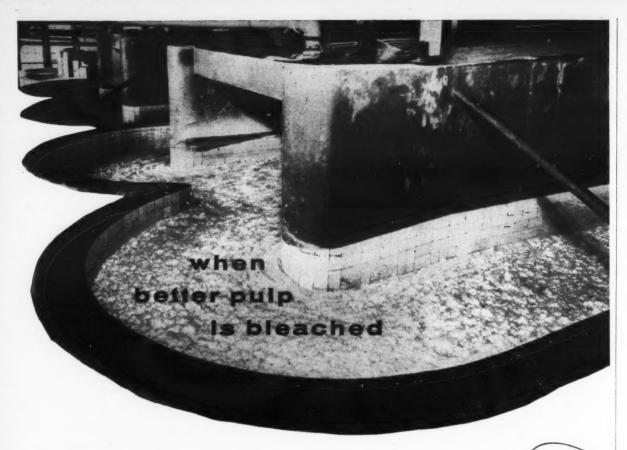
- form of Ba even in presence of sulfate ions. MW: 423.64. City Chem.
- 514) *BENZOIC ACID/TOLUIC ACID 85:15. MP: approx 106°. Modifier for short and medium oil alkyd resins, raw matl for plasticizers. Oronite.
- 515) *BICYCLOHEPTADIENE BP: 89.3-104.4°. Undergoes acid catalyzed reactions to form glycols, diethers, diesters. Undergoes free radical additions and polymerizations. Yields cycloheptatriene on pyrolysis. For prep of pharmaceuticals, dyestuffs, resins, and rubber chemicals. Shell Chem.
- 516) BIS (CHLOROMETHYL) SULFIDE BP: 156°. FP: < -60°. Insol. water. Misc: organics. Makes dyestuffs, lube oil additives, pharmaceuticals. Compound has two reactive chlorines, will alkylate malonic acid esters, chloromethylate aryl thioethers. The sulfide linkage can be converted to sulfonium salts, sulfoxides, or sulfones. Research quan. Stauffer.
- 517) BIS (p-CHLOROPHENYL) SULFONE 92% pure. Chemical intermediate and larvicide. White crystalline solid melts at 147°. Research quan. Stauffer.
- 518) BIS (PHENYL) SULFONE 95%. BP: 378°. MP: 124-128°. Intermediate, can be nitrated or sulfonated, resists hydrolysis or reduction. Crystals. Research quan. Stauffer.
- 519) BUTADIENE-FURFURAL COPOLYMER 90% (mol). C₁₂H₁₀OCHO. Uses: insect repellant, synergist for pyrethrin. Phillips.
- 519A) n-BUTYL METABORATE Tech. US Borax.
- 520) *CADMIUM SELENIDE Highly toxic. For semi-conductor mfgr. Stoichiometric ratio 1.00. Impurities < 5 ppm. Exp. Merck.
- 521) *CADMIUM TELLURIDE Semi-conductor. Impurities < 5 ppm. Stoichiometric ratio 1.00. Exp. Merck.

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.) Boiling points are at 760 mm Temperatures are in °C Solubilities are at room temperature

- 522) CALCIUM UNDECYLENATE 95+%. Nontoxic powder. MP: 155°. Bacteriostat, fungistat for pharmaceuticals, cosmetics. Baker Castor Oil.
- 523) *β-CARBETHOXYETHYLTRIETHOXYSILANE
 OrganoFunctional Silane X-1911 functions independently as a silane or conventional carbethoxy ester. Modifies organics to improve compatibility, lubrication, stability. Low toxicity. BP (741.4 mm): 242°. Use in cosmetics, finishing agents, synthetic resins. Exp. UCC Silicones Div.
- 524) *β-CARBETHOXYPROPYLMETHYLDIETHOXYSILANE OrganoFunctional Silane X-1913 functions independently as a silane or as a carbethoxy ester. BP: 229°. Modifies organic systems to improve compatability, lubrication, stability. Exp. Silicones Div.
- 525) *CATECHOL DIACETATE Tech. MP: 61-63*. Pharmaceutical intermed. Exp. Kay Fries.
- 526) *CERIUM METAL Piglets. 95+%. Nodularizing agent. Mallinckrodt.
- 527) *CHLORHYDROXYSTEARIC ACID Tech. Saturated fatty acid, liquid with 18 carbon atoms. Swift.
- 528) CHLORODIMETHYL SULFIDE BP: 105°. Cl is very reactive, replaced by strong bases, sodium alkoxides and amines, alkali metal thiocyanates, dithiocarbonates and xanthates. Sulfide linkage converts to sulfonium salts, sulfoxides or sulfones. Research quan.
- 529) *CHLOROKOJIC ACID MP: 164-166°. Metal chelates retain fungitoxity, lack irritating properties.
- 530) 3,(p-CHLOROPHENYL)-3-PHENYLPHTHAL-IDE — For pharmaceuticals, dyes, pigments, surface-actives. Component in lubes, dielectric media, heat exchange fluids. MP: 97-98°. Exp. Am Cy.
- 531) COBALTOUS OXIDE CoO is a mustard colored powder, insol in water, sol in mineral acids. Uses: in glass discoloration, as pigment, in rapid-drying paints and varnishes. City Chem.
- 632) COBALTOUS SELENITE CoSeO₂ 2H₂O is a rose-red powder. Insol: water. Sol: selenous acid, mineral acid, ammonium hydroxide. City Chem.
- 533) CRAF MYLONE FUNGICIDE Temporary soil sterilant to control weeds, nematodes, soil fungi. Apply dry or as spray. Carbide & Carbon.

(Please turn to next page)





CHLORINE

is there

From Canada to the Gulf, Mathieson Chlorine is available to you in the quantities and quality you specify. Multi-plant facilities assure delivery schedules synchronized with your operating requirements.

Mathieson Chlorine is shipped in 16-, 30-, and 55-ton single-unit tank cars from Niagara Falls, N. Y., Huntsville, Ala., McIntosh, Ala., Saltville, Va., Arvida, Que.; also 15-ton multi-unit cars from Niagara Falls and Huntsville.

MATHIESON CHEMICALS

OLIN MATHIESON CHEMICAL CORPORATION INDUSTRIAL CHEMICALS DIVISION • BALTIMORE 3, MD.



INORGANICS: Ammonia • Bicarbonate of Soda • Carbon Dioxide • Caustic Potash • Caustic Soda • Chlorine • Hydrazine and Derivatives • Hypochlorite Products • Muriatic Acid • Nitrate of Soda • Nitric Acid • Soda Ash • Sodium Chlorite Products • Sulphate of Alumina • Sulphur (Processed) • Sulphuric Acid ORGANICS: Ethylene Oxide • Ethylene Glycols • Polyethylene Glycols • Glycol Ether Solvents • Ethylene Dichloride • Dichloroethylether • Formaldehyde • Methanol Sodium Methylate • Hexamine • Ethylene Diamine • Polyamines • Ethanolamines • Trichlorophenol • Surfactants

When inquiring check 2674 opposite last page

CHEMICAL MATERIALS FEATURE

new developmental chemicals

534-551

(Continued from preceding page)

534) *3-CYCLOPENTYLPROPANOYL CHLORIDE — Tech. BP (6 mm): 73°. Arapahoe.

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- 535) *i-DECALDEHYDE Mixed isomers. BP: 197.0°. Modifies phenolic and polyvinyl acetal resins, makes high-mw amines for corr inhibitors, also perfumes. Exp. Carbide & Carbon.
- 536) *n-DECANAL 95%. A high mw aldehyde for use in polymers and copolymers, as a modifier in synthetic resins, as an internal plasticizer, in leather treating, as a modifier for starches and proteins, and as an intermediate for plasticizers, surface-actives, dyes, pharmaceuticals, inhibitors, pesticides. Exp. Armour Mkt Devel't.
- 537) *DEOXYRIBONUCLEIC ACID-C¹⁴ For biochemical research. Exp. Schwarz Labs.
- 538) *DIALLYL AMINE BP: 110°. Unsat secondary amine for resins, pharmaceuticals, fungicides, textile chemicals. Carbide & Carbon.
- 539) DIALLYL ITACONATE Exp comonomer for vinyls, cross-linker for polyesters, other unsaturates. BP: 130 @ 9mm. Contains 1.01% HQ. Pfizer.
- 540) *4,4'-DIAMINODIPHENYL SULFONE Purity 95%, MP: 175°. Curing agent for epoxy resins. Imparts high-temp stability. Merck.
- 541) DI-t-AMYL POLYSULFIDE Sulfur is 54.7% (wt). Color: 11 Gardner. Polymerization inhib, flotation agent, miticide, solvent, cutting oil. Mw: 295. Sp gt: 1.1383. Phillips.
- 542) DI-t-BÙTYL POLYSULFIDE Sulphur is 64.0% (wt). Sp gr: 1.0071. Uses: polymerization inhib, flottion agent, miticide, solvent, cutting oil. Phillips.
- 543) 4-(2,4-DICHLOROPHENOXY) BUTYRIC ACID
 Exp. A selective herbicide for broad-leaved weeds in forage legumes. Carbide & Carbon.
- 544) DICHLOROPROPENES, MIXED Telone is 95+% mixed isomers, is a nematocidal soil fumigant. Dorlone, a wide-range soil fumigant, is approx 20% Telone in CCl₄. Exp. Dow.
- 545) DI-t-DODECYL POLYSULFIDE Sulfur is 37.5% (wt). Black color. Polymerization inhib, flotation agent, miticide, solvent. Phillips.
- 546) *DIETHANOLAMIDE Long chain. Monamid 9-34. Thickener for cosmetics, paints, flotation. Mona.
- 547) *2-DIETHYLAMINOETHANETHIOL HYDRO-CHLORIDE — 96+%. MP: 170°. For pharmaceutical synthesis. Evans Chemetics.
- 548) DI-t-HEPTYL DISULFIDE Chem. intermed, solvent. Phillips.
- 549) 2,2'-DIHYDROXY-4-METHOXYBENZOPHE-NONE — UV Absorber 24 is a light stabilizer for PVC, polyethylene, surface coatings. BP: 164-166° @ 1 mm. MP:70-71°. Exp. Am Cy.

4703

- 550) *DIMETHYL ACETONEDICARBOXYLATE Chelating agent for prep of pharmaceuticals, insecticides, dyestuffs, amino acids. More stable than parent acid, but should be kept away from alkali and moisture. BP (2 mm): 95-99°. Exp. Pfizer.
- 551) *DIMETHYL POLYSILOXANE ELASTOMER

 Silastic Type K Interlayer for safety glass windshields
 for supersonic aircraft. Serviceable: -65°F to 350°F.
 Needs no bonding adhesive. Dow Corning.

(Please turn to page 82)

Hardness, chem resistance with coating resins

RIDE -

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Uses: As surface-coating resins for paint industry.

Features: Modified with Rezyl alkyds, resins provide good impact and chemical resistance, and maximum hardness.

Description: Resins possess flexibility, high initial gloss, and good gloss retention. They also have good enamel stability, and are reported to have better adhesion than conventional finishes. Resins are compatible with most commonly used pigments which may be dispersed by any conventional method, including roller or pebble mill grinding.

(Cyzac 1006 and 1007 are products of Plastics & Resins Div., American Cyanamid Co., Dept. CP. 30 Rockefeller Plaza, New York 20, N. Y. . . . or for more information check 2674A on form opposite last page.)

Tall oil fatty acid is low in color

Tall oil fatty acid has low color, low saponifiables, low rosin acid content. Typical analysis is 99.1% fatty acids, 0.6% rosin acids, 0.3% unsaponifiables. Gardner color averages 3. Viscosity (SSU @ 100°F) is 105. Composition is:

Linoleic acid 47% Oleic acid 51 Saturated acid

Costing 71/2¢/lb (in tankcars at Savannah), product has little tendency to yellow in bakes and overbakes

(Unitol ACD is a product of Union Bag-Camp Paper Corp., Chemical Sales Div., Dept. CP, 233 Broadway, New York 7, N. Y. . . . or for more information check 2674B on form opposite last page.)

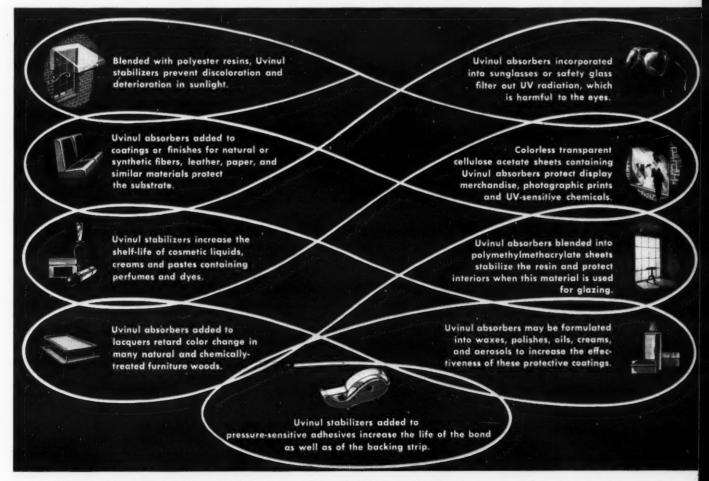
> For more information on product at right, specify 2675 . . see information request blank opposite last page

, 490, D49

Permanently Prevent Deterioration and Discoloration caused by Ultraviolet Light

UVINUL ultraviolet absorbers and stabilizers can be in- lizers for organic liquids and aqueous solutions. corporated into solid plastics and protective coatings to by ultraviolet radiation. They are also effective as stabi-

Four Uvinul stabilizers, which differ in solubility and permanently prevent deterioration or discoloration caused range of ultraviolet protection, are now available, permitting users to select the product best suited for their needs.



THESE ARE BUT A FEW OF THE MANY USES OF THE UVINUL ABSORBERS. MORE DETAILED INFORMATION IS AVAILABLE UPON REQUEST. From Research to Reality

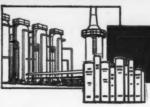


ANTARA. CHEMICALS

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processing and engineering data

193

Cost of foamed-in-place urethanes from liquid components

Nomograph by THE DAYTON RUBBER CO.

Material cost and weight of foamed-in-place rigid, semi-rigid, and flexible urethanes can be determined by this nomograph when liquid components are used.

Typical Example

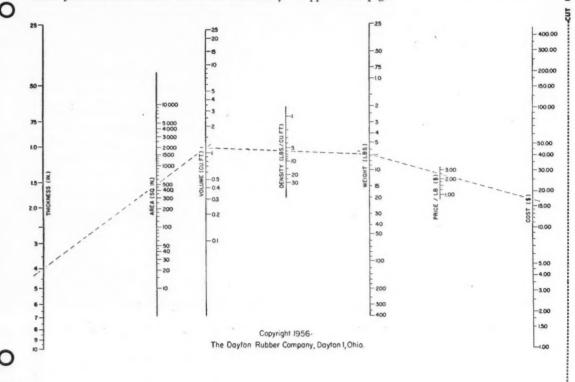
What will be the final weight and total cost of a finished slab of urethane foam that is 4" thick, 50" x 10" in size, and having a density of 6 lb/cu ft? The cost of the liquid components is \$2.50/lb.

To determine these, connect 4 on the thickness scale with 500 ($50 \times 10 = 500 \text{ sq in}$) on the area scale. Extend this straight line to the volume scale. Join this intersection with 6 on the density

scale and project the line to the weight scale. This reads 6.9 lb. Join this mark with \$2.50 on the price per pound scale and read the total cost, approximately \$17, on the scale at far right.

Nomograph was originally developed for Poly-Koolfoam, the trade name of manufacturer's rigid, semi-rigid, and flexible foamed-in-place ure-thane polymers, but can be used for any urethane foam materials.

Copies of Poly-Koolfoam Costimator are available in $5\frac{1}{2} \times 8$ " pads and may be obtained without cost by writing The Dayton Rubber Co., Dept. CP, Dayton 1, Ohio or check 2676 on form opposite last page.



-Chemical Processing - April 1957.

CHEMICAL MATERIALS FEATURE

new developmental chemicals 552-581

(Continued from page 80)

- 552) *DIMETHYL SULFIDE 99+%. Solvent, odorant, counterodorant. Reacts to form the sulfoxide, sulfone, and chlorides. Low cost. Crown Zellerbach.
- 553) N,N-DIMETHYLACETAMIDE Tech. BP (630 mm): 158-161°. Exp. Arapahoe.
- 554) DI-t-OCTYL POLYSULFIDE Sulfur: 42% (wt). Color: black. Polymerization inhib, flotation agent, miticide, solvent, cutting oil. Phillips.
- 555) *DIPENTINE MONOXIDE dl-1-methyl-1,2-epoxy-4-isopropenylcyclohexane 85-88%. BP: 74-76° @ 10mm. Makes insecticides, pharmaceuticals, plasticizers, coatings. Becco.
- 556) *DIPHENYL HEXYNEDIOL 95+%. MP: 125-126°. Suds booster and stabilizer in detergents, Makes agricultural chem, aromatics, pharmaceuticals. Air Reduction.
- 557) DIPHENYLETHYL SULFIDE Sulfur: 12.67% (wt). Chem intermed, solvent. Phillips.
- 558) 3,3-DIPHENYLPHTHALIDE Non-toxic. For pharmaceuticals, dyes, pigments, surface-actives. Component in lubes, dielectrics, heat-exchange media. BP: 283-285° @ 27 mm. Exp. Am Cy.
- 559) *2,3-DIPHOSPHOGLYCERATE, Ba Biochemical research. Exp. Schwarz Labs.
- 560) DISPERSION 33 Aq suspension, 33%, of high melting synthetic wax. Impregnant, mold release. Imparts solvent and oil resistance to plastics, rubbers. Baker Castor Oil.
- 561) 1,1-DITOLYLETHANE An insecticide, plasticizer, solvent, and intermediate. BP: 150°. Toxicity: not hazardous. Exp. Am Cy.
- 562) DODECENE OXIDE 90%. BP (3.5 mm): 97-98°. Makes perfumeries, cosmetics, surface-active agents, plastics, lubricants, corrosion inhibitor, stabilizer for chlorinated compounds, monomer. Becco.
- 563) DOW-ET-14 O,O-Dimethyl 0-2,4,5-trichlorophenyl phosphorothioate. Insecticide. Research samples only. Dow.
- 564) DOW-ET-57 High purity grade of ET-14, above. Systematic insecticide. Research samples only. Dow.
- 565) *DURENE 97%. MP: 78.2°. Precursor of high melting, linear polymers. Enjay.

Wanted: Nomographs! Each could earn \$20!

Do you have a pet nomograph that could save time for other CHEMICAL PROCESSING readers? Send it to:

DATA EDITOR
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CHEMICAL MATERIALS FEATURE

566) DYSPROSIUM OXIDE — 95%. A spec purity commercial grade for catalysts, ceramics, and alloys. Compound has unique nuclear and ferromagnetic properties: thermal neutron cross section of 1100 barns, and Curie temp of 92°K. Research Chem.

567) ESTYNOX 300 — Expoxidized castor oil. Stabilizes polymers against yellowing and deterioration. Baker Castor Oil.

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568) *β-ETHOXY ACRYLONITRILE — Tech. BP (19 mm): 90°. Only stable source for cyanoacetaldehyde. Kay Fries.

569) *ETHYL AMYL CARBINOL — BP: 166-172°. A high boiling solvent. Makes plasticizers, oil additives. Shell Chem.

570) *ETHYNYLENE DICYCLOHEXANOL — 95+%. MP: 110-112°. For polyesters, pharmaceuticals, aromatics. Air Reduction.

571) *EUGLENA EXTRACT-C** — An acetone soln of C**-randomly labeled chlorophylls and lipids. For biochemical research. Exp. Schwarz Labs.

572) *FLUOROACETIC ACID — 98%. BP: 163-166°. For microbiological and fungistatic studies and as an intermediate in organic synthesis. Toxic, Exp. Jasonols.

573) *FLUOROSILICONE RUBBER COMPOUND — Silastic LS-53 for fabricating rubbery parts and components that have exc resistance to jet fuels, solvents, oils. Dow Corning.

574) *GLYOXYLIC ACID, HYDRATED — Tech. Organic pharmaceutical intermed. Kay Fries.

575) HEXACHLORODISILOXANE — Colorless fuming liquid is 95+% pure. BP: 133-134°. FP: approx -35°. For making hydraulic fluids, lube oils, silicone resins, anti-foam agents. Research quan. Stauffer.

576) *2,4-HEXADIENAL — BP: 170.9°. Chem intermediate. Exp. Carbide & Carbon.

577) n-HEXANE — Optically clear solvent for dilution of spectrometer samples. Phillips.

578) N-HYDROXY ETHYL PIPERAZINE — 98%. BP: 242°. For pharmaceuticals. Jefferson.

579) HYDROXYLATED AMIDE WAX — Flexricin 185, unsaturated, MP: 185°. Antistatic, lubricating agent for plastics, coatings. Alcohol soluble. Baker Castor Oil.

580) HYDROXYLATED AMIDE WAX — Paricin 220, saturated, MP: 220°. Antistatic, lubricating agent for plastics, coatings. Alcohol soluble. Resists aliphatics. Baker Castor Oil.

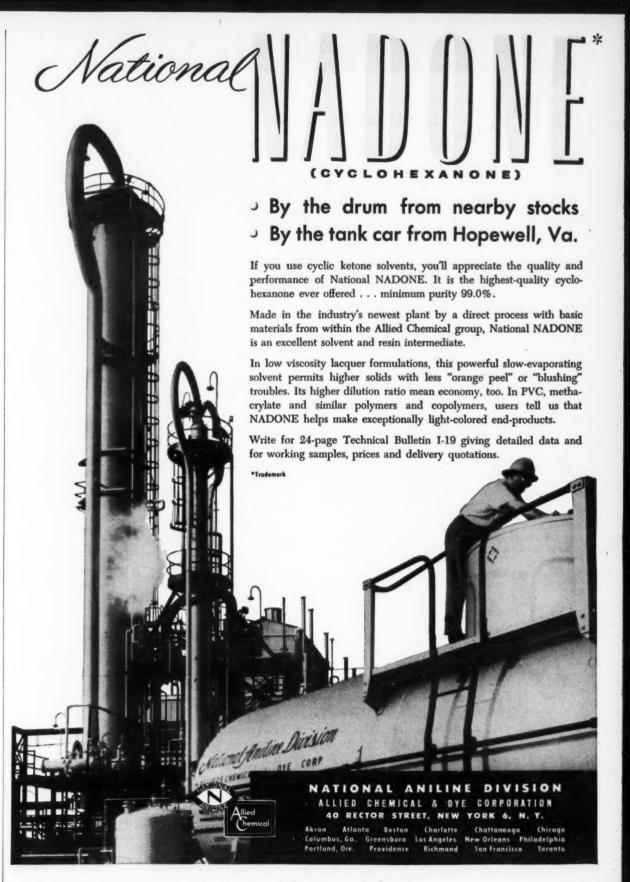
581) HYDROXYLATED AMIDE WAX — Paricin 285, saturated. MP: 285°. Antistatic, lubricating agent for plastics, coatings. Resists aliphatics, soluble in alcohol. Baker Castor Oil.

(Please turn to page 85)

PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

REPRINTS of this report are available at \$1 a copy, less in quantity.





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Densities of concentrated solutions of zinc bromide

D. S. DAVIS
Professor of Chemical Engineering
University of Alabama

At temperatures from 0 to 100°C, the correlation² between density d and percent concentration x of zinc bromide solutions is given by the expression:

$$log (d - 0.65) = a + bx$$

where a and b depend upon temperature.

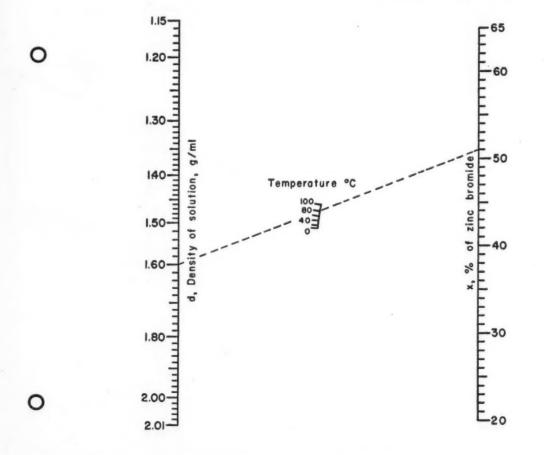
This equation has been solved in the accompanying nomograph by well-known methods¹.

Typical Example

What is the concentration of a solution of zinc bromide if the density is 1.600 at 80°C? Connect 1.00 on the d-scale and 80 on the temperature. Intersection with the x-scale gives a solution concentration of 51 percent zinc bromide.

LITERATURE CITED

- (1) DAVIS, D. S., "Nomography and Empirical Equations," Ch 10, Reinhold Publishing Corp., New York (1955).
- (2) Perry, J. H., "Chemical Engineers' Handbook," 3rd ed., p 185, McGraw-Hill Book Co., Inc. (1950).



Chemical Processing — April 1957—

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When inquiring check 2679 opposite last page

new developmental chemicals 582-594

(Continued from page 83)

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582) HYDROXYLATED AMIDE WAX — Unsaturated Flexricin 115, MP: 115°. Antistatic, lubricating agent for plastics, coatings. Soluble in alcohol. Baker Castor Oil.

583) IODINE MONOCHLORIDE — ICI. Reddishbrown liquid or crystals. Irritating odor. Sol: water, alcohol, ether, CS₂. For chemical syntheses and analyses. MP: 27°. BP: 97°. City Chem.

583A) ION EXCHANGE RESIN — Analytical grade for pharmaceutical compounding and manufacturing. Can be used without further purification or processing. Bio-Rad Labs.

583B) ION EXCHANGE RESIN — Has EDTA groups. Highly selective for specific ions, for example gives quantitative Na-K separation. For chemical separations and purifications. Bio-Rad Labs.

584) *ISATOIC ANHYDRIDE — Purified grade decomposes at 235-240°. Reacts with alcohols, amines, mercaptans. Makes pharmaceuticals, flavors, dyes. Maumee Chem.

585) ISOPRENE — 99+% C₆H₈. Sp gr: 0.6808. Readily oxidizable, polymerizable. Uses: butyl rubber, chem intermed. Phillips.

586) *ISOPROPENYL ACETYLENE — 97+%. BP: 33.2°. High energy fuel, fuel additive. Makes aromatics, pharmaceuticals. Air Reduction.

586A) ISOPROPYL METABORATE — Tech. BP: 47-59°. US Borax.

587) 4-KETOBENZTRIAZINE — Insecticide intermediate. Tech grade decomposes at 210°. Maumee Chem.

588) *KOJYL PALMITATE — MP: 98-99°. Fat-, oil-sol chelating agent. Exp. Pfizer.

589) LEAD TETRAPHOSPHATE — Pure and tech Pb_BP₄O₃. White powder. Insol: water. Sol: phosphorous acid, nitric acid. City Chem.

590) LEVULINIC ACID — 95+%. MP: 25°. Makes plastics, solvents, flavors, pharmaceuticals. Newport Ind.

591) *LINOLEIC DIETHANOLAMIDE — Monamid 9-124, tech. Unsaturated amide for plastics, detergents, paints. Mona.

592) *LIPID FRACTION-C14 — Crude, undifferentiated soln. Biochem. Schwarz Labs.

593) *LITHIUM METAL DISPERSIONS — Dispersions in paraffin hydrocarbon medium easy to handle. Uses: Polymerization catalyst, making organics and inorganics. Lithium Corp.

594) *METAXYLYLENE DIAMINE — 97+%. Oronite MXDA has MP: 13.2-15.6°, is curing agent for

(Please turn to. page 87)

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.)
Boiling points are at 760 mm
Temperatures are in °C
Solubilities are at room temperature



MANY MEN have the mistaken, out-moded idea they can reach the top in business by advancing one short step at a time.

This may have been possible years ago, but in today's fast-paced business world it seldom works out that way. Management now seeks men who are capable of taking giant strides ahead...men with a sound knowledge of business fundamentals who are able to cope with the changes and the challenges every executive must face.

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Position	

Home Address....

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0

Density of concentrated phosphoric acid solutions

by D. S. DAVIS
Professor of Chemical Engineering
University of Alabama

Data² on densities, concentrations, and temperatures of concentrated solutions of phosphoric acid can be correlated by means of the equation:

d = a + bt

where d = density, g/ml t = temperature, °C

The accompanying nomograph construction by well-known methods¹ can be used to solve the equation.

Typical Example

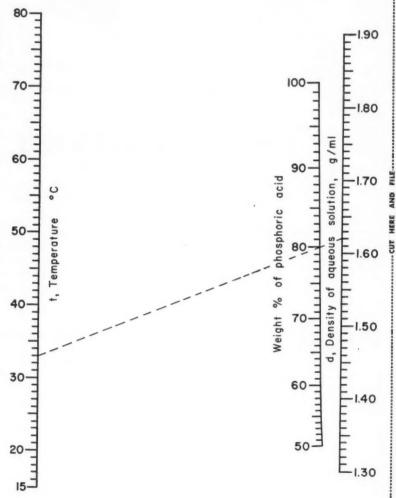
What is the density of 80% phosphoric acid at 33°C? Connect 33 on the t-scale and 80 on the percentage scale. Intersection with d-scale is at 1.620 grams per milliliter.

What is the concentration of phosphoric acid if the density is 1.50 grams per milliliter at 51°C? Connect 51 on the t-scale with 1.50 on the d-scale and intersection with concentration scale is at 70.0 percent.

LITERATURE CITED

(1) Davis, D. S., "Nomography and Empirical Equations," Ch 10, Reinhold Publishing Corp., New York (1955).

(2) EGAN, E. P., and LUFF, B. B., Ind. Eng. Chem., 47, 1280 (1955).



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TEFLON Bellows

Fluoroflex®-T corrosion-proof bellows are *molded* (instead of machined from the solid), preserving natural grain flow and thereby gaining remarkable fatigue-life. Their spiral convolution permits use of a reinforcing wire. The result is extremely durable bellows for use in anti-corrosive piping systems to absorb vibration, as an expansion joint, or to correct for misalignments.

TYPICAL CASE HISTORY: One of the country's best known companies tested a Fluoroflex-T 3" x 12" bellows assembly which had one end fixed and the other axially displaced \(^3\kappa_1\)-inch. It was rotated at 1000 rpm for 20 million cycles. No failure! Test discontinued.

Bellows are furnished complete with ASA Standard flanges for connecting to existing piping; and are also fabricated to meet special installation and operational requirements. Send for details.



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Fluoroflex-T rods, sheets and tubes are stress-relieved to provide dimensional stability in parts machined from them. Available from stock in a wide range of sizes. Contact us on your needs for the Teflon recognized as tops in quality.

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CHEMICAL MATERIALS FEATURE

new developmental chemicals 595-608

(Continued from page 85)

epoxies. Raw material for diisocyanate intermediates and high-mw polyamides; synthetic waxes. Oronite.

595) METHALLYL ACETATE — 98%. BP: 124.5°. For organic syntheses. Organic Chem Div FMC.

596) METHALLYL ACETONE — 98%. BP: 146-150°. NY Ouinine.

597) METHALLYL ALCOHOL — 98%. BP: 114.5°. A fumigant. For monomers, copolymers, organic syntheses. Organic Chem Div FMC.

598) *1-METHOXY-1,3-BUTADIENE — BP: 90.9°. Exp. For prep of synthetic resins and pharmaceuticals. Polymerized alone or with other vinyl ethers, vinyl acetate. Carbide & Carbon.

599) *METHYL ISOPROPENYL KETONE — MIPK tech gr has a 98° BP. Uses: vinyl polymerization. Has low-temp characteristics, toughness, durability. Celanese.

599A) METHYL METABORATE — Tech. US Borax.

600) N-METHYL PIPERAZINE — 98%. Makes pharmaceuticals. Jefferson.

601) *N-METHYL PIPERAZINE — BP: 136*. Pharmaceutical intermediate for antihistamines, tranquilizers, motion sickness remedies. Carbide & Carbon.

601A) METHYL POLYBORATE — Tech. US Borax.

602) *N-METHYL-BIS-(AMINOPROPYL) AMINE — Chem intermediate. Typical reactions of primary and tert amines. Carbide & Carbon.

603) *METHYLCYCLOPENTADIENE DIMER — 94%. BP: 165-180°. For resins and organo-metallics. Precursor of low priced, reactive monomer. Enjay.

604) 3-METHYLHEXANE — 95%. BP: 91.8°. Uses: organic synthesis. Phillips.

605) METHYLOLACRYLAMIDE — As a monomer. MP: 78.5-79°. Mod toxic. Exp. Am Cy.

606) 2-METHYLPENTANOIC ACID — BP: 196.4°. Exp. Alpha-methyl substitution adds thermal stability to esters. Use: makes synthetic lubes, plasticizers, vinyl stabilizers. Carbide & Carbon.

607) 2-METHYL-1-PENTANOL — BP: 148.0°. A solvent. Intermed for plasticizers, synthetic lubes, surfaceactives, mining chem. Alpha-methyl substitution gives added stability to esters. Exp. Carbide & Carbon.

608) 2-METHYLPENTENE-1 — 99.7% and 99% purities. BP: 60.7°. Intermed. Phillips.

(Please turn to next page)

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MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

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ECaM Type ZHS Starters are a "natural" for chemical plant service because the high interrupting capacity ZHS contactor operates under oil—is always well-lubricated, protected from corrosion and requires infrequent inspection. There are other advantages-

QUICKLY INSTALLED because starters are shipped with all internal wiring complete. You can really cut installation time and cost with these readyto-use starters.

HIGH INTERRUPTING CAPACITY . These EC&M Starters are available in enclosures for indoor or outdoor mounting, and are supplied in 3 ratings-(1) 50,000 KVA (certified) interrupting capacity (inherent in the starter)-(2) with power-type, current-limiting fuses - (3) VALIMITOR® (volt. ampere-limitor), the bus may be of unlimited KVA.

Write for BULLETIN 8130-CH



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CHEMICAL MATERIALS FEATURE

new developmental chemicals 609-640

(Continued from preceding page)

- 609) trans-4-METHYLPENTENE-2 99.53%. Uses: organic synthesis. Phillips.
- 610) *β-MONOALLYL ITACONATE Exp comonomer for vinyls, cross linker for polyesters, other unsaturates. MP: 38.9°. Packaged with 0.01% HQ. Pfizer.
- 611) MONOSODIUM CYANAMID Chemical intermediate. Mod toxic. Approx 85% pure. Exp. Am Cy.
- 612) NEODYMIUM OXIDE 95%. A spec purity commercial grade for alloying with metals, making quality glasses, prep of specialty chemicals, as catalysts in petroleum and petrochemical reactions. Research
- 613) NICKEL, REDUCED Catalyst G-45 is reduced nickel in variety of suspending liquids for use in hydrogenations. Has high activity and selectivity. Girdler.
- 614) tert-NONYL MERCAPTAN 97.3% (wt). Chem intermed. Phillips.
- 615) i-OCTANOIC ACID Mixed isomers. Closest methyl substitutions occur in beta position. Intermed for metallic paint driers, non-yellowing alkyd resins, vinyl stabilizers, plasticizers, fungacides, synthetic lubes, water-treating amides. Exp. Carbide & Carbon.
- 616) 1-OCTENE 99.67%. BP: 121.27°. Uses: organic synthesis. Phillips.
- 616A) OCTYLENE GLYCOL BIBORATE, TYPE II -Tech. BP (2 mm): 185-189°. US Borax.
- 617) OCTYLENE OXIDE 95%. Mixed 1,2- and 2,3epoxyoctanes are reactive epoxy compounds used to make perfumeries, cosmetics, surface-active agents, plastics, lubricants. Is a corrosion inhibitor, stabilizer for chlorinated compounds. BP (45mm): 76-78°. Becco.
- 618) *OLEFIN OXIDE 90% C16-C18. BP (0.5 mm): 110°. Reactive epoxy for perfumeries, cosmetics, surfaceactives, plastics, lubricants, corrosion inhibitor, stabilizer for chlorinated compounds, monomer. Becco.
- 619) *i-PENTANOIC ACID Mixed isomers of C-5 acids. Mercaptan solvent. Makes plasticizers, pharmaceuticals, metallic salts, vinyl stabilizers. Exp. Carbide
- 620) n-PENTANOL BP: 138°. Intermed for pharmaceuticals, plasticizers, synthetic lubes, mining chem, corrosion inhibitors, wetting agents. Exp. Carbide & Car-
- 621) *PHENYL BUTYNOL 95+%. MP: 51-52°. Electroplating bath additive, corrosion inhibitor in H2SO4 soln. Intermed for pharmaceuticals perfumeries fine chem. Air Reduction.
- 622) *PINACOLONE Tech. BP (630 mm): 98-100°.
- 623) PINANE HYDROPEROXIDE A peroxide-type catalyst and an intermediate. Exp. BP: 56. S1 toxic. Am
- 624) *α-PINENE OXIDE d-2,6,6-trimethyl-2,3-epoxybicyclo 3.1.1 heptane 90%. BP: 61-62° @ 10mm. Makes: insecticides, coatings, plastizers, pharmaceuticals.
- 625) PIPERAZINEDIETHANOL 98%. MP: 132-134°. For surface-active agents. Jefferson.
- 626) *POLYALKOXY DISILOXANE, INHIBITED -Hydraulic Fluid 8200 functions from -40°F to 550°F. Good VI. Heat transfer medium. Practically non-toxic.

627) *POLYALKOXY DISILOXANE WITH A DI-ESTER - Hydraulic Fluid 8515 functions from -65°F to 400°F. Heat transfer medium. Has an oxidation and corrosion inhibitor. Good VI. Good compatibility with commercial elastomers. Oronite.

- 628) *POLYARYL POLYISOCYANATE PAPI. 97+%. Low-mw polymer for polyurethane coatings, adhesives, foams. Reacts with compounds having activated hydrogen atoms. Carwin.
- 629) POLYETHYLENE GLYCOL 200 MONO-RICIN-OLEATE -Flexricin 20 is viscosity depressent in vinyl plastisols. Baker Castor Oil.
- 630) *POLYVINYL CHLORIDE COPOLYMER EMUL-SION - Resyn 25-2507 is non-woven cloth binder and adhesive for vinyl film when plasticized. Has rapid plasticizer absorption. Nat'l Starch.
- 631) POTASSIUM METHYL SULFATE Pure. Sol: water. KCH3OSO3 • 1/2H2O. City Chem.
- 632) *2-PROPYL-1-HEPTANOL BP: 216.3-218.9°. Exp. Defoamer, pigment disperser, solvent medium. Makes plasticizers, diester lubes, oil additives, textile lubes. Carbide & Carbon.
- 633) β-RESORCYLIC ACID 98+%. Chemical intermediate. Am Cv.
- 634) RISOSAN A higher alkyl (Co.18) triethyl ammonia tosylate of 99+% purity for use as a plant fungacide and disinfectant. The white powder is odorless, sol in alcohol, MP: 243°. Fine Organics.
- 635) *SILICONE EMULSION 35% active. Modicol M is low cost mold release agent for rubber, plastics. Doesn't build up on mold. Nopco.
- 636) SILICONE, MODIFIED FATTY Nopco LLP for non-stick surface treatments, additive to furniture and car polishes. Low cost. Nopco.
- 637) SILICONE RUBBER COMPOUND 80 duro stock for molded or extruded parts, esp capacitor bushings. 81609 has low compression set, shrinkage. Resists dielectric fluids. GE Silicone.
- 638) SILICONE RUBBER COMPOUNDS For making parts with improved tensile elongation, tear resistance with low compression set. Short oven cure. Compound 81640 is 50 duro 81641 is 80 duro, GE Silicone.
- 639) SILICONE RUBBER SPONGE COMPOUNDS -81597 and 81601 are white and neutral colored compounds used to make extruded or molded silicone sponge parts. Excellent handling properties. Give uniform cross-sections of unicellular sponge. Parts can be shaped precisely. GE Silicone.
- 640) SUCCINAMIDE In formation of resins and as chemical intermediate. MP: 258-259°. Exp. Am Cy.

(Please turn to page 91)

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.) Boiling points are at 760 mm Temperatures are in °C Solubilities are at room temperature

CHEMICAL PROCESSING

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Exterior and

interior views of EC&MType

ZHS High Voltage Starter in NEMA 3R (raintight) enclosure

with threaded connections for conduit

CHEMICAL MATERIALS

New polymeric plasticizer simplifies processing . . .

permits use of conventional equipment

Uses: As high molecular weight polyester plasticizer.

Features: Product is said to overcome processing difficulties often encountered in high mw plasticizers. It permits use of conventional equipment. Plasticizer has low extraction and migration properties, low volatility and good electrical properties. It is useful as pigment grinding medium, and has good synergistic effects with other plasticizers.

Description: Having good compatibility, product is primary plasticizer for polyvinyl chloride polymers and copolymers. Physical characteristics are:

Acid number 5 max Hydroxyl number 15 max Color (Gardner) 5 max Viscosity (poises @ 25°C)

(Emery 3049-S is available from Emery Industries, Inc., Dept. CP, 4300 Carew Tower, Cincinnati 2, Ohio . . . or for more information reader may simply check 2684 on form which is located opposite last page.)

Magnesium pig and ingot available in purities 99.9% and above

Magnesium of 99.9 + % purity, available for use in producing titanium, zirconium, berylium, and uranium, is being made in two Texas plants. Four types are produced: low Mn, low A1, extra low A1, and low Fe.

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Celanese now offers you a choice of three vinyl monomers for the development of better emulsion paints, adhesives, coatings, finishes, laminates, plastics and synthetic rubbers.

Celanese Vinyl Acetate, α truly versatile chemical, is the starting point in the development of α variety of end products, such as adhesives, textile sizes, protective coatings, sheets, film and extrusion molding compounds.

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Celanese Methyl Isopropenyl Ketone, α new vinyl monomer, forms tough plastics in homopolymerization, and copolymerizes with many commercially available vinyls for use in plastics, films, elastomers and adhesives.

With the expansion of the Celanese development program to include Acrylic Acid Esters. Celanese will soon be in a position to offer you a broader range of monomers for your product development programs. Meanwhile, data accumulated by Celanese Research on Acrylic Acid Esters can be made available to you for use as the groundwork in your plans for the future. Also available from Celanese to help you in your planning are technical data sheets on Vinyl Acetate, Vinyl Propionate and Methyl Isopropenyl Ketone, specially prepared for your use by the Celanese Chemical Division.

Write: Celanese Corporation of America, Chemical Division, Dept. 591-D, 180 Madison Avenue, New York 16, N. Y.

	VINYL ACETATE	VINYL PROPIONATE	METHYL ISOPROPENYL KETONE
	Descriptive Data	Descriptive Data	Descriptive Date
Distillation Range @ 760 mm, °C	71.8-73.0	within 1° (in- cluding 94.9)	98 (true boiling point of pure product)
Color APHA, max.	5	10	water-white
Water, % wt., max.	0.15	0.15	1.5
Specific Gravity @ 20°/20°C	0.9330-0.9340	0.9170-9180	0.8555-0.8565
Acidity as acetic acid, % wt., max.	0.02	0.1	_



Which are best to use in refinery units?

Naturally, the type of refractory castable selected depends upon the specific service. B&W makes a line of specialized refractory castables which are being widely used in catalytic reformers and catalytic cracking units, as well as in furnaces, ducts and stacks. For easy reference, here are some typical applications together with the recommended B&W Refractory Castables:

APPLICATION	DESIRABLE PROPERTIES	RECOMMENDED B&W CASTABLES
	Extremely low iron content, extra high strength.	Kaocrete LI
Linings of catalytic reformers	Extremely low iron content, plus good insulation.	Kaolite LI
calary no rototimors	Low iron content, high temperature use limit.	Kaocast
Lining desulphurizers	Good workability	Kaocrete B
Transfer lines and regenerators of catalytic cracking units	Extra abrasion and erosion resistance.	Kaocrete D
Heads of reactors and regenerators	Plasticity, excellent workability.	Kaocrete B
Insulating furnace floors	Good insulation, light weight	Kaolite-20 Kaolite-22
Tube sheets	Good insulation, light weight	Kaolite-20 Kaolite-22
Burner blocks	High temperature use limit, refractoriness and spalling resistance.	Kaocast
Openings where doors and other points are subject to mechanical abuse	Extra abrasion and erosion resistance	Kaocrete D
Furnace doors	Good insulation, light weight	Kaolite-20 Kaolite-22
Ducts and stacks	Good insulation, light weight	Kaolite-20

Bulletin R-35 contains additional information on B&W Refractory Castables. Send for your copy.

B&W REFRACTORIES PRODUCTS: B&W Allmul Firebrick • B&W 80 Firebrick • B&W Junior Firebrick • B&W Insulating Firebrick • B&W Refractory Castables, Plastics and Mortars • B&W Silicon Carbide



CHEMICAL MATERIALS

Cotton and wool detergent effective in hard water...

nonionic surface-active agent has high stability

Uses: Surface-active agent in textile and paper industries.

Tests show that Features: compound, even in extremely low concentrations, possesses good detergent properties on cotton. Low concentrations of agent also produce effective to sults when used as woolen piece. goods detergent and as scouring agent for raw wool. Having greater stability under variety of conditions than anionic surface-actives, agent is effective in hard water. It will not form precipitates with calcium and magnesium salts.

Description: Non-ionic surface-active agent was developed through research in ethylene oxide condensates field. Initial concentrations of 5 oz per 100 gal are suggested for cotton and wool scouring. Detergent properties can be considerably increased by addition of a builder. (Synthrapol PWS is available from Arnold, Hoffman & Company, Inc., Dept. CP, 55 Canal

St., Providence 1, R.I. . . . or for more information check 2687 or form opposite last page.)

Reagents, other chemicals for lab, related uses

Digest-size catalog of 92 pags lists manufacturer's line of reagents and other chemicals for laboratory and related uses. Prices for all products are stated. Tables of international atomic weights and weight-volume comparison are included.

Cat 56 is issued by J. T. Baker Chemical Co., Dept. CP, Phillipsburg, N.J. When inquiring specify 2688 opposite last page.

For more information on product at left, specify 2689 . . . see information request blank opposite last page.

new developmental chemicals 641-655

(Continued from page 88)

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641) *SULFATED ETHYLENE OXIDE CONDENS-ATE — Nopco Syntergent D is extremely fast wetting. Uses: wetting agent, detergent. Nopco.

642) 4,4'-SULFONYL DIBENZOIC ACID — (HOO-CC₆H₄)₂SO₂. MP: 300°. White crystalline solid is free flowing, non-hygroscopic. S1 sol: water, common organics. Sol: dimethylformamide, pyridine, dimethylsulfoxide. Forms salts and esters. Suggested for pharmaceuticals, dyes, polyester resins, fibers. Exp. Allied Chem, Gen'l Chem Div.

643) *α-SULFOPALMITIC ACID — 100%. Are used in ore flotation, detergents, lubes. Intermediate for soaps, esters, amides, mixed salts. Contains strong and weak acid groups. MP: 84-88°. Armour.

644) *α-SULFOSTERIC ACID — For ore flotation, detergents, lubricants. Forms soaps, esters, amides, mixed salts. Purity: 100%. MP: 92-95°. Bifunctional. Armour.

645) TEFLON RESIN — Teflon 100X perfluorocarbon resin comes as translucent pellets, can be extruded by common techniques as melt viscosity is low. Dupont Polychem.

646) *1,1,3,3-TETRACYANOPROPANE — Tech. MP: 133-135°. Source for vinylidene cyanide, tetra amino cpds. Kay Fries.

647) *TETRA(2-ETHYLBUTYL) SILICATE — For high-temp hydraulics. Carbide & Carbon.

648) *TETRA (2-ETHYLHEXYL) SILICATE — For high-temp hydraulics. Carbide & Carbon.

649) TETRAMETHYLENEDIAMINE — In prep of synthetic fibers, polymers, and amino resins. BP: 158-160°. MP: 27°. Exp. Am Cy.

650) *TITANIUM DICHLORIDE — A catalyst. Nat'l Lead.

651) *TITANIUM DICHLORIDE DIACETATE — Flame retardant. Also used for treatment of pigment colors. Is easily sol in water. Nat'l Lead.

652) *TITANIUM TRICHLORIDE — A catalyst for organic reactions and polymerizations. Nat'l Lead.

653) TITANIUM TRICHLORIDE — Catalyzes organic reactions and polymerizations, is a strong reducing agent. The dark purple solid is 99+% pure titanium subchlorides (equivalent to TiCl_{2.9}). Particle size is 10-100μ. Dec >450°. Research quan. Stauffer.

654) THALLIUM PERCHLORATE — White crystals. Sol: water. CP and tech grades. City Chem.

655) *2-THIIOADENINE — CP, for biochemical research. Homolog of a well known metabolite. Krishell Labs.

(Please turn to next page)

PIN-POINT, by use, the chemical materials you seek. "Use-Index" is on page 44.

MANUFACTURERS' ADDRESSES are on page 94. Contact them for additional details.

REPRINTS of this report are available at \$1 a copy, less in quantity.



Dowicide preservatives prevent product breakdown

. . . protect quality in bottled products

If you examine closely the reasons for the success of a bottled product, you'll always find one important factor present: product stability. Ingredients must resist deterioration and maintain quality over long periods of time.

Dowicide® preservatives are often used to lengthen the effective life of bottled products. In liquid starches, for example, Dowicide A controls bacteria, prevents deterioration and objectionable odors.

Liquid starches are only one of many products that have

been improved by using Dowicide preservatives. In the paper, ceramics, leather, adhesives, paint and building fields, Dowicide preservatives are playing equally important roles in the control of bacteria and fungus.

If your product is anything short of perfection, one of the fourteen Dowicide preservatives may possibly improve it. Let our laboratories help you choose the right one for your product. For specific information, return the coupon to us. THE DOW CHEMICAL COMPANY, Midland, Michigan.

THE DOW CHEMICAL COMPANY, Dept. DP 400C-1, Midland, Michigan.	Please send me further information on the	uses of Dowicide preservatives for:
NAME	TITLE	paint pulp and paper leather ceramics
FIRM	ADDRESS.	adhesives cutting oils building materials
CITY	STATE	petroleum other (specify)



When inquiring check 2690 opposite last page

new developmental chemicals 655A-677

(Continued from preceding page)

655A) TRIALLYL BORATE — Tech. BP (17 mm): 77-80°. US Borax.

656) *TRIALLYL CITRATE — Comonomer for vinyls, crosslinker for polyesters. Packaged with 0.01% HQ. BP: 143 @ 0.4 mm. Exp. Pfizer.

657) TRICHLOROMETHANESULFONYL CHLOR-IDE — Tech gr melts at 140°. Insecticide uses. Reactive sulfonyl chloride group can be utilized. Stauffer.

658) n-TRIDECANE — 95%. BP: 234°. Uses: organic synthesis. Phillips.

659) *1,1,3-TRIETHOXYHEXANE — BP (5 mm): 85°. Frother in ore flotation. Carbide & Carbon.

660) TRIETHYL ALUMINUM — 90%. BP: 194°. MP: -52.5°. Polymerization catalyst, chem intermediate. Ignitor or fuel in ram-jet or turbojet engines. USI Chem.

661) *TRIFLUOROETHANOL — 98%. BP: 72-76°. For microbiological and fungistatic studies and as an intermediate in organic synthesis. Toxic. Exp. Jasonols.

662) *TRIISOOCTYL AMINE — BP (9.1 mm): For use in extraction of U and heavy metals from sulfate leach liquors. Has unusually low solubility losses. Carbide & Carbon.

662A) TRIMENTHYL BORATES — Tech. BP (0.7 mm): 185°. US Borax.

663) TRIMETHYL ALUMINUM — 95%. BP: 122°. MP: 15°. Ignitor or fuel in ram-jet or turbojet engines. A polymerization catalyst, chem intermediate. USI Chem.

664) 1,3,4-TRIMETHYLBENZENE — Psuedo-cumene. BP: 168-169°. MP: -61°. Uses: Making dyes and perfumes. Research gr: 99.6%. Pure gr: 99%. Tech gr: 95+%. Phillips.

665) TRIMETHYLOLPROPANE — TMP®. MP: 57-59°. Alkyd resins made from TMP have heat stability, flexibility, alkali and detergent resistance, hardness, fastdry. Also makes drying oils, polyesters, isocyanate resins, plasticizers. Heyden Chem.

666) 2,3,4-TRIMETHYLPENTENE — 95%. BP: 113.5°. For organic synthesis. Phillips.

667) TRIPHENYLSULFONIUM CHLORIDE — Tech. 50% aq soln has 1.14 sp gr. Complexes with most alcohols, glycols and esters, many metal ions, and bromine and iodine. Forms soaps with fatty acids, copolymerizes in phenolic resins. Uses: sequestering agent, surface-active soaps, humectant, dyeing and finishing of natural and synthetic fibers. Research quan. Stauffer.

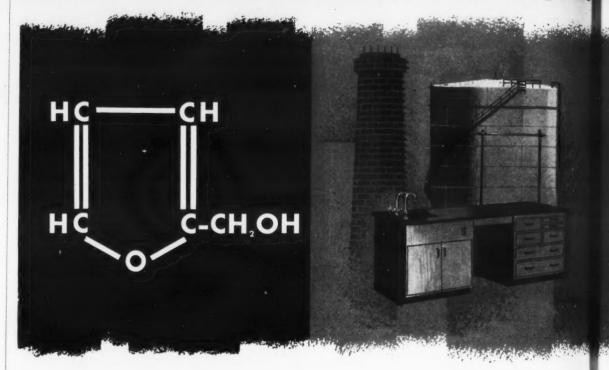
667A) TRI-(2,6,8-TRIMETHYL-4-NONYL) BORATE
— Tech. BP (19 mm): 247-255°. US Borax.

668) n-UNDECANE — 99.33% and 99%. BP: 195.8°. For organic synthesis. Phillips.

Unless otherwise specified . . .

Pressures are in mm of mercury (abs.) Boiling points are at 760 mm Temperatures are in °C Solubilities are at room temperature

A Quaker Oats Company Use Report



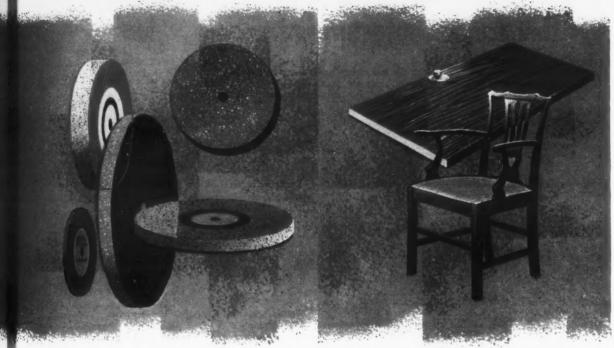
RESINIFIES TO FORM CORROSION RESISTANT RESINS:

Resins prepared from furfuryl alcohol are resistant to attack by acids, alkalies, and organic liquids. In addition, these resins have high heat resistance and low porosity. More and more industries are using furfuryl alcohol resimmortars in the construction of floors, pickling tanks sewers, smokestacks, digesters and reactors. Furfuryl alcohol based resins also serve as binders for glass fabric or asbestos reinforced pipe and duct, and in reinforced tanks and laboratory table tops.



For information on physical data, chemistry, and uses, write for Bulletin 201





DISSOLVES AND REACTS WITH MANY RESINS:

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ohol resin

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Furfur

ass fabric

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Highly active, yet easily controlled, furfuryl alcohol-both dissolves and reacts with phenolic resins. As such, FA becomes an integral part of the final bond. It assures good curing and easier manufacture of hard resinoid grinding wheels and other abrasives.

The Quaker Oals Company CHEMICALS DEPARTMENT



336P The Merchandise Mart. Chicago 54, Illinois

Room 536P, 120 Wall St., New York 5, N. Y.

Room 436P, 48 S.E. Hawthorne Blvd. Portland 14, Oregon

IMPROVES GAP-FILLING AND CRAZE RESISTANCE PROPERTIES OF UREA ADHESIVES:

QO Furfuryl alcohol modified urea resins form gap-filling glues of exceptional strength. Such adhesives are flexible, resist cracking and deterioration upon aging. They reduce shrinkage and assure an enduring bond under many conditions of pressure, temperature and glue line thickness. Typical applications of the adhesive include lumber core gluing, edge bonding, furniture manufacture, and other wood to wood gluing applications where the joints rarely are uniformly matched.

The Quaker Oats Company does not manufacture furfuryl alcohol resins, but is glad to put you in touch with suppliers.

Imperial Chemical Industries, Ltd., Billingham, England

In Europe:

Quaker Oats-Graanproducten N. V., Rotterdam, The Netherlands; Quaker Oats (France) S. A., 3, Rue Pillet-Will, Paris IX, France; A/S "Ota", Copenhagen, S. Denmark

in Japan:

F. Kanematsu & Company, Ltd., Tokyo

In the United Kingdom:

In Australia: Swift & Company, Pty., Ltd., Sydney

When inquiring check 2691 opposite last page

669) n-VALERALDEHYDE - BP: 103.4°, Makes amines that accelerate rubber cure. Also for preparation of modified polyvinylacetal, phenolic, and urea resins. Exp. Carbide & Carbon.

670) n-VALERIC ACID — BP: 187°. For extraction of mercaptans from hydrocarbons. Intermed. for flavors, plasticizers, pharmaceuticals, metallic salts, vinyl stabilizers. Exp. Carbide & Carbon.

671) γ-VALEROLACTONE — 98+% BP (30 mm): 106°. Water-sol. For solvents, plastics. Exp. Newport Ind.

672) *VINYL DECANOATE - BP (10mm): 92.5-100°. For resins for coatings, textile sizes, adhesives, oil-sol dispersants. Can be copolymerized. Exp. Carbide & Car-

673) *VINYL PROPIONATE - Tech. BP: 94.9°. For vinyl polymerization. Offers flexible, clear, glossy, adhesive films. Celanese.

674) o-XYLENE - 92%. 142-144.5°. Solvent. Intermediate for phthalic anhydride, o-toluic acid. Gives high yields, is low cost. Enjay.

675) ZINC OXIDE - Microcrystalline. Purity 98%. Buff red powder for xerography, as semi-conductor. Exp.

676) *ZINC SELENIDE - Impurities under 5 ppm, highly toxic. Stoichiometric ratio 1.00. Manufacture of semi-conductors. Exp. Merck.

677) *ZINC TELLURIDE - A semi-conductor. Stoichiometric ratio 1.00. Impurities < 5 ppm. Exp. Merck.



"Easy, Catherine! He wasn't referring to you when he mentioned that d ---- silicate!"



Longer Valve Life with Colmonoy Hard-Facing

Catalyst slide valve gates, throats, and bodies last up to five times longer when hard-faced with Colmonoy No. 1 electrodes. The success of Colmonoy No. 1 in resisting erosion by catalytic fluids has made it the standard material for hard-facing slide valves by many maintenance shops, job shops, and valve manufacturers.

Colmonoy No. 1 electrodes have a new metallic coating that improves arc stability, permits vertical welding, and eliminates weld cleaning between successive passes. This reduces welding time to cut the already low cost of reclaiming valves with Colmonoy hard-facing.



Write for Colmonoy Hard-Facing Manual #79 for more about Colmonoy hard-facing alloys and methods.



When inquiring check 2692 opposite last page

use this list for locating . . .

chemical manufacturers



Here are the full names and addresses of manufacturers of the chemical materials described in the listings starting on pages 47 and 79. Use this directory when contacting them about their products.

Abbott Laboratories, 14th and Sheridan Road, North Chicago, Ill.

Abco Chemical Co., 2316 Atlantic Ave., Brooklyn 33, N. Y.

Aceto Chemical Co., Inc., 40-40 Lawrence St., Flushing 54, N. Y.

Air Reduction Chemical Co., 150 E. 42nd St., New York 17, N. Y.

Aldrich Chemical Co., Inc., 3747 N. Booth St., Milwaukee 12, Wis.

Alframine Corporation, 72-76 Putman St., Paterson 4, N. J.

Alkydol Laboratories, Inc., 3242 S. 50th Ave., Cicero 50, III.

Allied Chemical & Dye Corp., General Chemical Div., National Aniline Div., 40 Rector St., New York 6, N. V.

American Alcolac Corp., 3440 Fairfield Rd., Baltimore 26, Md.

American Cyanamid Co., 30 Rockefeller Plaza, New York 20, N. Y.

American Potash & Chemical Corp., 3030 W. Sixth St., Los Angeles 54, Calif.

Ansul Chemical Co., 1 Stanton St., Marinette, Wis. Arapahoe Chemicals, Inc., 2800 Pearl St., Boulder,

Archer-Daniels-Midland Co., 700 Investors Bldg., Minneapolis 2, Minn.

Armour & Company, Chemical Div., 1355 W. 31st St., Chicago 9, Ill.

Armour & Company, Market Development Section, 1425 W. 42nd St., Chicago 9, Ill.

Arnold, Hoffman & Co., Inc., 55 Canal St., Providence 1, R. I.

Bakelite Company, Division of Union Carbide and Carbon Corp., 30 E. 42nd St., New York 17, N. Y.

The Baker Castor Oil Co., 120 Broadway, New York 5, N. Y.

J. T. Baker Chemical Co., N. Broad St., Phillipsburg, N. J.

Barrett Division, Allied Chemical & Dye Corp., 40 Rector St., New York 6, N. Y.

Becco Chemical Div., Food Machinery & Chemical Corp., Station B, Buffalo 7, N. Y.

Bio-Rad Laboratories, 800 Delaware St., Berkeley, Calif.

The Borden Company, Chemical Division, 350 Madison Ave., New York 17, N. Y.

Godfrey L. Cabot, Inc., 77 Franklin St., Boston 10,

Carbide & Carbon Chemicals Co., a Div. of Union Carbide & Carbon Corp., 30 E. 42nd St., New York 17. N. Y.

Cargill, Inc., 200 Grain Exchange, Minneapolis 15, Minn. Carlisle Chemical Works, Inc., Reading 15, Ohio

The Carwin Company, Stiles Lane, North Haven, Conn.

Celanese Corporation of America, 180 Madison Ave., New York 16, N. Y.

Chase Chemical Corp., 3527 Smallman St., Pittsburgh 1, Pa. •

Chemical Process Co., 1901 Spring St., Redwood City, Calif.

Ciba Co., Inc., Plastics Div., 7535 N. Lincoln Ave., Skokie, Ill.

Colton Chemical Co., 1747 Chester Ave., Cleveland 21, Ohio

Columbia-Southern Chemical Corp., 632 Fort Duquesne Blvd., Pittsburgh 22, Pa.

Commercial Solvents Corp., 260 Madison Ave., New York 16, N. Y.

Coronet Phosphate Co., a Div. of Smith-Douglass Co., Inc., P. O. Box 790, Plant City, Fla.

Cosden Petroleum Corp., P. O. Box 1311, Big Spring, Texas

Crown Zellerbach Corp., Chemical Products Div., Camas, Wash.

Dewey and Almy Chemical Company, Div. of W. R. Grace & Co., Cambridge 40, Mass.

Diamond Alkali Co., 300 Union Commerce Bldg., Cleveland 14, Ohio

Diamond Crystal Salt Co., 916 S. Riverside Ave., St. Clair, Mich.

The Dow Chemical Co., Midland, Mich.

Dow Corning Corp., Midland, Mich.

E. I. du Pont de Nemours & Co., Inc., Polychemicals Dept., Grasselli Chemicals Dept., Wilmington 98, Del.

Eastman Chemical Products, Kingsport, Tenn.

Emery Industries, Inc., Carew Tower, Cincinnati 2, Ohio

Emulsol Chemical Corp., 59 E. Madison St., Chicago 3, III.

Enjay Company, Inc., 570 N. Broad St., Elizabeth, N. J.

Escambia Chemical Corp., 261 Madison Ave., New York 16, N. Y.

Evans Chemetics, Inc., 250 E. 43rd St., New York 17, N. Y.

Fallek Products Co., Inc., 165 Broadway, New York

Farnow, Inc., 4-83 48th Ave., Long Island City, N. Y.

Fine Organics Inc., 205 Main St., Lodi, N. J.

Firestone Plastics Co., Div. of The Firestone Tire & Rubber Co., P. O. Box 690, Pottstown, Pa.

Fisher Scientific Co., 711 Forbes St., Pittsburgh 19,

Geigy Agricultural Chemicals, Div. of Geigy Chemical Corp., Saw Mill River Rd., Ardsley, N. Y.

General Aniline & Film Corp., Dyestuff and Chemical Div., 435 Hudson St., New York 14, N. Y.

General Electric Co., Chemical & Metallurgical Div., Silicone Products Dept., Mechanicville Rd., Waterford, N. Y.

General Mills, Inc., Chemical Div., South Kensington Rd., Kankakee, Ill.

The Girdler Co., Catalyst Dept., 224 E. Broadway, Louisville 1, Ky.

The Goodyear Tire & Rubber Co., Inc., Chemical Div., Akron 16, Ohio

The Harshaw Chemical Co., 1945 E. 97th St., Cleveland 6, Ohio

Heyden Chemical Corp., 342 Madison Ave., New York 17, N. Y.

J. M. Huber Corp., 100 Park Ave., New York 17, N. Y.

International Minerals & Chemical Corp., Potash Div., 20 N. Wacker Dr., Chicago 6, Ill.

Jasonols Chemical Corp., 825 E. 42nd St., Brooklyn 10, N. Y.

Jefferson Chemical Co., Inc., P. O. Box 303, Houston 1, Texas

Johns-Manville, 22 E. 40th St., New York 16, N. Y. Jones-Dabney Co., Resins & Chemicals Div., 1481 S. 11th St., Louisville 8, Ky.

Kay Fries Chemicals, Inc., 180 Madison Ave., New York 16, N. Y.

The M. W. Kellogg Co., P. O. Box 469, Jersey City 3, N. J.

Kentucky Color & Chemical Co., 600 N. 34th St., Louisville 12, Ky.

Koppers Co., Inc., Pittsburgh 19, Pa.

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Krishell Laboratories, Inc., 1735 S. E. Powell Blvd., Portland 2, Oregon

Lithium Corporation of America, Inc., Rand Tower, Minneapolis 2, Minn.

A. R. Maas Chemical Co., Div. of Victor Chemical Works, 4570 Ardine St., South Gate, Calif.

Mallinckrodt Chemical Works, 2nd & Mallinckrodt Sts., St. Louis 7, Mo.

Maumee Chemical Co., 2 Oak St., Toledo 5, Ohio

Merck & Co., Inc., Chemical Div., Rahway, N. J.

Metalsalt Chemicals, Inc., P. O. Box 3, Station D, Atlanta 18, Ga.

Minerals & Chemicals Corp. of America, Essex Turnpike, Menlo Park, N. J.

Minnesota Mining & Manufacturing Co., 900 Fauquier, St. Paul 6, Minn.

Mobay Chemical Co., 1901 S. Second St., St. Louis 4, Mo.

Mona Industries, Inc., Paterson 17, N. J.

Monsanto Chemical Co., Plastics Div., Springfield 2, Mass.

Moretex Chemical Products, Inc., 314 W. Henry St., Spartanburg, S. C.

National Aluminate Corp., 6294 W. 66th Pl., Chicago 38, 111

National Cylinder Gas Co., 840 Michigan Ave., Chicago 11, Ill.

National Lead Company, 111 Broadway, New York 6, N. Y.

National Starch Products Inc., 270 Madison Ave., New York 16, N. Y.

(Please turn to next page)

Which New CO₂ Application Will Help You Most?

"CO2 applications are unlimited"...a broad statement, but literally true. New ways in which this most versatile of all gases is improving products, cutting costs and saving time and labor are being developed almost daily. Some of the applications discussed here will be of direct, primary interest to you. Other uses, while perhaps not in your immediate specialty, may well be adaptable to your field. Check the box by each application on which you'd like detailed, technical data and mail this page to:

The Liquid Carbonic Corporation • CO₂ Division 3100 South Kedzie Avenue • Chicago 23

Your inquiry will receive prompt, professional attention from the chemical applications staff of the world's largest producer of CO₂.



Economical, Efficient "Freeze-Drying"—Freeze-drying is used to dehydrate heat sensitive substances at low temperatures. In the processing of blood plasma and the manufacture of penicillin, streptomycin and other pharmaceuticals, dry ice or liquid CO₂ is used to freeze the item being dried. Also, during the drying stage, dry ice is used to condense the moisture as it is sublimed under vacuum. Capable of quickly attaining and maintaining the extreme low temperatures required, CO₂ has the added advantage of requiring only a small capital outlay.

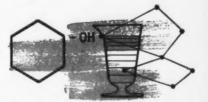


Carbon dioxide in its gaseous form is used to

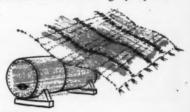
precipitate carbonates from water solutions. Ammonium bicarbonate and lead carbonate are examples. Bakeries and plastics manufacturers are among the many users of ammonium bicarbonate.



Simplifies Pulverizing of Materials With Low Melting Point-Many substances tend to melt or smear because of the heat generated in a milling process. DDT and vegetable fat flakes which are waxy and Teflon resin which is very tough and elastic are examples. In the low temperature pulverizing process the ingredient is mixed with crushed dry ice or low pressure carbon dioxide liquid is injected directly into the ingredient. These methods effectively inhibit the melting or smearing, prevents plugging and reduces horse power requirements. Gaseous carbon dioxide is also used to form an atmospheric "blanket" to effectively prevent fire during the grinding of flammable materials. An example of this application is the grinding of phosphorus pentasulphide and flammable resin materials.



Phenol — Phenol is a toxic, corrosive, flammable compound and is stored in an inert atmosphere under slight pressure to reduce vaporization, prevent oxidation and at the same time provide a non-flammable atmosphere. Carbon dioxide is also used as a pressure medium in transferring liquid phenol.



Effective Inerting Agent—There are many times when an inert atmosphere is needed to prevent fire or explosion. Before welding a tank that has been used for the storage of flammable liquid, CO₂ is used to inert the atmosphere in the tank so that welding can be done with no danger of explosion. CO₂, acting as an effective atmospheric "blanket," also prevents oxidation and "skinning" of paints and oils.

SEND IN THIS PAGE FOR COMPLETE INFORMATION

Check off the applications which interest you, fill in the mailing information below, and mail this page to The Liquid Carbonic Corporation for prompt information. You'll also receive a free copy of our Booklet "Applications Unlimited," which covers dozens of other important uses for CO2.



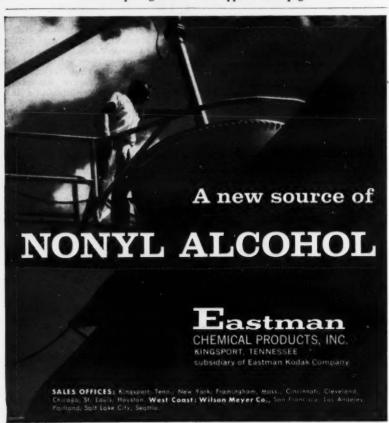
	LIQUID CARBONIC CORPORATION 3100 South Kedzie Avenue Chicago 23, Illinois
NAME_	
TITLE_	COMPANY
ADDRES	ss
CITY_	ZONE STATE

When inquiring check 2693 opposite last page





When inquiring check 2694 opposite last page



When inquiring check 2695 opposite last page

CHEMICAL MATERIALS FEATURE

Chemical Manufacturers

(Continued from preceding page)

The New York Quinine & Chemical Works, Inc., 50 Church St., New York 8, N. Y.

Newport Industries, Inc., P. O. Drawer 911, Pensacola, Fla.

Ninol Laboratories, Prudential Plaza, Chicago 1, Ill.

Nopco Chemical Co., 1st and Essex Sts., Harrison,
N. J.

Ohio-Apex Div., Food Machinery & Chemical Corp., Nitro, W. Va.

Onyx Oil & Chemical Co., Warren & Morris Sts., Jersey City 2, N. J.

Organic Chemicals Div., Food Machinery & Chemical Corp., 161 E. 42nd St., New York 17, N.Y.

Oronite Chemical Co., 200 Bush St., San Francisco 20, Calif.

Ottawa Chemical Co., 823 Hamilton, Toledo 7, Ohio Pennsylvania Refining Co., Karns City, Pa.

Pennsylvania Salt Manufacturing Co., 3 Penn Center Plaza, Philadelphia 2, Pa.

The Permutit Co., 330 W. 42nd St., New York 36, N.Y.

Chas. Pfizer & Co., Inc., 630 Flushing Ave., Brooklyn 6, N.Y.

Phillips Petroleum Co., Bartlesville, Okla.

Pittsburgh Coke & Chemical Co., Grant Bldg., Pittsburgh 19, Pa.

Refined Products Corp., 624 Schuyler Ave., Lyndhurst, N.J.

Reichhold Chemicals, Inc., RCI Bldg., White Plains, N. Y.

Reilly Tar & Chemical Corp., 1615 Merchants Bank Bldg., 11 S. Meridian St., Indianapolis 4, Ind.

Research Chemicals Inc., P. O. Box 431, Burbank, Calif.

Reynolds Metals Co., 2500 S. Third St., Louisville 1, Ky.

Rhodia, Inc., 60 E. 56th St., New York 22, N.Y.

Rhom & Haas Co., Washington Square, Philadelphia 5, Pa.

Schwarz Laboratories, Inc., 230 Washington St., Mount Vernon, N.Y.

Scientific Oil Compounding Co., 1637 S. Kilbourn Ave., Chicago 23, Ill.

Shell Chemical Corp., 50 W. 50th St., New York 20, N.Y.

The Sherwin-Williams Co., Pigment, Color and Chemical Div., 260 Madison Ave., New York 16, N.Y.

L. Sonneborn Sons, Inc., 300 Fourth Ave., New York 10, N.Y.

Spencer Kellogg & Sons, Inc., 98 Delaware Ave., Buffalo 5, N.Y.

Stauffer Chemical Co., 380 Madison Ave., New York 17, N.Y.

K. A. Steel Chemicals Inc., 7450 Stony Island Ave., Chicago 49, Ill.

Sun Oil Co., 1608 Walnut St., Philadelphia 3, Pa.

Swift & Company, Industrial Oil Dept., 1800 165th St., Hammond, Indiana

Synco Resins, Inc., Henry Street, Bethel, Conn.

Tennessee Corp., 619 Grant Bldg., Atlanta 1, Ga.

UBS Chemical Corp., 491 Main St., Cambridge 42, Mass.

US Industrial Chemicals Co., Div. of National Dis-





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Style

FOR INPROCESS INSTALLATION





and for all other bin applications in the handling of dry or viscous chemicals. Prevents bridging, plugging and arching — keeps chemicals moving — eliminates processing delays.

Write today for literature and engineering details.

Air or Electric

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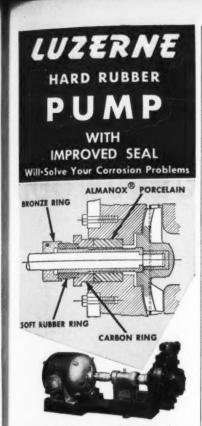
Silent or Standard



2706 Clinton Avenue • Cleveland 13, Ohio

When inquiring check 2696 opposite last page

CHEMICAL PROCESSING



How This Improved Seal Works

New mechanical seal on all Luzerne Pumps is made by using a revolving carbon ring against a stationary almanox® porcelain ring. This permits a rubber covering on the metal shaft and eliminates usual packing troubles due to friction and leaking of conventional packing.

® Frenchtown Porcelain Co. Trade Mark

OTHER FEATURES

cous

lard

- Complete resistance to wide range of
- Available in heat resistant Buna-N synthetic rubber compounds for temperatures up to 225° F.

SPECIFICATIONS

Style A — Open impeller pump — 140 gallons per minute at 90 foot head maximum.

Style B - Open or closed impeller pump — 115 gallons per minute at 68 foot head maximum.



Write for complete information or contact our sales representative nearest you.



The LUZERNE RUBBER CO.

200 Muirhead Avenue - Sales Representatives ALBERT J. COX CO. R. C. FOLTZ CO.
Chicago, III. Houston, Tex. L. A. RUBBER & ASBESTOS WORKS Los Angeles, Calif.

When inquiring check 2697 opposite last page

CHEMICAL MATERIALS FEATURE

tillers Products Corp., 99 Park Ave., New York 16,

Union Carbide & Carbon Corp., Silicones Div., 30 E. 42nd St., New York 17, N.Y.

United States Borax & Chemical Corp., Pacific Coast Borax Co. Div., 100 Park Ave., New York 17, N.Y. Velsicol Chemical Corp., 330 E. Grand Ave., Chicago

Virginia-Carolina Chemical Corp., Chemicals Div., 401 E. Main St., Richmond, Va.

West Virginia Pulp & Paper Co., Polychemicals Div., P. O. Box 832, Charleston A, S. C.

Westvaco Chlor-Alkali Div., Food Machinery & Chemical Corp., South Charleston 3. W. Va.

Witco Chemical Co., 122 E. 42nd St., New York 17,

Wyandotte Chemicals Corp., Wyandotte, Mich.



High rate of electrical conductivity provided by silicone rubber . . .

> can be extruded as electrically conductive tube or hose

As flexible heating element and con-Uses: ductor for draining static charges.

Compound combines electrical con-Features: ductivity with qualities of other types of silicone rubber. It can be extruded in form of electrically conductive tube or hose, and made into difficult or odd shapes.

Description: Silicone rubber is compounded with carbon black and can be molded, calendered or extruded without appreciably changing its electrical properties. This is in contrast to organic rubbers, which have to be carefully handled to preserve their conductivity. It is resistant to temperatures up to 400°F. As far as is known, there is no flexible, thermosetting material available that can be compounded to provide as high degree of electrical conductivity. Electrical resistivities of less than 100 ohm-cms are easily obtained with this compound.

(Silicone rubber X-1516 is product of Silicones Div., Union Carbide and Carbon Corp., Dept. CP, 30 E. 42nd St., New York 17, N.Y. . . . or for more information check 2698 on form opposite last page.)



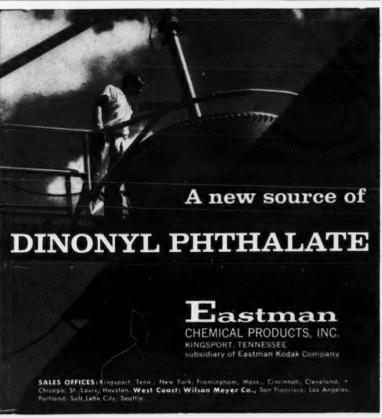
Corporation Industrial Aromatics and Chemicals

able odor...or giving it a competitive edge with an appealing odor profitably and economically. Write us describing your speci-

fic problem.

330 West 42nd Street • New York 36, New York

When inquiring check 2699 opposite last page



When inquiring check 2700 opposite last page

How to keep a

clean screen

when sizing sticky materials



LINK-BELT ALONE heats screens with a "series" arrangement requiring fewer cables, lower initial cost...providing less power loss, more even heating. Above, each of five "UP" screen cloths is connected to 12-kva transformer.

Electrically-heated cloth enables LINK-BELT "UP" vibrating screen to deliver its full capacity

Here's a screen delivering high-velocity action that's unsurpassed for fast, accurate sizing. And to guard that efficiency against blinding by sticky or hygroscopic fines, Link-Belt offers a superior electric screen-heating arrangement. Among its advantages:

GREATER OUTPUT. Open mesh may boost capacity as much as 50%. Downtime for cloth cleaning and

replacement is eliminated.

BETTER, MORE UNIFORM PROD-UCT. Clear cloth provides more accu-

rate sizing.

LONGER CLOTH LIFE. No whipping due to material accumulation. LABOR SAVINGS. Ends mechanical cleaning.

Write for Book 2377-A—full data on "UP" screens. Your Link-Belt office has facts on the heating feature.



LINK BELT

VIBRATING SCREENS

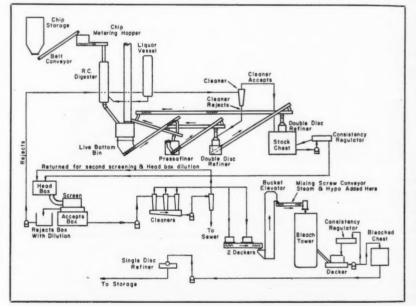
LINK-BELT COMPANY: Executive Offices, Prudential Plaza, Chicago 1. To Serve Industry There Are Link-Belt Plants and Sales Offices in All Principal Cities. Export Office, New York 7; Canada, Scarboro (Toronto 13); Australia, Marrickville (Sydney), N.S.W.; South Africa, Springs.

Representatives Throughout the World.

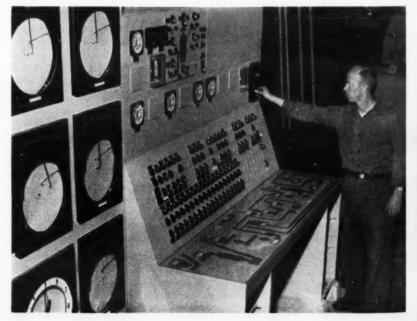
When inquiring check 2701 opposite last page

One of the most important recent developments in the paper industry is now being operated on a semi-commercial basis at Gould Paper Company. Promising greater use of wood resources at lower costs, process . . .

PRODUCES GROUNDWOOD FR



Process produces groundwood pulp from hardwood chips by means of gradual stepwise size reduction. By using pressing and attrition actions instead of abrasion and erosion, higher quality pulp is produced at lower cost



Entire process is operated from centrally-located control panel

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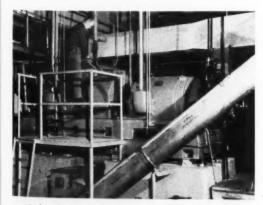
TED F. MEINHOLD, Associate Editor
With RALPH W. LUETHI, President
Gould Paper Company, Lyons Falls, New York

Mechanical pulping has emerged from the "stone age" with the advent of a process for making groundwood pulp from chips. The new process with its greater versatility, lower production and initial capital investment costs, eliminates the use of the old stone grinders and may make conventional mechanical pulping techniques obsolete.

Big feature of the process is that it can use any chippable form of wood — resulting in greater utilization of wood resources. At Gould Paper Company, Lyons Falls, New York, where the process has been in operation for over five months, hardwood chips are used. This brightens the outlook for the company since softwood supplies are rapidly disappearing from the area. The pulp being produced is reported to have characteristics similar to those of conventional groundwood, being even better in some respects.

In the process, known as the Bauerite system, hardwood chips are pressure-impregnated with a 2.5% cold caustic solution in a digester. (Digester is not used if softwood is used as feedstock.) Chemical absorption is about 4% sodium hydrox-

(Please turn to next page)

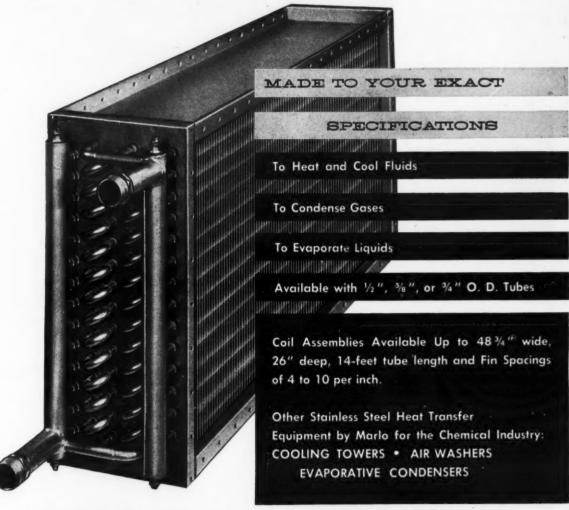


800-hp double disc refiner is used to fiberize the pressed fibers coming from the Pressafiner

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HEATING AND COOLING COILS

by MARLO



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Attached to Your Letterhead.

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- ☐ Heating and Cooling Coils
- □ Cooling Towers
- ☐ Evaporative Condensers
- ☐ Air Washers

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When inquiring check 2702 opposite last page

Groundwood from Chips

(Continued from preceding page)

ide on the wood. A digester yield of approximately 90% is obtained. The digester discharges to a live-bottom bin which meters the chips to a 150-hp, high-pressure screw press (Pressafiner), expelling the spent caustic and moisture from the chips.

The pressed fiber is conveyed to an 800-hp double disc refiner for fiberizing and then to a similar refiner for final brushing. The refined stock is screened, centri-cleaned, thickened, and bleached to 60-65% G. E. Brightness using sodium hypo-



Cleaned stock is dewatered on deckers before being sent to bleach tower

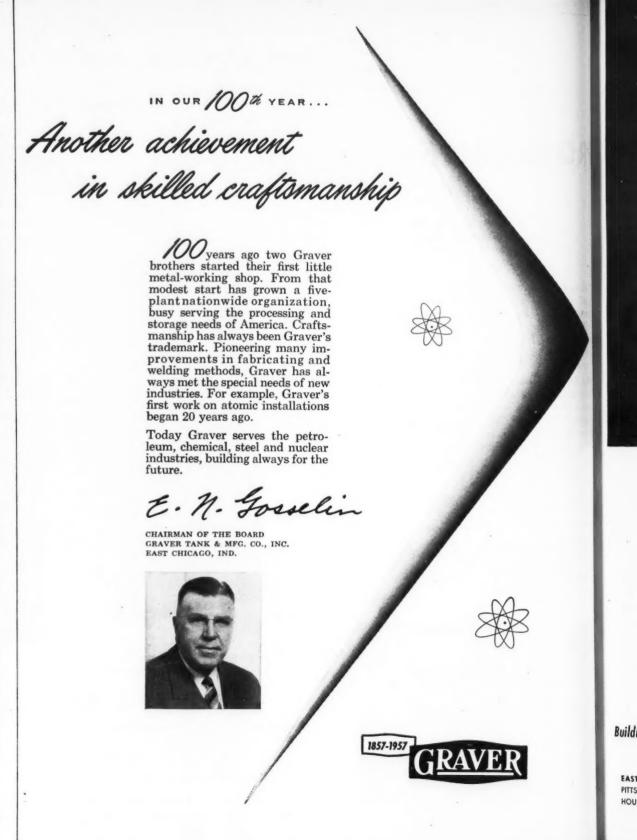
chlorite (7% available chlorine based on pulp). Bleached pulp is washed, diluted to 3%, and passed through a 400-hp single-disc pressure refiner, ready for feeding to the paper machines.

The entire process can be operated from a centrally-located control panel. All cycles of the digester are timed and operated automatically from this board. An indicating light system tells the operator in which stage the operation is at a given time.

Present capacity of the plant is 40 tons per day, but plans are to increase this to 80 tons in the near future. Power consumption for the system has been estimated at 47 HPD/ADT. Location of the new system is in a former sulfite mill.

Most of the pulp produced by this process has been run on Gould paper machines at levels of from 10 to 30% of the fibrous furnish. Generally speaking, the pulp has been used in direct substitution for spruce groundwood. Mullen, tear, and tensile values are somewhat better than on the spruce groundwood. At a freeness of about 300 to 150 cc, the pulp has equivalent strength to spruce groundwood at 90 freeness. Printing results with the paper are said to be better than with former papers.

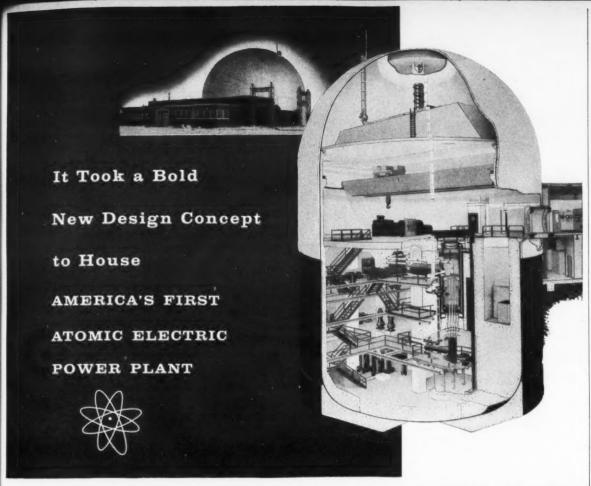
(Further information on the Bauerite system may be obtained from The Bauer Bros. Company, Dept. CP, Springfield, Ohio . . . or by checking 2703 on form opposite last page.)



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How do you house an atomic electric power plant? Dig a hole five stories down. Erect a giant tenstory welded steel "containment vessel." Seal it off air-tight, and you have one of the largest pressure vessels man has ever been called on to build.

That's the story, over-simplified, of the unique housing required for America's first nuclear-powered electric plant, the Experimental Boiling Water Reactor, at Argonne National Laboratory, Lemont, Illinois.

In our practical, efficient world of engineering, there is a sound structural reason for the unusual dome-shaped building, now recognized by everyone as the symbol of atomic-power-for-peace. Radioactive steam and gases must be contained within the system. The precautions necessary demanded an air-tight building, 80 feet in diameter by 119 feet high.

This giant welded steel structure, designed to withstand a pressure of 15 pounds per square inch above gage pressure, was made concave throughout, with a semi-ellipsoid bottom and a hemispheric top.

Upon completion, the half-million cubic foot shell was tested for air-tightness. Never before had so large a welded structure required such thorough testing against air loss.

Graver's skills, backed by a century of experience, were called upon to fabricate, erect and test this unique steel structure.

Graver's research department devised the special air-tightness testing procedures. Graver fabricated all sealing devices—the access air-locks, bulkheads and doors, and the two water-demineralizing systems. It also furnished the saucer-shaped 15,000 gallon water tank suspended under the dome.

This application of Graver's skills in the fabrication and erection of America's first atomic power plant is indicative of Graver's readiness to help you fulfill your plans for the future, no matter how unusual or exacting the requirements.

Building for the Future on 100 Years of Craftsmanship in Steels and Alloys GRAVER TANK & MFG. CO.. INC.

EAST CHICAGO, INDIANA • NEW YORK • PHILADELPHIA • EDGE MOOR, DELAWARE PITTSBURGH • DETROIT • CHICAGO • TULSA • SAND SPRINGS, OKLAHOMA HOUSTON • LOS ANGELES • FONTANA, CALIFORNIA • SAN FRANCISCO



Water pollution control enforcement affects five oil well operators

In first Federal enforcement of new water pollution control program, action has been initiated to halt discharge of oil well wastes into north Louisiana streams. Specially created hearing board recommended operators stop discharging oil well wastes into Corney Creek drainage system within 90 days.

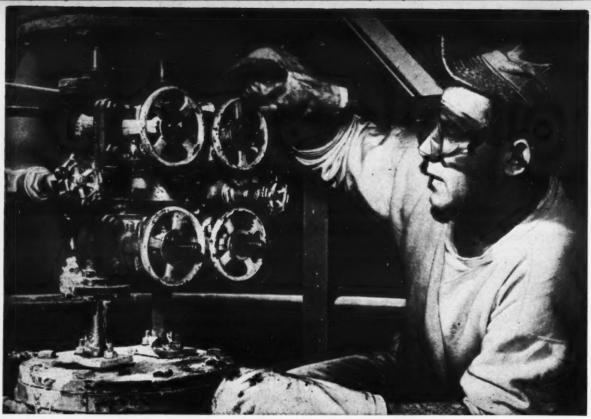
Board found that prior to pollution, Corney Creek waters "were extensively used by the public and private individuals for sport and commercial fishing, recreation, and other beneficial purposes." Discharge of oil wastes made Corney system unfit for any beneficial use. If continued, it would also impair usefulness of 15,000-acre proposed Lake D'Arbonne, for which appropriations were made by Louisiana legislature in 1956.

Board recommended that operators be notified that "a properly constructed, operated, and maintained collection and injection system is a reasonable and equitable method of securing abatement of the pollution of Corney Drainage System." Oil well operators involved are: McAlester Fuel Co., Magnolia, Ark.; Williams, Sellars, & Ewing, Shreveport, La.; E. G. Bradham & C. B. Ragsdale, El Dorado, Ark.; E. G. Bradham and D. E. Bradham, El Dorado, Ark.

Information courtesy of US Department of Health, Education, and Welfare, Washington 25, D.C.



When inquiring check 2704 opposite last page



220 Answers. Here at the \$15 million caustic soda-chlorine plant of the Hooker Electrochemical Company at Montague, Michigan, 220 Powell Valves made of Inco-Cast Nickel, solve

the problem of handling hot caustic solutions. And service conditions are tough. Concentrations up to 73% ... temperatures to 300°F.... pressures to 80 P.S.I.

Where service conditions are tough... let INCO cast your troubles away!

When the Hooker Electrochemical Company was setting up its new \$15 million caustic soda-chlorine plant at Montague, Michigan last year, they needed 220 of these valves.

Each of these valves had to be able te withstand hot, concentrated caustic - without permitting any iron pick-up that would contaminate the product.

Previous Experience Provides Answer

Over at their Niagara Falls plant, their project engineer, Mr. M. M. Brandegee, had already found the answer: Inco-Cast Nickel. He says:

"Our caustic soda is sold on low iron specifications. Therefore, it is imperative both on account of iron pick-up and equipment maintenance, that nickel be used wherever hot solutions are to be handled.

"Iron valves, particularly those handling 50% - 73% caustic at the boiling points, would normally have a very short life. Nickel valves, normally, have a life of years."

Inco Casts Bodies in Nickel

That's why the bodies of these 220 Powell Valves are made of Inco-cast Nickel.

All Inco castings are cast to outlast destructive service. Whether of Nickel or any of seven other specially developed alloys, they're made by specialists in casting Inco Nickel Alloys. In any

practical design or size. And all eight alloys are available as sand or centrifugal castings.

Get this new booklet

16-page case-history booklet, "CAST TO OUTLAST," describes how many destructive service problems are solved by use of Inco sand and centrifugal castings. Includes properties, alloys available, range of forms, specification data, brief notes on joining, machining. A copy is yours for the asking.

THE INTERNATIONAL NICKEL COMPANY, INC. 67 Wall Street New York 5, N. Y.



Inco Castings Sand, Centrifugal, Precision

When inquiring check 2705 opposite last page



Aluminum heat exchanger cools liquid oxygen

Two all-aluminum heat exchangers have been manufactured for development and test program on propellants for rocket motors. Liquid nitrogen will be vaporized in shell side of shell-and-tube unit at -320°F in order to cool liquid oxygen passing through tubes at approximately -285°F. Shell has ID of 32" and tubes are 3/8" OD. Aluminum was used because of its high Charpy impact values at low temperatures. Design operating pressures are 50 psi on shell side, and 150 psi on tube side.

(Aluminum heat exchangers are manufactured by Griscom-Russell Co., Dept. CP, Massillon, Ohio or check 2706 on form opposite last page.)

High frequency gas discharge process for chemical syntheses announced . . .

applicable to syntheses requiring high activation energy of relatively low temperatures

Formation of new chemical compounds in a gas discharge is reported to be commercially feasible as the result of a recently developed process. The gas phase chemical reactions are carried out in a luminous high-frequency electrical discharge. Process involves the activation, formation and subsequent removal of the product in zones of controlled pressure, temperature, and residence time as the reactant material is passed through a radio frequency field of decreasing

Most significant aspect of process is that it produces an activated reactant state at temperatures lower than are normally involved when conventional types of activation are utilized. This means that process is particularly suited to syntheses involving high activation energy materials which are difficult or impossible to carry out by conventional means. Since activation energy can be supplied at low temperatures, thermally unstable products can be preserved and recovered.

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Take for example, the decomposition of ammonia to form hydrazine. Hydrazine has now been produced under semi-pilot plant conditions at a conversion efficiency of nearly 2% by weight. Although power efficiency is low, this conversion rate is said to be over twice that of any other reported in the literature. It is believed that the work now in progress will improve power efficiencies so that hydrazine production by the process will be more than competitive with existing methods.

The process is operable and has been studied in the range of pressures from 10 to 150 mm of mercury absolute, ambient gas temperatures of from -73 to 100° C, and gas flow velocities of from zero to supersonic speeds. It is presently being operated at from 10 to 50 mm of mercury absolute pressure and 27 megacycles. The process involves the careful maintenance of a pre-determined optimum discharge gap distance in addition to optimum area and composition of surface material in contact with the discharge, reactants and products.

Some possible future applications include production of high energy fuels, making intermediates for high-temperature resistant polymers, and as a research tool for producing rare compounds that are expensive or difficult to make by employing ordinary chemical means.

(Gas discharge chemical process was developed by Lord Manufacturing Co., Dept. CP, 1635 W. 12th St., Erie, Pa.)

Titanium scrap recovered by new process . . .

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electrolytic method yields extremely pure metallic product

The titanium scrap market may soon be radically changed with the advent of a new electrolytic process. Up to now, processing of titanium scrap has been plagued by technical difficulties. Presently scrap must be carefully segregated, cleaned, and processed. Oxygen or nitrogen contamination cannot be tolerated.

A large scale pilot plant is now being constructed for testing the process. Known as the Dean-Raney Process, the new method produces an end product consisting of large crystals of pure metal formed on a steel cathode in a heated electrolytic solution. Big feature is that scrap quality appears unimportant. Laboratory tests have shown that many grades of scrap can be refined.

Indicative of the high purity obtained, electrolytic metal with a Brinnel hardness of 60 has been made. Elongations as high as 60 percent have been achieved

(Pilot plant is being constructed by Mallory-Sharon Titanium Corporation, Dept. CP, Niles, Ohio.)



The Allis-Chalmers Model D is a full-fledged motor grader. It is used extensively on road construction and maintenance jobs where only the finest grading performance is acceptable.

It has the basic design and performance features found in machines costing up to three times as much, but there is one important difference: The Model D is compact and maneuverable enough to maintain plant roads and yard areas where other graders cannot operate.

To add still further to its usefulness around industrial plants, the Model D may be equipped with a rear-mounted, \(\frac{5}{6}\)-cu yd loader for stockpiling, loading and snow removal jobs. Optional cab offers year-round operator comfort.

Let your Allis-Chalmers dealer show you how the Model D can give you open-road grading ability in the confined areas of your plant yard. Allis-Chalmers, Construction Machinery Division, Milwaukee 1, Wisconsin.

ALLIS-CHALMERS

Engineering in Action

What factors limit atom development for peaceful purposes?

An opinion poll of American atomic industry has revealed that lack of economic incentive, inadequate insurance protection, and secrecy policies of the government are considered to be three main factors limiting development of atomic energy for peaceful purposes.

The 167 organizations responding to the poll represent approximately 39% of the total contacted. Of these, 43% were manufacturers, 14% were construction-engineering firms, and 13% were utility companies. Remaining 30% included consultant firms, financial institutions, insurance companies, labor organizations, law firms, mining companies, research laboratories, and universities. (Poll was conducted by Atomic Industrial Forum, Inc., Dept. CP, 3 East 54th St., New York 22, N.Y.)

Nuclear research center completed at Battelle Institute . . .

swimming pool reactor is last major piece added

Originally started in 1955, the \$3.5 million Nuclear Research Center at Battelle Institute is now in full operation. Third and last major unit to be added is the one-million-watt swimming-pool research reactor. The other two units (hot-cell laboratory and critical assembly laboratory) were completed in 1956. Center is located on a 400-acre site, 15 miles west of the Institute's main Columbus, Ohio, laboratories.

Reactor is housed in three-story building, 72' wide by 100' long. The two-section pool in which reactor core is suspended is approximately 20' wide by 40' long by 28' deep. Core, composed of fuel elements and boron control rods, takes up a space about 1' by 1.5' by 2' at the bottom of a support column which is suspended from a movable control bridge.

Fuel elements are composed of uranium-aluminum alloy clad with 2S aluminum. There are ten fuel plates in each element and a total of 35 elements containing, in all, 5.2 kg of enriched U-235. The 28 standard fuel elements contain 162 g each, while the two partial elements (used for fine adjustments in fuel loading) contain 81 g each. The five special elements in which the control rods operate contain about 100 g each.

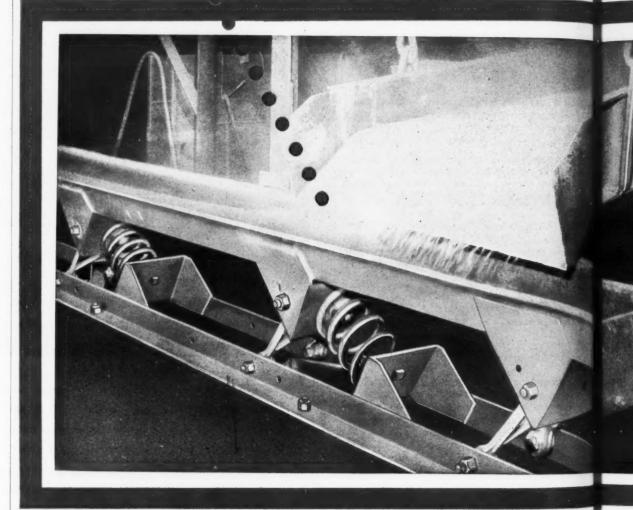
Depending on core geometry, which is flexible, approximately 2.6 to 3.6 kg of U-235 are used to achieve criticality. At a power level of one megawatt, roughly one gram is burned up each day. It is expected that the reactor will be operated 24 hours a day, six days a week. Cooling, shielding, and controls are all designed for continuous operation at power up to one megawatt. The approximate radiation fluxes at this level are 10¹³ n/cm²-sec for fast and

HERE.. in new San



oscillating conveyors-LINK-BELT combines

and natura



RESULT: smooth, continuous material flow without dampening...even under surge loads

Coilmount's power-saving principles bring you new, low-cost materials handling efficiency for medium-duty applications . . . materials ranging from dust to lumps the width of conveyor trough. Compactness saves space . . . trough can be adapted for screening, drying, cooling or other processing operations. And

completely assembled sections from stock offer important installation savings. Choose from 5 or 10-ft. lengths with 10 or 20-in. wide, 6-in. dep troughs. For facts, call your nearby Link-Belt office or authorized stock-carrying distributor. Or write for Book 2644.

tive Offic Chicago There As Sales Offi Factory

positive action frequency principles



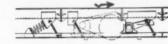
This is natural frequency . . .





NATURAL FREQUENCY results in low power requirements, minimum stress on parts. Comparable to a springmounted weight which is deflected, then released. Unit will vibrate at its "natural frequency" with gradual reduction of amplitude.

This is positive action...



POSITIVE ACTION of the Link-Belt eccentric drive overcomes frictional resistance, maintains steady amplitude of vibration, provides constant conveying action under surge loads which might dampen other types of vibratory conveyors.

... and these are the features that make Coilmount industry's most practical conveyor for hard-to-handle materials.



EFFICIENT, HIGH-CAPACITY CONVEYING

Deep, one-piece, self-cleaning trough permits free material flow—prevents spillage. Dividers available for conveying two or more materials simultaneously.



POSITIVE CONTROL OF LOAD

"Positive action" controls load. Constantstroke eccentric drive with heavy duty roller bearings maintains conveying efficiency regardless of normal surges.



MINIMUM UNDESIRABLE MASS

Cast aluminum reactor legs minimize oscillating mass—resist heat and corrosion. Natural frequency reactor springs reduce stress. Joints do not need lubrication.



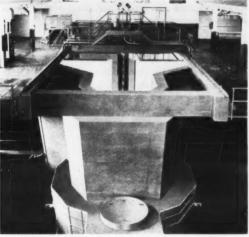
FLEXIBLE DRIVE ARRANGEMENT

Compact drive can be installed at feed end or beneath intermediate conveyor section—on left or right side to suit layout requirements.



OSCILLATING CONVEYORS

When inquiring check 2708 opposite last page



Giant swimming-pool nuclear reactor has 20'-wide by 40'-long by 28'-deep pool

thermal neutrons and 5x10¹³ photons/cm²-sec gamma flux.

For fast irradiation of relatively small specimens, reactor is equipped with a special "weasel tube". This will operate hydraulically to carry 2"-diameter specimens to and from the core face with a minimum exposure time of about two seconds. For large experiments, the core may be moved to the center of a 20' by 20' by 28' pool area where bulky apparatus may be brought close to its face.

Two 8"- and four 6"-diameter beam tubes extending from the outside vertical walls of the pool through to the face of the core are other spots where specimens may be placed to utilize neutron or gamma radiation. Another location is the graphite thermal column that provides two 4' openings with a thermal neutron flux of 5x10⁸ n/cm²-sec.

(Information courtesy of Battelle Memorial Institute, Dept. CP, 505 King Avenue, Columbus 1, Ohio.)



Cartoonist Alfred Dishian, Chemical Construction Corp., New York City, tells us an actual occurrence gave him the idea for the above.

LINK-BELT COMPANY: Executive Offices, Prudential Plaza, Chicago 1. To Serve Industry There Are Link-Belt Plants, Sales Offices, Stock Carrying Factory Branch Stores and Distributors in All Principal Cities. Export Office, New York 7; Canada, Scarboro (Toronto 13); Australia, Martickville (Sydney) N.S.W.; South Africa, Springs. Representatives Throughout the World.

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Research and development division formed by management group

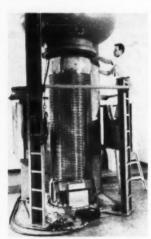
In an effort to help research and engineering executives improve their understanding of management principles, the American Management Association has formed a research and development division. The new division will offer a comprehensive program of meetings and publications in areas of long-range planning, research programming, product creation, research and engineering administration, and product commercialization. Conferences and seminars will be held, and conference proceedings and research reports on current industry practice will be published.

(Information courtesy of the American Management Association, Dept. CP, 1515 Broadway, Times Square, New York 36, N.Y.)

Powerful Van de Graaff accelerator speeds research to develop fuels for atomic age . . .

accelerates electrons to speed of 184, 400 mps

A Van de Graaff accelerator, up to 50 times more



Tank housing of Van de Graaff accelerator is lowered into place

powerful than the largest cobalt-60 source in industry, is being used at the Shell Development Company to speed research in fuels and other fields. The unit's three millionvolt beam of atomic particles traveling at 184,400 miles per second permits scientists to make studies in minutes or hours that would take too long to be attempted using conventional radiation

The accelerator will aid in developing

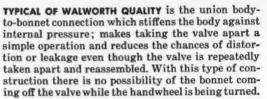
fuels and lubricants for the atomic age. Generating the same kind of radiation as that given off by atomic reactors, the unit will permit research on the behavior of petroleum products under operating conditions that will prevail in atomic power plants.

Scientists can produce molecular fragments at subzero temperatures with the accelerator, and keep them in crystalline lattices for study at leisure. Energy produced by the machine could possibly be used to create new products.

Housing of the accelerator is a tank 11 feet high and

Here's what makes Valves 7







HEAVY BODY CONSTRUCTION is typical of all Walworth Bronze Valves. Extra-thick walls and rugged wrench hexes constitute a high safety factor and prevent distortion while the valve is being installed in the pipeline. Extra-deep pipe threads are accurately machined to eliminate leakage. Walworth Bronze Valves are also available with flanged, silver-brazed or soldered ends in certain sizes and types

thread

distort

surface

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packin

mainte



MEET THE CHAMP! The chief engineer of a midwestern plant had used a parade of valves in severe boiler blowdown service. Most didn't last longer than 60 days. None survived 90 days.

On the recommendation of a Walworth Representative the engineer installed the Walworth No. 225P Bronze Globe Valve shown here, stating that he would be entirely satisfied if it lasted a bare three months. Exactly 4 years and 362 days later the valve was taken out of service—not due to the wire drawing, steam cutting and galling which made the other valves short-lived—but because the highly turbulent steam finally wore a small hole in the body.

This is the kind of valve satisfaction you get—when you specify and use Walworth Bronze Valves. They are the longest wearing, toughest bronze valves on the market.

Walworth Subsidiaries: ALLOY STEEL PRODUCTS CO. . CONOFLOW CORPORATION . GROVE VALVE AND REGULATOR CO

Walworth es the real bargain!





EXTRA-LARGE STEMS with extra-long, extra-deep threads prolong valve life, protect against wear and distortion and provide tight positive shutoff. The surface of the stem is machined to a glass-like finish for minimum handwheel effort and to preserve the packing which results in fewer inspections and less maintenance. The top of the stem is tapered and squared to hold the handwheel securely.

TO REDUCE WIRE DRAWING to a minimum, certain types of bronze globe valves have stainless-steel plugtype seats and discs heat-treated to a nominal hardness of 500 Brinell, adding years to valve life even in severe services. These valves can be tightly closed on sand, grit or pipe scale without damage. Seats and discs are machined simultaneously, assuring perfect mating.



all Wal-

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d, silver-

d types.

There is a Walworth Bronze Gate, Globe, Angle or Check Valve for every service. Walworth is continually developing new valve types and materials, including plastics, to keep pace with the growing variety and severity of services in modern industry. For full information, see your Walworth Distributor or write:

Walworth, 60 East 42nd Street, New York 17, N. Y.

WALWORTH

Bronze Valves and Fittings

M & H VALVE & FITTINGS CO. . SOUTHWEST FABRICATING AND WELDING CO., INC. . WALWORTH COMPANY OF CANADA, LTD.

When inquiring check 2709 opposite last page

6 feet in diameter. A fast-moving rubberized belt carries electrons to an isolated terminal at the top of the machine. The terminal is brought to a three million-volt potential, and electrons move from the terminal to a heated filament. Electrons are hurled from the filament through a vacuum tube to bottom of machine. They are then directed through a thin aluminum membrane to target in room on floor below.

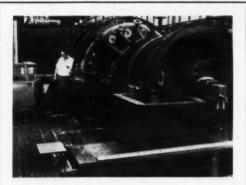
The beam of electrons is diffused to insure even distribution on the target and to avoid melting the aluminum membrane. A closed television circuit and system of mirrors are used to watch operation of machine from control room.

(Information courtesy of Shell Development Company, Dept. CP, Emeryville, Calif.)

Lists accelerator-produced radioisotopes

Various accelerator-produced radioisotopes, along with technical data and availability information, are listed in four-page bulletin. Price list is also included.

Bul 381 is issued by Nuclear Science and Engineering Corp., Dept. CP, PO Box 10901, Pittsburgh 36, Pa. When inquiring specify 2710 on form opposite last page.



Five-ton gas turbine shells aligned by use of TV

Through the medium of closed-circuit television, fiveton gas turbine sections are correctly and accurately being placed into position. By watching monitor, located some 15 ft from camera, operator is able to carefully adjust shell-connecting bolts, and align the shells. Formerly, turbine shells were aligned by stretching a taut wire through the turbine and estimating when the shells were in position.

(Closed circuit TV system is installed at Gas Turbine Dept., General Electric Co., Dept. CP, Schenectady 5, N. Y.) Synthetic rubber compound allows expansion room in building joints . . .

resilient material retains adhesion during stresses

A special synthetic rubber compound has been used to advantage in joints of light-panel, drywall buildings constructed in East Montreal for Canadian Petrofina Ltd. These buildings, constructed by M. W. Kellogg Company, remain 100% leakproof despite two years exposure to 90°F heat in summer, and below zero temperatures in the winter. Five such structures were built.

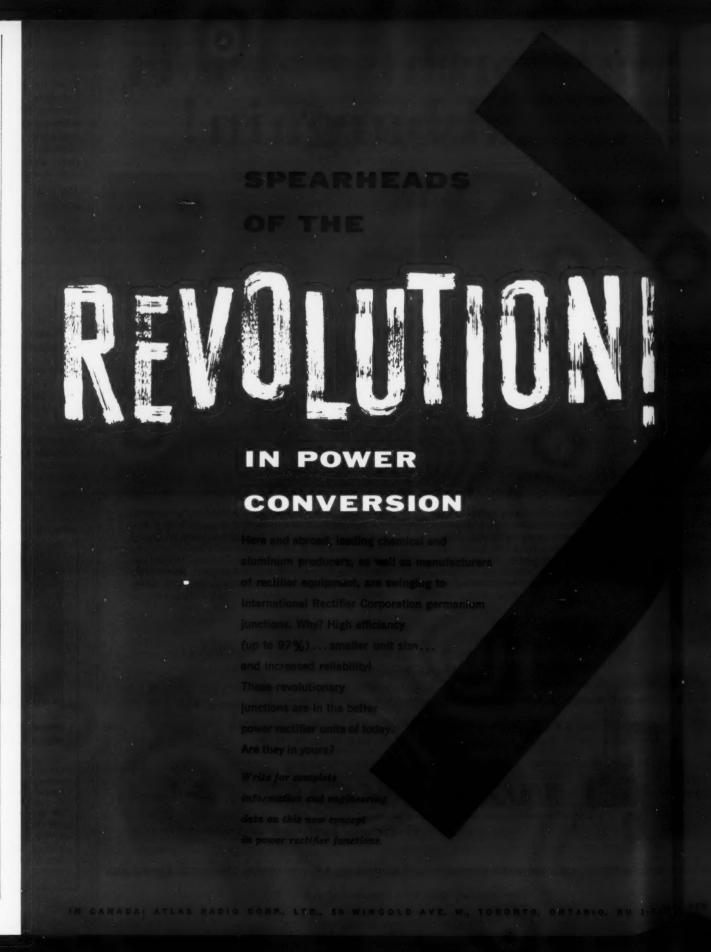


Main administration building of Canadian Petrofina

Synthetic rubber compound was used for filling the 3/32" space between panels and the aluminum sections supporting them. This space allows room for expansion and contraction of the frame without transmitting stresses to the panels. The caulking compound retains adhesion despite these stresses.

Reason this particular compound was chosen was that tests showed it to be resilient over a range from +250 to -65° F. It is waterproof, non-shrinking, and inert to weather and corrosive atmospheres.

(Synthetic rubber caulking compound is product of David E. Long Corp., Dept. CP, 220 E. 42nd St., New York 17, N.Y. Check 2710A opposite last page.)



International Rectifier

Belgian acetylene process available in US

A licensing agreement between Blaw-Knox Company and Societe Belge de l'Azote (SBA) of Liege, Belgium, permits use of the Belgian acetylene manufacturing process in the US. Process is reported to be especially suitable for making acetylene from natural gas.

Heart of the system is the patented design burner that limits the formation and deposit of soot. This eliminates frequent shutdowns normally encountered with conventional processes, and reduces operating and maintenance costs. Additional economies are obtained in the acetylene purification step, where ammonia is used instead of expensive solvents.

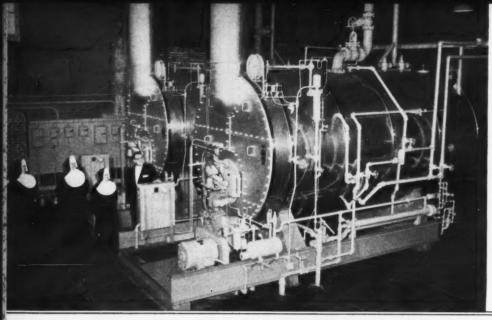
(Additional details on the SBA acetylene process may be obtained from Blaw-Knox Co., Chemical Plants Div., Dept. CP, 300 Sixth Avenue, Pittsburgh, Pa. . . . or by checking 2710B on form opposite last page.)

Lists data for elements used in atomic energy

Chart showing properties of elements used in atomic energy is presented in six-page brochure on metallurgical research services and facilities. Services in physical metallurgy, x-ray metallography, chemical and spectrographic analyses, and corrosion studies, among others, are summarized.

"Metallurgical Research and Development" is issued by Nuclear Metals, Inc., Dept. CP, 155 Massachusetts Ave., Cambridge 39, Mass. When inquiring specify 2711 on form located opposite last page.

For more information on product at left, specify 2712 . . . see information request blank opposite last page.



NEW BOILERS combine efficiency and handsome appearance. Edward S. Green, Edgemont (Pa.), contractor, was responsible for this superior installation. Pictured left to right are: Sister M. Cor Immaculatum, Immaculata College Treasurer, Sister Jean Marie, Community Treasurer, Reverend Mother Maria Alma, Superior General and Salvatore S. Guzzardi, Consulting Engineer.



OLD BOILER was a coal-fired HRT model — typical of many replaced by modern Cleaver-Brooks oil, gas or combination oil/gas fired boilers.

Consulting engineer* tells how Immaculata College boiler modernization saves estimated \$12,000 each year

Salvatore S. Guzzardi consulting Engineer

Mr. John C. Cleaver, President Cleaver-Brooks Company

Recently our office was retained to make an impartial, exhaustive engineering study of the 40-year old boiler plant and steam system at Immaculata College, Immaculata, of the Immaculate Heart of Mary.

Pa., which is staffed by the Catholic order, Sisters of the Immaculate Heart of Mary. ra., which is staired by the Ustholic order, Sisters of the Immaculate Heart of Mary.

As a result of our recommendations, two fully automatic, oil-fired, 350 bhp
Als a result of our recommendations, two fully automatic, oil-fired, 350 bhp
Als a result of our recommendations, two fully automatic, oil-fired, 350 bhp
Als a result of our recommendations, two fully automatics. The new boilers are operating and relative standard recommendations. The new boilers are operating at approximately 80% boiler efficiency year-round.

Conversion of goal firing to automatic #6 oil firing and increased boiler efficiency.

Conversion of coal firing to automatic #6 oil firing and increased boller efficiency has reduced the fuel cost approximately 50% -- amounting to a saving of \$12,000 each year. The Cleaver-Brooks boilers burn #6 oil and operate automatically at 80 pounds steam pressure 'round the clock - without the presence of operators in the boiler room. Eliminating boiler plant labor saves the College \$7,500 each year.

The cost of the boiler plant modernization will be paid for out of fuel and labor savings in approximately 2-1/2 years. savings in approximately 2-1/2 years.

Commendation for this outstanding performance of the Immaculata boiler plant is due to the cooperation of your skilled to your well-engineered boiler design and to the cooperation of your subsequently to your well-engineered boiler design so impressive that the Sisters subsequently servicemen. The results achieved were so impressive that two 100-bhp servicemen. The results achieved were westchester, Pa., with two 100-bhp modernized their villa Maria Convent. Westchester, Pa., with two 100-bhp servicemens boilers.

Sahatre Shuzzardi

organization of experienced professional engineers specializing in modernizing power service facilities. Clients include: Pennsylvania University, Baldwin-Lima-Hamilton Corp., H. Daroff & Sons, Sun Shipbuilding & Dry Dock Co. and City of Philadelphia.

*Salvatore S. Guzzardi -

Award-winning head of an



ORIGINATORS OF SELF-CONTAINED BOILERS

Surveys show 32% of boilers now in service are 30 years old; 56% are over 20 years old

If your boiler fits this description, we recommend an immediate survey. "In 90% of the plants surveyed," summarizes Mr. Guzzardi, "we have found it possible to save thousands of dollars and to pay for the recommended improvements out of annual savings within one to three

Again and again the proved economy of Cleaver-Brooks four-pass forced-draft boiler design results in savings reports as impressive as this. Contact your nearest Cleaver-Brooks representative for more facts on the complete line of steam and hot water boilers - 19 sizes, 130 models, 15 to 600 hp — for heating or processing. Or write Cleaver-Brooks Company, Dept. D, 349 E. Keefe Ave., Milwaukee 12, Wis., U.S.A. Cable Address: CLEBRO - Milwaukee - all codes

No emulsions are formed with new hydrocarbon refining process . . .

results in better yields, economy

Process has been patented for refining sulfuric acid-treated am matic hydrocarbons without the formation of emulsions. Method reduces loss of desired aromatics and results in substantial economies over conventional processes.

In the process, acid-treated crude is mixed with 9° Baume' sodium hydroxide which causes the formstion of two separate layers. There is no intermediary layer or emulsion. Less caustic is used than needed for neutralization.

Bottom layer (acid) is withdrawn and neutralized with 50° Baume' sodium hydroxide. This layer contains only a minimum of aromatic material and substantially all of the sulfuric and sulfonic acids originally present in the treated crude. These can be recovered by conventional techniques.

Top layer, containing the aromatics, is neutralized with 9° Baume' caustic and allowed to settle. This again causes two layers to form. Bottom layer (aqueous phase) is withdrawn. This contains about 75 grams sodium sulfite per liter, which can be sold as such or concentrated further, if desired. Arematic layer (top phase) is sent to fractionating towers where it is separated into benzene, toluene, and xylene.

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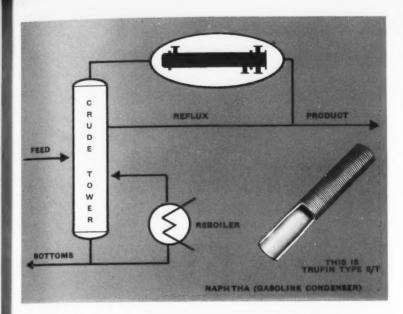
eet of

Process has been in operation for five years at a Houston, Texas, refinery. Typical yield, starting with 4100 gallons of crude aromatics, is as follows:

Benzene (gal) Toluene (gal) Xylene (gal) High boiling fractions (gal) Losses of refining (%)

(Hydrocarbon refining process is patented by Oil and Chemical Products, Inc., Dept. CP, 295 Madison Ave., N. Y. 17, N.Y.)

For more information on product at left, specify 2713 . . . see information request blank opposite last page.



WOLVERINE TRUFIN® NAPHTHA CONDENSER ON STREAM FIVE YEARS WITHOUT MECHANICAL CLEANING OF SHELL SIDE

BY ERNEST DODD

Five years of continuous operation, without even a single shutdown for mechanical cleaning on the shell side, is the outstanding record compiled by a naphtha condenser tubed with Wolverine Trufin® Type S/T—the integrally finned condenser tube.

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THROUGHPUT UP 70%

Equally impressive is the fact that during this five year period, this Irufin-tubed unit has maintained throughput at a level 70% higher than the former condenser tubed with prime surface tube. In addition, this fine performance was chieved the hard way-under fouling and corrosive conditions rearded, by the processing engineers in charge, as the toughest in the entire refinery. The latest visual inpection showed that the shell side of the bundle was still not in need of mechanical cleaning. When the unit was formerly tubed with prime urface tube it was either cleaned or retubed every year.

The condenser tubed with prime urface tube required 10,916 lineal test of tube to give a total heat trans-

fer surface area of 2,145 square feet. When Trufin Type S/T was substituted for the plain tube, 10,916 lineal feet of finned tube was also required—but heat transfer surface jumped to 5,420 square feet—a thumping 152% increase! In its prime surface form the condenser transferred 5,491,000 BTU's per hour. But when retubed with Trufin heat duty zoomed to 9,340,000 BTU's per hour!

MORE OF SAME ORDERED

Needless to say the processing engineers at this large, Midwest refinery are delighted with Trufin's performance. They are, in fact, so pleased that five additional Trufin units are being installed in other refineries belonging to this company. Three of these will be used in naphtha condensing.

GET THIS BOOK-FREE

The Wolverine Process Flowsheet Book contains both text and illustrations describing actual installations where Wolverine Trufin Type S/T has been successfully used. This book can add to your finned tube information—should be in your files. Write, today!

HOW TO WRITE BETTER HEAT EXCHANGE "SPECS"

By making specifications as complete as possible, engineers can help insure that heat exchange equipment will meet their complete requirements. The following check list can help in writing better specifications:

Fluid-

- Total flow (including percentage of vapor and liquid)
- Analysis (Composition of fluid, or distillation curve and percentage of non-condensibles)
- Specific gravity (or A.P.I.)
- Specific heat at inlet, outlet and average temperature.
- Thermal conductivity at inlet, outlet and average temperature.
- Viscosity at inlet, outlet and average temperature.
- Quality-corrosion and fouling characteristics or fouling factor.
- Molecular weight of vapor.
- Latent heat of vapor; Temperature in—Temperature out: The steam ratio; Steam condensed; Operating pressure; Allowable pressure drop; Quantity of fluid vaporized or condensed.

State particular code requirements or standards which must be met. If own company has standards, supply copy to designer.

In setting allowable pressure drops give as much freedom as the process will allow—it will save you money!

Always give fouling data in terms of fouling factors—never specify as a per cent of clean service.

To be sure of the finest of quality controlled tubing always specify Wolverine condenser tube—in either prime surface or finned (Wolverine Trufin) form.

CALUMET & HECLA, INC.

WOLVERINE TUBE DIVISION
FOREST INDUSTRIES DIVISION
GOODMAN LUMBER COMPANY
CALUMET & HECLA
OF CANADA LIMITED
CANADA VULCANIZER AND
EQUIPMENT COMPANY LIMITED



1469 CENTRAL AVE., DETROIT 9, MICH.

PLANTS IN DETROIT, MICHIGAN, AND DECATUR, ALABAMA.
SALES OFFICES IN PRINCIPAL CITIES.

How Can We Get Help On

Tubing Problems?

Pictured on this page are seven Wolverine Technical Sales
Representatives—who, because of their specialized training
can supply the answer to the above question.

In addition to their own engineering backgrounds, they have completed an intensive study of tubing and heat transfer at Wolverine Tube. As a result, they are completely familiar with heat transfer problems dealing with the use of plain and finned condenser tube, corrosion, design and other related subjects.

They are also backed by Wolverine's entire engineering and research facilities. To help solve your problems they can recommend condenser tubing from Wolverine's product line-up — one of the most complete in the entire tubing industry.

Providing the products and trained personnel necessary to help you successfully conduct your business is the reason Wolverine Tube is in business. If you have a problem call on the Wolverine Technical Sales Representative nearest you. For more information about Wolverine products write for your copy of Wolverine's Condenser Tube Catalog. Either way you are under no obligation.

Wolverine Trufin is available in Canada through the Unifin Tube Company, London, Ontario

CALUMET & NECLA. INC.

CALUMET DIVISION
WOLVERING TUBE DIVISION
FOREST INDUSTRIES DIVISION
GOODMAN LUMBER COMPANY
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EQUIPMENT COMPANY LIMITED



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SALES OFFICES IN PRINCIPAL CITIES.

EXPORT DEPARTMENT, 13 EAST 40TH STREET, NEW YORK 16, NEW YORK



PRIME SURFACE TUE

Wolverine prime surface a denser tube is rigidly a controlled — from raw man to finished product. It is a able in a wide range of a and alloys in copper; aluminum.



DUPLEX PRIME

Here's a tube designer handle two types of come at the same time. It convia an outer tube of one metal an inner liner of another combination can be any alloys you need to meet an corrosive conditions.



TRUFIN TYPE S/T

An integral finned condentube Trufin Type S/T steps heat transfer performance-tracts more BTU's per foutube. Type S/T is avoilable a wide range of sizes and all in copper, aluminum and stric-welded steel.



DUPLEX TYPE S/T

This condenser tube is designed in a double function in mile and a different alloy than the attube it withstands contained attacks on both sides. Beautist outer tube is integrally fail (like Trufin Type S/T) it, it is transfers more BTU's perfortube.



U-BEND PALLETS

This unique Wolverine idea time, reduces storage produces and saves money. U-bend denser tubes — either finns prime surface—are arrange a disposable-box-type point e exact order you specify you have to do is feed directly from pallet to.

New way discovered to set-off nuclear reactions

A new kind of nuclear reaction that yields energy and is akin to thermonuclear reactions has been discovered. Described as a "catalyzed nuclear reaction", the phenomenon becomes the third way of making a nuclear reaction take place. The other ways are either to induce thermonuclear reactions, in which two light nuclei fuse into a heavier one when the temperature is raised to about one million degrees, or else to bombard nuclei with other nuclear particles from accelerators like cyclotrons or nuclear reactors.

The new discovery is a way of pulling two nuclei together so that a proton and nucleus of heavy hydrogen can combine to form helium-three with the release of 5.4 million volts energy. The reaction is termed a catalyzed reaction because the mu meson is not consumed by the reaction, but may be ejected from the molecule by the energy released. The meson is then free to catalyze more reactions, in chain fashion.

At the present time, the energy produced in the reaction is only a laboratory phenomenon. The chain of catalyzed reactions cannot continue long enough to generate commercially useful amounts of power because mu mesons decay into other particles after two millionths of a second. Scientists are hoping to discover a much longer lived particle, with properties similar to that of the mu meson. A Russian physicist has already reported evidence for such a particle.

(Catalyzed nuclear reaction development work is being conducted in Radiation Laboratory, University of California, Dept. CP, Monterey, Cal.)

Catalog gives detailed listing of books for management

Listing of books and films on all phases of management is contained in 48-page catalog. Listing provides sources of information on latest developments in specialized fields, solutions to general management problems, and reports on research in all areas of management.

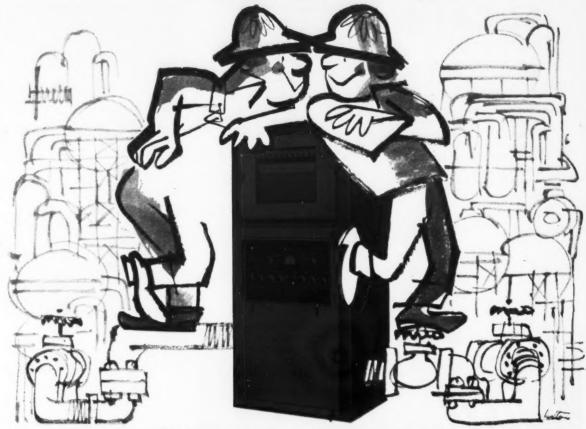
To obtain 1956-57 edition, "AMA Management Bookshelf," write directly to Publication Service, American Management Association, 1515 Broadway, New York 36, N. Y.

For more information on product at left, specify 2714 . . . see information request blank opposite last page.

PRIL 1957

Continuous stream analysis...for optimum process yields.

Good walls make good neighbors...



... So do good analytical instruments.

Most chemical plants are linked by raw material
transfers. It's good business as well as neighborly
to know the precise purity and concentration of

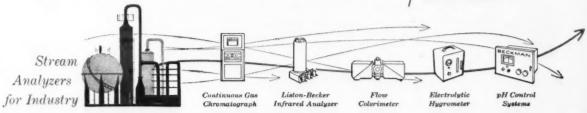
what's being bought or sold. The Beckman Industrial Gas Chromatograph supplies this information —automatically, and in a graphic form that prevents any possible misunderstandings.

The Beckman Model 220 Industrial Gas Chromatograph provides control engineers with a simple, fast, reliable method of continuously monitoring the composition of gases or liquids. It is especially recommended for precise measurement of oxygen, nitrogen, chlorine, carbon monoxide, sulphur dioxide, and saturated, unsaturated, aromatic or halogenated hydrocarbons containing eight atoms of carbon or fewer. It can be adapted to sample automatically from three separate streams in sequence. The analyzer unit meets explosion-proof requirements. Detection limit is approximately 100 ppm, depending on

the problem; reading on individual components down to 1% may be expanded to full scale. Reproducibility is ½-2% full scale; stability, 0.1% full scale. Analysis record is presented as a complete chromatogram or a bar chart of up to eight critical components. Analysis speed is 5 to 30 min., according to problem. Beckman's Application Engineering staff tailors the Model 220 to specific problems. Write for Data File P-3-11.

Beckman* Process Instruments

Beckman Instruments, Inc.
Fullerton, California



When inquiring check 2715 opposite last page

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HILLS-McCANNAMETER

meters and pumps
with unfailing accuracy

A packless, positive displacement pump, the Hills-McCannameter operates on an entirely new pumping principle to create a new high in metering accuracy, a new low in operating costs. Maintenance simplified through

unique capsulated construction. Perfect for laboratory and production proportioning of low viscosity fluids over extended time periods. Send for informative booklet "The Meter That Pumps."



hillsmccanna company

THE PEOPLE WHO KNOW AND CONTROL FLOW



DIAPHRAGM VALVES

with the exclusive Hills-McCanna Sealing Bead Diaphragm

Hills-McCanna Diaphragm Valves are available in a variety of materials to offer positive control for all gas, liquid and corrosive services. Features simplified, maintenance-free construction. Write for 12 page Valve booklet.

Hills-McCanna Company 2370 W. Helson Ave., Chicago 18, Illinois

When inquiring check 2716 opposite last page

instrumentation & control



It even plugged a purged Venturi, so Swift . . .

meters phosphoric acid slurry-

Problem: Not only is phosphoric acid slurry extremely corrosive, it also has the tendency to deposit suspended solids in meter pressure taps — thwarting conventional attempts to meter flow. Manufacturing triple superphosphate fertilizer, Swift and Company's Agricola Plant near Bartow, Florida, must meter and control phosphoric acid slurry for uniform premixing and process quality control.

Least satisfactory for metering the acid slurry was an orifice plate. Slurries tend to build up against and erode the flow line restrictions needed for differential pressure measurement. A long cone Venturi tube with a water purge to keep pressure taps clear had been found to give the most reliability. Yet even a purged Venturi had been proved inadequate — for the slightest slack in purge pressure

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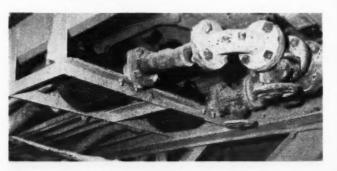
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Magnetic flow meter transmitters are installed in phosphoric acid slurry lines



Agricola Plant Food Division of Swift and Company at Bartow, Florida. Plant uses magnetic flow meter to measure phosphoric acid slurry

magnetically

caused the slurry to set up and harden. Lines had to be removed and literally chopped free before operation could resume. Even with water purge working properly, accurate flow measurement was not assured as partial obstructions could be present and go undetected.

Solution: Two magnetic flow meters were installed in the Agricola Plant lines between filtration stage and premixed tanks. At this point in the process, low grade phosphate rock is mixed with weak phosphoric acid from filtration section. Centrifugal pumps feed partially filtered acid slurry through meters and into contact with phosphoric rock at premix tank. By watching flow records on instrument charts in control room, operator adjusts acid feed valves to maintain uniform acid flow.

Unique design of magnetic flow meter not only averts corrosion problems but also sidesteps problem of flow line restriction. Voltage induced by the conductive phosphate acid slurry moving through a magnetic field is proportional to veloc-

(Please turn to page 116)

mery

WEIGHING SYSTEM

BIN. TANK AND HOPPER EDITION

Covering design, development and application data on Emery Weighing Systems for industrial applications

EMERY LOAD CELLS TEAM UP WITH ALL TYPES OF INSTRUMEN-TATION TO BUILD EFFICIENT BIN AND TANK WEIGHING SYSTEMS

WHETHER THE FUNCTION BE INDICATION, RECORDING OR CON-TROLLING, YOU CAN CHOOSE INSTRUMENTS OF PRACTICALLY ANY MANUFACTURER TO WORK EFFECTIVELY WITH EMERY LOAD CELLS.

The inherent advantages of accuracy, simplicity, ruggedness, fast response and vibratory and cross loading, which accrue to the use of Emery Load Cells need not be sacrificed because of any instrumentation limitations.

Practically every indicator, recorder or controlling instrument on the market today, whether hydraulically, electrically or pneumatically operated, can be used with the Emery Load Cell.

Emery Load Cells, calibrated at our factory to an accuracy of better than .1% of load range, are manufactured to withstand the rough conditions of rugged industrial use and yet give long, accurate service

Nor can any engineer overlook the important design advantage of the "rolling ball" head in Emery Load Cells. Because of it, these cells can withstand substantial off-center loads as well as a reasonable

amount of cross loading. SEND FOR NEW BULLETIN-Our new Bulletin 561 shows 14 basic arrangements of Emery Load Cells in bin and tank weighing installations. Included is an important section on Instrumentation. If you have not received your copy yet, send for it today.



LEEDS & NORTHRUP FOXBORO

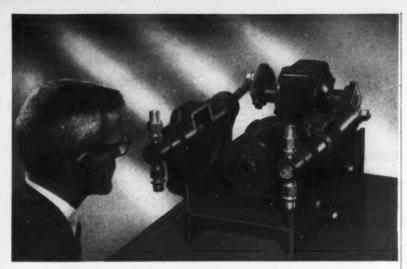
MOORE

EMERY

HONEYWELL

THE A. H. EMERY COMPANY Pine Street . New Canaan, Conn.

When inquiring check 2717 opposite last page



NEED ACCURATE CHEMICAL FEEDING TO PROCESS?

Check into this economical, efficient, proportioning pump by PROPORTIONEERS!

For greater accuracy, greater range . . . feed all chemicals (alkaline, neutral, or acid) with the Model 1140 Proportioneer. Pay less, get more . . . interchangeable measuring cylinders, super-accurate Vane-Guide check valves, percentage calibrated stroke-length scale, etc.

- Accuracy—within ±1%
- Capacities—from 0.8 GPH to 900 GPH
- Adjustment range—15 to 1
 For discharge pressures up to 1340 psig

Discharge Pressures up to 1340 psig.	MAXIMUM CAPACITY PER CYLINDER IN GPH * (Minimum feed rate 1/15th of max. cap. by stroke length adjustment)				
	10.7	13.3	17.8	21.3	26.6
670 psig.	20.9	26.1	34.8	41.8	52.2
335 psig.	42.7	53.3	71.1	85.3	106.5
168 psig.	83.6	104.4	139.2	167.1	209.0
84 psig.	171.0	213.0	284.5	342.0	426.0

*Five operating speeds available for various fluid viscosities. For capacities of DUPLEX MODELS (see photo), double the capacities shown in table. If you need capacities and pressures other than these, consult Proportioneers, Inc., manufacturer of the most complete line of proportioning pumps.



Request Bulletin No. 1140 for complete. data. Write to PROPORTIONEERS, INC., 387 Harris Avenue, Providence 1, R. I.



When inquiring check 2718 opposite last page

INSTRUMENTATION & CONTROL

Converts pneumatic signal from square root meter to linear form . . .

> can be used for flow ratio control, or to multiply, divide or square pneumatic outputs

I Ises: As computing device for pneumatic measurement or control circuits. Can be used to convert pneumatic signals from square root or linear flow transmitters to desired form, either linear or square root. It can also be used for flow ratio control, or multiplication and division.

Force bridge uses weighbeam system Features: and acts as a null balance instrument. Accuracy

Force bridge should be mounted in horizontal position for maximum accuracy

is independent of force required to position fulcrum rollers. Feedback reduces frictional effects to a minimum.

Description:

NR

supply (S)

Weighbeam system of force bridge consists of two parallel weighbeams and

two fulcrum rollers. Forces are applied to weigh beams by load cells of spring and bel-

lows design, preloaded to three pounds. Fulcrum rollers are positioned by an air motor to keep the system in equilibrium. Movement of weighbeams varies input pressure to air motor which changes fulcrum position to restore equilibrium.

Force bridge operates with an accuracy of ±1/2% between 20 and 90% of scale. Sensitivity is 0.1% between 20 and 80% of scale. Instrument will operate with accuracy

Arrangement of loadcell and weighbeam system. Movement of weighbeams varies input to air motor, changing fulcrum position to develop equilibrium despite 3 psi varia-

tions above and below 20 psi input. Speed of response, for 63% of scale, is 4 sec for one foot of transmission tubing, 6 sec for 15 feet, and 30 sec for 200 feet.

(Sorteberg force bridge is product of Industrial Division, Minneapolis-Honeywell Regulator Company, Dept. CP, Wayne and Windrim Aves., Philadelphia 44, Pa. Check 2719 opposite last page.)

Aeroquip **ENGINEERING NOTES**



The advertisement at your right says the 'super gem'' Fitting is leakproof, and in this column we want to show why we believe this is true.

Three holes equally spaced around the fitting were drilled at A through the socket and through the hose inner tube. This was done to by-pass the lip seal and establish that the fluid would get by the compression area at some pressure level, Subsequent proof tests, using JP-4 fuel. showed that area under compression through length B would leak at approximately 1000 psi.





Next, holes were drilled at C, D and E in other samples to by-pass the compression area and establish the effectiveness of the lip seal.

The hose lines were then aged in air at 500°F for a total of 664 hours. They were checked as follows:

At 118 hours proof tested, using JP-4 fuel at 4000 psi—OK At 160 hours proof tested, using JP-4 fuel at 4000 psi—OK At 328 hours proof tested, using JP-4 fuel at 4000 psi—OK At 664 hours proof tested, using JP-4 fuel at 4000 psi—OK These tests were conducted on the -8 size.

Further tests on other sizes resulted as follows:

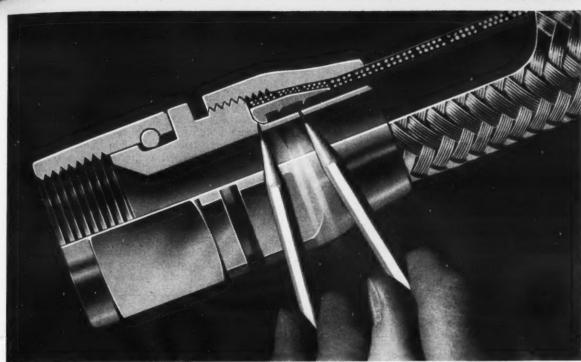
-4 Size 504 hours total at 500°F ageing
No leakage at 5000 psi, using JP-4 fuel
No leakage at 29° Hg
Finally burst tests—Sample 1=13,000 psi
Sample 2=12,800 psi
No leakage at fittings before burst
-6 Size 480 hours total at 500°F ageing
No leakage at 3000 psi, using fuel
No leakage at 29° Hg
Burst tests not conducted
-8 Size Aged 106 hours at +500°F, then 24 hours at
-88°F, then 360 hours at +500°F. —88°F. then 560 hours at +500°F. Checked at each stage:
No leakage at 5000 psi, using fuel No leakage at 22° Mg. Burst tests—Sample 1=9500 psi Sample 2=9000 psi Size 4000 psi, using fuel Size 4500°F ageing No leakage at 4000 psi, using fuel No leakage at 4000 psi, using fuel

These tests demonstrate that the fitting design is sound. Beyond these tests the conventional tests such as the impulse test, fuel circulation tests and lubricating oil tests have been conducted on all the sizes -3 through -16 successfully, again substantiating the fitting.

Not completed yet is a continuous flexing and constant pressure test that has now been running somewhat over 4000 hours at about +400°F. This test covers four sizes from -4 through -12. We want to complete 6000 hours, after which higher pressure leakage tests and finally burst tests will be run. During the 4000 hours already accumulated there has been no leakage at the fittings.

In all of the tests, the "super gem" Fitting has not leaked. Compression fittings, both detachable and swaged, tested comparatively in these tests did leak.

VICE PRESIDENT, ENGINEERING AEROQUIP CORPORATION



Cutaway of "supper gems" Fitting with line seal pointed out at left and lip seal at right. Together they furnish permanent protection against leakage.

The Only Leakproof Teflon* Hose Line!

BECAUSE OF AEROQUIP "Super gem" FITTINGS

The method of fitting attachment provides the key to successful performance of Aeroquip Teflon Hose Lines in prolonged operation. Aeroquip's unique, patented "super gem" Fittings offer double protection against leakage:

- 1-a positive metal-to-metal line seal against all pressures.
- 2-a lip seal formed by the Teflon tube seated, but not compressed, in a special chamber within the fitting.

This means that the hose assembly life under pressure is as long as the life of the Teflon hose itself—a statement that cannot be made of assemblies using compression type fittings because of the cold flow characteristics of Teflon.

Because "super gem" Fittings are reusable and can be readily assembled with hand tools, Aeroquip Teflon Hose Lines offer many design and installation advantages. Fill in and mail the attached coupon for a copy of Industrial Engineering Bulletin IEB-26.



Mock-ups and modifications are quick and easy because Aeroquip 666 Tefton Hose and Reusable
super gems Fittings can be assembled
and disassembled by hand.



super gem Fittings grip only the wire cover on 666 Teflon Hose. This avoids possibility of cold flow or compression set which can decrease the effective life of the hose line.

"super gems" is an Aeroquip Trademark. *DuPont trade name for its Tetrafluoroethylene resin.





MICHIGAN AEROQUIP

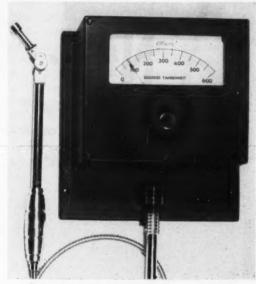
AEROQUIP CORPORATION, JACKSON, MICHIGAN
IN CANADA: AEROQUIP (CANADA) LTD., TORONTO 10, ONTARIO
LOCAL REPRESENTATIVES IN PRINCIPAL CITIES IN U.S.A. AND ABROAD • AEROQUIP PRODUCTS ARE FULLY PROTECTED BY PATENTS IN U.S.A. AND ABROAD

When inquiring check 2720 opposite last page

Combines flexible convenience of portable pyrometer model with wall-mounted unit

As contact pyrometer for taking surface Uses: temperatures over range from zero to 2000°F.

Wall-mounted pyrometer combines flexible convenience of portable model with instrument protection of a wall-mounted unit.



Pyrometer can be mounted on either panel or wall

Description: Ten standard thermocouples are usable with flexible arm. Instrument scale is five inches long and has bold numerals and sharply defined graduations. Centigrade equivalents and special ranges are also available.

Welded steel case is magnetically shielded, and is gasketed to make it dustproof, fumeproof, and splashproof. Overall size is 8-9/16 x 91/8".

(Type R-4200 pyrometer is product of Illinois Testing Laboratories, Inc., Dept. CP, 420 N. La-Salle St., Chicago 10, Illinois . . . or for more information check 2721 opposite last page.)

> You receive CHEMICAL PROCESSING . . . without subscription charge . . .

. . . because you are responsible for some phase of processing in your company.

Why does this circulation policy make this magazine more useful to you?

See opposite page 27

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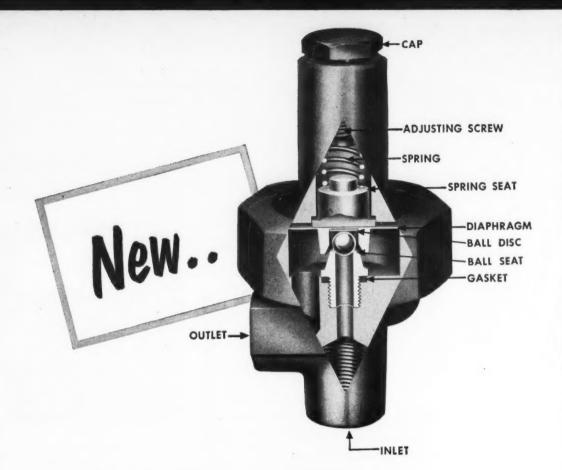
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RELIEF VALVES

and Back Pressure Valves . . .

Guard the accuracy of your Controlled Volume Pumps with these new *leakproof* Milton Roy Relief Valves. Ball checks tightly seal the valves against leakage. In operation, valves are either wide open or securely closed.

These field-proven valves are corrosion resistant. All metal parts that contact the liquid are made of stainless steel, Carpenter 20, or Hastelloy C. Topworks are isolated from the liquid by Teflon or Kel-F

diaphragms. Specify Milton Roy Relief Valves for any service at pressures to 1500 psi.

Corrosion-resistant Back Pressure Valves, with Teflon diaphragms, are available for service at pressures to 200 psi. Sizes: ½", ½", ¾," 1".

Write for Bulletin 357 for specifications and prices.

MILTON ROY COMPANY, Manufacturing Engineers, 1300 East Mermaid Lane, Philadelphia 18, Pa.

Engineering representatives in the United States, Canada, Mexico, Europe, Asia, South America, Africa, Australia.



When inquiring check 2722 opposite last page

INSTRUMENTATION & CONTROL

Magnetic Flow Meter

(Continued from page 113)

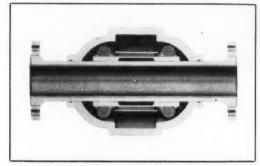
ity of the slurry. Field is produced by copper coils and an iron core surrounding a stainless steel tube through which the acid slurry flows. Two electrodes mounted flush with the tube interior detect voltage generated by the flow. Voltage measurement is recorded as a direct, linear measurement of flow.

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Since only the electrodes, of corrosion resistant metal, are in contact with the acid slurry, corrosion problems are averted. Inner surface of the stainless steel tube is plastic lined to protect tube against abrasives in the slurry and to prevent short circuiting of generated voltage. Also — there are no pressure taps to become plugged and no re-



Cutaway of magnetic flow meter transmitter showing unobstructed insulated pipe section with electrode.

Fluid contacts only lining and electrodes

strictions in the tube where slurry could accumulate and solidify. Flow tube is a straight-through section of pipe, identical in diameter to the rest of the lines.

With volumetric accuracy within one percent of full scale, flow meter reading is independent of viscosity, density, consistency, turbulence, pressure. Meter has no moving parts, being essentially an electro-magnet which induces a magnetic field through non-magnetic pipe. The two metallic electrodes are mounted flush with inside surface of the pipe and contact the flowing acid slurry. Electrodes are mounted with their axis perpendicular to magnetic field and to axis of the pipe. Flow can be indicated, recorded, or controlled. Changes in liquid conductivity do not affect accuracy of meter so long as minimum conductivity is maintained. Transmitter is equivalent to AC voltage generator and measuring instrument has high input impedance.

Results: Magnetic flow meters have been in operation for more than a year at Swift and Company's Agricola Plant. No more than routine instrument maintenance has been required by the installation. Accurate, dependable flow data and records have been secured. Improved mixing, elim-

AP

INSTRUMENTATION & CONTROL

ination of caking and plugging of slurry line has increased operation efficiencies. Improved quality control throughout process has become easier.

Electro-magnetic metering of the acid slurry flow has been sufficiently successful that management is considering placing the operation under automatic control. Pneumatic or electric controls can be mounted within the recorder for operation of a suitable valve in acid line.

(Magnetic flow meter is product of The Foxboro Company, Dept. CP, Neponset Ave., Foxboro, Massachusetts . . . or for more information check 2723 on form opposite last page.)

Dielectric testing instruments reviewed in bulletin

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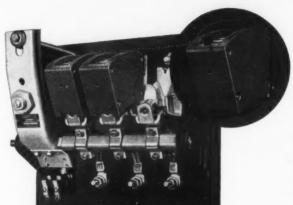
Four-page bulletin and two data sheets give specifications of series of instruments designed for dielectric strength testing on production line, in plant maintenance departments, material laboratories, and for use in testing wire and cable installations. Two mobile units, one having output voltage of 0-70,000 volts dc, are covered in data sheets. Three portable bench models are presented in bulletin.

Bulletin 14-2 and Data Sheets 7 & 10 are issued by Associated Research Inc., Dept. CP, 3758 W. Belmont Ave., Chicago 18, Ill. When inquiring specify 2724 on form opposite last page.



Idea submitted by A. A. Schilling, The Remington Arms Co. Inc., Bridgeport, Conn.

for fast arc interruption... without blowout coils

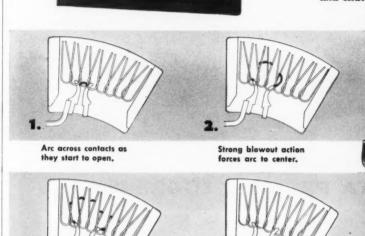


ALLIS-CHALMERS

TYPE 425 CONTROL

featuring ACBO arc-centering blowout chutes for 50 to 400 hp

The advanced electrical design of Allis-Chalmers Size 4, 5 and 6 control incorporates a modern principle of arc interruption for low voltage, high horsepower applications. The ACBO arc chute utilizes principles of magnetic action and thermal convection to center, rupture and extinguish the arc . . . quickly. Fast arc interruption assures maximum contactor efficiency, improves performance — greatly prolongs contact and chute life.





- Streamlined clapper-type construction eliminates many parts.
- Accessibility simplifies maintenance and inspection.
- Installation is fast and easy . . . sensible enclosure dimensions provide ample wiring space.



Type 425 control offers a wide selection of starters and contactors for any application. For detailed information, call your A-C Control Distributor or your local A-C District Office . . . or write Allis-Chalmers, General Products Division, Milwaukee 1, Wisconsin. Ask for Bulletin 14B8615.



Arc rupturing.

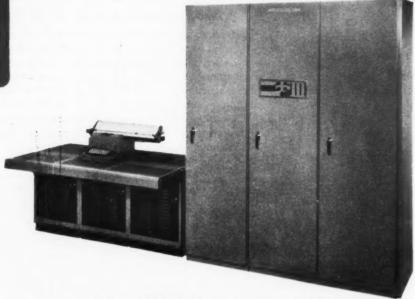
ACBO is an Allis-Chalmers trademark.

Contacts fully open-

ALLIS-CHALMERS

When inquiring check 2725 opposite last page

Division of Self Winding Clock Company, Inc. for 70 years leader in time standards and precision engineering



ALL ELECTRONIC LINE OF **AUTOMATIC DATA PROCESS LOGGERS**

A revolutionary engineering concept, the

Kybernetes Electronic Data Logger puts to use designs largely predicated upon advanced techniques developed by the computer industries, featuring reliability and accuracy.

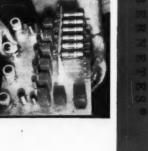
Write for Bulletin '108'

THE KYBERNETES CORPORATION

Executive Offices: 9 East 40th Street New York 16, N. Y. MUrray Hill 3-6030









Uses piston action for testing viscosity of sample . . .

elements are applicable to one million cps

Measuring viscosity under pressure or vacuum. Provides complete viscosity information during polymerization or other processes.

Viscosity measuring elements are applicable for measuring viscosities from 0.1 to one million cps.

Description: Electric-pneumatic viscometer measuring elements operate with piston action to test viscosity of sample. Air lifting mechanism raises piston assembly, drawing sample in through tube openings. Sample then passes through clearance between piston and inside of tube into space at lower end of tube. Lifting mechanism is then quickly lowered. Time required for piston to fall to bottom of tube, expelling sample out same path as it entered, is a measure of viscosity.

Measuring elements are designed for use with manufacturer's recorders and controllers. Models for explosionproof installations are available.

(Measuring elements are product of Norcross Corporation, Dept. CP, 247 Newtonville Ave., Newton 58, Mass. . . . or for more information check 2727 on form opposite last page.)

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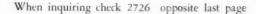
Vapor-phase chromatograph designed for operation in hazardous areas . . .

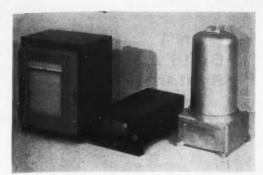
> analyzer is located at sample point; controller can be 500 ft away

Vapor-phase chromatograph is designed for operation in hazardous areas. Instrument allows plant use of chromatograph techniques to control process operation.

Features: Analyzer of vapor-phase chromatograph instrument is designed to use at sample point in plant. Control unit may be located as much as 500 ft away. Checking of valve functioning or correction of slight long-term drift can be performed at control unit - without visiting analyzer installation.

Description: Vapor-phase chromatograph uses elution method. Fixed sample of gas is introduced into a carrier-gas stream (helium, hydrogen, nitrogen). Sample is washed down through a chromatograph column by continuous flow of carrier gas. Since components in sample travel through column packing at a rate dependent on individual





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Vapor-phase chromatograph can be checked for break-down at control unit alone

properties, each component emerges from bottom of column at different times. As each component emerges, its concentration in carrier stream is measured by thermal conductivity cell and is indicated and recorded as a peak.

Analyzer unit, in cast-aluminum housing, includes chromatograph column, detector, sampling valve, and flow control system for carrier gas. Unit has thermostat so that flow can be precisely controlled.

Control unit contains all controls plus the electronic component and timing mechanism to operate the analyzer. After the instrument is programmed, it will operate unattended.

Sampling valve has been designed to introduce sample volumes reproducible to better than $\pm 0.5\%$. Sample temperature and column temperature are controlled to ± 0.5 °C. Carrier gas flow-rate variations are held to $\pm 0.1\%$. Voltage to thermal conductivity cell is regulated to better than $\pm 0.05\%$.

(Type 26-202 process chromatograph is product of Consolidated Electrodynamics Corporation, Dept. CP, 300 N. Sierra Madre Villa, Pasadena, California . . . or for more information check 2728 on the convenient Reader Service slip which is located opposite last page.)

Information on transducers given in data sheet

Two-page data sheet illustrates and explains pressure transducers and types of recording and measuring instruments for use with these units. Evenly graduated charts can be used for such variables as absolute, differential or gage pressure, level, flow, and altitude. Graph shows resolution and repeatability.

Data Sheet 10.2-6 is issued by Industrial Division, Minneapolis-Honeywell Regulator Co., Dept. CP, Wayne and Windrim Aves., Philadelphia 44, Pa. When inquiring specify 2729 on the convenient Reader Service slip which is located opposite last page.



Bailey Recorder is key to "step-by-step" automation

When you are pioneering a new process and don't know all the answers, complete automation is seldom practical. The first step is to identify your variables and measure them. Nothing does this job better than a Bailey Recorder. One instrument can record any four variables that can be converted to electric or pneumatic signals.

Once you get a better understanding of the variables in your process, you will want to add controls and feed back your measurements. Here's where the versatility of the Bailey Recorder comes into play. For the same Bailey instrument you use to record variables is designed to accommodate plug-in control units.

When you use a Bailey Recorder, you can build your instrumentation along with your process. At the start, you use only the plug-in units for recording. Then you add plug-in controls as you see the need for them.

For the complete story of how you can use a Bailey Recorder for step-by-step automation, see your Bailey Engineer.

G-42-1

Instruments and controls for power and process

BAILEY METER COMPANY

1074 IVANHOE ROAD

CLEVELAND 10, OHIO

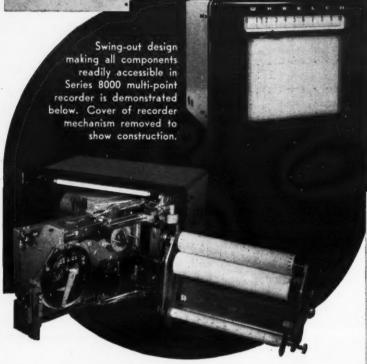
In Canada - Bailey Meter Company Limited, Montreal



When inquiring check 2730 opposite last page



New Series 8000 Multi-point Recorders Feature Easy Reading, Operation, and Service



Permanent recording of as many as 16 points on one chart—at standard recording speeds ranging from 3 to 24 inches per hour—is readily obtained on Wheelco Series 8000 multi-point recorders. Thermocouples, radiation detectors, and other sensing devices that resolve the measured variable into an electrical signal all work equally well with the new recorders.

Additional features include: up to six limit switches for high and/or low signal indication, single or multi-color printing, and fast cross-chart speed. Call your nearby Wheelco field engineer today for Bulletin F-7955, or to discuss how these multi-point recorders can improve your processing.

BARBER-COLMAN COMPANY

Dept. P. 1520 Rock Street, Rockford, Illinois, U.S.A.

BARBER-COLMAN of CANADA, Ltd., Dept. O, Toronto and Montreal, Canada

Industrial Instruments • Automatic Controls • Air Distribution Products • Aircraft
Controls • Electrical Components • Small Motors • Overdoors and Operators
Molded Products • Metal Cutting Tools • Machine Tools • Textile Machinery

When inquiring check 2731 opposite last page

120

INSTRUMENTATION

Continuously monitors moisture content of gases . . .

instrument electrolytically measures water in sample

Uses: Measuring minute quantities of moisture in gaseous mixtures. Suitable for monitoring and controlling water contents of cylinder and bottled gases, naturalgas transmission lines, and in gasphase kinetic studies involving water.

Features: Accurately measures one ppm. Five-step attenuator permits meter readings over full-scale range of 0 to 1000 ppm.



Moisture determinator monitors and controls water content of gaseous mixtures

Description: Instrument contains an electrolysis cell which continuously absorbs and electrolyzes all water in a sample gas stream. Current required to electrolyze the water is related directly by Faraday's law to mass rate-of-flow of water, milliampere meter reading being an indication of water content. Unit's output can be telemetered to remote recorder for monitoring or controlling.

Normal line transients do not affect its operation. Sample flow, at temperatures to 100°C and pressures of 5 to 100 psig, is controlled at selectable flow rate of 100 cc/min. Adjustable output voltage to recorder is 10 to 110 mv full-scale.

(Type 26-301 moisture monitor is manufactured by Consolidated Electrodynamics Corp., Dept. CP, 300 N. Sierra Madre Villa, Pasadena, Calif. . . . or check 2732 on form opposite last page.)

Need Adjustable-Constant Flow Rates?

DON'T Build a System...

Install a des

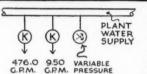


* KATES Direct-Acting Flow Rate Regulators are complete in themselves, requiring no outside connections except inlet/outlet piping; for light slurries, clear liquids, and many suspensions; hold constant flow despite 125-psi jumps or drops in inlet-to-outlet pressure.

Economy may not be your principal reason for selecting a Kates regulator, but added to the single-unit compactness and no-hunt, no-lag features it is certainly a valued extra. And you will save on maintenance, too. Kates regulators are designed to eliminate wire-drawing, and the only packing is on the infrequently-used dial stem.

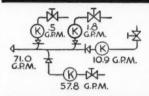
Write us for more details on the unique operating principles and practical design features of Kates flow rate regulators. But first, here are some of the problems that Kates has solved for others — economically.

PROCESS WATER CONTROL



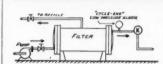
Pressure of most plant water fluctuates badly — whether it comes from city mains or in plant pumps. If you need selected-constant flow, from 0.02 to 550 GPM, DON'T build a system. Install a Kates.

PROPORTIONATE BLENDING CONTROL



Where many ingredients go into one blend, and must be in exact proportion, a control system for each ingredient would cost plenty. But a Kates control on each feed does the job inexpensively, and each unit can be reset for a blend change.

PRESSURE FILTRATION CONTROL



As filter cake builds up, a constant valve-jockeying is needed to smooth out flow. A Kates control in the effluent compensates for rising pressure drop, keeps filter at best rating.

Write for Technical Bulletin — TODAY



W. A. KATES COMPANY
Department A.
430 Waukegan Rd.

When inquiring check 2733 opposite last page

Deerfield, Illinois

CHEMICAL PROCESSING

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Allows temperature control of four to ten units . . .

multi-point thermocouple controller is suitable for almost any two-position control action

Uses: As multi-point pyrometer controller to allow automatic temperature control of four to ten separate units with one instrument.

Features: Pyrometer controller combines accuracy of null balance potentiometer measuring circuit with speed of electronic control system.

Description: Instrument consists of pulse timer and a selector-switch which automatically connects



Multi-point pyrometer controller can be set to skip one or more points for optional control

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thermocouples in sequence to master control unit. Each thermocouple voltage is compared to its set point. Master control unit energizes or de-energizes corresponding load relay to process unit, providing accurate temperature control.

Controller can be set to skip one or more points to provide optional control of minimum

of four and maximum of ten units. Standard operating speed is three seconds per point, 30 seconds for ten points. Gears for other speeds are available.

Null balance potentiometer measuring circuit can be calibrated independently of thermocouple and extension wire resistance. Many temperature ranges are available between -400° and $+3250^{\circ}\mathrm{F}$ for standard thermocouple calibrations. Temperature ranges are available from -100° to $+1600^{\circ}\mathrm{F}$ for resistance bulbs.

(Multi-point pyrometer controller is product of Thermo Electric Company, Inc., Dept. CP, Saddle Brook, New Jersey. Check 2734 opposite last page.)

Specifications and sizing data for control valves

Details on construction and operating characteristics of manufacturer's control valves are given in 12-page bulletin. Photographs, cutaway and sectional drawings show valve construction. Economy of installation and maintenace is pointed out.

Bul LB-2 is issued by Conoflow Corp., Dept. CP, 2100 Arch St., Philadelphia 3, Pa. When inquiring specify 2735 on form opposite last page.

Unique combination of fine engineering and economy!

...the new FOXBORO

11/44

INDICATING PRESSURE TRANSMITTER

- Easier to Read . . . large indicator scale, visible at 20 ft.
- Easier to Calibrate . . . simple adjustments "on location"
- More Compact . . . single, integral instrument

Any way you look at it, the new Foxboro M/44 Pneumatic Pressure Transmitter gives you an unmatched combination of fine engineering and economy. First; because it is an engineered instrument. There are no attachments or "makeshifts". Second; because it utilizes standard Foxboro parts throughout—parts which have been performance-proved in thousands of successful installations of other Foxboro Instruments. And this means not only top performance, but easier servicing and stocking as well. Third; calibration is simple, right in the field, because the M/44 is "convenience-designed" by men with years of experience in every phase of instrument design and application.



In appearance, too, the M/44 has unmistakable Foxboro quality. Features like the high-legibility indicator scale, the compact drawn-steel case with tough polyester plastic cover. It's the neat, high-efficiency, low-cost pressure transmitter for centralized operation or control. All standard ranges.

Write for complete details

THE FOXBORO COMPANY
814 Neponset Ave., Foxboro, Mass.

FACTORIES IN THE UNITED STATES, CANADA, AND ENGLAND



INSTRUMENTATION FOR INDUSTRY

When inquiring check 2736 opposite last page

Instrument cleaning solution will even remove tarnish and finger-prints . . .

is ammoniated soap with auxiliary solvents in organic water-free solvent base

Uses: As instrument cleaning solution to remove oil, grease, dirt, and foreign matter from delicate and intricate metal parts and components.

Instrument cleaning solution and rinsing solution will even remove finger-prints, tarnish, and lapping compound, imparting a brilliant finish.

Description: Cleaning solution is an ammoniated soap with auxiliary solvents in an organic water-free solvent base. It is non-toxic and does not contain any chlorinated solvents. It may be used without any special equipment for ventilation, such as is required when using highly toxic solvents. Cleaning solution's flash point is approximately 100°F.

Rinsing solution is a compound of petroleumbase solvents, formulated to dissolve the cleaning solution from parts being cleaned. It will leave a brilliant finish on the parts. Rinsing solution does not contain any chlorinated solvents, petroleum, ether, or benzol because of possible corrosive action of these materials. Flash point of rinsing solution is over 85°F.

(Power Nofome instrument cleaning and rinsing solutions are products of L & R Manufacturing Company, Dept. CP, 577 Elm Street, Arlington, N. J. . . . or for more information check 2737 on the convenient Reader Service slip which is located opposite last page.)

Mechanical integrator operates with only minute force . . .

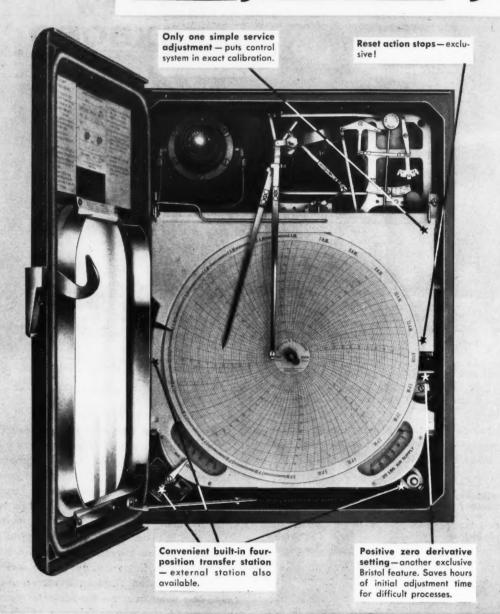
floating ring control needs less than 0.5 grams force under varying load conditions

As mechanical variable speed mechanism suitable for chart integrators, servo mechanisms, variable speed drives, and linear-to-rotary motion converters.

Integrator needs only a minute force Features: to operate (less than 0.5 grams) under varying speed and load conditions.

Description: Floating ring integrator consists of rotating disc, rotating drum, ring encircling the drum, and yoke holding ring in place around the drum. In operation, disc is driven by external means capable of supplying necessary power required at output shaft. Motion is imparted by disc to drum through ring, which makes only point contact with disc. Ring is held firmly between disc and drum by spring loading of disc.

Are you sure youar



MADE IN MODELS FOR THESE CONTROL MODES:

- 1. Fixed narrow band (on-off).
- 2. Proportional—to 100% and to 30%.
- 3. Reset with wide band-rates 0.1 to 10 or 1 to 300 repeats per minute. Proportional band to 400%.
- 4. Derivative (rate)—Derivative time 0.2 to 20 min., plus

zero derivative setting.

5. Reset plus derivative—proportional band, reset rate and derivative time as shown above.

WILL HANDLE THESE CONTROL PROBLEMS:

- 1. Cascaded control
- 4. Time-program control
- 2. Selective control
- 5. Pneumatic transmission.
- 3. Ratio control

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pneumatic controllers?

Before you buy another controller check these advantages of the new Bristol Series 500 Free-Vane* Pneumatic Controller

FINEST MEASURING ELEMENTS

Bristol Series 500 Pneumatic Controllers are equipped with precision Bristol measuring elements—the widest selection of high-quality measuring elements available with any line of control instruments. You'll find models for control of: temperature, pressure, vacuum, draft, absolute pressure, liquid level, flow, humidity, density, pH, and a large number of other variables measurable with electronic potentiometers and bridges.

The sustained, predictable performance of Bristol measuring elements is one reason why you'll find more Bristol recording pressure gauges in use than all other makes combined. The new, completely linear Bristol Dual-Filled Vapor Pressure Measuring Element used in Series 500 Thermometer Controllers is the first really big advance in this field of measurement in 25 years. The Bristol Absolute Pressure Element, available in ranges as low as 0-6 mm of mercury absolute, also leads in its particular field. These are just a few of many examples of Bristol leadership in the development and improvement of measuring elements.

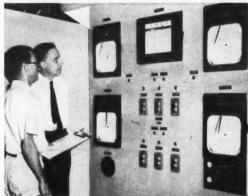
ADVANCED CONTROL SYSTEM FEATURES

Many features found on no other pneumatic controller assure better control with the Bristol Series 500: Reset action stops on reset models prevent loss of control due to prolonged deviation from set point; true zero derivative setting (on derivative models) can save hours of initial adjustment time; easy shift to wider proportional band (½ to 200% or 1 to 400% on wide band models) without recalibration.

BEST MAINTENANCE RECORD

One simple adjustment puts a Series 500 controller in exact calibration.

Basic simplicity, accurate design, closely held manufacturing tolerances make this single adjust-



Bristol Series 500 Controllers on the job in new modern processing plant. Absolute pressure, steam flow, and liquid levels are variables controlled here.

ment all that's necessary—even after complete disassembly and reassembly with replacement parts.

This practically "built-in" calibration is typical of the foresight and engineering planning that make the Series 500 the easiest pneumatic control system on the market to service. Cut-and-try methods are eliminated. No special maintenance skills are required. All parts are completely interchangeable. The result: a truly superlative maintenance record in thousands of industrial plants.

NATION-WIDE SERVICE

Series 500 Controllers are backed up by the kind of service a quality product requires. The facilities of the main factory, four strategically-located branch factories, and factory-trained service engineers operating out of 44 principal cities across the United States and Canada are on call whenever and wherever needed to help you get the most out of your Bristol Pneumatic Controllers.

GET COMPLETE INFORMATION

... on the Bristol Series 500 Pneumatic Controller before you buy another instrument! Fully described in Bulletin A130. Write: The Bristol Company, 141 Bristol Road, Waterbury 20, Conn. 6.76 *T.M. Reg. U. S. Pat. Off.

BRISTO TRAIL-BLAZERS IN PROCESS AUTOMATION

AUTOMATIC CONTROLLING, RECORDING AND TELEMETERING INSTRUMENTS

When inquiring check 2738 opposite last page

When disc rotates, ring can be tilted about drum axis by tilting control yoke. Ring will then migrate along the drum and face of the disc until it is aligned under controlled point of yoke, perpendicular to axis of drum. This alignment is automatic. Output speed of drum-shaft varies in direct proportion to ring's position from center of disc. (Floating ring integrator is product of Optimum Engineering Co., Dept. CP, 2017 Willow St., Grand Prairie, Texas . . . or for more information

check 2739 on form opposite last page.)

Comprehensive instructions for bayonet thermocouples

Complete set of instructions for selection of bayonet thermocouples and adapters is presented in 10-page bulletin. Applications include temperature measurement of engine and pump-cylinder heads, turbine housings, pipes, electric motors, generators, transformers, plastic extruders and molding machines. Special section contains information on terminals and quick-coupling connectors for all miniature and aircraft thermocouple applications.

Bul 2 is issued by Thermo Electric Co., Inc., Dept. CP, Saddle River Township, Rochelle Park Post Office, New Jersey. When inquiring specify 2740 on form opposite last page.



"Something's queer! Periodically it whistles, shudders, and gives forth with a 36-24-36 figure!"

ING

CONTROLLED-VOLUME PUMPING with

NO STUFFING BOX PROBLEMS!



The Pulsafeeder, in combining the good features of both piston and diaphragm pumps, provides an unusually dependable means of precision pumping. There is no stuffing box, hence the usual problems of maintenance and repacking associated with plunger-type metering pumps do not exist. The product being pumped is isolated from the pump's working parts by a hydraulically balanced diaphragm and is kept safe from contamination and leakage to atmosphere.



SUCTION STROKE



Positive displacement is achieved by a piston reciprocating within an accurately sized cylinder at an established stroke length, displacing an exact volume of hydraulic oil. By means of this oil, the piston moves the diaphragm alternately backward and forward. The displacement of this diaphragm travel takes in the liquid on the suction stroke of the piston and discharges a like amount of liquid on the discharge stroke of the piston.

WRITE FOR BULLETIN 440 with typical applications, flow charts, description and specifications of models of various capacities and constructions. Inquiry Data Sheet included from which we can make specific engineering recommendation for your processing requirement. Write Lapp Insulator Co., Inc., Process Equipment Division, 669 Wilson Street, Le Roy, N. Y.



When inquiring check 2741 opposite last page

INSTRUMENTATION & CONTROL

Infrared at Gulf Oil-

Permits pipe-lining analyzed ethylene

Continuous analysis eliminates need to store product when "off-spec" material is found

Problem: Purity of ethylene must be maintained "on-spec" at Gulf Oil Corporation's refinery in Port Arthur, Texas. Gulf sells ethylene as a raw material to chemical companies in the Port Arthur, Orange, Houston, and Texas City areas. Conventional methods of analysis could mean a delay of up to six hours before results were available. Gulf would either have to store product or run the risk of piping "off-spec" product to a customer while a check was being made.



Panel-mounted electronic recorder plots chart record of impurities in ethylene plant product stream

Continuous infrared analyzer was installed to monitor impurities in ethylene stream that runs from the plant into 130 miles of pipeline. Instrument is calibrated in percentage of combined ethane and methane impurities which might be in the ethylene stream. Should the analyzer detect a predetermined amount of impurity, operators can promptly divert the stream to the plant's fuel system before it contaminates the pipeline. Also, using the continuous analysis record, operators can make adjustments in plant controls to assure production of "on-spec" ethylene.

Operation of analyzer is based on principle that impurity mixture absorbs infrared radiation in proportion to its concentration of impurities. Absorption effect is compared against a standard gas. Difference is converted to electrical signal by differential thermopile

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mopile. Electrical signal is recorded on panel-mounted \circ instrument as percentage concentration of impurities. Explosion-resistant cast aluminum housing encases entire analyzer assembly. Thermostatically-controlled heater holds temperature a constant 130°F, $\pm 0.1^{\circ}$. Installation also includes an automatic gas standardizer which checks calibration of the analyzer.

Results: Gulf Oil's plant operators have found the system functions well with little maintenance other than routine care. Analyzer's readings check consistently with daily spectrometer analyses — even though the instrument is in an area subjected to constant vibration and stray fields from near-by electric equipment. Company has found there is no need to check grab samples frequently.

(Infrared analyzer is product of Leeds & Northrup Company, Dept. CP, 4901 Stenton Ave., Philadelphia 44, Pa... or for more information check 2742 on form opposite last page.)

Diaphragm receiving gage has rotatable dial

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Diaphragm receiving gages with rotatable dial allow rapid detection of minor variations in a process. Photographs and specifications fully describe these gages and other pneumatic instruments in 16-page catalog.

Cat 505 is issued by United States Gauge, Division of American Machine and Metals, Inc., Dept. CP, Sellersville, Pa. When inquiring specify 2743 on form opposite last page.

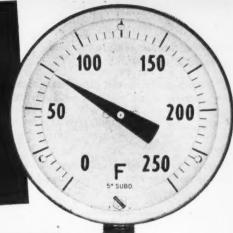
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Would you like to receive your own copy regularly . . . for greater convenience in reading?

If you are responsible for processing operations in an administrative, production management, engineering or technical function, it may be possible to send you copies of CHEMICAL PROCESSING regularly, without charge.

Complete the request-form opposite the last page of this copy and send it along to us — no obligation, of course.

"Every Design Maxivision" Accuracy Bi-Metal Actuation



Now...all 3 in one 'American' Thermometer

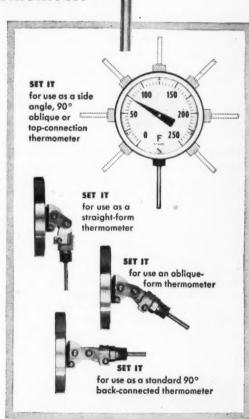
Only this new American Thermometer* gives you the three features most demanded in a dial thermometer. The "Every Angle" design allows you to install this thermometer anywhere... then angle it in the direction that provides easiest reading. The anti-parallax Maxivision dial guarantees the surest, sharpest, easiest reading. Graduations are carried on a raised ring, set close to the cover glass, with an index-type, functional pointer set at the same level. The result — no perspective effect — parallax error practically eliminated. Finally, bi-metal actuation insures high sensitivity, economy, and surety of operation.

Install the new American "Every Angle" Bi-Metal Dial Thermometer anywhere — inside or out. Its climate-proof case defies any weather condition. The full use of these thermometers in any process plant makes possible temperature readings with the same ease and facility of those of a pressure gauge. Write today for complete information. Ask for Bulletin 148.

SPECIFICATIONS

5-Inch Type 5-6060 American "Every Angle" Bi-Metal Dial Thermometer

Temperature Ranges: From minus 80° to plus 1000° F. Accuracy within 1% of range. Dial Size: 5". Scale approximately 10½" long. Bi-Metal Coil: Low mass, with single helix close to inside wall of stem assures high sensitivity. Silicone fluid dampens vibration, accelerates transfer, speeds response. Case: Stainless steel. Bezel: Threaded to case. Front: Clear, extra-heavy glass set in channeled gasket to seal case. Pointer: Functional type, adjustable from front. Stem: Lengths – 4" to 24", 18-8 stainless steel. All joints welded. Connection: Fixed, ½" NPT. Separable Sockets: Available in all materials and sizes normally required.





PHONE your Industrial Supply Distributor for experienced attention to your needs. He is always ready to help you ward off costly shut-downs through fast delivery from local stocks.

AMERICAN





A product of MANNING, MAXWELL & MOORE, INC. STRATFORD, CONNECTICUT

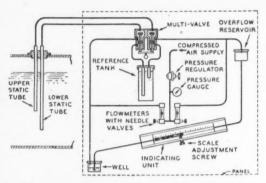
MAKERS OF 'AMERICAN' INDUSTRIAL INSTRUMENTS, 'CONSOLIDATED' SAFETY AND RELIEF VALVES, 'AMERICAN-MICROSEN' INDUSTRIAL ELECTRONIC INSTRUMENTS, Stratford, Conn. 'HANCOCK' VALVES, Waterlown, Mass. 'CONSOLIDATED' SAFETY RELIEF VALVES, Tulsa, Oklahoma. AIRCRAFT CONTROL PRODUCTS, Danbury & Stratford, Conn. and Inglewood, Calif. "SHAW-BOX" AND 'LOAD LIFTER' CRANES, 'BUDGIT' AND 'LOAD LIFTER' BUDGIT'
When inquiring check 2744 opposite last page

Gives continuous remote reading of specific gravity . . .

works on principle of differential bubbler; instantly reacts to variations in liquid

Uses: As remote reading specific gravity indicator for continuous measurement of fluid property.

Features: Specific gravity indicator reacts instantly to variations in liquid being measured.



All components of specific gravity indicating system

Description: Indicator operates on principle of differential bubbler. It has two static pick-up tubes (one a predetermined distance above the other) within the vessel containing liquid being tested. In addition to remote static tubes, two more tubes are installed in a small reference tank within the instrument. This tank is filled with a liquid of known specific gravity, selected to be as close as possible to tested liquid. Both sets of static tubes terminate in a multi-port valve.

Indicating system consists of a combined vertical and inclined manometer equipped with an adjustable well and safety overflow. It also has two identical air bubbler generators.

Once system has been set at proper rate of bub-



Inclined manometer reads

bling, position of multi-port valve determines which set of tubes is engaged in indication. With valve in "reference" position, instrument will measure specific gravity of reference liquid. When moved to "main tank" position, instrument takes reading on liquid being tested. Instrument has an accuracy of 0.001 sp gr units, more with interpolation.

New Taylor TRANS

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Taylor Instruments

N SCOPE* Controller

or Performance in a Small Package

Latest addition to famous Transet line uses unique Motion-Balance principle.

Proven by months of tests on toughest applications.

HERE'S the first in a series of new Taylor TRANSCOPE instruments that will set new standards of process control performance. It's the new TRANSCOPE Controller—a miniature controller that's new in design, new in principle . . . and in performance has no equal, particularly on applications where the span of measurement is very short. It is ideal for the time constants of modern processing.

Simple to adjust, easy to maintain-and

to convert from one form of control to another, the TRANSCOPE Controller can be panel, rack or field mounted. The adjustable proportional response system is based on the Motion-Balance principle that uses bellows as pressure sensitive elements. The illustration on the opposite page shows how the instrument looks—here's what it means in your plant:

- 1. Exceptionally fast and smooth response—particularly important on start-ups.
- 2. Ease of alignment—smooth-acting screw-driver adjustment because of ball-bearing construction.
- 3. New high standard of accuracy and setting for gain, reset and Pre-Act responses.
- 4. Outstanding in its insensitivity to ambient temperatures.



- 5. Very low air consumption—only 0.1 scfm.
- 6. Adaptability to changes in process requirements... complete interchangeability of components so you can convert from simplest to most complex forms of control in the field.
- **7.** Instrument action is reversed by merely rotating a dial.
- 8. Integral cut-off relay—a built-in feature—for field-mounted or panelmounted use.
- 9. Plugs into Transet Indicators or Recorders or locally-mounted manifolds.
- 10. Friction-free bending member . . . no maintenance because no wear.
- 11. Easy access to nozzle and baffle.
- **12.** Rugged bellows construction keyed in position. Dynamically-balanced force plate.
- 13. Stainless steel nozzle and baffle . . . hardened stainless reaction members . . . rugged aluminum assemblies. Dust and moisture-proof case suitable for outdoor mounting.

Write for Bulletin 98278.

Taylor Instrument Companies, Rochester, N. Y., and Toronto, Canada.

Instruments for indicating, recording and controlling temperature, pressure, flow, liquid level, speed, density, load and humidity.

*Trade Mark

MEAN ACCURACY FIRST

When inquiring check 2745 opposite last page

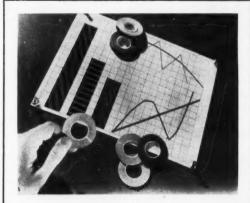
Adjustments are made from front of instrument panel. With exception of ½" OD copper tube air supply lines, all tube jumpers are PVC. Reference tank is chrome-plated brass. Cabinet is finished in baked enamel. Components are mounted on aluminum panel within cabinet.

(Specific gravity indicator No. 1561 is product of Petrometer Corporation, Dept. CP, 43-22 Tenth St., Long Island City 1, New York . . . or for more information check 2746 on form opposite last page.)

Tells about thermal conductivity gas analysis equipment

A basic description of direct thermal conductivity method of measurement for process gases is contained in eight-page folder. Typical application examples are cited. Process conditions under which instruments should be used are explained. Performance features and specifications for equipment are included. Photographs and drawings show equipment and installations.

ND46-91(6) is issued by Leeds & Northrup Co., Dept. CP, 4907 Stenton Ave., Philadelphia 44, Pa. Specify 2747 on form opposite last page.



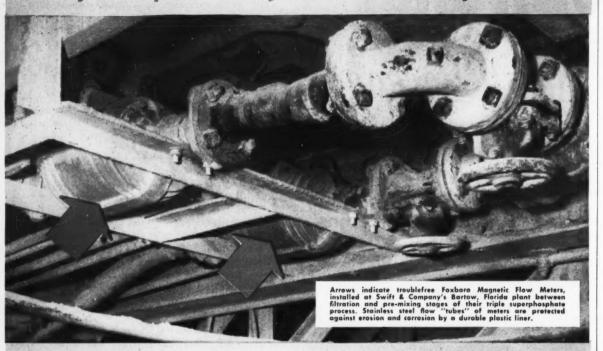
Making charts and bar-graphs

with use of self-adhesive fiber tapes in various widths, colors, and designs. The acetate tapes are rapidly applied to many surfaces and narrower widths can be easily curved. Once made, graphs can be changed easily by peeling the tape off and replacing with new tape. Fifteen colors, six widths, and nine different designs are available.

(Chart tape is product of American Chart Service, Inc., Dept. CP, 101-103 Dover St., Somerville 44, Mass. . . . check 2748 on form opposite last page.)

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"Ornery" Phosphate Slurry Metered as Easily as Water!



... by Foxboro Magnetic Flow Meters at

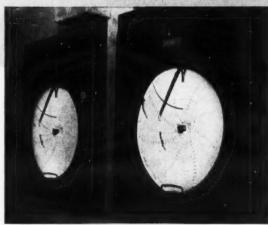
Swift & Company

Measuring slurry is duck soup for two Foxboro Magnetic Flow Meters now used in the production of Swift & Company's Agricola plant food. Here's the story.

The company was shooting for uniform pre-mixing and quality control. Needed was an accurate means of measuring the flow of partially filtered phosphoric acid slurry. Orifice plates, or anything that restricted flow, eroded. Pressure taps quickly fouled. Even purged, long-cone Venturi tubes plugged! Solution? Electrical measurement with Foxboro Magnetic Flow Meters. Their smooth, pipelike interiors simply ignore the suspended phosphate solids. There's no erosion, no fouling. Two flush-mounted electrodes "pick up" flow measurement . . . Foxboro Dynalog* instruments record it directly on a linear scale chart. And these records are accurate to 1% of full scale!

Find out exactly how the Foxboro Magnetic Flow Meter works . . . how it can efficiently and accurately meter the "impossible" in your plant. Write The Foxboro Company, 814 Norfolk St., Foxboro, Mass., U.S.A.

128



By watching slurry flow rates on Dynalog Recorder charts, operators precisely regulate feed of $\rm H_2SO_4$ to the reactor tanks . . . permitting better quality control right down the line.

FOXBORO

MAGNETIC FLOW METERS

When inquiring check 2749 opposite last page

INSTRUMENTATION & CONTROL

Automatic pressure controller is self-contained . . .

has balanced orifice to preserve sensitivity at high capacity with direct action

Uses: As automatic pressure and vacuum controller for stills, evaporators, and reaction vessels.

Features: Controller is entirely self-contained. Instrument has a balanced orifice to preserve sensitivity at high capacity.

Description: Instrument is based on Cartesian timing principle of an inverted float in mercury. Instrument operates similarly to manufacturer's other Cartesian Manostats.

Controller has balanced orifice to preserve sensitivity at high capacity and to permit direct or reverse action. Linear ball bearings are used to reduce friction affecting motion of the float.



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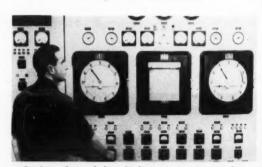
(Cartesian Manostat #10 is product of Manostat Corporation, Dept. CP, 20-26 North Moore Street, New York 13, New York . . . or for more information check 2750 on form opposite last page.)

Assures peak combustion efficiency by measuring oxygen content in flue gases . . .

monitoring system is designed to bring greater fuel economy in industrial uses

Uses: As flue gas monitoring system to assure peak combustion efficiency for greater fuel economy in fuel-air combustion equipment. Applications include power plant boilers, process heaters, cement kilns, SO₀ burners, and steel open hearths.

Features: Flue gas monitoring system uses an accurate analysis of oxygen content as measure of excess air — and automatically adjusts fuel-air ratio to maintain optimum combustion.



Portion of panel board showing oxygen recordercontrollers (the two circular chart instruments at extreme left and right)

Description: Control system has four basic components: one or more units for gas sampling; a gas cleaning unit for each probe; a magnetic-type oxygen analyzer assembly; and an electronic recorder-controller for oxygen.

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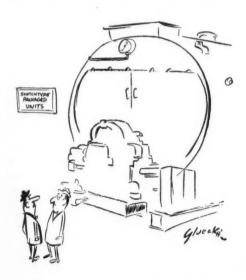
Key component of system is a reverse-jet probe and associated steam sampler. Three water jets from reverse-jet head on probe end keep probe clean with a high-velocity, swirling stream. Steam ejector provides a strong suction to draw flue gas sample into probe and force it at high speed to analyzer.

Jet condenser and centrifugal separator clean flue gas sample which passes to the analyzer through standard copper tubing under pressure of 3 to 6 psig. This line can be up to 200 feet long with as little as six seconds lag in sampling.

Gas sample enters analyzer through separator which removes any condensate formed in sampling line. It then passes through a filter and bypass assembly which maintains a constant rate of flow to analysis cells.

Analyzer measures oxygen content by para-magnetic properties of oxygen. Electronic recorder and controller will automatically adjust fuel-air ratio to achieve maximum combustion efficiency. (Operating personnel can also adjust fuel-air ratio according to data recorded.)

(Flue gas monitoring system is product of Leeds & Northrup Company, Dept. CP, 444 N. 16th Street, Philadelphia 30, Pa. . . . or for more information check 2751 on form opposite last page.)

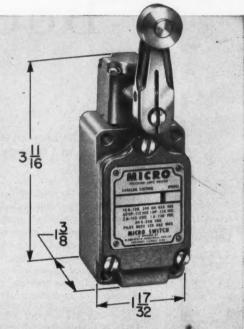


"Ever considered making a free-trial offer?"

MICRO SWITCH ... FIRST IN PRECISION SWITCHING



Here is an ideal switch to add



Field Adjustable Actuator

The roller arm actuator is field adjustable through 360 degrees, positively locking in any position. Actuators are assembled to operate in either direction. They can also be converted to operate in one direction only, clockwise or counterclockwise.

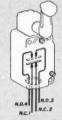
AUTOMATIC OPERATION to your plant equipment

The MICRO SWITCH "LS" limit switch fills the need for a small, rugged, reliable, two-circuit switch to meet the widest possible use under conditions common to food and chemical plants.

All moving parts and the switching chamber are completely sealed, protected from wear or becoming fouled. Field adjustability permits its use in practically any type of application or location.

The two circuits in this switch allow flexibility in circuit design. Reliability of the precision, snapaction unit assures accurate repeat operations throughout many millions of hard, fast actuations. Small and compact in size, this switch is a precision device—yet it is designed and built to stand the most severe abuse.

Like many other precision switches in the MICRO SWITCH line, this versatile switch is ideal for installation on present plant equipment as a limit, interlock or safety switch. So used, MICRO SWITCH precision switches make machinery more automatic, more productive and safer in operation.



Two-Circuit, Double-break Contact Arrangement

The electrical rating is: 10 amperes 120, 240 or 480 volts ac; ½ H.P. 120 volts ac; 1 H.P. 240 volts ac; .8 ampere 115 volts dc; .4 ampere 230 volts dc; .1 ampere 550 volts dc. Pilot duty rating is 600 volts ac maximum.

MICRO SWITCH precision switches are sold in key cities everywhere. Look for the distributor nearest you. See "Switches, Electric" in the Yellow Pages.



Send for Catalog 83 "Industrial Enclosed Switches"

Seals Provide Maximum Protection

Sealing is provided by use of O-ring seals on the actuator shaft and between the actuator head and the housing. A synthetic rubber ring seal is provided for the cover. These seals protect against entrance of dust, oil and other liquids. The switch meets NEMA specifications for an oil-tight pilot device.

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SEAL —

O-RING —

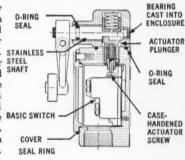
O-RING —

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MICRO SWITCH

A DIVISION OF MINNEAPOLIS-HONEYWELL REGULATOR COMPANY
In Canada, Leaside, Tarania, 17, Ontaria • FREEPORT, ILLINOIS



When inquiring check 2752 opposite last page



Immediate Deliveries!

Alberene Stone can be shipped normally in 60 days—or even sooner to meet very special circumstances. We can schedule our deliveries to meet all reasonable requirements of contractors and laboratory equipment manufacturers.

Further, the supply of Alberene Stone is inexhaustible. New veins are constantly being located in company owned quarries in Albermarle and Nelson Counties, Va.

Alberene Stone is the only natural silicate stone with the surface that goes all the way thru. It can be cut, drilled, tongue-and-grooved, refinished and reused almost indefinitely — while providing the best obtainable chemical resistance!

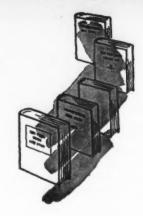
For information and technical assistance, address: Alberene Stone Corporation, 419 Fourth Avenue, New York 16, N. Y.

ALBERENE STONE

provides LOW ABSORBENCY protection

When inquiring check 2753 opposite last page

Recent Books



The Encyclopedia of Chemistry

Editors G. L. Clark and G. G. Hawley have directed the work of over 500 authorities from both industry and education in preparing this 1000-plus page encyclopedia covering chemistry, chemical engineering, and closely related fields. More than 850 topics are discussed. These include not only major chemical classes and compounds, but also biographies, technical societies, and other related topics such as atomic power, plastics, air pollution, safety, packaging.

Each section is cross-referenced, and an extensive index makes the volume a readily-available source of information.

To obtain "The Encyclopedia of Chemistry" remit \$19.50 direct to Reinhold Publishing Corp., 430 Park Ave., New York 22, N.Y.

contains 148 excellent line drawings and is provided with voluminous author and subject indexes.

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Throughout, the exposition is clear, no more mathematics is introduced than is needed for adequate understanding, and the arrangement of topics is logical. Author begins each chapter, properly, with introductory matter, and proceeds in well-defined stages through established practice to current theories. The book, which must have been a prodigious undertaking, assures the author of continued leadership in the field of magnetochemistry.

Obtain "Magnetochemistry" remit \$11.50 direct to Interscience Publishers, Dept. CP, 250 Fifth Ave., New York 1, N.Y. When inquiring specify 2754 on form opposite last page.

Magnetochemistry

Reviewed by D. S. DAVIS Professor of Engineering University of Alabama

Authoritative, exhaustive, detailed — these adjectives provide a partial description of Pierce W. Selwood's "Magnetochemistry," a distinctive 435-page text in a field unfamiliar to many, though Michael Faraday laid the groundwork more than a century ago.

In this second edition, which deals with magnetic moments and related quantities as applied to chemical problems, the author covers determination and measurement of susceptibility, thermomagnetic analysis, resonance, diamagnetism, diamagnetic anisotropy, paramagnetism, coordination compounds, ferro- and anti-ferromagnetism, and heterogeneous catalysis. Thoroughly documented with a wealth of references certainly not available in another single source, book

Technology and Engineering (Progress in Nuclear Energy —Series IV)

Edited by R. Hurst, AERE, Harwell; and S. McLain, Argonne National Laboratory, this 420-page book is composed of papers prepared by authors from various countries. Most of these papers were presented at the recent Geneva Conference on the Peaceful Uses of Atomic Energy.

Individual chapters deal with heavy water production processes and the production and properties of nuclear grade graphite. There are also papers on beryllia. A section on liquid metals gives detailed discussion of handling precautions for alkali metals, and covers heat transfer from both the theoretical and experimental points of view.

In addition to the above, there are sections on engineering and on reactor chemistry and corrosion. Engineering section reviews heat transfer in boiling water systems and experiences with gas-cooled reactors. Also reviews of current technical and reference work
. . . summarized for you by authorities
in the field with the CP staff

covered are special pumps for liquid metals, for high-pressure, high-temperature water, and for gases as reactor coolants. Section also includes short discussions on heat transfer and thermal stress problems arising from the canning of a heterogeneous reactor fuel

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Each section of book contains from two to nine individual papers. Charts, tables, and flow diagrams are clearly presented. There are about a dozen photographs. Book should make a valuable reference for all those interested in the nuclear field.

To obtain "Technology and Engineering Progress in Nuclear Energy — Series IV", remit \$10 direct to McGraw-Hill Book Company, Inc., 330 West 42nd Street, New York 36, N. Y.

Molecular Flow of Gases

Reviewed by D. S. DAVIS Professor of Engineering University of Alabama

Material collected for a series of lectures to advanced students in applied mathematics, physics, and engineering at the University of Toronto forms the basis for G. N. Patterson's "Molecular Flow of Gases." In 213 pages that fairly bristle with rigorous derivations, differential equations, and single, double and triple integrals, the author bridges the gap between the continuum and molecular viewpoints without attempting to present a complete discussion of either the kinetic theory of gases or of gas dynamics.

Proceeding from the fundamental equations, Patterson deals competently and at some length with isentropic and nonisentropic flow, and with the mechanics of rarefied gases, but does not include problems for solution by the reader.

He supplies an appendix that includes mathematical aids, a presentation of differential equations and their characteristics, and summarized derivations of the basic equations of motion of a gas in accordance with molecular theory. Thorough familiarity with differential and integral calculus and some experience in applying these techniques are required if one is to get the most from the book and appreciate the really fine job that the author has done.

The index seems adequate, line drawings are excellent, and the printing reflects the high standards of the publisher.

To obtain "Molecular Flow of Gases," remit \$7.50 direct to John Wiley and Sons, Inc., Dept. CP, 440 Fourth Avenue, New York 16, N. Y. When inquiring specify 2755 on form opposite last page.

Rubber Chemicals

A subtitle might read: "A Guide Through the Extensive and Rapidly Growing Field of Specialized Auxiliary Materials Used in the Rubber Industry."

The book gives chemical and trade names, formulas, suppliers, and properties of accelerators, activators, antioxidants, blowing agents, carbon blacks, emulsifying agents, peptizing agents, retarders, and vulcanizing agents.

The author, J. Van Alphen of Rubber-Stichting in The Netherlands, has managed not only to present a wealth of information in 164 pages, but also gives the complete German translation for everything. The book is published in The Netherlands.

To obtain "Rubber Chemicals" remit \$5 direct to D. Van Nostrand Co., Inc., Dept. CP, 120 Alexander St., Princeton, N.J. Check 2756 on form opposite last page.



Providing outstanding resistance to a wide variety of chemicals, acids, alkalies and solvents, SERIES E-900 COATINGS offer the same protection afforded by up to ten coats of conventional paints. In addition, SERIES E-900 COATINGS assure long lasting protection to severe weathering.

These new coatings can be applied by brush or roller coat after the addition of a hardening agent. Regularly available in clear . . . white . . . gray . . . or sea-foam green. At normal temperatures, SERIES E-900 COATINGS are dry to touch in about six hours. RECOMMENDED APPLICA-TIONS INCLUDE: structural steel...tank exteriors...lining for industrial water tanks... tank truck exteriors...stacks...exhaust fans ...concrete piers for plating foundations...floors under storage tanks...building walls...pit walls.

SERIES E-900 COATINGS are high solids modified epoxy formulations which result in superior toughness, resistance to abrasion and superb adhesion to practically any type of clean surface. Because of high solid content, 95% of the applied thickness is converted to a protective film.



Write today for TECHNICAL BULLETIN E-900

THE CEILCOTE COMPANY INC.

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When inquiring check 2757 opposite last page

NG



HOW TO CUT VALVE COSTS

on corrosive services

You'll save maintenance, replacement and down time dollars when you specify Rockwell-Nordstrom *lubricated* plug valves. The combination of corrosion resisting metal *plus* lubricant protection means that they will do a better flow control job, longer, and at lower cost than any other valve you've ever used.

The pressurized lubricant in Rockwell-Nordstrom valves assures a continuous, leakproof seal that stays tight on even the most corrosive services... costly reseating problems are eliminated. Lubricant also forms a tough protective film on the working surfaces and stops metal-tometal wearing friction.

Rockwell-Nordstrom valves are available in a full range of sizes and pressure ratings in semisteel, steel, stainless steel, bronze, Monel and other corrosion resisting metals. They cost no more, often less, to buy than ordinary valves. Write for complete details. Rockwell Manufacturing Company, Pittsburgh 8, Pa. Canadian Valve Licensee: Peacock Brothers Limited.

ROCKWELL-Nordstrom VALVES



Lubricant Sealed For Positive Shut-Off

When inquiring check 2758 opposite last page

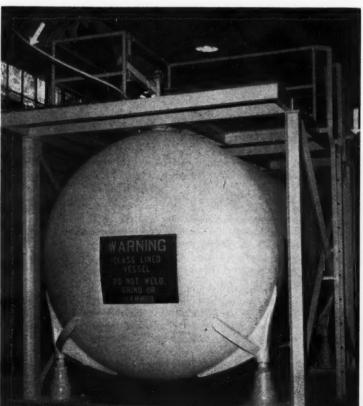
BROMINE

not too tough for Teflon pipe

Corrosive gas withstood by the plastic pipe, which has the added advantages of flexibility and of not being affected by vibration

GORDON WEYERMULLER, Associate Editor With C. A. SCHLAUDT, Corrosion Engineer American Potash & Chemical Company Trona, California PROBLEM: Biggest drawback of previous non-metallic piping used in bromine plant at American Potash was breakage due to being accidentally hit by heavy objects. Even more frequently breakage occurred from vibrations caused by operation of centrifuges in an adjacent process.

In the plant where this piping was used, bromine is stripped from a hot (200°F) potassium chloride



Arrows indicate Teflon lines leading to glass-lined storage vessel for bromine. Note how flexibility of the plastic pipe is used to advantage in line at left solution b

gas in a so off top of condenser Eventually

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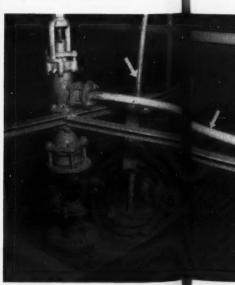
(Teflon p

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on form

Another example of Teflon pipe used in bromine plant



solution by displacing the bromine with chlorine gas in a set of granite towers. Bromine that comes off top of these towers passes through a series of condensers, then a set of small storage vessels. Eventually the bromine enters a large, glass-lined storage tank prior to being loaded into small shipping drums or bottles.

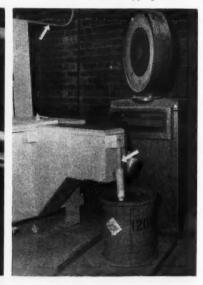
Bromine is a very corrosive material in its own right. It is made even more so in some of the final processing steps when sulfuric acid is added as a drying agent. Piping was needed that could satisfactorily withstand these corrosive conditions and the vibration.

Solution: Plant installed Teflon pipe for handling the bromine gas. One place Teflon pipe was used was for transfer lines between some of smaller storage vessels. It was also used for feed and discharge lines from final storage tank and for air pressurizing line on top of this same tank. Vapor traps in condenser system lines are also Teflon.

Results: Teflon pipe is in excellent condition. It has not been affected by the corrosives handled or by vibration. It has the added advantage of being flexible, which allows the use of long lengths that will go around corners and thus materially reduce the number of joints required.

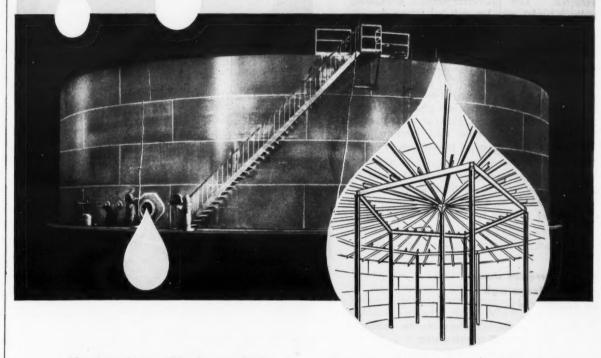
(Teflon pipe is product of W. S. Shamban & Company, Dept. CP, 11617 W. Jefferson Blvd., Culver City, Calif. . . . or for more information check 2759 on form opposite last page.)

Teflon pipe (arrows) is used to carry bromine to small shipping drums



Aluminum—1st Choice for Giant Ammonium Nitrate Tank

No other corrosion-resistant metal could do the job at such low cost!



Aluminum is one of the few metals that can resist the strong corrosive action of ammonium nitrate and other chemicals. And no other metal can store chemicals as economically as aluminum.

That's why Aluminum was specified for the Mississippi River Chemical Company's newest tank for storing 83% ammonium nitrate solution. The Nooter Corporation, St. Louis, fabricated this tank—100 feet in diameter and 23 feet 2½ inches high—from 5052-H112 aluminum plate over interior structural members of 6061 aluminum.

When stored in aluminum tanks, the *stability* of ammonium nitrate is assured. And aluminum tanks give extra-long service, under constant exposure to corrosive attack, with a minimum of maintenance.

For facts and figures on other applications of aluminum in the chemical industry, see our new 16 page brochure, "Reynolds Aluminum Tanks and Vessels". To get your free copy, write to Reynolds Metals Company, P.O. Box 1800-CO, Louisville 1, Ky.

See "CIRCUS BOY", Reynolds exciting dramatic series, Sundays on NBC-TV.





Low plasticizer content of coating increases chemical resistance . . .

vinyl withstands acids, bases, salts, fumes, and moisture

Uses: For coating metal ducts, hoods, sheet stock, and equipment.

Features: Low plasticizer content of coating makes it harder, with less tack and greater chemical resistance, than is possible with comparable formulations with higher plasticization.

Description: Organosol coating formulation is based on Pliovic AO vinyl dispersion resin. Coating is formulated with 35 parts of plasticizer per 100 parts of resin. Incorporation of chemically stable pigments permits coatings which are decorative as well as protective. Material is resistant to many acids, bases, metallic salts, moisture, and corrosive fumes. It may be brushed on or sprayapplied.

(Vinyl coating formulation is development of Chemical Div., Goodyear Tire & Rubber Co., Dept. CP, Akron 16, Ohio . . . or for more information check 2761 on form opposite last page.)

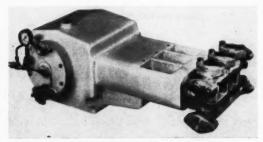
Pumps corrosive slurries at viscosities as high as 40,000 cps . . .

ceramic or special alloys can be employed in place of Stellite valve trim

Uses: For applications in the chemical and food fields.

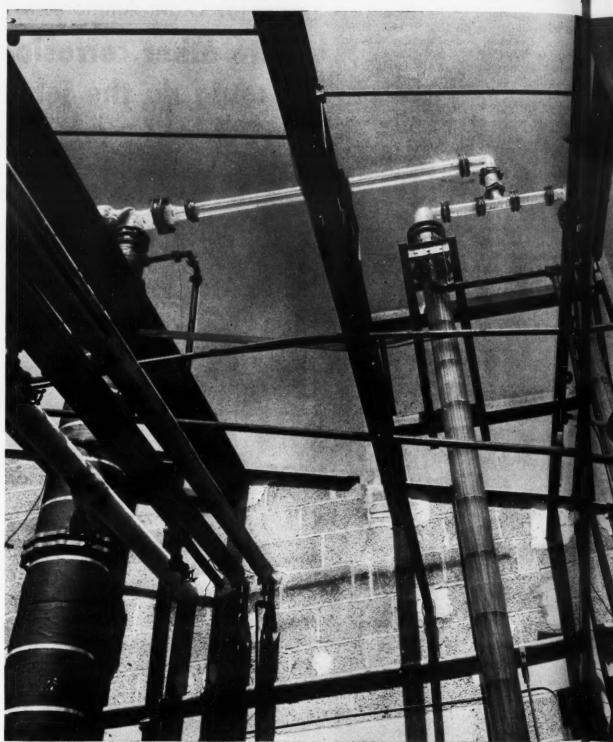
Features: Pump can be used to handle corrosive slurries at viscosities up to 40,000 cps. Transparent cover on end of crankcase permits inspection of entire power end while in operation.

Description: One of the chief advantages of the triplex pump is that the standard design may be varied to meet individual service conditions. Standard material for liquid end is 316 stainless steel with Stellite valve trim. Other materials of construction and drive may be specified by customer.



Pump is suitable for a variety of pumping operations

5 Reasons why the Carwin Compan ch



Carwin Company's North Haven, Conn., plant found an easy solution to a ticklish heat transfer problem with Pyrex brand shell and tube heat exchangers.

chose PYREX brand shell and tube heat exchangers

The Carwin Company wanted heat exchangers in their isocyanate plant, that could live long and happily with an acidic solvent.

Comparing all available types, Carwin found 5 reasons in favor of Pyrex brand glass shell and tube units. First was resistance to corrosion, indifference to chemical attack by all but HF and hot concentrated alkalies. Second was elimination of foreign material, which comes about because fluids contact only Pyrex brand glass No. 7740, chemically resistant ceramic and Teflon.

Third on Carwin's list came simplicity of design and easy maintenance. Pyrex shell and tube units have no floating head or stuffing box to repair or repack. Dilute HCl removes scale, dirt and algae quickly. Fourth advantage was compactness. Fifth advantage—light weight. You need no special framework or supporting structure.

Two men can easily handle the 50 sq. ft. size without cranes or hoists.

Add to features as important as these, such others as optional regenerative design, complete flexibility of installation, flow variation with external manifolding and exceptionally high, long-lasting heat transfer efficiency. (Tube wall conductivity coefficient [hw] = 260 b.t.u./hr. x ft.² x °F.)

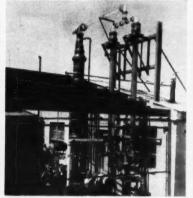
Many firms who have critical heat transfer problems now use Pyrex brand shell and tube heat exchangers with excellent results. Wouldn't these units give you the most economical answers to your heat transfer problems, too?

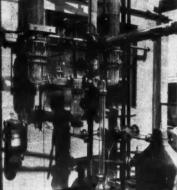
May we give you more information so that you can weigh their merits in your processes? Send for Bulletin PE-33, "Design Manual for Pyrex brand Modular Shell and Tube Heat Exchanger Units."

may increase heat to provide other advantagement, too?

Uses: One typical app is in heat exchangers whe

Sees? Send for Bulletin PE-33, "De-Manual for Pyrex brand Modular and Tube Heat Exchanger Units."





Details showing various heat exchanger hookups with Pyrex brand glass pipe. Corning manufactures a complete line of Pyrex pipeline fittings including elbows, reducers, tees, caps, return bends, laterals, spacers, adjustable joints, traps, adapters and adapter connections. These are described in Corning Bulletin EA-3 "Pyrex brand 'Double-Tough' Glass Pipe and Fittings."



CORNING GLASS WORKS

34 Crystal Street, Corning, New York

Please send me	PYREX	Shell and	Tube	Heat	Exchanger	Bulletin	PE-33	PYREX	Pipe	and	Fittings
Bulletin EA-3 .											

Name	Title
Company	
Street	******

Corning means research in Glass

When inquiring check 2762 opposite last page

Three single-acting cylinders are available in four bores. Maximum capacities range from 10 to 30 gpm and maximum pressures from 450 to 1500 psig.

(Triplex pump is product of Votator Div., The Girdler Co., Div. of National Cylinder Gas Co., Dept. CP, 224 E. Broadway, Louisville 1, Ky... or for more information check 2763 on form opposite last page.)

Dual corrosion resistance results with laminates of various metals . . .

may increase heat transfer, lower costs, or provide other advantages

Uses: One typical application for the laminates is in heat exchangers where both heat transfer and resistance to dual corrosion are of prime importance. They also have a number of other chemical uses as well as application in the nuclear and guided missiles fields.

Features: Combined metals offer physical chemical, and mechanical properties that are impossible to get in a single metal.

Description: Laminates are combinations of two or three metals chemically and metallurgically bonded together. Combinations of such metals as stainless and mild steels, Monel, copper, brass, titanium, and many others can be successfully bonded in laminates of various thicknesses. Laminates have high bonded shear strength. From an economy point of view, by laminating a thin sheet of expensive metal to a thick sheet of lower cost metal, overall cost of laminate is reduced.

(Metal laminates are product of Bridgeport Brass Co., Dept. CP, 30 Grand Street, Bridgeport 2, Conn. . . . or for more information check 2764 on form opposite last page.)



Right down your alley!

You and other key processing people like you are hand-picked to receive CHEMICAL PROCESSING. It's edited for you alone . . . sent to you without subscription charge.

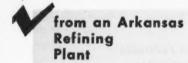
How does this benefit you?

See opposite page 27

Positive Proof...

The John Type 9 Shaft Seal Solves **Those Tough Liquid Handling Problems**

Actual Field Reports

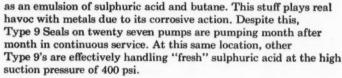


When it comes to avoiding trouble in the handling of naphtha at 420°F., there is no substitute for positive sealing. And in cases like this there is no substitute for "John Crane's" Type 9 Seal. Many months

of completely satisfactory operation offers convincing proof.



It takes a "lot of shaft seal" to handle a highly corrosive mixture such



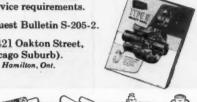
In cases like these ... and in those confronting you ... the surest answer is the "John Crane" Type 9 Seal.

CONDENSED SPECIFICATIONS

Recommended services: all industrial chemicals, corrosives, liquids or gases. Temperatures: -120°F. to +500°F. Pressures: up to 750 psi. Construction: Sealing members of chemically inert DuPont Teflon, metallurgy best suited to service requirements.

Send us your problems. Request Bulletin S-205-2.

Crane Packing Company, 6421 Oakton Street, Morton Grove, Illinois, (Chicago Suburb). In Canada: Crane Packing Co., Ltd., Hamilton, Ont.





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When inquiring check 2765 opposite last page

CORROSION

A capacity of 15,000 cfm offered by PVC blower of 40" diameter

Expelling corrosive air and fumes from industrial installations.

Features: Corrosion-resistant centrifugal blower has a capacity of 15,000 cfm. Housing and impellers are constructed from unplasticized polyvinyl chloride.

Description: Centrifugal unit has a diameter of 40". It is designed with back curve, nonoverloading characteristics which



Blowers, housing and impellers are constructed of unplasticized polyvinyl chloride

maintain high efficiency. PVC shaft seals are provided to give long service life to main drive shaft. Inlet and outlet flanges, gaskets, and drain plugs are standard PVC parts.

(Model CB-40M blower is a product of Industrial Plastic Fabricators, Inc., Dept. CP, Endicott Street Norwood, Mass. Check 2766 opposite last page.)

Bolts, rivets, screws resist corrosion

Stainless steel, corrosion-resistant bolts, rivets, and screws are covered in 12-page catalog. Illustrations, stock sizes, and dimensions of items are included.

" 'AN' Stainless Steel Fasteners" is issued by Allmetal Screw Products Co., Inc., Dept. CP, 821 Stewart Ave., Garden City, L.I., N.Y. When inquiring specify 2767 opposite last page.

Want to forget about rust for 20 years?



Pure zinc or aluminum, molten-sprayed on iron or steel surfaces, provides positive, dependable protection against atmospheric corrosion for upwards of 20 years without any further

These unique coatings are mechanically bonded to the surfaceadhesion is not dependent on volatile vehicles or binders. Scaling, crazing, blisters are eliminated. Protection is positive. "Metallize 'em and forget 'em!"

Why not find out more about how you can forget about rust on iron and steel structures and equipment-eliminate the nuisance and expense of constant painting and repainting? Write for descriptive Bulletin 62-B-it's free.

the Metco* Systems

-a series of 18 basic engineering specifications developed over 19 years of experience with pure zinc and aluminum coatings on many different types of structures and equipment in a wide range of corrosive conditions. The Metco Systems provide for standardization of surface preparation, coating thicknesses and organic aftercoatings for various surface conditions and appearance requirements.

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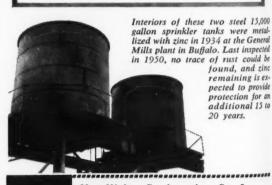
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Metallizing Engineering Co., Inc.

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When inquiring check 2768 opposite last page

Microbiological deterioration, electrolytic attack resisted by polyethylene tape . . .

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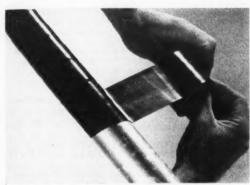
INC.

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wrapped on pipe, it gives a tight, firm coating that provides protection

Uses: Tape can be wrapped on pipe used for a variety of applications.

Features: It resists electrolytic attack and microbiological deterioration, and does not leach out when buried in the earth.



Polyethylene tape permits a minimum of moisture absorption or penetration

Description: Tape is extruded of Tenite polyethylene. It can be applied by either manual or mechanical means. No heat is required. A noncorrosive adhesive is bonded to one side of the polyethylene to make it ready to use. Wrapped spirally on pipe with proper tension, tape gives a tight and firm coating.

(Safe-T-Clad tape is product of F.O.S. Industrial Tape Div., The Seamless Rubber Co., Dept. CP, New Haven 3, Conn. . . . or for more information check 2769 on form which is located opposite last page.)

Molybdenum sheet available from stock

materials come in seven thicknesses

Molybdenum sheet metal is available from stock in a premium grade noted for its ductility, malleability, and deep drawing qualities. Stocks are maintained in seven thicknesses. Sheet is usually supplied in the annealed state although unannealed metal can be furnished when specified.

(Molybdenum sheet is product of Fansteel Metallurgical Corp., Dept. CP, N. Chicago, Ill. . . . or for more information check 2770 on the convenient Reader Service slip which is located opposite last page.)



double-barreled protection for highly corrosive processing and polymer production Glascote glass-lined pipe and fittings

GLASCOTE has now improved delivery of glass-lined pipe and fittings almost 50%. In fact, GLASCOTE now manufactures and stocks pipe and fittings to ASME standards for fast delivery to help you with your replacement problems in scores of applications.

Pipe is fabricated and stocked in standard

lengths up to 10 ft. and inside diameters from $1\frac{1}{2}$ " to 4". Larger diameters are made to order.

Standard fittings in 1½" to 4" diameters are stocked. Larger sizes and special pieces are built to order.

Leak-proof gaskets, available to suit materials conveyed, can be installed without special tools.

Our standard one-year guarantee continues to apply to all Glascote glass-lined products.



CLEVELAND 17, OHIO

Sales Offices or agents located in
New York • Philadelphia • Union, N. J. • Chicago • Cleveland
Dayton • Houston • Los Angeles
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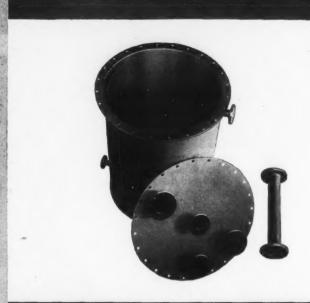
Ask the representative who calls on you for all the facts about Glascote products — reactors, receivers, condensers, evaporators, storage tanks and accessory products. Or, if you prefer, write direct. Glascote Products, Inc., Cleveland 17, a subsidiary of A. O. Smith Corporation.

A subsidiary of A.O.Smith Corporation

World's largest manufacturer of glass-lined steel products



When inquiring check 2771 opposite last page



VYFLEX FLIGID® lining

stops sodium hypochlorite

The problem solved by lining the tank shown above with Fligid is particularly important because it is so widespread. Invaluable as an industrial bleach, sodium hypochlorite has a voracious appetite for just about every known lining or coating material. The bleach decomposes some on contact. It permeates others, raising gas blisters that force the lining away from the tank wall.

But nothing happens to Fligid! Sodium hypochlorite is completely powerless against this amazing new laminate of two different Polyvinyl Chloride based membranes. Furthermore, the cost of lining a tank with Fligid is negligible compared to the cost of replacing the tank.

The exposed face of *Fligid* is unplasticized PVC, able to resist the widest range of corrosives, at temperatures to 190 F in many solutions. There's no plasticizer to leach out and contaminate reagents. And this outer face is harder and more abrasion resistant than any other lining material. The inner face is resilient, flexible PVC, easily applied to steel, wood, or concrete, by simple adhesive bonding techniques with no curing. Qualified Kaykor applicators across the United States and Canada give fast, professional service applying *Fligid* to any size or shape structure in the field or in the shop.

GET THE FACTS! Write now for the complete story, including all technical data, in the just published technical sheet "Fligid"... free on request to Kaykor Industries, Inc., 4401 Broad Street, Yardville, New Jersey.



When inquiring check 2772 opposite last page

CORROSION

All-PVC ball valve handles corrosives, is leaktight . . .

construction of unit permits use in plastic or metal systems

Uses: Handling corrosives or other difficult fluids.

Features: Valves are constructed of unplasticized polyvinyl chloride. Unit is corrosion resistant, can be used up to 150 psi at ambient temperatures and 50 psi at 130°F. Sturdy construction permits use in many plastic or metal piping systems for either vacuum or pressure service.



Ali-PVC valve can be used at 150

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Description: PVC valve can be supplied with air operator for remote control and sequence operations. Sizes ½ to 2" in screwed ends are available. Sizes ½ to 2" and 3 and 4" will be available shortly in flange and weld ends. (PVC ball valve is a product of Jamesbury Corp., Dept. CP, 62 Millbrook St., Worcester 5, Mass. . . . or for more information check 2773 on form opposite last page.)

Your guide . . . to more corrosion control ideas and materials is the alphabetical product directory beginning on page 257 in this issue.

EXTREME PRESSURES AND CORROSIVE MATERIALS

EXTREME PRESSURES AND CORROSIVE MATERIALS MAKE LUBRICATION A TOUGH PROBLEM

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.. BUT MOLYKOTE®

Take the case of a midwest alkali manufacturer: In drying bicarbonate of soda, several kilns were used in which 24" diameter chilled cast iron bearings supported a 24" steel shaft. These bearings rotate slowly carrying a weight of 40,000 pounds. The bearings were rapidly. The temperature varied from 400° to 500°F and this caused the lubricating grease to melt resulting in product spoilage. A problem? It certainly was! Now . . . the bearings are given 4 coats of MOLYKOTE M-88, dry film lubricant, and this is the only lubricant applied. Inspection at 4-month intervals shows negligible wear. Product spoilage is eliminated.

This is only one of many interesting case histories in our Field Report File. If you have a lubrication problem, send right away for Field Report 2, covering the CHEMICAL industry.

THE ALPHA MOLYKOTE CORP.

Main Factories: 65 Harvard Avenue, Stamford, Conn.
759 71 Arnulfstrasse, Munich 19, Germany

When inquiring check 2774 opposite last page

- • ACIDS • CAUSTICS • MOISTURE •

KERPON

Formulated of the sensationally successful EPOXY RESINS

PROVEN SUPERIOR performance in actual use under most extreme corrosion conditions—as container and pipe linings—as product and equipment finishes.

PROVEN SUPERIOR in resistance to practically all natural and chemical corroding elements including many acids.

PROVEN SUPERIOR in flexibility, color and gloss retention, long life and positive adhesion to most metals including iron and steel.

PROVEN SUPERIOR in reducing costly deterioration, replacement maintenance and customer complaints.

For a faster, low cost solution to YOUR corrosion problems write —

KERR CHEMICALS, INC. BOX 89-P PARK RIDGE, ILLINOIS

INTERIOR OR EXTERIOR •

When inquiring check 2775 opposite last page

LKALIES . SALT SPRAY . WATER . WEATHER

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CHEMICAL PROCESSING

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SALT SPRAY

WATER

WEATHER

permits corrosion- and erosion-resistant parts to be made

Uses: For making corrosion- and erosion-resistant parts of titanium for a variety of applications.

Features: Titanium powder is of high purity with a quite low oxygen content. Tests have shown the material to have only 0.034% oxygen. Stability of the powder in air is high. This permits powder to be shipped dry and handled with only ordinary precautions.

Description: Titanium powder consists of soft, sponge-like particles of the metal. Although principal application is for making parts by powder metallurgy, material also has a number of other important uses. Suggested applications are the use of material as an ingredient in abrasive wheels and cutting tools, for titanizing, as a chemical reagent, and as a pigment in acid-resistant paints.

(Titanium powder is product of United International Research, Inc., Dept. CP, 38-15 30th Street, Long Island City 1, N.Y. . . . or for more information check 2776 on form which is located opposite last page.)



"I don't care what reducing system it's just like! Get off that vibrating conveyor!"

Idea by R. E. Gunnerson, Brogdex Corporation, Pomona, California.



. MR. ALEX PANCRAZI (left), Pisa Univ. (Italy) graduate, Chief Chemist, Eastern Wine Corp., Bronx, N.Y. (Right), Michael De Piano, N.Y. representative, Cooper Alloy Corp.

PANCRAZI OF CHATEAU MARTIN (Eastern Wine Corp.) tells why he specifies "Cooper Alloy Only" on stainless steel valves and fittings

Q. Mr. Pancrazi, why have you changed to stainless steel valves and fittings at Chateau Martin?

A. To assure product purity. Other metals can cause minute contamination reducing clarity and brightness; stainless steel does not.

Q. What valve model do you find most suitable?

A. After extensive testing, we picked a renewable-disc inside-screw globe valve—Cooper Alloy only.

Q. Why "Cooper Alloy only"?

A. Because of three features I find combined nowhere else: renewable retained disc; union-bonnet construction; and extra-deep square-compression stuffing box.

Q. Why is each of these features important?

A. Soft disc gives better seal; retention in metal jacket prolongs its life. When disc replacement is needed, union-type bonnet eliminates difficulties normally found in screwed-in bonnets, removes another threaded joint from product contact. Extra-deep stuffing box with unique square compression reduces maintenance, gives tighter seal at stem.

Q. Don't any competitive valves possess these features?

A. Not one has them all. That's why, to maintain our product contamination-free and to reduce maintenance costs, we insist on "Cooper Alloy only."

EXTRA-DEEP STUFFING BOX holds minimum 6 turns Blue African asbestos

UNION BONNET JOINT eliminates problems found in screwed-in bonnets

RETAINED RENEWABLE DISC for tight seal and long life

COOPER ALLOY Figure 15RD Globe Valve, inside screw rising stem, 200-lb. service, screwed ends, renewable retained disc of composition you specify.

YEARS AHEAD IN DESIGN SUPERIORITY! No matter what your valve type—globes, gates, angles, checks, or Y's—the Cooper Alloy model's outstanding design features will be important to you. Cooper Alloy, with 35 years of pioneering experience in stainless steel, does not merely adapt existing brass and iron valve patterns; it creates valves designed to be cast in stainless! Check the special design features of valve shown at left.

As the little CA man below is saying: "You Can Tell A Cooper Alloy Valve As Far As You Can See It!" Write today for your copy of our folder "Design Factors In Stainless Steel Valves." The Cooper Alloy distributor near you will be glad to show you the complete line of Cooper Alloy valves and filtings, and their advantages. He can serve you promptly from local stocks.

COOPER CALLOY

Corporation • Hillside, New Jersey

THIRTY-FIVE YEARS OF STAINLESS STEEL PIONEERING

When inquiring check 2777 opposite last page

one source does

Valdura offers maintenance paints made from specific resins for every condition

VAL-CHEM. Versatile, chemical resistant metal primer for use under any finish coat. VALPON ENAMEL. Prevents damage by oils, solvents, alkalies and other chemicals on wood, metal or

PARAVAL ENAMEL. Not affected PARAVAL ENAMEL. Not anected by acids, alkalies and other chemicals. Used on wood, metal, concrete or masonry, RUBBER BASE ENAMEL. Combines excellent exterior durability with high chemical resistance.

BAKELITE

SUPER SERVICE ENAMEL. Resists chemical, moisture and abrasive conditions on metal wood or masonry. ASPHALT ALUMINUM PAINT. 98% waterproof metal coat prevents rust, rot, corrosion. Highest reflec-COAL TAR

SEWAGE DISPOSAL BLACKS. Used for protecting concrete and metal sur-faces from water, etc., found in sewage plants, reclamation projects, refrigera-tion systems, metal and concrete pipe, marine exposures.

URAVAL. The very latest type of coating that combines the ultimate in resistance to chemicals, solvents, marring and abrasion. Uraval will stand up where all other types of coating have failed.

ALKYD

M & F ENAMEL (General Maintenance), VALKOTE (Implement Enamel), DARYWHITE, Products that utilize the outstanding durability of alkyd resins. All these coatings are hard, tough, quick drying and color

Write today on your regular letterhead for FREE catalog on all Valdura maintenance paints.



AMERICAN-MARIETTA CO.

When inquiring check 2778 opposite last page

CORROSION CONTROL

At a large refinery in the South, highly peptized iron rust created a serious fouling problem in gasoline filters. Here is how company took steps to ...

arrest rusting of blending tank with corrosion inhibitor

Problem: Filters were continually fouling on gasoline blending tank at a large Southern refinery. Cause of the fouling was a highly peptized iron rust which formed rapidly on tank walls, was removed by even slight agitation, and dispersed in gasoline-water interface.

To prevent gum formation, decomposition reactions, and catalyze sweetening of one of the gasolines going into blending tank, company added a phenylene diamine oxidation inhibitor. Temperature of gasoline was slightly elevated to accelerate sweetening reaction and air added since oxidation of mercaptans is part of sweetening process. Air was bled into rundown line and thereby found its way into blending tank. Mixture of air, at slightly elevated temperatures, gasoline, and water caused filter-fouling rust formation.

In November 1953 company began treating gasoline in rundown line with Unicor corrosion inhibitor. Material was added at a dosage of about four to five lb per 1000 barrels of gasoline. To test effectiveness of treatment, a square yard or so of interior tank wall was sand blasted to bare metal. Observations of test panel were made at intervals.

Unicor inhibitor forms a water-repellent film on metal surface of pipe or tank. Film-forming properties are due to its amine functionality. It is a strongly polar compound, contains no metals, is completely combustible, and ashless. Molecular weight is somewhat in excess of 800 and gross nitrogen content about 0.7%. High mw and low N content make it acceptable for use in platinum catalytic reformers. Inhibitor has military approval for use in jet fuels grade JP-3, -4, and -5, and also automotive combat gasoline.

Physical properties

API @ 60°F	29.4
Density @ 60°F lb/gal	7.323
Flash pt °F (P.M.)	118
Pour pt °F	-5
Visc @ 100°F (Univ.) sec	481

Results: Observation of test panel on tank wall indicated that inhibitor was giving complete protection for bare metal.

After five months of satisfactory performance in protecting blending tank, injection points for inhibitor were added further back in production process. Injection was made in crude fractionator overhead and in catalytic gasoline from main column overhead receiver. Protection was thereby

Save space · Save cost

with this advanced new line of quality-built, close coupled

GENERAL SERVICE PUMPS



Foot Mounted Motor Frame shown. Also available with Round Motor

DEAN BROTHERS TYPE "GSC" STANDARD CLOSE COUPLED CENTRIFUGAL PUMPS

- 7 SIZES—up to 600 gal. per min.
 TEMPERATURE OF LIQUID—from minus 40°F to plus 250°F.
 Available from stock in ALL IRON, BRONZE FITTED or STAINLESS STEEL CONSTRUCTION.
- Enclosed Francis Vane Impeller for high efficiency and low NPSH re-
- Packing and Mechanical Seal are interchangeable without modifica-

 Removable back head construction permits removal of impeller with-out disturbing suction or discharge piping.

SEND FOR DESCRIPTIVE CIRCULAR NO. 191 N



When inquiring check 2779 opposite last page





A Completely Lubricated TEFLON PACKING

Durametallic's answer to sealing corrosive fluids - DURA PLASTIC TEFLON PACKING. It provides long mainterrupted sealing on all liquids except molten alkali metals and some

peratures. Particularly suitable for packing rods, shafts and stems on processing equipment handling hot caustics, acids, alkalies or organic solvents from -90°F. to 450°F. Supplied flourine compounds in the higher tem- in die-molded ring or spiral form.

WRITE FOR DURA PLASTIC TEFLON PACKING BULLETIN 461 CP

DURAMETALLIC KALAMAZOO



CORPORATION MICHIGAN

When inquiring check 2780 opposite last page

CHEMICAL PROCESSING

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WHAT DO

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TO PUMP?

DEAN BROTHERS Type "GSC" Pumps

Processes

Water Supply Condensate Return Small Boiler Feed Transfer Refrigeration and Air Conditioning Systems

Liquids

Water Vegetable Oils Brine Citrus Juices Glycerine Resins Caustic Soda Demineralized Water Ethyl Chloride Soap Lye Hexane and Oil Benzol Kerosene Fuel Oil Gasoline

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extended to heat exchangers, condensers, and towers between new injection points and blending tank. Some changes were made in addition rates at all three injection points until a satisfactory balance was obtained.

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Based on results in refinery, company also added inhibitor to a newly reactivated eight-inch transfer pipeline. When first put in service, line was very badly fouled and showed unfavorable roughness factor. As anti-fouling action of additive took effect, roughness factor improved. Section of line, which was removed and examined after a time, was clean, rust free, and uncorroded.

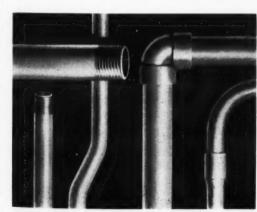
Successful use in petroleum refining suggests that the inhibitor can be used to advantage in a number of operations in chemical plants.

(Unicor corrosion inhibitor and oxidation inhibitor are products of Universal Oil Products Company, Dept. CP, 30 Algonquin Rd., Des Plaines, Ill. . . . or for more information check 2781 on form opposite last page.)

Unplasticized PVC pipe available in sizes from 1/4 to 6"...

PVC tube also supplied protects wiring from corrosive fumes

Unplasticized PVC pipe, which is solving an increasing number of difficult problems in the chemical processing industries, can be obtained from manufacturer in all standard pipe sizes from 1/4 to 6". Pipe has high structural strength and a

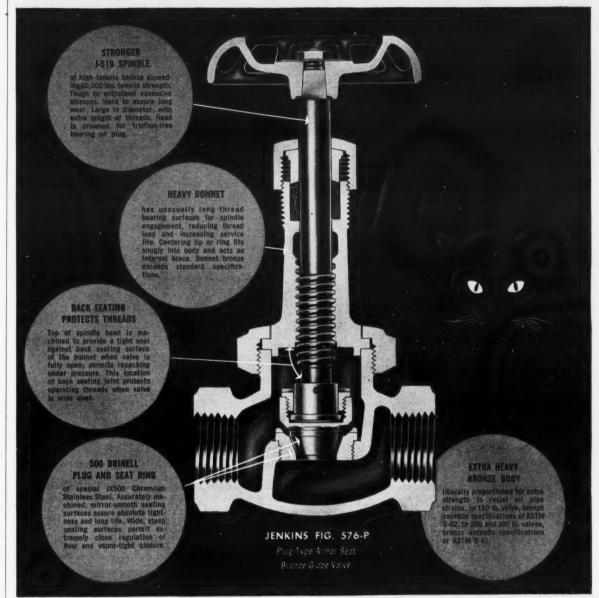


PVC pipe comes in a wide variety of sizes

tensile strength of 5500 to 7000 psi. PVC tubing, also available, can be used to protect electrical wiring from attack by corrosives.

(PVC pipe and tubing are products of Easton Plastic Products Co., Inc., Dept. CP, Easton, Pa. Check 2782 opposite last page.)

Where valves need 9 lives...



Install this JENKINS...made to defeat valve-killers

HERE are just five of the eighteen ways by which Jenkins Plug Type Valves have been engineered for maximum wear in valve-killing services. For any close-control steam service like drains, bypass lines, drips, blowoff, throttling, bleeders . . .

Or where abrasion, entrapped pipe chips, scale or rust tubercles are a problem . . .

You'll cut maintenance and replacement costs by specifying "Jenkins Plug Type, with the 500 Brinell Stainless Steel Armor Seat". In the Jenkins Catalog are 150 lb., 200 lb. and 300 lb., Globe and Angle, screwed or flanged end valves in a full range of sizes. And, they are available quickly from local distributors' stocks.

WRITE us, or ask your Jenkins distributor for descriptive folder No. 202-A. Jenkins Bros., 100 Park Avenue, New York 17.



Sold Through Plumbing-Heating and Industrial Distributors

When inquiring check 2783 opposite last page



Smooth Sailing for Hot Caustic

... in tanks of economical Lukens Nickel-Clad Steel

This is the Marine Dow-Chem-first oceangoing tanker designed from the keel up solely to transport chemicals. Her four aft tanks carry high quality, 73% caustic soda —heated to 230 degrees F.

Ship and shore storage tanks were fabricated "in the field" of Lukens clad steel—.055" nickel cladding on strong, economical carbon steel backing. Choice of nickel-clad steel saved 55% in materials cost—and recent inspection showed no corrosion after three years of trouble-free service.

Lukens clad steels, from 3/16" gage up, have proved their worth throughout the chemical industry. Only Lukens makes

available a choice of 16 cladding and 11 backing metals to meet virtually any tank or pressure vessel requirement. Consult your equipment builders or write for new technical booklet, "Clad Steel Equipment." Adaress Manager, Marketing Service, Room 896, Lukens Steel Company, Coatesville, Pennsylvania.





This is Lukens clad steel, a proven product. Not a lining, not a soldered-on surface, but a solid plate—one side corrosion resistant nickel or high alloy; the other rugged, economical carbon or alloy steel. The permanent metallurgical bond is produced by heat and pressure on the powerful rolling mills of Lukens Steel Company.

Helping industry choose steels that fit the job

When inquiring check 2784 opposite last page

CORROSION CONTROL

Fume recovery cost lowered by epoxy resin impellers on extrusion machines...

plastic units have served for over two years, former units lasted only two weeks

Cost of recovering fumes during extrusion of acetate, viscose, and similar products has been lowered by replacing metallic impellers with units cast from an epoxy resin. Impellers formerly used

completely disintegrated in two weeks in some cases. Epoxy resin units have ben in use in extrusion machines at 450°F for as long as two years with no sign of deterioration. Impellers recover fumes given off during extrusion for re-use,

Epoxy resin formulation used for impellers, Pox-Y-Lite, is superior in resistance to organic acids, dilute mineral



Epoxy impellers have over 12 times service life of former units

acids, caustics, alkalis, and most solvents. Cast impellers have a high tensile; impact, and flexural strength. While normally supplied in a dark straw color, material is available at a light transmission of nearly 90%. Company will supply either cast impellers or other products to customers' design, or supply raw materials for castings.

(Pox-Y-Lite epoxy casting resin is a product of The Homalite Corp., Dept. CP, 11-13 Brookside Dr., Wilmington 4, Del. . . . or for more information check 2785 on form opposite last page.)

Offer Teflon insulation sleeving for high-temperature service in new sizes . . .

thin-wall tubing now available in AWG wire sizes 0 through 26, and 28 and 30

Uses: Low and high frequency sleeving for electronic components.

Features: Thin-wall Teflon spaghetti tubing has a temperature service range of -320 to +555°F. It is now offered in AWG wire sizes of 0 through 26, and also 28 and 30.

Description: Tubing has a minimum dielectric strength of 750 volts/mil; a dielectric constant of 2.0; surface resistivity above 10¹² ohms/sq cm. Water absorption is zero. All sizes are available

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Wider range of sizes now available in Teffon tubing means more applications are possible

in ten coded colors for circuit identification.

(Polypenco Teflon spaghetti tubing is available from The Polymer Corp. of Pennsylvania, subsidiary of The Polymer Corp., Dept. CP, 2140 Fairmont Ave., Reading, Pa. . . . or for more information check 2786 on form opposite last page.)

Corrosion inhibitor for tanks and equipment handling liquid fertilizers . . .

chemical material forms tough, protective film on metal surfaces

Uses: For corrosion control applications involving ammonia liquors. Corrosion is controlled in pipe lines, storage tanks, tank cars, and equipment handling liquid fertilizer solutions.

Features: Inhibitor cuts corrosion losses by forming a tough, corrosion-resistant protective film on metal surfaces.

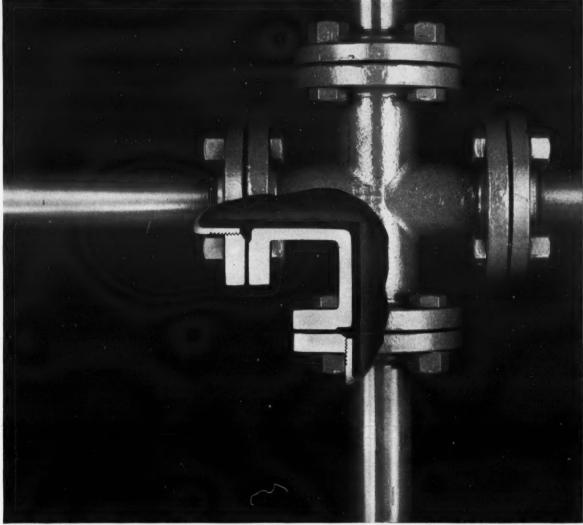
Description: Nalco 889 is a blend of organic and inorganic corrosion inhibitors. Low dosages of from 100 to 500 ppm are sufficient to inhibit corrosion. No special precautions are needed in handling the material. It should be stored in a non-humid area.

(Nalco 889 corrosion inhibitor is product of National Aluminate Corp., Dept. CP, 6294 W. 66th Pl., Chicago 38, Ill. . . . or for more information check 2787 on form opposite last page.)

Lists properties of Teflon

Bulletin of four pages presents chemical, mechanical, thermal, electrical, and other properties of Teflon. Manufacturer's Teflon pipe, rod, tube, sheet, and other products are illustrated, and available sizes are indicated.

Bul T-50 is issued by Haveg Industries, Inc., Dept. CP, 950 Greenbank Rd., Wilmington 8, Del. Specify 2788 opposite last page.



Corrosive liquids flow from pipe through fittings or valves without touching metal in saran lined piping.

You can see why saran lined pipe stops shutdowns

It's corrosion-resistant saran locked within rigid non-bursting steel

By preventing corrosion, saran lined pipe can stop shutdowns—save labor costs and production loss.

Here is a pipe that resists commonly used acids, alkalies and many other corrosive liquids while having the strength of steel. It can withstand working pressures up to 300 psi. Cast iron and malleable iron fittings and valves are available for pressures up to 150 psi. If you have a high-pressure problem

in your operation, cast steel fittings and valves are available for pressures up to 300 psi.

You'll save labor costs, too, in fabrication. Saran lined pipe can be cut and threaded with conventional hand tools.

For tomorrow's protection today investigate saran lined pipe. THE DOW CHEMICAL COMPANY, Midland, Michigan.

SARAN LINED PIPE COMPANY DEPT. SP1592B 2415 BURDETTE AVENUE FERNDALE 20, MICHIGAN

Please send me information on saran lined pipe, fittings	s and valves,	
Name	Title	Company
Address	City	State

YOU CAN DEPEND ON



When inquiring check 2789 opposite last page

.....



Down in the hold of a Chemical tanker

... Proof that

nickel handles hot 73% caustic without corrosion damage

Here you are . . . at the foot of the ladder in a caustic cargo tank of the Marine Dow-

Notice the ladder itself. Run a finger along the rail. Look at the tank wall. Touch it. Not a sign of corrosion. Nothing

to show that hot, 73% caustic has been the cargo for 21/2 years. The Lukens Nickel-Clad Steel, the nickel ladder, the nickel heating coils have remained sound and protected the cargo from metallic contamination.

Get a rundown on "The Resistance of Nickel and Its Alloys to Corrosion by Caustic Alkalies"

This is the subject of Inco's valuable Techical Bulletin, T-6. Make sure you have a copy for your files. Write, too, for help with specific caustic corrosion problems. Address the query to Inco's Development and Research Division.

THE INTERNATIONAL NICKEL COMPANY, INC.

New York 5, N. Y.



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NICKEL... for purity

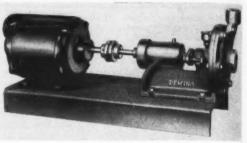
When inquiring check 2790 opposite last page

CORROSION CONTROL

Rubber-lined centrifugal pump designed for non-oxidizing acids and solvents

For handling non-oxidizing acids and Uses: solvents detrimental to standard pumps.

Pump can handle a wide variety of corrosives without deterioration of unit's liquid end parts.



For aggressive corrosives

Description: Rubber-lined side-suction centrifugal pump is available in capacities up to 40 gpm. Special design of unit includes a rubber impeller and stainless steel shaft. Pump is available as a motor-driven or a belt-driven unit.

(Rubber-lined centrifugal pump is product of The Deming Company, Dept. CP, Salem, Ohio . . . or for more information check 2791 opp. last page.)



Cartoon by J. W. Hambleton, Devoe & Raynolds Co., Inc., Alhambra, Calif.

Aluminum pipe line installed without external protection in Texas . . .

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corrosion resistance of aluminum expected to provide low-cost service

Installation of a major aluminum, gas-carrying pipe line that resists corrosion without external protection was completed recently in Texas. Eight inches in diameter and four miles in length, the line services Alcoa's Point Comfort, Texas, operations.

The schedule 40 pipe is buried in soil ranging from sand and gumbo to salty marsh. Devoid of protective coatings and anodes, the aluminum line is shielded only by electrical insulation at certain flanged joints. Anodes will be installed on test sections, however, to provide a detailed study of their effectiveness.



Aluminum pipe runs through soil ranging from sand and gumbo to salty marsh

Corrosion resistance of aluminum pipe is expected to deliver low-cost service. Gas flows through the pipe line at a pressure just under 500 psi. Line has been tested at 800 psi.

(Aluminum pipe is product of Aluminum Company of America, Dept. CP, 1501 Alcoa Building, Pittsburgh 19, Pa. . . . or for more information check 2792 on the convenient Reader Service slip opposite last page.)

Stainless steel fasteners — condensed stock list

Thirty-seven basic stainless steel fasteners are illustrated and detailed in eight-page condensed stock list. Screws, bolts, nuts, washers, rivets, pins, and "AN" specification fasteners are included. Data on sizes, styles, and grades of stainless steels are listed.

Condensed stock list is issued by Allmetal Screw Products Co., Inc., Dept. CP, 821 Stewart Ave., Garden City, Long Island, N.Y. When inquiring specify 2793 on form opposite last page.

B.F.Goodrich



Corrosion stopped-production never, with rigid Koroseal idler rolls

You are looking at the underside of a conveyor belt on which peeled, juicy apples ride sixteen hours a day at the National Fruit Product Company in Martinsburg, West Virginia. The belt gave excellent service. But the idlers—that was an altogether different story, until rigid Koroseal entered the picture.

Constantly soaked with acetic acid from the apples, regular wooden idlers wore out in a hurry. Frequent replacement and resulting unscheduled downtime proved costly. Plant engineers sought as the ideal idler one that was waterproof, acid resistant and with unusual wearing qualities. They came up with the answer by fabricating in their own machine shop idler rolls of rigid

Koroseal polyvinyl chloride pipe which they normally stock for other corrosion applications. Maintenance costs for replacing idler rolls have now ceased.

Koroseal PVC ignores water, oil, salts, most acids and alkalies. Koroseal won't corrode, takes scuffing and impacts that would ruin other materials.

Rigid Koroseal comes in sheets, rods or pipe, complete with Koroseal fittings. You can cut, drill, thread, and weld it. And Koroseal never needs painting the grey color is an integral part of the material itself.

It's quite possible that Koroseal can make your operations more efficient, more profitable. Write today for more information. B.F. Goodrich Industrial Products Company, Marietta, Ohio.

B.F.Goodrich

INDUSTRIAL PRODUCTS CO.

B.F.Goodric Dept. CP-4 Marietta. O	ch Industrial Products Co. hio
	nd me free booklets on:
	Rigid Koroseal Pipe
	Rigid Koroseal Sheet
Name	
Company	
Address	

When inquiring check 2794 opposite last page

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Crane plastic pipe licks acid corrosion problems for battery manufacturer

Metal pipe and fittings would last about 30 days in the battery test tanks of Globe-Union Inc., leading storage battery manufacturer. Sulphuric acid concentration would build up gradually until a destructive electrolytic action was set up with the metal piping materials.

Eighteen months ago, Crane polyethylene pipe replaced the metal pipe and fittings. Although in continuous use, recent examination of the plastic piping revealed it to be as good as new. Use of Crane plastic piping expanding

Made of nontoxic virgin resins, Crane plastic pipe and fittings now are used to carry more than 30 chemicals and products such as beer and other beverages, acids, salt solutions, and alkalies.

Crane plastic piping is lightweight, can be easily installed by one man using simple tools, saves manhours and is not affected by freezing. It is available in standard wall and pressure-rated pipe, with working pressures up to 100 psi at 75° F.

Ask your Crane representative for a new booklet describing Crane plastic pipe and fittings.

CRANE PLASTIC PIPING

VALVES . FITTINGS . PIPE . PLUMBING . KITCHENS . HEATING . AIR CONDITIONING

Since 1855—Crane Co., General Offices: Chicago 5, Ill. Branches and Wholesalers Serving All Areas

When inquiring check 2795 opposite last page

CORROSION CONTROL

Ohio State University develops new cast alloy . . .

has excellent corrosion resistance with good mechanical properties

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Dr. M. G. Fontana, Chairman, Department of Metallurgical Engineering, Ohio State University, recently announced a new cast alloy which was developed in the University's Corrosion Research Laboratories. The high-strength cast alloy meets the need for a corrosion-resistant metal with better mechanical properties than the usual 18-8 stainless steels. Designated as type CD-4MCu, alloy has following composition:

Cr	25-27%
Ni	4.75-6.00%
C	0.04% max
Mo	1.75-2.25%
Cu	2.75-3.25%
Si	I% max
Mn	1% max

According to Dr. Fontana, not only is the corrosion rate of the alloy very low in boiling nitric acid, but there is no tendency for the corrosion rate to increase with time. New alloy showed no corrosion at room temperature in 10% sulfuric acid, 50% sulfuric, or 0.5% hydrochloric acid.

(For further information on CD-4MCu alloy contact Alloy Casting Institute, Dept. CP, 286 Old Country Road, Mineola, N. Y. . . . or check 2796 on form opposite last page.)



NEW CHEMICALS BY THE CARLOAD

About 625 chemical products introduced during 1956 are listed, described, and indexed in this month's special report — it starts on page 43.

CHEMICAL PROCESSING

Pelyvinyl chloride tank lining available in two thicknesses . . .

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Old 2796 laminate has excellent corrosion resistance

Uses: For the protection of tanks, vessels, and other process equipment against corrosion.

Features: Lining is now available in two standard thicknesses. Recently introduced type is 0.055" thick. Original material is still available in a thickness of 0.085".

Description: Lining is a continuous laminate of unplasticized polyvinyl chloride on one face and plasticized polyvinyl chloride on the other. Thus, the desirable strength and corrosion resistance of the unplasticized material is combined with the ability of the plasticized PVC to be bonded to such structural materials as steel, concrete, and wood. Laminate does not require curing. (Fligid plastic linings are product of Kaykor Industries, Inc., Dept. CP, Yardville, N.J. . . . or for more information check 2797 opp. last page.)

Titanium-containing nickel alloy has good oxidation resistance at temperatures to 1600°F...

alloy similar in composition to Incoloy

Uses: Although alloy was developed primarily for use in jet engines, it should have some other interesting applications where resistance to high temperatures is required.

Features: Alloy has excellent oxidation resistance at temperatures up to 1600°F.

Description: Incoloy T titanium-containing nickel alloy is similar in composition to Incoloy and contains in addition about 1% titanium.

(Incoloy T alloy is product of The International Nickel Company, Inc., Dept. CP, 67 Wall Street, New York 5, N.Y. . . . or for more information check 2798 on form opposite last page.)

Data handbook and price list for wire, rod, and strip

Chemical analysis charts and tables, and mechanical, electrical, and magnetic properties of corrosion-resistant wire products are contained in 28-page data handbook and price list. Production and design information and weight charts for wire, rod, strip, and flat wire are included.

Price List 11 is issued by Techalloy Company, Inc., Dept. CP, Rahns, Pa. When inquiring specify 2799 on form opposite last page.



Polyken Protective Coating keeps this conduit safe from corrosive attack of chemically treated water

Rugged Polyken Tape has prevented corrosion damage here since 1951

The conduit pictured above is installed on a water cooling tower serving one of the world's largest fluid catalytic cracking units at Gulf Oil's Port Arthur, Texas Refinery.

If it were unprotected, the conduit would soon be destroyed by corrosion. But *Polyken* Protective

Tape Coating has been on the job for 6 years, providing dependable protection. What's more, *Polyken* Tape shows no sign of deterioration.

Polyken Protective Coatings are tough plastic tapes. They're manufactured from controlled raw materials under controlled conditions. They offer high resistance to corrosive atmospheres at varying temperatures. Thickness and composition of the polyethylene backing and adhesive mass are consistent.

Polyken Protective Coatings go on quickly and economically right from the roll. No heat, no solvents or thinners, no drying or clean-up time required.

Polyken PROTECTIVE COATINGS

THE KENDALL COMPANY Polyken Sales Division To talk over your project—write, wire or phone *Polyken Sales Division*, 309 W. Jackson Blvd., Chicago 6, Illinois. Webster 9-7100.
Complete catalog, Sweet's Industrial

Complete catalog, Sweet's Industrial Construction File, Sec. $\frac{3J}{K_0}$

When inquiring check 2800 opposite last page



Negative pressure in pneumatic conveying system keeps plant atmosphere free of dust and contamination and . . .

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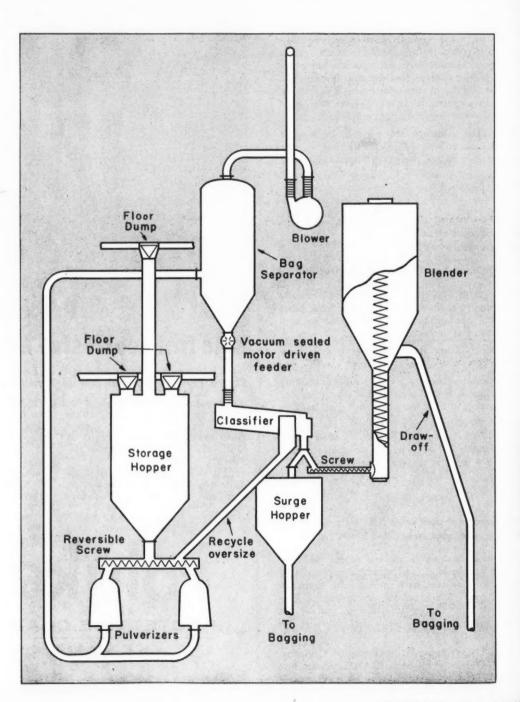
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in product routing

When the decision was made by Armour & Company to modernize its animal glue grinding, blending and bagging operations, one of the major problems to be faced was that of handling the finely ground material between four processing floors, routing it to different processing equipment, as required for the type of material to be produced. Not only was a flexible material handling system required for this job, but also one which would be inherently self-cleaning in order to keep to a minimum the possibility of mixing different grades of material. The system finally designed was a pneumatic conveying system operating under vacuum, arranged so no material could possibly escape into plant atmosphere.

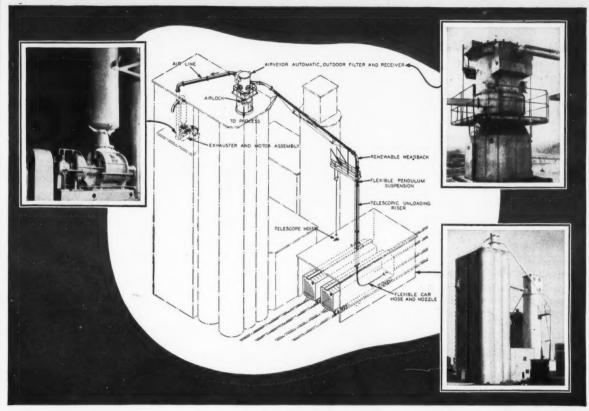
From its final drying stage, the adhesive enters the processing system through three floor dumps, two on the third floor and one on the fourth floor. Material is then held in a storage hopper to be fed to the grinding units. Material is fed by a reversible screw to either of two pulverizers.

Both pulverizers, which are located on the first floor, discharge ground material through the floor into the basement area where product is caught in material intake valves and drawn into the vacuum conveying system. The ground product is conveyed up through a 6-inch diameter pipe to the collector

(Please turn to page 152)



Gate valve controls flow of material from hopper into screw conveyor which, in turn, feeds into pulverizer



Airveyor system for unloading soybean meal, cottonseed meal, distillers' grains and other ingredients from cars to storage silos in a midwestern feed mill.

AIRVEYOR: serves many industries ... and serves them well

A few of many materials handled by the Airveyor

Lime, pulverized Ammonium sulphate Magnesium oxide Bauxite Malt Borax Milk, dried Calcium carbonate Mineral wool Nylon Pellets Calcium phosphates Catalysts, petroleum Polyethylene Cellulose acetate Resin, synthetic Cereals Rice Detergent powders Rubber pellets Dicvandiamide Salt Eggs, dried Salt cake Feed ingredients Semoline Feeds, soft Soda ash Fertilizera Sodium phosphates Flaxseed Sugars, refined Flour Gluten meal Titanium dioxide Gypsum (raw or calcined) Wood chips Lime, hydrated Wood flour Lime, pebble

Zinc oxide

pioneers in harnessing AIR

The Airveyor pneumatic conveying system is noted for its ability to handle a large variety of materials in an efficient and sanitary manner . . . providing substantial savings in unloading from cars, trucks, ships and barges. It is also used with equal success for inplant conveying.

For over 30 years the Airveyor has been raising standards of efficiency, replacing outmoded and out-worn methods of moving materials. Savings will quickly pay first cost. Loss of materials is eliminated, likewise dust and explosion hazards.

The average Airveyor system is a one-man operation. Systems can usually be installed with no stoppage of operations. Conveying ducts can be installed where desired—across streets, through and around buildings, or underground—the shortest distance to points of delivery.

Fuller experience in harnessing air to move dry-bulk materials covers a wide variety of applications. Why not put this experience to work for you. We'll be glad to make a study of your operation, without any obligation whatever, and submit our ideas for your approval.

Visit us in Booth 717 at the National Materials Handling Exposition, Philadelphia, April 29 to May 3.



FULLER COMPANY

136 Bridge St., Catasauqua, Pa.

SUBSIDIARY OF GENERAL AMERICAN TRANSPORTATION CORPORATION

Chicago · San Francisco · Los Angeles · Seattle · Kansas City · Birmingham

A-239

A-239

When inquiring check 2802 opposite last page

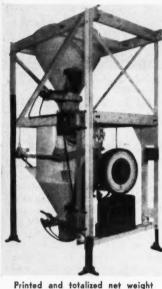
Provides remotely printed and totaled net weights of granular materials...

material left in hopper is automatically subtracted

Uses: Weighs granular materials at rates to 50,000 lb/hr with individual drafts of material weighing 1000 lb each.

Features: Only actual net weight discharged is added to cumulative total, and any amount sticking to hopper is automatically compensated.

Description: Basic unit is suspension-type scale on which a weigh hopper is mounted. Surge hopper receives material and dumps it into weigh hopper. Both

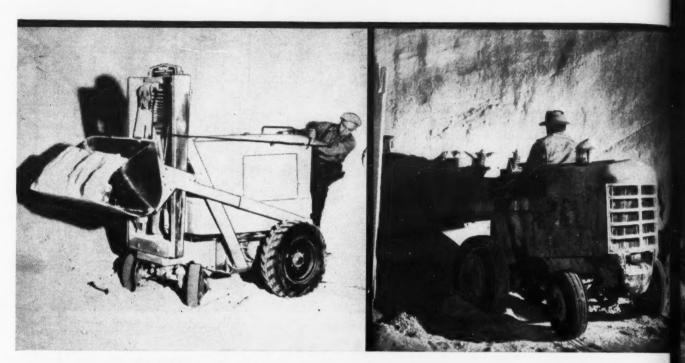


Printed and totalized net weight records of bulk material are provided by scale's automatic system

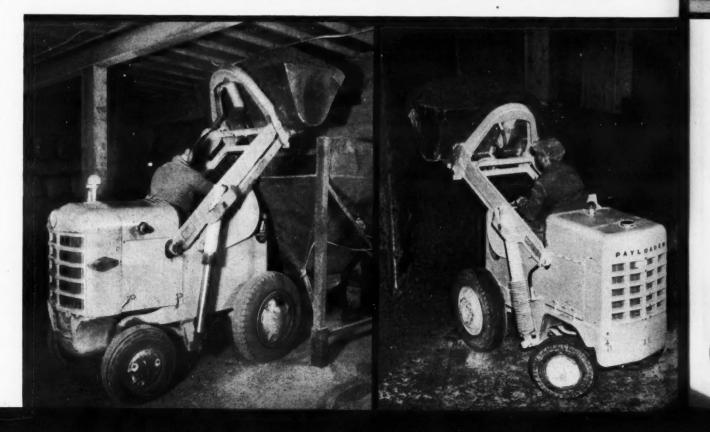
hoppers are equipped with pneumatically-operated discharge gates. Scale indicating mechanism is equipped with cutoff device to stop flow of material from surge hopper into weigh hopper at preset cutoff position.

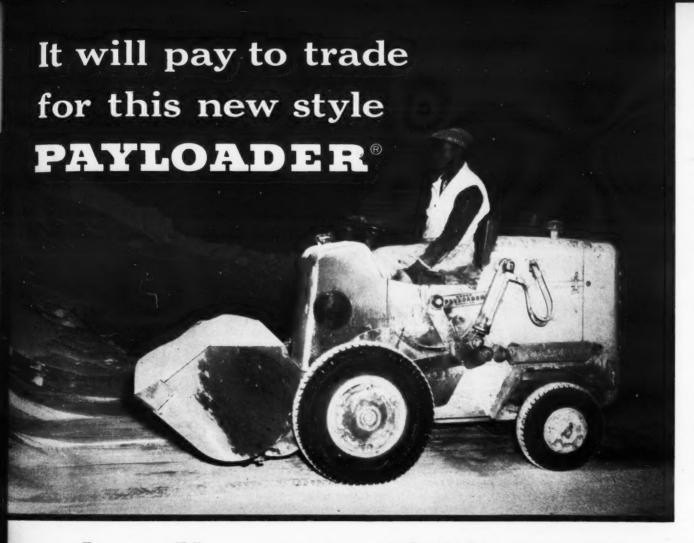
Direct digital electro-mechanical converter transforms weights into electrical signals which are transmitted to an electric adding machine. Adding machine may be remotely located at most convenient operating point.

If you are still using any of these **PAYLOADER**® models...



...built between 1940 and 1956





...handle up to 100% more

Long-time users of "PAYLOADER" tractor-shovels report that the new style model HA "PAYLOADER" does up to 100% more work than the last previous model and outperforms all other comparable sizes of tractor-shovels including some bigger, heavier machines.

Many advanced design features contribute to the outstanding superiority of the new HA—the distinctive bucket motion with 40° tip-back breakout action at ground level—the hydraulic load-shock absorber that permits higher travel speeds and reduces spillage—the exclusive one-lever bucket control that simplifies and speeds operating cycles. These are only a few of the reasons why the new style model HA makes your operators more productive—why they can dig more, carry more and deliver more tonnage at lower cost.

WANT PROOF? If you are using a "PAYLOADER" that is more than 2 years old, ask your "PAYLOADER" Distributor for a demonstration of the latest model and see how much more work your operator can turn out—and how much more than with any comparable size machine. Call him today.



PAYLOADE R°

THE FRANK G. HOUGH CO. LIBERTYVILLE, ILL.



Shortest turning radius
Higher dumping height
Biggest bucket (18 cu. ft. payload)
Hydraulic load-shock absorber
40° bucket tip-back at ground level
Exclusive one-lever bucket control

THE FRANK G. HOUGH CO.

744 Sunnyside Ave., Libertyville, III.
Send full data on "PAYLOADER" tractor-shovels as follows:

- ☐ Front-wheel-drive models HA (18 cu. ft.) and HAH (1 cu. yd.)
- Larger models including 4-wheel-drives up to 21/4 cu. yd.

Title

Company

ity State

 \Diamond

An operating station that can be mounted near scale or in remote office area is also included. It contains switches, pilot lights for controlling system, and predetermined counter for setting number of drafts to be delivered.

(Bulk weighing scale with automatically totaled net weights is product of Toledo Scale Co., Dept. CP, 1104 Telegraph Road, Toledo 1, Ohio . . . or for more information check 2803 on form opposite last page.)

Illustrates, gives data on line of feeders

Four-page bulletin pictures and presents specification data on line of feeders, line slakers and proportioning pumps. Typical control panels are shown. Described installations show how two or more liquids and/or solids are fed into continuous processes.

Bul 10-N1 is issued by Omega Machine Co., Div. of B-I-F Industries, Inc., Dept. CP, 345 Harris Ave., Providence, R. I. When inquiring specify 2804 on form which is located opposite last page.

Lists skid, pallet trucks, and gravity conveyors

Four-page, two-color catalog gives specifications, drawings, and descriptions of line of handoperated pallet and skid lift trucks. Skate-wheel conveyor sections, as well as series of guard rails and stands, are also listed

Cat HM-56 is issued by The American Pulley Co., Dept. CP, 4200 Wissahickon Ave., Philadelphia 29, Pa. When inquiring specify 2805 on form opposite last page.

For more information on product at left, specify 2806... see information request blank opposite last page.



for practically EVERY process requirement



For low pressure dust control systems where the pressure differential ranges from 0 to 12" w.g. Available in 6", 8" and 10" sizes—cast iron construction and rotors equipped with renewable wiper strips; with or without drives.



For higher pressure dust control or pneumatic conveying systems where pressures may range up to 5 to 10 psi. Features life time lubricated sealed ball bearings and special shaft seals for heavy, continuous service. Built in 6", 8", 10" and 12" sizes; with or without drives.

BLOW-THRU

Ideal for feeding flour or any similar product into pneumatic conveying lines, against pressures up to 15 psi. Built in 8" and 10" sizes serving 2" and 3" conveying lines respectively. Available with or without drives.



Bulletin P-55 contains complete specifications and data—sent promptly upon request.

PRATER

Goremost Builder of Rotary Airlocks

PRATER PULVERIZER COMPANY

1513 SO. 55th COURT . CHICAGO 50, ILL.



When inquiring check 2807 opposite last page

MATERIAL HANDLING

Pneumatic Conveying System

(Continued from page 149)

which is located between the third and fourth floors, where the material is separated from conveying air. The product-free air is drawn out of the collector into the vacuum producer and discharged to outside atmosphere.

Material discharged from the collector through a motor-operated rotary valve is fed to one of two ROTEX classifier units. Fines from these classifiers are routed on to bagging or further processing while oversize particles are recycled into the system ahead of the pulverizer. Screw which feeds the pulverizers automatically feeds oversize material into the correct mill

After classification, material drops by gravity into a storage bin for bagging, or to one of two vertical blendors. After the proper blending has been accomplished, material is drawn off for final bagging. Key, of course, to this operation is the pneumatic conveying system, operating under negative pressure. It eliminates loss of material, which makes for more economical production and, of course, for better plant working conditions.

The vacuum producer is a multi-stage centrifugaltype unit employing cast aluminum impellers which rotate within a sectional cast iron housing. Vacuum producer is directly connected to a 20-hp, 3600rpm motor.

The dust collector is sixty inches in diameter and one hundred and twenty inches on the vertical sheet, with a conical hopper bottom equipped with a motor operated rotary discharge valve. Collector houses fifty inverted filter bags which provide an effective filtration area of 586 square feet. Filter bags are inverted and do not fill with material. Bags are supported by a spring-suspended spider connected to a motor-driven bag shaking mechanism for periodic bag cleaning. Material is introduced into the collector through a six inch opening located under the bag plate of the collector. By means of an internal cone, a centrifugal separation is provided before the dust rises into the filter bags and thus the actual dust loading on the filter bags is held to a minimum.

The advantages of the pneumatic conveying system are flexibility, cleanliness, ease of installation, and lower initial costs, plus the dollar savings made possible by a really tight means of material handling. Pneumatic conveying system was engineered by U.S. Hoffman Machinery Corp., Dept. CP, 105 Fourth St., New York 3, N.Y. . . . or for more information check 2808 on form opposite last page.

The alphabetical Product Directory (starting on page 257) will give you a page reference to all articles and advertisements in this issue



Precision-built

DARNELL

CASTERS AND WHEELS

for Better Performance ...longer life!



These Quality Features!

RUBBER TREADS . . . a wide choice of treads suited to all types of floors, including Darnelloprene oil, warer and chemical resistant treads, make Darnell Casters and Wheels highly adapted to rough usage.

RUST-PROOFED . . . by zinc plating, Darnell Casters give longer, care-free life wherever water, steam and corroding chemicals are freely used.

LUBRICATION . . . all swivel and wheel bearings are factory packed with a high quality grease that "stands up" under attack by heat and water. Zerk fittings are provided for quick grease-gun lubrication.

STRING GUARDS . . . Even though string and ravelings may wind around the hub, these string guards insure easy rolling at all times.



---you'll want these

facts

WRITE FOR A COPY TODAY!

DARNELL CORPORATION, LTD.

BOWNEY (LOS ANGELES COUNTY) CALIFORNIA 60 WALKER STREET, NEW YORK 13, NEW YORK 36 NORTH CLINTON STREET, CHICAGO 6, ILLINOS

When inquiring check 2810 opposite last page

CHEMICAL PROCESSING

APR



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ee life

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ese

LTD.

ING

IF IT WILL FLOW

WILL PLOW

WILL PUMP IT!

Adhesives, inks, chemicals, foods and drugs of semi-solid or heavy liquid consistency are just a few materials efficiently transferred from one point to another through lines by Will-Flow Systems.

Pumped directly from drumsized containers, materials are fully protected from contamination by Will-Flow. All parts in contact with the product are constructed of 18-8 stainless steel or similar materials. Models available to handle various capacities.

Will-Flow is fully automatic in operation and delivers materials to points of use at uniform pressures without spillage, wastage, or loss through evaporation. Improves plant housekeeping conditions and lowers material handling costs.

If it will flow, Will-Flow will pump it! Write for full information.

A Complete Engineering Service

STAINLESS PRODUCTS CORPORATION

BELDING, MICHIGAN

When inquiring check 2811 opposite last page

NEW BIN LEVEL INDICATOR



New ROTO-BIN-DICATOR®

Motor driven paddle-type bin level indicator

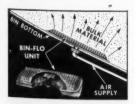
For automatic bin level indication or control of bulk materials. Particularly suited to applications on bins subject to pressure or vacuum.

EXPLOSION-PROOF
U. L. listed units available

BIN-DICATOR®

The original diaphragm-type bin level indicator. In successful use for 20 years.





BIN-FLO®
Assures gravity flow of pulverized materials

Bin-Flo Aerator units in bins, chutes, etc., use small volume, low pressure air to restore flow to dry, pulverized materials which tend to pack and bridge in storage.

THE BIN-DICATOR CO.
13946-D Kercheval • Detroit 15, Mich.

Write for detailed Literature or call VAlley 2-6952

WE SELL DIRECT . PHONE ORDERS COLLECT

When inquiring check 2812 opposite last page APRIL 1957 MATERIAL HANDLING

Hydraulic dumper handles loads to 2000 lb . . .

unit operates on either 12-volt battery or standard AC line

Uses: Dumping drums, vat boxes, box trucks, and specially shaped containers.

Features: Unit is stated as being mobile for use anywhere in



Hydraulic dumper will elevate 2000-lb loads to height of 60"

plant. Its electric motor operates on 12-volt battery or conventional AC.

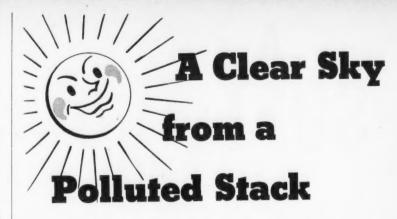
Description: Dumper has two cylinders for hydraulic operation. It will elevate loads to 2000 lb at heights up to 60".

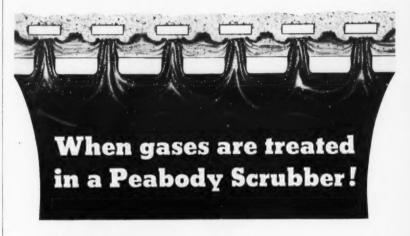
(Tubar dumpers are manufactured by Uhrden, Inc., Dept. CP, P.O. Box 193, Dennison, Ohio. Check 2813 opposite last page.)

Bulletin on fork truck has specs, drawings

> Specifications and drawings of gasoline-powered electric-driven fork truck are given in fourpage, two-color bulletin. Truck has load capacity of 10,000 lb with load length of 48 inches.

> Bul 6007A is issued by Automatic Transportation Co., Dept. CP, 149 W. 87th St., Chicago 20, Ill. When inquiring specify 2813A opposite last page.





Objective

CLEAN • COOL • ABSORB simultaneously by means of the

PEABODY

Multi-orifice Impingement Baffle Plate

Design

Thousands of gas orifices
An impingement baffle over each orifice
A controlled blanket of liquid

Operation

Suspended matter trapped Heat transferred Solubles absorbed

• Result

Clean, dry, cool gas!

PEABODY ENGINEERING CORPORATION

232 MADISON AVENUE, NEW YORK 16, N. Y.
OFFICES IN PRINCIPAL CITIES
PEABODY LIMITED • LONDON, S.W. 1, ENGLAND

7-051

When inquiring check 2814 opposite last page

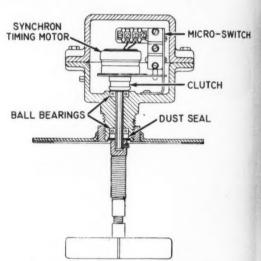
MATERIAL HANDLING

Indicates bin level in dangerous atmospheres . . .

> has UL label for use in Class I, Groups C and D, Class II, Groups E, F & G

Unit is designed to indicate or control level of any flowable bulk material in bins or hoppers.

Indicator has explosion-proof hous-Features: ing, is listed by Underwriters' Laboratories for use in hazardous atmospheres, Class I, Groups C and D, and Class II, Groups E, F & G. Included are: vapors of ethyl ether, gasoline, petroleum, alcohol, acetone, lacquer solvent, natural gas and atmospheres charged with carbon black, coal or coke dust.



Explosion-proof housing has Underwriters' Lab listing for operation in hazardous atmospheres

Description: A low torque motor, located in explosion-proof housing, rotates paddle at slow speed. Material building up to indicator stops rotating paddle and stalls the motor. As motor stalls, torque of motor actuates a micro switch controlling signal lights, horns, conveyor motors or feeding machinery.

Unit also can indicate receding level. Material in bin prevents paddle from moving. As receding material releases paddle, rotation actuates switch for signals or machinery.

(Roto-Bin-Dicator is available from The Bin-Dicator Company, Dept. CP, 13946-43 Kercheval, Detroit 15, Mich. Check 2817 opposite last page.)

> For more information on product advertised . at right, specify 2818 . . . see information request blank opposite last page.



A great many people had a hand in this fine fabric "creation"—including the folks at Wallerstein Co., Inc., New York. Wallerstein is the producer of Rapidase, an enzyme preparation that "desizes" fabric after it is woven. Once the sizing is removed and the fabric has been given a "soft touch" by Rapidase . . . it is ready to be dyed, bleached or finished.

To maintain product quality and stability, Rapidase is shipped in Inland "protection-eered" containers. Inland specialists use a lining which prevents loss of enzyme activity during transit and storage. Result: Wallerstein's quality control of Rapidase is carried all the way to their customers.

Inland "protection-eered" containers have solved tough packaging problems for some of the country's leading companies. Perhaps they can solve yours. Write

Bob Boecher, Dept. 332C.

*the right container, with the right lining for your product

INLAND STEEL CONTAINER COMPANY

Division of Inland Steel Company . 6532 South Menard Avenue Chicago 38, Illinois . Plants: Chicago, Jersey City, New Orleans, Cleveland and Greenville, Ohio

Full line of steel and stainless steel shipping containers, including galvanized and heavy duty ICC drums.



When inquiring check 2816 opposite last page



Stop engine! Hood up! Start Savings!

You'll be setting no record with the all-new Clarklift if only ten seconds elapse from the time it rolls to a stop and a service man goes to work on the engine. If it's magic, there's only one trick—the whole hood swings back, seat and all, and in much less than ten seconds, too. All engine components are immediately accessible. Your service man can go right to work. And reversing the procedure is as simple as closing your automobile hood.

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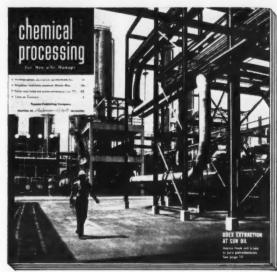
There are no bolts, no screws, no metal plates.

All this saves valuable hours every month usually wasted in just getting ready to service the average truck. You know your service-hour rates better than we do, so you figure the savings. Then let's get together to

prove it.

Industrial Truck Division Clark Equipment Company Battle Creek, Michigan CLARK® EQUIPMENT Can you "pay for" a magazine like this?

with a \$3.00 or \$5.00 subscription?



This magazine costs more than \$40.00 per year

Maybe you've thought publishers make money on a \$3.00 or a \$5.00 subscription . . . that that is why they ask you to subscribe.

No, it's not true... your \$3.00 or \$5.00 fall far short of "paying" for *any* really good business magazine.

The costs of printing, paper and postage alone usually exceed subscription prices. Editorial costs and other expenses run to many times that amount. And usually it costs more just to sell such subscriptions than they bring the publisher in dollars. So, the publisher actually "loses money" on such sales.

Then, why? ... yes, why do some publishers charge a nominal rate for a subscription ... but other publishers send their magazines without charge?

Well, the "paid-subscription" magazine gets a lower postage rate than does the "non-paid subscription" magazine. Some publishers feel this postal advantage is important. So they charge a "token fee" as a subscription price. And so win a lower postage rate.

But—whether you pay nothing, or such a "token fee," you — the reader — do not really pay for the magazine's service.

No — advertisers pay the bills ... and so, logically, advertisers *demand* the best possible coverage of the important, key men of the field. That means folks like you, who exercise buying power.

CHEMICAL PROCESSING "handpicks" its readers—for best, effective circulation . . . and sends the magazine to these key folks, without charge.

You see, you simply can't get maximum coverage of important folks by trying to force them to buy subscriptions. Such men, limited in numbers, are scattered all over the U.S.A.; travel and/or direct mail, cost money; a large share "forget to renew" each year; and, no matter how much time, money and pressure you put on them, there are always some important men who will never buy.

You don't "pay"—CHEMICAL PROC-ESSING gets better circulation. So, as you can see, a subscription price is at best but a "token payment." You don't really pay for any magazine with \$3.00 or \$5.00.

But, CHEMICAL PROCESSING gets the best, most effective circulation coverage by "hand-picking" the right readers. This gives values to advertisers which they can't possibly get in any other way.

That's why... CHEMICAL PROCESSING hand-picks only qualified readers... Men Who Manage chemical processing plants... presidents, partners, plant managers, foremen, engineers, chemists, directors of research, etc. Then the editors make the magazine so interesting, so valuable, these folks want to read it.*

That's why CHEMICAL PROCESSING spends many thousands of dollars on each issue — to give you this service costing more than \$40.00 per year . . . without charge . . . as you are an important reader in the chemical field.

No, you can't "pay for" any good business magazine with \$3.00 or \$5.00. Whether you receive a "paid magazine" or a "non-paid magazine" you are still enjoying a valuable service — whose cost is far above any price you paid for a subscription.

*Every issue proves this qualified readership... by unequalled response from these key readers. May we show you the evidence?

Chemical Processing

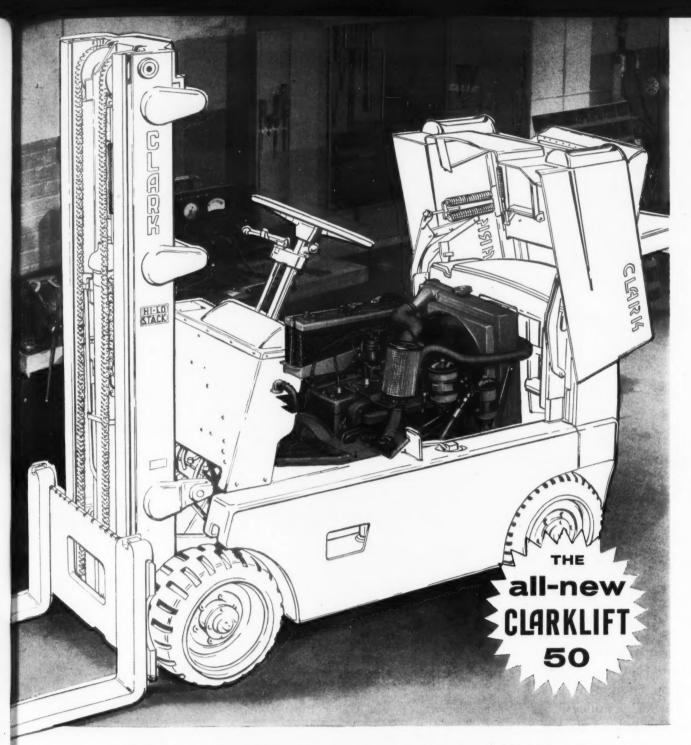


published by: Putman Publishing Company

also publishers of: FOOD PROCESSING INDUSTRY POWER FOOD BUSINESS

SPA NBP

"Executive Magazines for Industry"



What is lift-truck accessibility?

You'll find a whole new definition of lift truck accessibility in these facts about the new Clarklift: the hood swings back in seconds revealing every part of the engine for routine maintenance; the counterweight hangs on hooks, is held in place by a single bolt. The entire power train is exposed and upright removed in minutes.

Brakes are self-adjusting. Rollers can be adjusted right on the upright without disassembly. One multiple plug disconnects the *entire* electrical system. Drive axle and brake system units are easily removed. Bearings sealed in wheel hubs eliminates replacement or repacking every time wheel is removed. You can get

many more facts by calling your *Clarklift* dealer.

Industrial Truck Division Clark Equipment Company Battle Creek 9, Michigan



Manually operated dispenser attaches to containers of lubricants . . .

complete unit affords portable means for lubricating gears

Uses: Attaches simply to original refinery lubricant container



Dispensing unit fits any standard 25-lb to 50-lb original refinery lubricant container

for fast, clean refilling of transmissions, differentials, gear cases, final drives, other components.

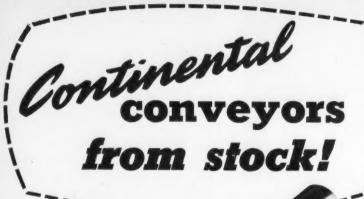
Features. Clamping to standard 25-lb to 50-lb containers, apparatus gives a portable, manual method of dispensing lubricant.

Description: Constructed of steel and finished in baked blue enamel, unit consists of cover plate, plunger arrangement, and five-foot hose assembly. Lubricant output is one pint per ten strokes. Developing 400-lb maximum pressure, dispenser is reported as assuring positive prime in handling heaviest lubricants in any weather.

(Lubricant dispenser is manufactured by Lincoln Engineering Co., Dept. CP, 5780 Natural Bridge Ave., St. Louis 20, Mo. Check 2819 opposite last page.)



For more information on product at left, specify 2820 . . . see information request blank opposite last page.





IDLERS OF ALL TYPES

Bucket and Screw Elevators All Conveyor Accessories

Belt, Screw and Apron Conveyors Plate or Apron Feeders **Power Transmission Equipment Trippers Belt Brushes Pulleys** Sprockets and Chain Pillow Blocks Belting Speed Reducers

Let us know your needs!

ATLANTA CLEVELAND MOBILE

When inquiring check 2821 opposite last page

Light weight, easy handling impressed operating personnel. And - long life and low replacement rate of . . .



PLASTIC TRAYS SAVE

- are suitable for materials with pH under eight

Problem: In manufacturing dye intermediates, pigments, and corrosive chemicals, American Cyanamid Company at Boundbrook, N.J., and Willow Island, W. Va., found enameled steel trays were fragile, required special handling. Ordinary rough-and-tumble use in manufacturing operations could easily cause chipping and flaking of the finish. Often glass chips and rust on exposed metal surfaces threatened to contaminate final products.

Disposal of chipped and flaked trays was frequently necessary, although trays could sometimes be transferred to other uses not requiring freedom from rust. But replacement costs of steel trays were running approximately \$16,000 annually.

Solution: Beginning in 1954, Cyanamid's two plants began using experimentally 1000 molded plastic standard dryer trays. Made of molded glass fiber and reinforced polyester resins, the trays are further reinforced with basic wire embedded into all four sides.

Trays were originally distributed for evaluation in several production departments which had been using enameled steel trays. Trial period lasted two years. Several hundred additional trays were ordered once the trial period was over.

Trays are used to handle acid corrosive chemical intermediates (pH under 8). Materials are shoveled onto the tray and

(Please turn to page 158)



Operator leveling corrosive chemical intermediates molded plastic trays at American Cyanamid Company's plant in Boundbrook, New Jersey

\$8000 YEARLY



In loading corrosive chemical intermediate, operator can not chip plastic tray



...lets one man handle work you'd pay a crew to do!

By putting new efficiency, safety and positive control into the hands of Towmotor lift truck operators you enable them to do a bigger day's work, easier. You let each one handle jobs you'd normally hire a gang to do.

Through modern Towmotor masshandling each operator has the power to improve your profit picture, because the new Towmotor fork lift trucks multiply their productivity. Look over the new features that operators like best about our latest models-such as:

- New planned-comfort design
- Off-center adjustable seatingDouble action hydraulic tilt

- Newly-improved power steering
 "3-second access" to engine
 Famed 12" reach for all controls

Before you decide on your next fork lift truck, we urge you to get all the facts on the newly-designed Towmotor units. Write to Towmotor Corporation, Cleveland 10, Ohio today and ask for our new illustrated lift truck booklet—No. SP-23.

Leaders for 38 years in building Fork Lift Trucks, **Tractors and Carriers**



Gerlinger Carrier Company, Dallas, Oregon, is a subsidiary of Townstor Corporation

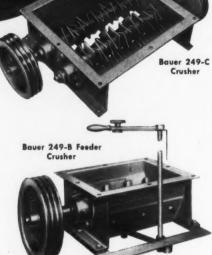
When inquiring check 2822 opposite last page

NG

You can reduce bulky chemicals or industrial materials to a controlled, uniform, easy-to-process size with Bauer Crushers.

These units can be used independently or with Bauer attrition mills, hammer mills, breakers, granulators or fiberizers to speed the processing of virtually any type of material.

If you have a special problem in this field, the experience of our engineers and research staff is at your disposal with no obligation. You are invited to write for our No. 56 General Catalog.



THE BAUER BROS. CO.

1728 SHERIDAN AVE. . SPRINGFIELD, OHIO



When inquiring check 2823 opposite last page

Neff & Fry Bin Being Erected for Handling Silica Sand

When photographed, this Neff & Fry Super-Concrete Stave Bin was being erected for the Ottawa Silica Co., Ottawa, Ill. It is the first of two

28' x 40' bins which are now completed and in use. Silica sand is supplied principally to glass manufacturers, foundries, and concrete producers.

Through our experience in building thousands of bins, we have mastered the techniques of handling and storing virtually all kinds of flowable bulk materials. This knowledge is at your service upon request. You are invited to communicate with us.

To understand the special advantages of our unique type of construction, ask for our folder, "Bins with the Strength of Pillars."

NOT EXPORTED EXCEPT TO CANADA AND MEXICO.

THE NEFF & FRY CO. • 166 Elm St., Camden, Ohio

NEFF & FRY SUPER-CONCRETE STAVE

When inquiring check 2824 opposite last page

MATERIAL HANDLING

Molded Glass Fiber Trays

(Continued from page 156)



Examining holes formed in metal drying tray, at right, by corrosive chemical intermediates. Molded plastic tray, at left, is unaffected

then smoothed out by hand. Loaded trays can be placed onto standard drying racks for movement into drying ovens. Tray unloading requires only dumping into a receiving bin.

Glass fiber, resin-reinforced trays resist non-oxidizing acids, corrosive salts, weak alkalis, and many other chemicals. Trays are lighter than aluminum, do not chip, and — naturally — do not rust. Trays do not bend, dent, or warp, and have a smooth, non-porous surface, free of any coating. Materials of the tray do not contaminate materials being processed.

On a strength-weight basis, molded glass fiber trays are stronger than steel and can stand rough handling because of high impact strength. If damaged, trays are easily repaired and returned to service. Price of the plastic tray is competitive with that of metal trays of same size and shape.

Results: American Cyanamid estimates that approximately \$16,000 a year were being spent in replacement purchases of metal trays at the two plants. Use of glass fiber and polyester resin trays reduced tray replacement costs to approximately \$8000 a year. Operating personnel are impressed with the light weight and easy handling.

Also, more and more uses are being found for plastic trays. Cyanamid uses them to replace not only trays of enameled steel but also those of steel, stainless steel, Monel, and aluminum.

Now — pharmaceutical shops of American Cyanamid are investigating use of molded fiber glass polyester trays for drying crude drugs.

(Molded glass fiber trays are product of Molded Fiber Glass Tray Company, Dept. CP, Linesville, Pa. Check 2825 on form opposite last page.)

FREE!



to plant managers . . .
production and research men . . .
executives . . .
purchasing agents!

This new 24-page fully illustrated

FACT BOOK

on G-W's complete line of Eppenbach wet mixing and homogenizing equipment.

Before you invest in wet mixing or homogenizing equipment, get all the facts about the world-famous Eppenbach line!

Eppenbach Colloid Mills, Homo-Mixers and Agi-Mixers—their unique features and scores of uses—are fully described in this comprehensive new catalog . . . and it's free to anyone who needs answers to perplexing homogenization or mixing problems.

Whatever your product—from cosmetics to pharmaceuticals to printing inks and textile emulsions-you'll find, in Eppenbach Mills and Mixers, ways to simplify and better your wet processing.

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Many Ward, 17 M. W.	

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When inquiring check 2826 opposite last page

CHEMICAL PROCESSING

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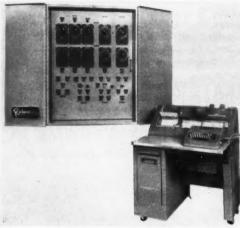
Keeps track of weighings by making records on punch cards . . .

automatic proportioning system is combined with IBM summary punch

Uses: To process billings, maintain inventory control, and keep similar records of weighing and proportioning.

Features: Panel allows records to be kept on summary punch cards which can be processed through an IBM business machine.

Description: Panel is combination of automatic proportioning control system with an IBM



This system controls three scales. Weights are re-

summary punch. Information is transmitted by means of digitizing equipment.

System illustrated in photograph controls three scales, with three weight selectors for the first scale, and one each for the second and third. Each of these selectors can be selected "in" or "out". Second group of selectors is also supplied on this panel, so that two formulas can be simultaneously set up and run through proportioning system.

System is fully interlocked with scales and feeders to insure accurate weighings and recordings. Included in set of controls are "over-under" interlocks and standard proportioning interlocks.

Under full-automatic operation a formula is set up on panel's control dials, the system being set to repeat the formula automatically as many times as desired. For semi-automatic operation the operator sets the controls each time a formula is fed into the system.

(Select-O-Weigh system with complete recording feature is product of Richardson Scale Co., Dept. CP, Van Houten Ave., Clifton, N. J. . . or for more information check 2827 opposite last page.)

Now! It's

LINK-BELT

PRE-BILT

sectional belt conveyors

for



Link-Belt conveyors efficiently stock and reclaim four sizes of sand and gravel at one of the industry's most modern yards.

EASY SELECTION... QUICK DELIVERY

Order from nearest of 9 plants—reduce costs and delays

Here's today's top answer to efficient, economical, long-life bulk handling — Link-Belt PRE-BILT sectional belt conveyors. They combine standard products, sectional truss frames and supporting bents to meet your exact requirements. Let a Link-Belt representative help you choose from 27 standard, packaged components — with drives up to 40 hp...
18, 24, 30 and 36-in. belt widths... 24 and 42-in. truss depths. For the full story, call your nearest Link-Belt office.



Inclines like this pose no special problems for highly-adaptable Link-Belt PRE-BILT sectional belt conveyors.



Conveyor with 30-in. wide belt handles iron ore concentrate and tailings from washing plant to loading hoppers.



Book 2579 outlines Link-Belt PRE-BILT sectional belt conveyor advantages. Write for your copy today.



BELT CONVEYOR EQUIPMENT

14,11

FROM SELECTION TO OPERATION... AS SIMPLE AS THIS

EASY SELECTION. Your Link-Belt representative will help you select the best combination of PRE-BILT sectional belt conveyor components.

PROMPT QUOTATIONS. He will prepare a comprehensive and accurate estimate of requirements for installations that permit "on-the-ground" survey.

SIMPLIFIED PURCHASE. Parts are standardized, interchangeable, all available from one supplier. Link-Belt representative can furnish all necessary data.

QUICK DELIVERY. PRE-BILT conveyors are built at nine strategic locations and are shipped from the plant nearest you.

FAST INSTALLATION. Can be readily handled by your own erectors in most cases. Link-Belt can also furnish complete erection service and supervision.

LINK-BELT COMPANY: Executive Offices, Prudential Plaza, Chicago 1. To Serve Industry There Are Link-Belt Plants and Sales Offices in All Principal Cities. Export Office, New York 7; Canada, Scarboro (Toronto 13); Australia, Marrickville, N.S.W.; South Africa, Springs. Representatives Throughout the World.

When inquiring check 2828 opposite last page

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FIRST and FOREMOST IN THE FLOATLESS CONTROL FIELD

Control variations in levels from 1/4" upward. Remote upward. tance. Controls unaffected by acids, caustics, pressures or temperatures.

Since 1933 B/W Controls have provided positive, dependable, economical liquid level control. No floats! No moving parts in liquid.

WRITE FOR CATALOG

B/W CONTROLLER CORPORATION

2204 E. Maple Road

When inquiring check 2829 opposite last page

A two year test period at two TOTELINE American Cyanamid plants proved Toteline dryer trays outlasted enameled steel and other metal **FIBERGLASS** trays. Cyanamid's engineers also listed these Toteline advantages: DRYER TRAYS · Improved quality because of freedom from contamination LAST LONGER · Retain their shape indefinitely · Lower costs · Smooth, non-porous surface · No maintenance COST LESS · No rust, chipping, flaking · Lower replacement · Lighter but stronger Enameled steel tray after 6 months Toteline tray after ise. Note rusted-through spots. MOLDED FIBER GLASS TRAY COMPANY LINESVILLE, PA.

us at Booth #136 at the Materials Handling Show in Philadelphia When inquiring check 2830 opposite last page

For information on sizes and

prices, write for bulletin #440.

MATERIAL HANDLING

Lift truck manufacturers go to push-button power lubrication . . .

> provides complete high-pressure lubrication of all bearings in two seconds

Six of the largest builders of fork lift trucks have recently adopted a centralized lubrication system. Lubrication of these units by the conventional grease gun method consumes an average of 45 minutes and may not be as reliable as the automatic procedure. System derives its power supply from the engine intake manifold. When control button is pushed, green signal light illuminates in about two seconds, indicating completion of lubrication cycle. In addition to savings in maintenance, it is estimated that service life of trucks is extended from 15-20%.

(Lift-truck manufacturers using centralized lubrication include Clark, Yale & Towne, Automatic Transportation, Towmotor, Mercury, and Allis Chalmers.)

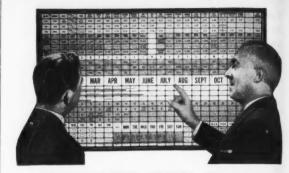
(Centralized lubrication system is product of Lincoln Engineering Co., Dept. CP, 4010 Goodfellow Blvd., St. Louis 20, Mo. . . . or for more information check 2831 on form opposite last page.)



"Which of you is the Polly Etheline my husband is always speaking of?"

Thanks to Ann Alpaugh, Vulcan-Cincinnati, Inc., Cincinnati, Ohio.

How To Get Things Done



BOARDMASTER VISUAL CONTROL

Gives you a Graphic Picture of your operations, spotlighted in color. You See what is happening at a glance. Facts at eye level—saves you time, prevents errors.

Simple, flexible—easily adapted to your needs. Easy to operate. Type or write on interchangeable cards, snap in grooves. Ideal for production, scheduling, sales, traffic, inventory, etc. Made of metal. Compact, attractive.

Complete Price \$4950 Including Cards

24-Page Illustrated Booklet AA-40 **Mailed Without Obligation**

GRAPHIC SYSTEMS

55 WEST 42ND STREET NEW YORK 36, N. Y.

When inquiring check 2832 opposite last page



STAINLESS STEEL — OILLESS BEARINGS — STERILIZABLE

- POSITIVE DISPLACEMENT SMOOTH,
- NON-PULSATING FLOW
- FOR HOT, COLD, VISCOUS OR WATERY FLUIDS
- . ACCURATE WITHIN 1 TO 2%

Maisch Metering Pumps are simple in design, ruggedly built for long service, and can be depended on to maintain accuracy indefinitely. Exclusive design features insure optimum performance. Particularly suited for handling chemicals, syrups, oils, glue, processing solutions, etc. Quick demountable or fixed heads. Fixed capacity pumps available in wide range of output. Pumps in stock for immediate delivery. Write for complete details and prices.

MECHANICAL PRODUCTS CORPORATION

When inquiring check 2833 opposite last page CHEMICAL PROCESSING

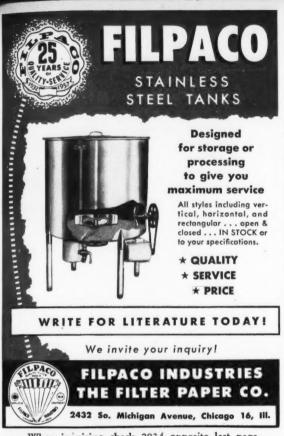
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REET

When inquiring check 2834 opposite last page



18 sets.

- 8 Clearly visible index shows location of sets.
- 9 No bolts that scratch furniture.
- 10 Easily adjustable tracks allow for varying thicknesses of sets.

4323 West 32nd Street • Chicago 23, Illinois • LAfayette 3-1633

When inquiring check 2835 opposite last page

MATERIAL HANDLING

Attaches to forks to double their length . . .

> extensions come in many sizes to fit any pallet truck

Enabling pallet trucks to handle long, light, bulky loads on either skid platforms or openface pallets.

Features: Attachments slip onto standard forks to double length of the forks.



Fork extensions enable truck to handle oversize pallets

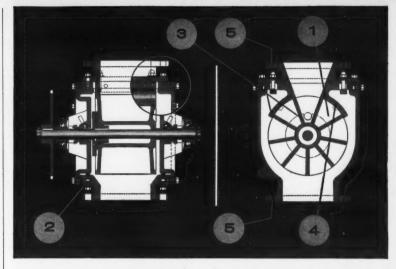
Fork extensions Description: are of reinforced all-steel construction. They are available in wide range of sizes and are adaptable to any pallet truck.

(Removable fork extensions are manufactured by Dept. R-39, Lewis-Shepard Products, Inc., Dept. CP, 125 Walnut St., Watertown, Mass. Check 2836 opposite last page.)

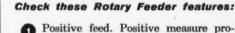
Feeder controls density before metering

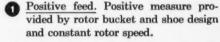
Vibratory feeder that accurately meters dry material and controls density is described in four-page bulletin. Units provide flow rates from 1 oz to 100 tons per hr. Table and drawings show dimensions for various models.

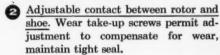
Bul on feeder is issued by Vibra Screw, Dept. CP, PO Box 62, Williston Park, N.Y. Specify 2837 opposite last page.

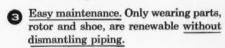


HERE'S THE ROTARY FEEDER PROCESS ENGINEERS ASKED FORY









No flooding. Single contact of rotor and shoe provides effective seal. Ample clearance between rotor and housing permits free flow.

Easily installed. Self-contained unit has only two points of attachment.

If these features mean as much to you as they do to your engineering associates who asked us to produce this feeder, you will want full details.



obstruction.

SPECIAL FEATURE! If

obstruction encountered,

added tension on chain

drive causes motor support

to swivel and actuate limit

switches. Motor reverses,

reverses again and "rocks"

-literally "chopping up"

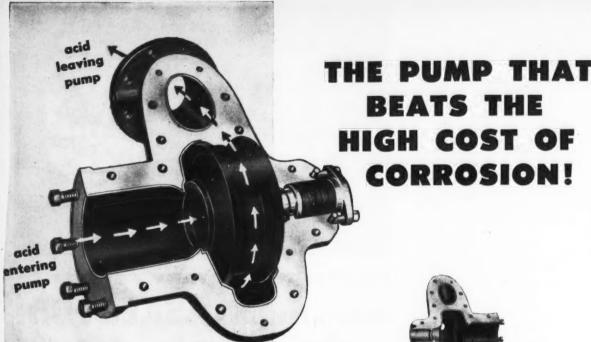
GET THE FULL STORY, SEND FOR DATA SHEET DVc!



MATERIALS HANDLING EQUIPMENT

When inquiring check 2838 opposite last page

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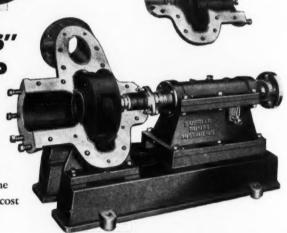


BEATS THE HIGH COST OF CORROSION!

"BUFFALO" TYPE RUBBER-LINED PUMP

If you pump corrosives or solutions containing abrasive solids, you'll save money with this "Buffalo" Pump. Rubber permanently bonded to the impeller and all liquid passages prevents the corrosion that could quickly put an ordinary metal pump out of action. Your savings in downtime and pump replacements quickly pay for the extra cost of the rubber lining.

And this "DS" pump design saves you in other ways, too. The efficient shrouded impeller does not depend on close running tolerances. It's non-clogging, which is why the "DS" is widely used in paper mill service, as well as in the chemical industries. It's just one of the broad line of "Buffalo" Centrifugal Pumps to move your liquids at the lowest possible cost over the longest possible period. Write for Bulletin 982 - your pump is in it!



SIMPLIFIED SERVICING

Is readily apparent in this photo. Upper half of the diagonally split-shell pump casing is quickly removed without disturbing discharge piping - exposing impeller, stuffing box and passages for easy inspection and servicing. Upper main bearing half, too, is readily removable. Note rugged pump and bearing stands, ample stuffing box and bearing oil reservoir, all contributing to durability and reliability on the job.

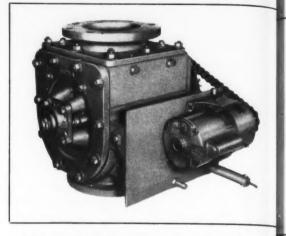


Division of Buffalo Forge Co. 524 Broadway • Buffalo, N. Y. Canada Pumps, Ltd., Kitchener, Ont.

Sales Representatives in all Principal Cities

BETTER CENTRIFUGAL PUMP FOR EVERY LIQUID

When inquiring check 2839 opposite last page



Self-contained unit has gearmotor mounted on side of housing

Controlling discharge of solids from hoppers or overhead bins - that's the job of the rotary feeder. What happens if a large lump should stall its operation? Its rotor will . . .

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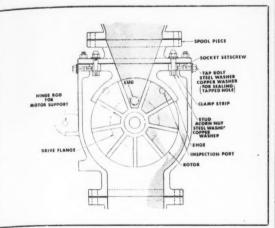
Uses: Rotary feeders control flow of fine or granular, free-flowing, dry, solid materials from overhead storage bins or collecting hoppers. Through them, material is fed consistently onto conveying systems on into containers without fear of flooding.

It is possible to obtain the rotary feeders for use in systems that will be operating under pressure.

Features: Feeder seals against a pressure differential up to 3 psig and regulates quantities with positive cutoff. This seal, formed by contact of shoe and rotor, cannot be broken by large particles that might otherwise lodge, keep feeder open, and cause flooding.

Unit is available with "reversing-drive," i.e., when an obstruction tends to stall the rotor, the motor reverses, and the rotor starts to move in the opposite direction. If obstruction still stalls the rotor, another reversal takes place. The rotor continues to oscillate until obstruction is dislodged or thermal overload stops motor.

Description: Self-contained, factory-assembled feeder flange-attaches to pipe, chute, or hopperflange. Material falls, by gravity, through opening in spool-piece and shoe into buckets of the moving rotor. Flange on bottom of shoe contacts



Rotary feeder takes gravity-fed bulk material from hopper or storage bin into buckets of moving rotor. As buckets rotate, material is dumped and discharged through outlet at bottom

oscillate to discharge lumps blocking flow of solids

periphery of rotor and spans three buckets.

As loaded buckets move away from closure of shoe, material falls unrestricted through space between rotor and housing.

Feeder is driven by sprocket and chain from a gearmotor mounted on side of housing. Both "non-reversing" and "reversing" drives are available at constant or variable speeds. Under "non-reversing" drive, when an obstruction tends to stall the rotor, the motor is automatically stopped. Restarting the motor several times will generally free the obstruction. "Reversing" feeders are equipped with a hydraulic dash pot which dampens the oscillating motion.

Rotary feeders are supplied in five sizes. Table below shows normal motor sizes and capacities based on a speed of 25 rpm:

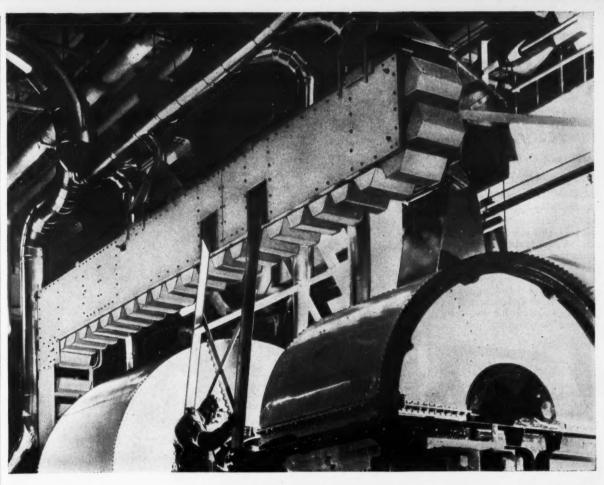
Inlet & outlet diameter 4" 6" 8" 10" 12"

Rotor capacity -

cu in/rev 100 405 700 1065 1725

Motor horsepower $\frac{1}{3}$ $\frac{1}{3}$ $\frac{1}{3}$ $\frac{1}{2}$ $\frac{1}{2}$

(Type "B" rotary feeders are manufactured by Allen-Sherman-Hoff Co., Dept. CP, 259 E. Lancaster Ave., Wynnewood, Pa. . . . or for more information check 2840 on Reader Service slip opposite last page.)



BUCKET LIFT CONVEYING FOR ANY BULK FEEDING OPERATION

Robo-Lift moves any bulk material horizontally and vertically...gently and without costly rehandling. Gentle filling-without-scooping makes Robo-Lift suited for han-

dling foods, drugs, compounds, powdered metals and components. Each installation is custom designed for integration with existing production and packaging machinery. In photo above, Robo-Lift carries dry tea. One man controls discharge of tea into both blenders to bring new speed and economy to this batch operation. Our new folder describes the advantages of Robo-Lift. Writetoday for your copy of "Up...and Over!"



ROBO-LIFT BUCKET ELEVATING CONVEYORS

When inquiring check 2841 opposite last page

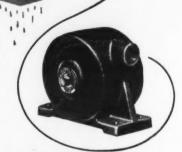
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MOVES GRANULAR OR WET MATERIAL NOISELESSLY

The simplest, most quiet answer for moving materials in hoppers, chutes and bins. One moving part, no lubrication, no maintenance, never harms the equipment on which it is mounted. Instantly self-starting every time. Vibrolator is the only vibrator that can guarantee this regardless of operating conditions. Write for catalog. You will also receive form for describing your problem. No obligation!



VIBROLATORS®

®Vibrolator is a registered trade name and applies only to the patented Peterson Vibrolator.



ENGINEERING COMPANY
155 KEMP ST. NEPONSET. ILL.

When inquiring check 2842 opposite last page

"LITTLE GIANT" LIQUID FILLER with COLTON patented EXACTO-METRIC VALVE saves its cost in speed and accuracy

- EXACT metering on every fill
 — less than 1% variation —
 quickly saves cost of machine.
- LOW FIRST COST—good buy for lower production needs.
- HIGH SPEED OPERATION zips out sample batches—fast.
- HIGHER PRODUCTION by adding rotary index table for automatic filling with conveyor belt.
- 5. FILLS: SINGLE NOZZLE—up to 8 oz.; TWIN NOZZLE—up to 8 oz. per nozzle or 16 oz.

total; glass or plastic bottles, cans, jars.

- 6. FINGER TIP ADJUSTMENT of
- COMPACT 33" D x 15" W x 12½" H. Bench mounted or fits on barrel or container for quick filling.

"Little Giant" is the first low-cost stainless steel unit to successfully combine compactness, simplicity, high-speed filling and extreme, money-saving accuracy. Nothing on the market compares with it. Single—No. 117; Twin—No. 119.

ARTHUR COLTON COMPANY
DIV. SNYDER TOOL & ENGINEERING COMPANY

Phone your inquiries collect to LOrain 7-0123 3576 E. LAFAYETTE DETROIT 7, MICHIGAN

When inquiring check 2843 opposite last page

Can you cut your freight costs?

Pennsalt — by changing to polyethylene drums for shipping muriatic acid-based cleaners —



Molded polyethylene drums slip into overpack to make simple shipping container assembly

cut freight costs by about 40%

ROBERT B. SCHAEFER, Packaging Engineer Chemical Specialties Division Pennsalt Chemicals, Philadelphia, Pa.

Problem: In spring of 1952, Pennsalt Chemicals was faced with a packaging problem they felt was acute — the Chemical Specialties Division wanted a shipping container for acid solutions that would have:

- low initial cost
- · lower freight rates
- low maintenance costs
- minimum storage space
- · increased safety

Polyethylene had been suggested as a ma-

terial that would produce a drum with these features. But polyethylene had not been approved for shipping containers by ICC. Customer reaction to the change was also unknown.

Solution: Purchasing and traffic people, as well as engineers, started evaluation of a molded polyethylene drum — with comprehensive long-term storage, handling, shipping, and drop tests. The drums looked good and commercial shipments were started, but . . . suddenly . . . failures began to occur. Long-term

(Please turn to page 168)





Composite drums are moved cheaply and safely in large numbers



Drums are safely stacked to increase storage space. Here, 4536 gallons of muriatic acid take up only 96 sq ft of floor space



New polyester film takes heat-seal!

Now you can have all the advantages of packaging in tough polyester film — plus heat sealing — with "SCOTCHPAK."

This remarkable polyester film takes a seal as tough as the film

This remarkable polyester film takes a seal as tough as the film itself — and easily: A temperature of 275° to 375°F. and 20-60 psi is all that's required.

"Scotchpak" Brand Heat-Sealable Polyester Film gives you a packaging material with a high degree of inertness and resistance to extreme temperature conditions. It also protects against solvents, chemicals and moisture — yet has high tensile strength.

Here is a versatile packaging film. Manufacturers of such varied products as cosmetics, acids, syrups, silverware, oils, greases, adhesives, asphaltics, catsup, mustard and surgical dressing will find it ideal. It can even be used as a container liner or insulation pillow. For complete information, write for folder described at right.

"SCOTCHPAK"

HEAT-SEALABLE POLYESTER FILM

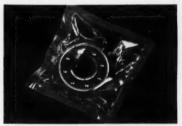
Look what you can do with it!



LIQUIDS, semi-solids, and solids can be packaged easily, handled safely, shipped without fear in heat-sealable containers of new "SCOTCHPAK" Polyester Film.



FOOD ITEMS are packaged safely in clearas-glass "Scotchpak" Film. Contents can be frozen... even boiled right in the package. Low gas penetration rate... inert and non-toxic.



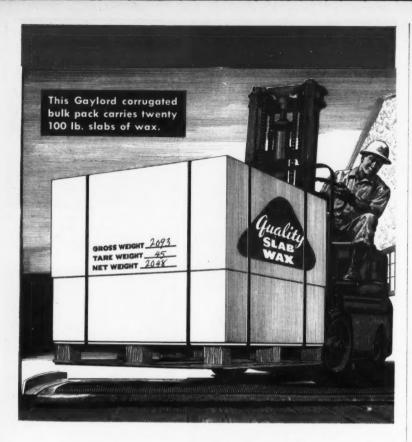
METAL PARTS can be packaged dry or in oil or grease to protect them against corrosion. Transparent packages are easy to handle, easy to ship and to store. Simplifies issuing of parts and units.



FREE FOLDER shows dozens of ways you can solve your most difficult packaging and shipping problems with new "Scotch-pak" Polyester Film. Just write on your letterhead: Film Products Group, 3M Co., St. Paul 6, Minn., Dept. OL-47.

The term "SCOTCHPAK" is a trademark of Minnesota Mining and Manufacturing Company, St. Paul 6, Minn. Export Sales Office: 99 Park Ave., New York 16, N. Y. In Canada: P.O. Box 757, London, Ontario. © 3M Co., 1957.





BULK CONTAINERS SIMPLIFY PACKING



CORRUGATED AND SOLID FIBRE BOXES KRAFT BAGS AND SACKS

In industry after industry. Gaylord experience in bulk packing is proving itself for shippers. Whether it's for wax, plastic pellets, motors, brake linings, yarn cones or chemicals, Gaylord bulk containers simplify packing, loading, shipping ... save time in every handling operation.

To learn how you can cut costs with any type of corrugated or CORRUGATED AND SOLID FIBRE BOXES
FOLDING CARTONS. KRAFT PAPER AND SPECIALTIES solid fibre container, contact your nearby Gaylord office.

GAYLORD CONTAINER CORPORATION * ST. LOUIS

When inquiring check 2845 opposite last page

PACKAGING & SHIPPING

Methods of code marking cans reviewed in bulletin

Review of current methods employed in code marking of cans is contained in eight-page bulletin. Featured and described is company's coding method by which variably spaced scratches provide quality control information on metal cans.

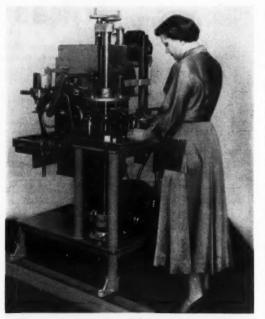
"Dataline" bulletin is issued by Triple-E Engineering Co., Dept. CP, Racine, Wis. When inquiring specify 2846 on form which is located opposite last page.

Labeling machine affixes labels to standing containers . . .

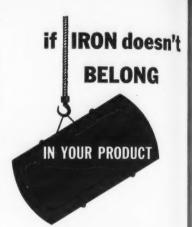
changeover in size or type of label or container takes two to five minutes

Uses: For high-production labeling of containers. Rotary labeling machine affixes labels from postage-stamp size to 6 x 8" on container sizes from fractional-ounce to gallons with change of minimum parts. Containers are fed in an upright position.

Description: Labeling operation is automatic except for feeding of containers into the machine. Label is affixed to container, secured by pressure pad, and discharged automatically. (Containers can be discharged onto a conveyor for further processing.) No adhesive is allowed to ooze out when labels are applied.



Operator feeds bottles upright into labeling machine





ELECTROMAGNETIC SEPARATORS belong in your PLANT



FRANTZ DRY FERROFILTERS

are used in hundreds of plants for removing iron particles — whether extremely fine in size or large bits and pieces - from powdered and granular materials.

Other FERROFILTERS are made for taking iron particles in suspension out of liquids and slurries.

Send for BULLETIN 56-E for full information on all models; sizes and capacities available.

S. G. FRANTZ CO., INC.

Brunswick Pike & Kline Ave. Trenton 6, N. J. O. Box 1138

When inquiring check 2847 opposite last page

CHEMICAL PROCESSING

Labels in ope variab hold-d Machi (Rota MRM

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Packs with o solid

Uses: such a in squ capaci Featur attach report

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bags Desci chine units sealin

bag; factu nated

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APRIL

Labels are inserted into hopper while machine is in operation. Three hand adjustment wheels (for variable speed drive, label positioning, and upperhold-down turret) control entire adjustment range. Machine is 65" high, 38" long, and 32" wide.

(Rotary labeling machine is manufactured by MRM Company, Inc., Dept. CP, 191 Berry St., Brooklyn 11, N.Y. Check 2848 opp. last page.)

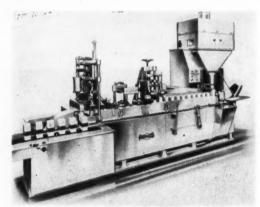
Packs one- to five-lb bags with dry, free-flowing solid materials . . .

in't

reported to turn out 1200-1900 bags/hr

Uses: Packaging dry, free-flowing materials such as cement, chemicals, and granulated plastics in square-bottomed, self-opening paper bags with capacities of about one to five lb.

Features: Depending upon number of weighers attached and size of bags used, production rates reported are 1200 to 1900 bags per hour. Ma-



Automatic packaging machine consists of fundamental unit equipped with automatic feed of empty bags and two weighers for filling

chine can be equipped with checkweigher to eliminate packages outside tolerance limits, and a baling machine to automatically arrange filled bags and pack them into larger lots.

Description: Fully automatic packaging machine consists of three elements: Fundamental units for shaking down the contents, closing and sealing of bag; up to three weighers for filling bag; and automatic feed of empty bags. Manufacturer claims that dusting is virtually eliminated and close weight tolerances are maintained. Filled bag has a paper-strip-sealed triple-fold closure.

(Type VUV packaging machine is supplied by Arenco Machine Co., Inc., Dept. CP, 25 W. 43rd Street, New York 36, New York . . . or for more information check 2849 opposite last page.)

Only Continental offers you

Perma:

steel containers for hard-to-hold products

Your chemical, paint and petroleum products travel with greater safety in Continental's exclusive Perma-Lined steel containers. That's because specially-formulated Perma-Lining enamels are airless hot-sprayed and baked right in the formed container. Every last inch of inside surface—even side and bottom seams—gets complete uniform coverage.

In addition to product protection, Perma-Lined containers give you eye-catching lithography by Continental craftsmen. And, if you ever need research or engineering help, it's available as part of our steel container service.

Let Continental's Perma-Lined containers work for your hard-to-hold products. Call soon.





PERMA-LINED CONTAINERS TO FIT EVERY PRODUCT

Perfected by Continental's Research and Development Center in Chicago—and backed by our vast experience in all types of metal packaging—Perma-Linings are available to fit almost every chemical, paint and petroleum product. Moreover, we are prepared to develop new Perma-Linings for your special use.

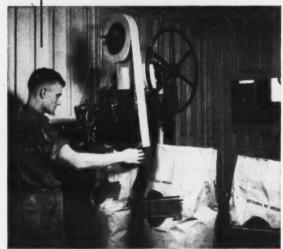


Eastern Division: 100 E. 42nd St., New York 17 Central Division: 135 So. La Salle St., Chicago 3 Pacific Division: Russ Building, San Francisco 4

When inquiring check 2850 opposite last page

aking

Bag Closing Machines for Every Need...



...from Union Special's Complete Line!...

FOR lower production costs... stronger, neater closures... ability to get out rush orders in a hurry, you can't beat Union Special Bag Closing Machines! Specially built to stand up under heavy production schedules, these machines provide the high output rates needed to meet modern competitive conditions.

In the Union Special line, it's easy to find the right unit to meet your particular requirements: 25 different styles of machines! 7 styles of sewing heads! For any kind and size of bag—paper, cotton, burlap, or jute. ASK FOR RECOMMENDATIONS. Illustrated Bulletin 200 will be sent on request.

Ask for Recommendations UNION SPECIAL MACHINE CO. 442 N. Franklin Street, Chicago 10, III. Gentlemen: Without obligating me, please furnish information on bag closing equipment to handle the following production: Kind of bags used?_ Filled weight of bag?_ Material being packed?_ Maximum number of bags per minute?__ Check-weighing required after filling?__ Conveyor required on Bag Closing Machine?____ Power: D.C., A.C., Volts____Phase____Cycles_ Name Company Address ______

When inquiring check 2851 opposite last page

PACKAGING & SHIPPING

Polyethylene Drums

(Continued from page 164)



Improved loading procedures are realized with light, space-saving polyethylene drums

storage with certain incompatible chemicals had affected the polyethylene so that cold weather brought about embrittlement.

However, handling ease, safety, and warehouse space saving had been proven and accepted by customers. The tests had also indicated that muriatic acid-based cleaners and hydrofluoric acid liquid laundry sours were ideally packaged in polyethylene.

Shipping containers were made up using various overpacks. Steel drum was used to enclose the muriatic acid plastic drum; plywood for the up to 35% hydrofluoric acid solutions. Then the ICC granted permission for further test shipments.

Thousands of shipments were made — complete trips in all kinds of weather.

Results: In April of 1955, the Bureau of Explosives recommended and the Interstate Commerce Commission adopted the polyethylene drum with overpack as an approved container for shipment of these chemicals. It was the first plastic drum to receive the marking — I.C.C.-2S. Complete changeover from carboys has been made.

Specific advantages, according to Pennsalt, are: lower maintenance costs, reduced freight costs (drums are approximately 1/3 the weight of carboys and take 40% lower freight rate), sturdiness (practically unbreakable in normal transportation), and space saving (allowing bigger loads in shipments and less warehouse space).

While Pennsalt's experience showed polyethylene is not a universal packaging material, definite benefits can be realized with the right products. Pennsalt now says the drums have entirely fulfilled initial expectations.

(Molded polyethylene drums are manufactured by Delaware Barrel and Drum Co., Dep. CP, P. O. Box 1648, Wilmington, Del. . . . or for more information check 2852 opposite last page.)



3670 E. Marginal Way • Seattle 4, Wash.
Craftsmen in steel plate and alloys up to 1"

Craftsmen in Metals

When inquiring check 2853 opposite last page



You can package it better at less cost in a change plastic container

1/5 the weight of glass

Easy to print

Shatter-proof

Moisture tight, dust free

Regar

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APRIL

There is a wide variety of shapes, sizes, colors and closures available to give your particular product extra sales sparkle. Write for free samples and descriptive literature to Dept. G.

CELLUPLASTIC CORPORATION Sales and Executive Offices Newark, New Jersey

When inquiring check 2854 opposite last page

CHEMICAL PROCESSING

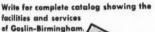


G-B, a leader in its field for over 50 years, offers complete responsibility ... from design to finished product. Regardless of your processing problems, G-B has the practical experience, the engineering know-how and the manufacturing facilities to solve them. G-B Engineers are at your service at any time to discuss your processing problems ... without cost or obligation.

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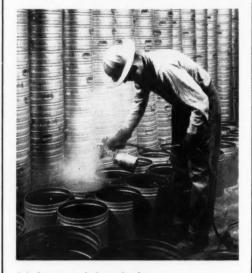


When inquiring check 2855 opposite last page

Folder describes developments in unit packaging

Company's latest developments in unit packaging are related in four-page folder. Illustrations show operation of complete packaging line, including recently developed cartoner. Various brand packages made on equipment are shown, with description of how company's packager is adapted to fill them.

"A Packaging Production Line" is issued by Bartelt Engineering Co., Dept. CP, 1900 Harrison Ave., Rockford, Ill. When inquiring reader may simply check 2856 on the convenient Reader Service slip which is located opposite last page.



Solution to asphalt packaging

PROBLEM: When Leonard Refineries, Alma, Mich., began packaging asphalt for pipe-covering insulation in 50-lb cans, they found that asphalt stuck to its container and had to be heated to be even partially removed. Containers are filled direct from still when asphalt temperature is around 500°F — too hot for any organic coating to withstand.

SOLUTION: They tried a semi-organic silicone coating and came up with just what they were looking for. Cans are fog-coated with spray gun just before filling. To accelerate curing, solution of lead catalyst in light kerosene is mixed into the silicone. Resulting solution air-dries almost immediately.

RESULT: Nonstickiness of coating is such that customers just slash down the side of the can and strip it away from the cylinder of asphalt.

(Silicone 1107 coating is manufactured by Dow Corning Corp., Dept. CP, Midland, Mich.... or for more information check 2857 which is located on form opposite last page.)



Set it once...delivers same quantity

of liquid batch after batch

You batch faster, free operator's time for other duties, and prevent setting errors with this *repeating* Auto-Stop meter. Set the quantity required by the formula just once, simply by pressing buttons. Then open the valve and the meter does the rest. It shuts off automatically at the exact amount. The meter "remembers"... delivers the same amount each time the valve is opened until reset for a different quantity.

Neptune meters end spoiled batches, overfilling, spillage and slow weighing. No more buckets or gauge sticks. Meters are safer, too. Hazardous liquids stay inside the pipe.

You can now meter hundreds of liquids . . . hot and cold water, syrups, oils, solvents, soap solutions and many chemicals. Auto-Stop meter capacities 5 to 300 gpm. Other Neptune features include ticket-printing registers and electrical Auto-

Switch (shown above) to control pumps, valves or signals. Neptune Meters with simple counters or dials also available from % to 6 in. Ask for free technical metering Bulletin 566-O P.





NEPTUNE METER COMPANY

19 West 50th Street, New York 20, N. Y.

Branches ATLANTA • BOSTON • CHICAGO • DALLAS • DENVER • LO\$ ANGELES

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When inquiring check 2858 opposite last page



"Because Business Publications bring us vital news of people and products..."

says ALFRED E. PERLMAN, President, New York Central Railroad

"...we read the business magazines of our field widely and regularly."

Consider the number of fields that affect railroad operations, and you can see why dozens of Business Publications are "never missed" by Mr. Perlman and his associates.



Top men in every business feel this same way about the Business Publications they read regularly. They like the timely, pertinent information they get from alert reporters and businessmen writers... and they like the new ideas and product information they get from the advertisers. These advertisers know that the best way to get their products read about by the men they want to reach is to advertise in Business Publications—the magazines their prospects "never miss".

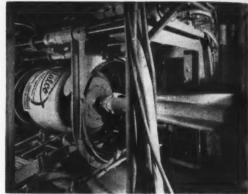
NATIONAL BUSINESS PUBLICATIONS, INC. 1413 K Stroot, N. W., Washington 5, D. C. • STorling 3.7535

The national association of publishers of 173 technical, professional, scientific, industrial, merchandising and marketing magazines, having a combined circulation of 4,098,937... audited by either the Audit Bureau of Circulations or Business Publications Audit of Circulation, Inc.... serving and promoting the Business Press of America... bringing thousands of pages of specialized know-how and advertising to the men who make

decisions in the businesses, industries, sciences and professions...pin-pointing the market of your choice.

Write for a list of the NPB publications and the "Here's How" booklet, "How Well Will We Have to Sell Tomorrow?", written by Ralston B. Reid, Advertising & Sales Promotion Manager of the Apparatus Sales Division, General Electric Company.





Lining material is applied by high-speed centrifugal sprayer giving uniform lining-thickness throughout drum body

Here is a centrifugal-spray process for producing steel drums with higher quality linings. With improved methods of spraying and curing . . .

At a recently held press conference, a centrifugal spray method of applying inner-coat linings to lithographed steel drums was demonstrated. This, coupled with a high temperature curing process, is aimed at producing linings for improved product protection. Possibility of contamination from drum is greatly decreased.

Previous production-line method called for air-actuated spraying of drum interior. Effectiveness of operation depended to a great extent on skill of operator and satisfactory technology to assure uniform coverage. Moreover, the drum body was rotated on its axis as it was being sprayed. This motion created air turbulence which, in turn, made it possible for dirt, dust, grease and other impurities to get into lining material. In addition, lining thickness could vary and leave weak spots.

The large amount of solvent needed to spray the lining material would sometimes be responsible for formations of pinholes or blisters during curing process.

All these problems have been eliminated with the installation of a mechanical centrifugal spraying process. By this method, lining material is sprayed out through perforated high-speed rotor which travels longitudinally in and out of the drum body. The material is atomized by centrifugal force — amount

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APRIL

form



Drum bodies are carried in upright position through curing oven. Chimney action of hot air through drum gives rapid and uniform evaporation of solvent

thickness of drum lining varies only 1/10 mil

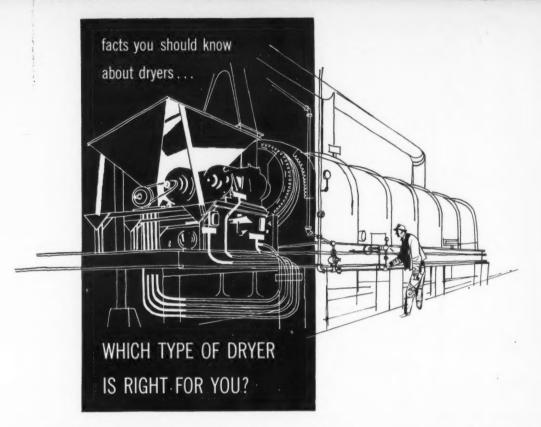
Procedure assures uniformity throughout drum body, including swage areas

of solvent used being greatly reduced. Turbulence is eliminated by absence of air pressure in the spray and by the fact that it is not necessary to rotate the drums at this stage. Even distribution of the lining material throughout the drum is the result.

The wide range of lining materials and their different characteristics requires flexibility in equipment for curing linings. These different materials call for different amounts of applied heat and speed with which drum bodies and heads move through the ovens.

There has been an improvement in the curing process, too. Originally traveling horizontally through curing oven, drum bodies now are carried in an upright position. In being upright, each drum body induces a chimney-like updraft, in which hot air at controlled temperatures passes over recently applied lining. Solvents are rapidly removed to eliminate pinholes and blistering. Variable sheave on drive shaft of conveyor permits adaptation of speed to curing requirements. An entirely different oven specifically handles drum heads.

(For further information on steel drums with linings applied by centrifugal action contact Rheem Mfg. Co., Dept. CP, 7600 S. Kedzie Avenue, Chicago, Ill. . . . or for more information check 2860 on form opposite last page.)



For over 55 years, Louisville Dryers have been solving industry's drying problems and effecting marked economies. The following is intended as an introduction to selecting the right type of dryer.

Q. What types of dryers are there?

A. Many types. They can be classified in two basic categories, namely, batch type and continuous.

Q. What is proper application of the continuous type?

A. Where large enough capacity is required to make savings in labor, space, and fuel advantageous.

Q. What are some other advantages of the continuous type?

A. Uniform quality of dried product. Lower drying cost.

Q. What types of continuous dryers are most used?

A. Rotary, Conveyor, Flash, Spray, Atmospheric Drum.*

Q. Do all of the above types handle the same kind of material?

A. No. While they discharge a dried solid, Spray and Drum Dryers are fed with a liquid. (Liquids and thin slurries can be handled in the other types by means of special designs or auxiliary equipment, but seldom are).

Q. How can I be sure of getting the right type of dryer for my operation?

A. Louisville engineers start by surveying your needs. Then, after considering the pertinent factors, they make recommendations for dryer type, heating medium, etc. Their recommendations can be proved by practical drying tests in General American's pilot plant. Your Louisville Dryer is then designed and built to suit your particular purpose and to fit your individual needs.

Q. How can I investigate the matter in greater detail?

A. Call in a Louisville engineer. No cost or obligation.

*Discussions to follow will deal with the subject in more detail.



LOUISVILLE DRYING MACHINERY UNIT

GENERAL AMERICAN TRANSPORTATION CORPORATION

Dryer General Sales Office: 139 So. Fourth Street, Louisville 2, Kentucky Eastern Sales Office: 380 Madison Avenue, New York 17, New York In Canada: Canadian Locomotive Company, Ltd., Kingston, Ontario, Canada General Offices: 135 S. La Salle Street, Chicago 90, Illinois

When inquiring check 2861 opposite last page

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NEO, SOL

ALL-NEOPRENE GLOVES

Dependable hand protection from most industrial chemicals and solvents. Offers excellent all round chemical and snag resistance.

CHARCO

SPECIAL PURPOSE BUNA N

Premium protection against, and outstanding resistance to, organic solvents and industrial chemicals. Extra flexibility and comfort.

28-PAGE CHARCO GLOVE CATALOG **Contains Chemical Reference Charts** and Glove Selector Guide

CHARLESTON RUBBER COMPANY 28 STARK IND. PARK - CHARLESTON, S. C.

When inquiring check 2862 opposite last page

Acids are Safer Two Ways

FOR THIS MANUFACTURER!

1. Channels Hot Sulphuric Dilute for Processing

2. Safely Drains Corrosive Waste Chemicals

Harkness & Cowing Division of Arnold-Hoffman & Co., Cincinnati, solved a dual acid channeling problem with Chemi-Drain. It carries hot sulphuric dilute to a tiled vat for a tallow reclaiming process, and intermittently, serves as a drain system for corrosive chemicals. Chemi-Drain is completely unaffected by acids or other corro-It is designed for flush-with-the-floor installations that can be covered by a grill or removable plate. Write for a four-page bulletin with full details.

TO GUARANTEE

BOTH "NEO-SOL"

GLOVES

AVAILABLE WITH EITHER

FINISH . .

RANGE

OF SIZES,

AND "HY-SOL"

"GRIP-SAF" HAND

OR SMOOTH

IN A COMPLETE

LENGTHS, AND

THICKNESSES

THE LOGAN CLAY PRODUCTS COMPANY . BOX 698J, LOGAN, OHIO

When inquiring check 2863 opposite last page

safety



CP Staff Photo

Here is a simple, yet sensitive, method for detecting presence of hydrogen cyanide, phospene, or cyanogen chloride in low concentrations. On wood, paper, stone, or painted surface . . .

crayon mark's color change is poison gas warning

Chemical crayons that flash Uses: warnings in color are being offered as safety and testing devices for the laboratory and plant wherever phosgene, hydrogen cyanide, cyanogen halides, and Lewisite are used.

Originally developed by the Army Chemical Corps to detect the presence of these war gases, the crayons are finding peacetime civilian use. They provide a means of detecting leaks in cylinders and systems. Also, they can determine when it is safe to re-enter areas that have been accidentally or purposely exposed to the

Crayons provide simple, con-Features: venient, inexpensive means of detecting these gases. Marks made by rubbing crayons on any suitable writing surface (paper, wood, stone, painted areas) develop distinctive colors when exposed to particular gases.

They are sensitive enough to detect concentrations that are stated as being maximum average allowable for human exposure over eight hour period - i.e., 1 ppm of phosgene and 10 ppm of hydrogen cyanide.

Description: Detectors consist essentially of commonly known sensitive de-

172

CHEMICAL PROCESSING

and in There and lo be use phosge also g ite. O detects glass t Marks

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crayon

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CP Staff Photo

Crayons will make a mark on any suitable writing surface. This mark will change from white to pink in about 30 to 60 seconds when exposed to 1 ppm of phosgene

tector-chemicals mixed with fillers and binders, and incorporated into crayon form.

There are four crayons — two for detecting high and low concentrations of phosgene, and two to be used conjunctively for hydrogen cyanide. The phosgene detector for high concentrations will also give a color change upon exposure to Lewisite. One of the hydrogen cyanide crayons also detects cyanogen halides. Each comes sealed in glass tube and labeled with instructions for using.

Marks made by the sensitive phosgene detectorcrayon turn pink or salmon color in presence of low concentrations of phosgene . . . color change for 1 ppm of phosgene takes about 30 to 60 seconds. Higher concentrations will give a more rapid change.

Very high concentrations of phosgene may bleach the sensitive detector's pink mark. Therefore, a second crayon is available for higher concentra-

(Please turn to page 175)



Crayons are simple, inexpensive safety and testing devices for laboratory and plant use

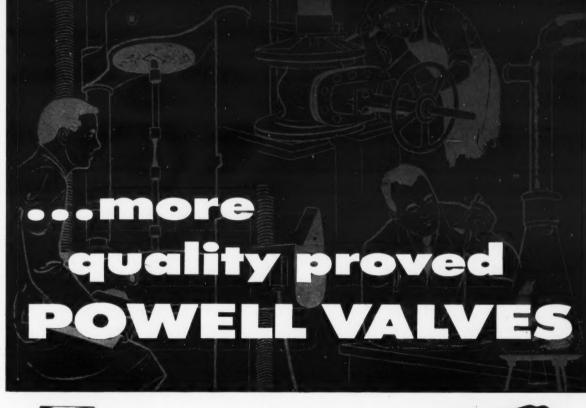


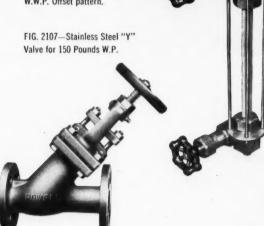


FIG. 2309—Flush Bottom Tank Valve for 150 Pounds W.P.

FIG. 2491—Stainless Steel
O.S.& Y. Gate Valve for 150
Pounds W.P.



FIG. 1886—Stainless Steel Liquid Level Gauge for 350 Pounds W.W.P. Offset pattern.



for dependable flow control

Consult your Powell Valve distributor for full facts about quality proved bronze, iron, steel and corrosion-resistant valves. For every flow control problem—there is a Powell Valve to solve it.

THE WM. POWELL COMPANY, CINCINNATI 22, OHIO . . . 111th YEAR

When inquiring check 2864 opposite last page

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ENTOLETER' NEWS

Vol. 1, No. 1

April 1957

"Entoleter" New CentriMil SERIES 40 NOW AVAILABLE TO CHEMICAL PROCESSORS

The Entoleter Division announces the "Entoleter" CentriMil Series 40 for applications requiring extreme impact velocity (35,000 feet per minute) or enormous capacity (up to 250,000 pounds per hour) ... such as .

... materials to be reduced in size along natural cleavage lines (asbestos, cork)

... the particle size reduction of mixtures in which only one material must be reduced, so that it may be separated from the mixture (starch from fiber, handbark from cork)

... heat sensitive materials (thermosetting plastics, sugar)

. crystalline solids or friable materials (salts, magnesium oxide)

... particle size reduction with minimum range of sizes.



One of the specially designed liners for the "ENTOLETER" CentriMil Series 40. being examined in the Entoleter laboratory

The "Entoleter" CentriMil Series 40 features...

A ROTOR ...

which weighs over 500 pounds, dynamically balanced by electronic devices, with 40 specially designed impactors which travel at speeds of over 7 miles per minute.

available up to 125 hp in constant speed design or 60 hp variable speed, providing capacities to meet the needs of the largest processing plant.

ENTOLETER DIVISION SAFETY INDUSTRIES, INC.

WEAR and CORROSION RESISTANT PARTS...

for special applications . . . stainless steel construction and impact surfaces of special wear resistant materials are provided.

LUBRICANT ...

of the latest oil mist type for the main bearing to insure proper lubrication for continuous service.

The design and development of the "Entoleter" CentriMil Series 40 adds one more chapter to the "Entoleter" story . . . culminates 17 years of product development which has kept pace with the demands of the expanding chemical industries...

· the "Entoleter" Standard 14" Impact Mill for blending and intimate dispersion, capacity to 8 tons per

· the "Entoleter" 27" Impact Mill increased velocity for more intimate dispersion and particle size reduction, capacity to 30 tons per hour.

· the "Entoleter" Aspirator . . . for separation by air, of mixtures consisting of materials of varying density or air foil.



"Entoleter" CentriMil Series 40

HOW WE CAN HELP YOU...

The Entoleter Laboratory is continually developing new applications . . contact us...send your specifications and a sample of your product for proc-essing (free of charge).

When inquiring check 2865 opposite last page

SAFETY

No down-venting hazards with underground tank having this vent . . .

air vent faces upward, still allows no water into tank

Mounts on vent-pipe from underground storage tanks to permit vapors to escape in upward direction.

Features: Design is such that no water can get into tank. Upward projection of vapor reduces fire and explosion hazards due to down-vented vapors.



Air vent for underground tanks has hood to capture and prevent water from entering system

Description: Three-piece construction includes hood, screen, and body which are assembled with single center screw. All parts are made of aluminum except removable brass screen which serves as a filter.

To prevent water from entering system, opening is covered with cone-shaped hood, having three spouts to drain off water.

Body, slightly larger than pipe, can be installed close to wall and has no threads. It is held firmly in place by tightening screw. All parts can be removed easily for inspection or cleaning.

(No. 45 "Up-Flow" air vent is manufactured by Universal Valve Co., Dept. CP, 607 South St., Elizabeth, N.J. . . . or for more information check 2866 on the Reader Service slip which is located opposite last page.)

A Long-Wearing PIONEER Glove

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Ave.

For Every Hand... Every Job



Stanzoil Black All Neoprene 7 sizes, 5 lengths, 3 weights Stanzoil Red All Neoprene 3 sizes, 104" length, sheer wt.

C Whitecap White All Neoprene. . . . 3 sizes, 10%" length, light wt. D Stanzoil White All Neoprene 7 sizes, 4 lengths, 3 weights



■ Stanzoil Knit-Lined Neoprene 5 sizes, 3 lengths, 2 weights

Stanzoil Flock-Lined Neoprene . . . 3 sizes, 10%" lengths, light wt. Pacemaker Black Neoprene Coated Flannel . 2 styles, 4 lgths., 2 wts.

Pacemaker Red Neoprene Coated Flannel . 3 styles, 3 lgths. 2 wis.









Stanflex Blue Plastic Coated Jersey . Full and Palm-Coat, 3 styles J Stanflex Knit-Lined Red Plastic . 4 sizes, 11" length, medium wt.

K Sheergrip Rubber or Neoprene 9 sizes, 3 lengths, sheer wt. L Nimble Fingers Pylox® Vinyl . . . 3 sizes, 10½" length, extra sheet

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IEER Glove Distributor

☐ 1956-57 PIONEER Industrial Glove Catalog.

Hand Protection Clinic glove recommendation for job described in

When inquiring check 2867 opposite last page

Crayon Gas Detector

(Continued from page 173)

Job

weights

sheer wt. light wt.

weights

light wt.

tions. The less-sensitive crayon gives a tan mark that turns green when exposed to high concentrations of phosgene. It will gradually change to blue and then violet on standing. Lewisite liquid or vapors cause it to turn greenish-blue.

Hydrogen cyanide detectors are marked "crayon A" and "crayon B". Crayon B is applied over marks made by crayon A to give a mixed mark containing ingredients from the two. Resultant "mix" will turn reddish-pink in presence of hydrogen cyanide — after five minutes at 10 ppm. On standing, pink color will darken to purple or blue.

Crayon B may be used by itself to detect cyanogen chloride or cyanogen bromide. The mark will turn reddish-pink in one minute when exposed to 4 ppm of these gases.

(Poisonous-gas detector crayons are manufactured by Aromil Chemical Co., Dept. CP, 5646 Belle Ave., Baltimore 7, Md. . . . or for more information check 2868 on form opposite last page.)



Dacron-jacketed fire nose

is being used at a southern sulfur plant to fight fires. Company has found that jacket of 100% Dacron withstands abrasion and existing acid conditions better than other types previously used. Tests run on 11/2" hose show that it is capable of pressures to 200 lb.

(Fire hose is manufactured by Textile Fibers Dept., E. I. DuPont de Nemours & Co. (Inc.), Dept. CP, Wilmington, Del. . . . check 2869 opposite last page.)



When inquiring check 2870 opposite last page

SING

thoroughly cleanse chemicals or foreign objects from eyes in precious seconds...seconds that may be the difference between permanent injury and good eye-sight! This safety equipment enables workers to self-administer pressure-controlled clear water to afflicted eyes. HAWS Eye-Wash Fountains were designed in cooperation with leading Safety En-

gineers...for split-second safety!

HAWS EMERGENCY DRENCH SHOWERS

deliver a sudden torrent of water to dilute and remove injurious acids or caustics from workers' bodies and clothes ... providing foolproof operation for every emergency. The cost of safety is negligible ... with HAWS Emergency Facilities! Write today, for full details!

Note: HAWS also manufactures Drinking Fountains of all types; Electric Water Coolers; and KRAMER Flush Valves...for any type of plumbing fixture.



1439 FOURTH STREET (Since 1909) BERKELEY 10, CALIFORNIA

When inquiring check 2871 opposite last page

alphabetical index on page 257

... for alphabetical index of all processes, materials, services, and equipment discussed in this issue's editorial columns and advertisements, turn to page 257. "Quick-locator" starting on that page was a feature in CHEMICAL PROCESSING years ago. It means extra work for the Editors, but it helps you, the reader in finding what you want ... in a hurry!

SAFETY

Lead oxide safety

Tips on safe handling and use of lead oxides are presented in 12-page data sheet. Topics covered include properties and hazards of lead oxides, engineering control of hazards, employe safety, handling and storage, waste disposal, and medical management.

To obtain Chemical Safety Data Sheet SD-64, remit 30c direct to Manufacturing Chemists' Association, Inc., Dept. CP, 1625 Eye St., N.W., Washington 6, D.C.

Hand-operated sampler cuts nitric acid testing hazards



Uses: To obtain samples for nitric acid testing in field work, laboratory, or factory operations.

Features: Samples can be removed from containers with less danger of spilling acid.

Description: Device, weighing only 3 lb, is operated by placing pick-up tube in container and pumping hand lever to transfer acid into sample receptacle.

(Model 4591 sampler is manufactured by Texas Metal and Manufacturing Co., Dept. CP, 6114 Forest Park Road, Dallas, Texas. Check 2872 on form opposite last page.)

PROPELLAIR

...built to solve your "heavy duty" ventilating problems



... mount in any position

Heavy duty Propellair Type "CD" fans are designed for versatility and rugged duty. They can be mounted in side walls, roof ventilators, hoods, ducts and mochinery in any position you require. They are ideal for "tough" ventilating jobs like removing heat, moisture, smoke and dust laden air. You get greater efficiency and quieter operation, because the exclusive venturi entrance ring prevents wasteful recirculotion. The rigid, cast aluminum, precision balanced air-foil propeller runs quieter and retains its clean aerodynamic characteristics at all operating pressures. Powered by dependable Robbins & Myers Motors of any design you need, they are covered by a single name-plate guarantee. Available in sizes from 12" to 60" for from 1020 to 85000 CFM air delivery. Let Propellair engineers survey your needs and recommend the correct ventilating equipment.

WRITE FOR BULLETIN NO. 690-C

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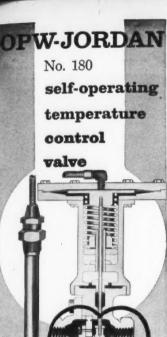
JO]



MOVING AIR IS OUR BUSINESS

When inquiring check 2873 opposite last page

CHEMICAL PROCESSING



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with the sliding gate and plate



the different and improved way to control temperature

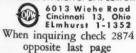
Regulator

- GUARANTEED DEAD END SHUT-OFF
- MORE ACCURATE REGULATION
- ELIMINATES NEED FOR PRESSURE REDUCING VALVE ON HIGH INLET PRESSURES

The unique basic design and exclusive features of this valve are responsible for its outstanding performance and long dependable service life. Durably constructed for hard, constant use, the compact, space saving, No. 180 offers the full advantage of accurate control with desired sensitivity of response.

For more facts, write for Bulletin J-180

JORDAN CORPORATION INDUSTRIAL SALES DIVISION OF OPW CORPORATION



Covers head, shoulders, needs no airline

Chemical-resistant hood has "breather-tunnel" for use where ambient air is safe

Uses: Protecting plant personnel when there is danger of splashing chemicals.

Features: Hood has "breather-tunnel" which eliminates need for air lines or self-contained air



Protective hood has inverted "breather-tunnel" in front

supplies where ambient air is safe to breathe. Elimination of air lines gives wearer free movement.

Description: Air inlet system is an inverted V-shaped tunnel. Liquids run harmlessly over top of tunnel. Seams are armored, not coated, for added protection against seepage into hood.

Clear acetate window measures 16-3/8 x 8". Ratchet headgear is adjustable to any one of 32 head sizes. (Self-ventilating hood is manufactured by Stand-

(Self-ventilating hood is manufactured by Standard Safety Equipment Co., Dept. CP, 232 W. Ontario St., Chicago 10, Ill. . . . or for more information check 2875 on form opposite last page.)

This month's Processing and Engineering
Data section starts on page 82



DAY TYPE "HV" CYCLONIC SEPARATOR

A heavy gauge, welded, high efficiency cyclonic separator. The DAY "HV" has a wide range of applications. It handles abrasive or high temperature dust laden air and requires no maintenance because it has no moving parts. Available for pressure or vacuum operation. For additional information write for Bulletin 576.

DAY TYPE "RJ" DUST FILTER*

A packaged dust filter shipped completely assembled and ready to run. Provides high performance, top efficiency dust control at low cost. High air-to-cloth ratios give extra air handling capacity in small area. Furnished with or without dust fan and discharge equipment. For latest information write toDAY for Bulletin 560.

*Hersey and DAY patents applied for.

DAY TYPE "G" EXHAUST FANS

High air delivery per horsepower required. These fans are designed specifically for dust control applications. Each fan is statically and dynamically balanced before shipment. For further information write toDAY for Bulletin 471.



The DAY Company

MADE and SOLD in CANADA by

SOLD in UNITED STATES by The DAY SALES Company 852 Third Ave. N.E., Minneapolis 13, Minn.

The DAY Company of Canada Ltd. P.O. Box 70Y, Fort William, Ontario



Representatives in Principal Cities

AIR POLLUTION with DAY DUST CONTROL

When inquiring check 2876 opposite last page



High heat transfer efficiency, low cost, light weight and compact design make Tranter Platecoil the easiest, best and most economical answer to a wide range of heat transfer problems in industry. Platecoil replaces pipe coil and saves engineering, fabricating, installation, operation and maintenance costs while giving more satisfactory performance.

Fast delivery from stock



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PLATEGOIL®
Tranter Mig. inc.
LANSING 4, MICHIGAN

You'll find our Catalog in Sweet's Plant Engineering file.

When inquiring check 2877 opposite last page



This 20 page digest of the M & M line of environmental test equipment gives you quick facts on the application, performance and economies of Murphy & Miller equipment. Illustrates and describes the industry's most modern units—provides tips on selection and use of all types of environmental test units. Write for it today.



MURPHY & MILLER, INC.

1340 South Michigan Avenue Chicago 5, Illinois

When inquiring check 2878 opposite last page

Although reduction of hot spots and pot burnout was initial reason Esso Standard switched from conventional atmospheric burners for soap cooking, most important result was to . . .



cut soap cooking time to less than half with radiant heat burners

THEODORE W. WETT, Assistant Editor With R. L. ALBRIGHT, Chief Engineer Esso Standard Oil Co., Pittsburgh, Pa.

Problem: Open flame gas burners, used at Esso Standard to cook soap for industrial greases, caused pot burnout and hot spots. Lack of complete uniformity in heating was a potential source of product flashing, with formation of undesirable combustion products in batch being processed.

In preparation of industrial greases, 18,000-lb

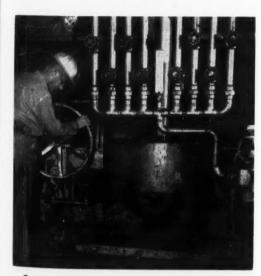
batches of soda-lime soap, 10 to 50% in strength, are heated to a specified temperature and cooked to obtain proper consistency. It is then blended with various grades of oil, depending on product desired, and drained or pumped directly to containers.

Solution: Esso installed a test unit of a heating system based on the radiant heat principle. Operation was successful enough to warrant a plant scale installation of three entirely new units and replacement of seven atmospheric units as vessels were relocated during plant expansion.

(Please turn to page 180)



Portion of 24 burners (arrow) which heat 18,000lb batches. Processing time was reduced from five to two hours when radiant heat units replaced conventional units



Operator checks soap-oil mixture before emptying kettle heated by radiant heat burners



Partial List of Material Processed with Allis-Chalmers Heat Transfer Equipment

- Limestone
- Lime
- Dolomite
- Magnesia
- Alumina
 Bauxite
- Manganese Oxide
- Iron Ore
- Phosphates
- Refractories
- Foundry Sand
- Petroleum Sand
- Petroleum Coke
- Fuller's Earth
- Nickel Ores
- Copper

How Allis-Chalmers Can Help You

Cut Heat Transfer Costs

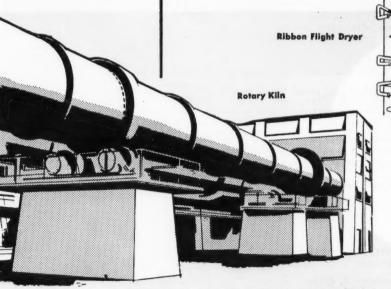
Obtaining increased production, lower processing costs and improved product quality is more than a matter of installing the best heat transfer equipment. Maximum utilization of that equipment also calls for an efficient flow design. You get both from Allis-Chalmers.

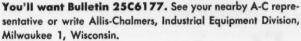
A-C Engineers Work With Your Staff or Consulting Engineers

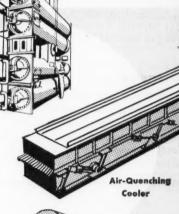
Allis-Chalmers engineers concern themselves with overall operation . . . the evaluation of variables . . . plant design . . . the integration of interdependent equipment into a complete process.

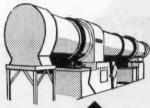
Pre-recommendation research, testing and, of course, expert installation and localized field service are also available from Allis-Chalmers—the world's leading manufacturer of rotary kilns, coolers and associated equipment.

Equally important is the fact that Allis-Chalmers interest in your problems is continuous. Laboratory services, periodic equipment check-up and parts service are yours for the life of the equipment — and a long life it is, too.









otary Dryer



ALLIS-CHALMERS

When inquiring check 2879 opposite last page

Pumps abrasive liquids that grind other pumps to a halt

Suspended silicon carbide, pottery slip, gritty sumps—violently abrasive liquids and semisolids of all kinds flow smoothly through *Ejectopump*. Compressed air operated, it has no rotating or reciprocating parts, no bearings, no packing, needs no lubrication. Requires little attention of any kind, yet keeps on pumping abrasives month after month, long after other pumps have ground to a halt.

Secret of *Ejectopump's* dependability is its smooth, yet powerful action—no churning, whirling or chopping of material being pumped.

Operation

Connect to any compressed air line 30 to 50 psi. Handles discharge heads up to 100 ft., with maximum suction 20 ft. Discharge rate may be precisely regulated. Pump is self-priming, may be installed above level of liquid pumped. Can be furnished in special alloys for pumping corrosives. Sizes: 1½", 2", 3", 4", 6".

WRITE TODAY for complete information and prices





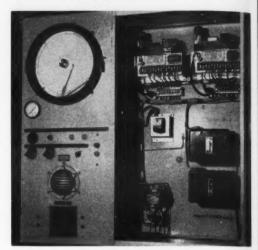


When inquiring check 2880 opposite last page

PROCESSING EQUIPMENT

Cut Soap Cooking Time

(Continued from page 178)



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Programing controls for automation of soap cooking step in grease preparation

In radiant heat system a burning mixture of gas and air raises a refractory bowl surrounding burner to incandescent temperature (2300°F). Infrared rays generated by refractory provide radiant heat. High temperature of refractory bowl assures complete combustion of gas-air mixture.

Each vessel is equipped with 24 burners. Combustion air is supplied by a 1½-hp motor and blower. Flame is automatically cut off if any portion of system fails. Units are equipped with programing controls to permit completely automatic processing.

Results: Time to process soap batch has been reduced from five hours to two. Heat is uniform, and there is no flame impingement, so that hot spots and pot burnout are no longer a problem. Efficiency of heaters has stabilized operating procedure to a point where company is considering complete automation of soap cooking operation. Programming controls are installed, and data are now being gathered.

(Radiant heat burners are a product of Burdett Manufacturing Co., Dept. CP, 4920 S. Monitor St., Chicago 38, Ill. . . . or for more information check 2880A on the convenient Reader Service slip which is located opposite last page.)

Your guide . . . to more processing equipment and ideas is the alphabetical product directory beginning on page 257 Compact, mobile unit provides fast cooling from 95 to 25°F...

all parts in contact with product are stainless steel

Uses: Although designed originally for cooling lotions, tonics, and perfumes, cooler has characteristics which may make it useful in other types of chemical or allied process work.

Features: Cooler is a complete independent unit mounted on casters, ready for use. Unit need



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Compact cooler is mounted on casters, can be moved anywhere in the plant

only be plugged into 115/230v electrical outlet to start operating. All parts coming in contact with product are made of 304 or 316 stainless steel.

Description: Unit is designed to cool materials from 95°F down to 25°F with controlled, uniform temperatures. Cooler operates fully automatically. Complete packaged unit includes Freon-12 condensing unit.

Equipment is available in ten sizes ranging from ½ to 15 hp. Largest unit can chill 210 gph from 95 to 35°F. Smallest model measures 54 x 22 x 41" high. Largest is 80 x 36 x 62". Removable head on each end permits easy cleaning.

(Model KFC coolers are product of Kol-Flo Kooler Co., Dept. CP, Bayonne, N.J. . . . or for more information concerning this product, reader may simply check 2881 on the convenient Reader Service slip opposite last page.)



5 ways to get the right fluid mixing for your process



2. TANK SHAPE IS NO PROBLEM when you mix fluids with LIGHTNINS. You can get fixed-mounting propeller-type units like these for open tanks or closed pressure vessels. Closed-tank units are installed simply by bolting to the tank nozzle. Direct-drive and gear-drive models; sizes from ¼ to 3 HP. Fully described in Catalog B-103.



4. GET RAPID DOUBLE-MIXING ACTION, or gentle thorough stirring, in any open vessel, with a LIGHTNIN Portable Mixer. Direct-drive models for high-speed mixing of thin liquids; gear-drive units for heavier fluids or larger batches. You can get LIGHTNIN Portables, electric or air driven, in sizes from 1/6 to 3 HP. Thirty models. For full description, request Catalog 8.108



3. FOR VERY LARGE TANKS (up to 6 million gallons), you can get high volumetric flow at low cost with a LIGHTNIN Side Entering Mixer. It fits new or old tanks; comes with choice of stuffing box or rotary mechanical seal that's quickly replaceable if it ever wears out. Gear-drive and V-belt drive models; sizes 1 to 25 HP. Described in Catalog B-104.



5. FOR LABORATORY AND PILOT-PLANT MIXING, you can get as much as 20 years' service from a LIGHTNIN Laboratory Mixer. You can run Model F, shown, at any speed up to 1600 RPM. Four other models to choose from, including one with UL-approved explosion-proof motor for mixing solvents and other volatiles. For description of all five, send for Bulletin B-112.

How to take advantage of what's new in mixing

There are many ways you can use modern fluid mixing to help product quality; increase yield; get better uniformity; speed production.

It takes a specialist to give you full advantage of today's highly developed mixing skills. Your LIGHT-NIN Mixer representative can give you this kind of help, because he's backed by 35 years of specialization in fluid mixing.

For quick, competent assistance on any fluid mixing problem, call him today—or write us direct.



MIXCO fluid mixing specialists

MIXING EQUIPMENT CO., Inc. 185-d Mt. Read Blvd., Rochester 11, N.Y.

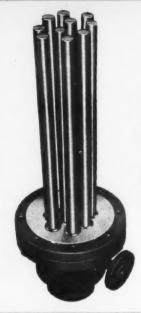
In Canada: Greey Mixing Equipment, Ltd. 100 Miranda Ave., Toronto 10, Ont.

When inquiring check 2882 opposite last page



sired alloy. Line includes crucibles, reshapers, triangles, dishes,

electrodes, anodes and cathodes.



PLATINUM CLAD . . .

sheet, tubing, wire, etc.—
provides all of the desirable
qualities of the noble
metals with a minimum
of capital outlay. BAKER's
Platinum Clad process
guarantees a continuous
pinhole-free corrosion resistant
surface, able to withstand
high temperatures
without oxidation.

for laboratories ... for corrosion resistance ... for gas purification ... for indication of O_2 or H_2 ...





SUPER-SENSITIVE DEOXO® INDICATOR... for measuring oxygen or hydrogen present as impurities in other gases.

Accurately indicates from 0.0002% to 0.0200% (2 to 200 parts per million) oxygen, and from 0.0004% to 0.0400% hydrogen. A dual range permits measurement of up to 0.25% oxygen or 0.5% hydrogen.



BAKER & CO., INC.

113 ASTOR STREET, NEWARK 2, NEW JERSEY NEW YORK - SAN FRANCISCO - LOS ANGELES - CHICAGO

CINE PROPERTY OF ANY AND ANY

When inquiring check 2883 opposite last page

RESEARCH MAINTAINS BAKER'S LEADERSHIP IN PRECIOUS METALS

PROCESSING EQUIPMENT

Closed-circuit subliming system runs continuously for months without shutdown

Operates at atmospheric pressure; scrapers prevent product build-up on condenser walls

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Uses: Purifying solid materials by sublimation.

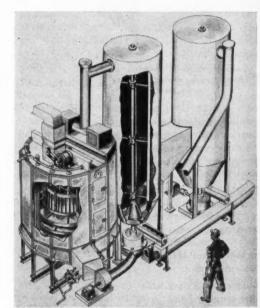
Features: Closed-circuit system operates at atmospheric pressure, automatically, and continu-

ously, for several months without shutdown.

insulated housing.

Description: Equipment consists of manufacturer's Turbo-Dryer, a sublimer, feed hopper, recirculating fans, condensers, and reheater. Sublimer has tier of tray shelves and turbo fans rotating on same vertical axis within a cylindrical

Material being processed is fed from hopper to top tray of sublimer. As tray rotates, material is wiped off and caused to pile and spread on shelf below, and on down the series of trays. Entrainer



System consists of dryer, sublimer, feed hopper, recirculating fans, condensers, and reheater

gas is recirculated uniformly over each tray shelf, picking up vapor given off by the material being processed. Gas then passes through a filter and into series of condensers.

Rotary scrapers prevent build-up of condensed material on the condenser walls, assuring high rate of heat transfer. Filtered entrainer gas is then reheated, and recirculated through sublimer.

Systems are supplied as completely shop-assembled

CHEMICAL PROCESSING

units in sizes from 60 to 360 sq ft net tray area. Larger units, up to 18,000 sq ft tray area, are also available. These are sub-assembled at the plant and must be field erected.

(Closed-circuit subliming system is product of Wyssmont Company, Inc., Dept. CP, 2700K Bridge Plaza South, Long Island City 1, N.Y. . . . or for more information check 2884 on the convenient Reader Service slip which is located opposite last page.)

Describes sulfur-burning furnaces and engineering services

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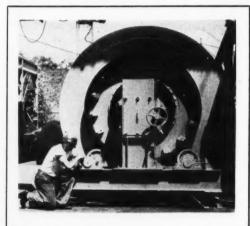
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Bulletin of six pages pictures and describes burning equipment for sulfuric acid plants and for the production of sulfur dioxide for paper mills and other industries. Description includes sulfur melting pit, pump, burner, air blower and furnace. Operating advantages are listed, and chart shows sulfur pump and burner capacities. Company's engineering services are outlined.

Bul S-110 is issued by Chemical Construction Corp., Subs. of Electrical Bond & Share Co., Dept. CP, 525 West 43rd St., New York 36, N. Y. When inquiring specify 2885 on form located opposite last page.



Built for big batches

All-stainless-steel blender will handle up 20,000 lb per batch. Believed to be the largest stainless steel blender in existence, unit will be used in a Missouri AEC plant on classified operations. Blender has specially-designed leak-proof stuffing box, and features four-way mixing action.

(Blender was manufactured by Sturtevant Mill Company, Dept. CP, 2 Harrison Square, Boston 22, Mass. ... or check 2886 opposite last page.)



ELECTRICALLY HEATED. Special lab mixer has thermostatically controlled heating element, stainless steel pan and is equipped to operate under vacuum or pressure. Used by large chemical firm for experimental work.



CONTINUOUS MIXING. These two Mix-Mullers discharge 8,000 lbs. of inorganic chemical onto a mill conveyor every 3½ minutes. This method insures uniformity from batch to batch and permits continuous flow of prepared material to succeeding operations.

Many prudent processors are saving production time, extra handling and the need for specialized processing equipment by mixing under controlled conditions.

If you mix dry, wetted or plastic materials and your process calls for heating or cooling, vacuum or pressure or even a chemical interaction somewhere in the process it will pay you to investigate the possibilities offered by the Simpson Mix-Muller.

Equipment-wise, the Mix-Muller is well engineered for special uses and materials of construction. Hot oil, water or steam circulation; stainless, rubber or metal clad interiors; and variable speed drives are available for specific processing needs.

Experience-wise—the Simpson Mix-Muller is backed by a diversified knowledge of mixing and materials handling experience available from few if any other sources. Why not submit your mixing problem to us for analysis? and remember

... MIXING AND THE INTEGRATION OF MIXING EQUIPMENT IS OUR BUSINESS.



SIMPSON MIX-MULLER DIVISION

National Engineering Company 640 Machinery Hall, Chicago 6, Illinois

When inquiring check 2887 opposite last page



Why? Maybe, like many others, you've wondered why CHEMICAL PROCESSING comes to you without charge — while, perhaps, you pay a subscription price for other business magazines.

Maybe you've thought publishers make money when they sell you a \$3.00 or a \$5.00 subscription.

No-publishers lose money ... yes, most business magazines lose money when they sell a subscription — not only because the magazine costs more to produce than the subscription price brings in — but also because the cost of making such sales exceeds the income for \$3.00 or \$5.00 subscriptions.

Advertisers pay the bills — You see, it's the money that comes from advertising that keeps the business magazine publisher in business. So, logically, such advertisers demand best possible coverage of folks like you—the important key men who exercise buying power.

So—CHEMICAL PROCESSING "hand-picks" best readers . . . and sends the magazine to these key folks, without charge.

For you simply can't get maximum coverage of these important folks by trying to sell subscriptions. These men, limited in numbers, are scattered all over

Chemical Processing

the U.S.A.: travel and/or direct mail cost money; a large share "forget to renew" each year; and, no matter how much time, money and pressure you put on them, there are always some important men who will never buy.

CHEMICAL PROCESSING gets best circulation

... So, as you can see, to get the best, most effective circulation coverage, the best way is to "hand-pick" the right readers, then send the magazine to them. This gives value to advertisers which can't be gotten in any other way.

That's why... CHEMICAL PROCESSING "hand-picks" only qualified readers... Men Who Manage chemical processing plants... presidents, partners, plant managers, foremen, engineers, chemists, directors of research, etc. Then the editors make the magazine so interesting, so valuable, these folks want to read it.*

That's why CHEMICAL PROCESSING spends many thousands of dollars on each issue — to give you this valuable service costing more than \$40.00 per year, per reader. That's why CHEMICAL PROCESSING comes to you without charge—you are an important reader in the chemical field.

*Every issue proves this qualified readership...by unequalled response from these key readers. May we show you the evidence?

published by Putman Publishing Company



also publishers of:
FOOD PROCESSING
FOOD BUSINESS
HOUSTRY POWER
"Executive Magazines for Industry"

PROCESSING EQUIPMENT

All points of screen separator can be rapidly cleaned . . .

unit is adaptable where process layout requires minimum height and single screen Regu

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Uses: Sifting relatively coarse mesh materials. Features: Unit is particularly adaptable where process layout requires minimum overall height and single screen operation. Equipment is suitable for applications where all points of screen must be readily accessible for rapid cleaning.

Description: Case and drive are flexibly mounted on base consisting of floor plate, vertical tubular steel column, and suspension frame. Drive force is developed by eccentric lead balance weight attached to vertical shaft. Shaft is mounted on two



Compact screen separator is particularly adaptable for limited-space applications

heavy-duty, self-aligning roller bearings. Unit is constructed of carbon steel with top cover and screen frame of aluminum. Various sizes of screen areas are available ranging from 5 sq ft in 2x2½′ size to 35 sq ft in single screen 5x7′ size.

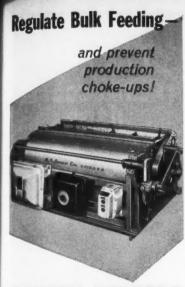
("Gyro-Shaker" screen separator is manufactured by Sprout-Waldron & Co., Inc., Dept. CP, Muncy, Pa. Check 2888 opposite last page.)

Loads up to 14,000 lb mixed in rotary batch blenders at Celanese . . .

have operated nearly nine years with virtually no downtime or maintenance

Blending up to 14,000 lb of material at one time may sound like a tall order, but it is just another routine operation at the Celriver plant of Celanese Corporation of America, Rock Hill, South Carolina. Mixing raw material for later processing into acetate, viscose, Fortisan, Fortisan-36, and Arnel triacetate, four huge batch blenders have been handling such loads efficiently for nearly nine years at the plant with virtually no downtime or maintenance.

To assure high quality yarn and to avoid serious



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DRAVER FEEDERS

now available with automatic timing controls

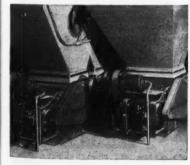
Prevent overloading of grinders, sifters, mixers and other production machines

Accurate Draver Feeders regulate the flow of dry free- or nonfreeflowing products . . . keep processing equipment operating at most efficient capacity . . . prevent machine failure and downtime. Timing controls are available, for feeding to continuous processes at automatic intervals.

Dependable and durable, Draver Feeders are made in more than 100 sizes and models, with capacities from minute quantities up to thousands of pounds per hour. Original cost and operating expense are low, compared with the production losses they prevent.

What is your bulk feeding prob-lem? Write our engineering department for a solution, without obliga-

Praver "Micro-Master" Feeders, mounted at loor level, feed to mixing equipment below.



FEEDING . MIXING . SIFTING . WEIGHING . PACKING PACKAGING EQUIPMENT FOR THE PROCESS INDUSTRIES



When inquiring check 2889 opposite last page



Paul A. Brooks, General Foreman at Celanese plant, checks one of the four blenders

problems along the production sequence, it is important that the raw materials be thoroughly blended. Because of this, it is necessary at times that whole carloads be blended at the same time to assure the critical uniformity that insures top quality.

The carbon steel plate units have a four-way mixing action. As materials enter the rotating drum (both intake and discharge are at same end for simplicity of operation) they are picked up by a series of revolving buckets and carried to the top of blending chamber where they are cascaded and mixed. Blenders are designed so that the material is constantly being forced from both ends of the drum to the middle. Added to the revolving action of the drum, swinging chutes produce an important lateral fourth mixing action.

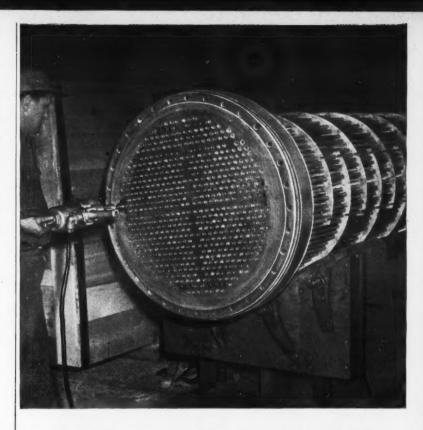
Material can be charged and discharged while units are in operation. "Open door" construction permits easy accessibility for cleaning and maintenance. Blenders are equipped with a dust seal which prevents material loss, air pollution, and worker discomfort.

(Model 12 rotary batch blenders were manufactured by Sturtevant Mill Company, Dept. CP, 119 Clayton Street, Boston 22, Mass. . . . or for more information check 2890 opposite last page.)

Tells how to select size of separation magnet

Five types of suspended separation magnets for removal of tramp iron in conveyor systems are shown in 12-page bulletin. Complete specifications and operating principles of all types, along with photographs and drawings are presented. Instructions and tabular data detail how to select proper size of suspended separation magnet.

Bul 1031 is issued by Stearns Magnetic Products, Division of Indiana Steel Products Company, Dept. CP, 635 S. 28th St., Milwaukee 46, Wis. Specify 2891 opposite last page.



Tricky assembly job handled with ease...at Downingtown

Specs said: Roll type 329 stainless tubes into type 316 and 304 tube sheets. A tricky problem, since the 329 tubes are 15-20 points harder on the Rockwell B scale than the 304 and 316 tube sheets.

What's more, an alert suggestion saved our customer the cost of a test shell, by utilizing the annulus created by the specified double tube sheet construction.

Design Pressure: Shell -125 psi at 300° F. Tubes- 75 psi at 300° F.

Hydrostatic Test Pressure: 150 psi

Construction: Per ASME Code, Para. U-69...Customer Inspected

Tubes: 608 Stainless Steel Tubes, Type 329 (Carpenter #7MO)

34" O.D. x 16 ga. x 15' 9" L. Outer Tube Limit: 305/8"...4 Pass

Floating Tube Sheets: Two-11/2" and 2" thick...321/6" O.D.

Fixed Tube Sheets: Two-11/4" and 13/4" thick...383/8" O.D.

Shell Side Tube Sheets: Stainless Steel, Type 304. Tube Side Tube Sheets: Stainless Steel, Type 316.

Write for helpful heat exchanger design data—Bulletin HE.

Downingtown Iron Works, Inc. 144 Wallace Ave., Downingtown, Pennsylvania

division of PRESSED STEEL TANK COMPANY Milwaukee

HEAT EXCHANGERS-STEEL AND ALLOY PLATE FABRICATION CONTAINERS AND PRESSURE VESSELS FOR GASES, LIQUIDS AND SOLIDS

When inquiring check 2892 opposite last page



CONTINUOUS MIXING...PROCESSING and REACTING

Patterson experience shows in every engineered detail of the Type "GPM" Pug Mill Mixer. Built for arduous duty, these units readily adapt to a wide variety of applications. Thorough blending and uniform chemical treatment of every part of the batch are assured. Adaptable to continuous operation, these mixers can be supplied with premix, additive and reaction zones, designed for proper balance in each application. Let us work with you!

The Patterson Foundry and Machine Company

A Subsidiary of Ferro Corporation

East Liverpool, Ohio, U. S. A.

The Patterson Foundry and Machine Company, (Canada) Limited

Toronto, Canada

When inquiring check 2893 opposite last page

PROCESSING EQUIPMENT

Reduces dissolved solids water to useable level

Bulletin of 20 pages tells about manufacturer's membrane demineralizing equipment and process. Description, uses, and equipment installation are discussed. Performance data are detailed. An outline of basic principles of operation is implemented by flowsheets of demineralizing units. Chart shows approximation of installation costs. Illustrations of typical installations are included.

Bul 3 is issued by Ionics Incorporated, Dept. CP, 152 Sixth St., Cambridge 42, Mass. When inquiring specify 2894 on form opp. last page.

Porous media for gas diffusion and liquid filtration

Chemical and physical properties of porous media for gas diffusion and liquid filtration are described in four-page technical bulletin. Graphs showing relations between grade and average pore diameter, pressure drop and gas volume flow, and effect of thicknesses on pressure drop and gas volume flow are part of data presented.

Form ESA-267 is issued by Simonds Abrasive Co., Dept. CP, Tacony & Fraley Sts., Philadelphia 37, Pa. Specify 2895 opposite last page.



"Let me illustrate . . . The elements are made up of tiny particles called atoms, and these atoms contain even smaller particles . . ."

"SERV-RITE" THERMOCOUPLE HEAD

the head that's ahead in every way . . .

This new "Serv-Rite" thermocouple head is actually small enough to be held comfortably in the palm of your hand. But size is only one of the many features that make this thermocouple head really extraordinary. It is loaded with installation and service conveniences that any user of thermocouples will appreciate at once.

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The body is of malleable iron, cadmium plated for durability. A new type friction lock assures easy removal or tightening of the cap—a quarter turn does it. An asbestos gasket makes the head dirt- and moisture-proof. With a choice of ½", ¾", or 1" IPS opening for the protecting tube, you can standardize on one style head.

The connector block is of a material especially selected to withstand, without damage, temperatures up to 900° F. in continuous service. Improvements over the conventional type of inserts greatly simplify the making of the lead wire connections. The complete thermocouple element, including connector block, can be easily withdrawn for inspection.

Install a "Serv-Rite" thermocouple head and see for yourself how much better it really is.

Write for complete details



CLAUD S. GORDON CO.

Manufacturers • Engineers • Distributors
Thermocouples & Accessories • Temperature Control
Instruments • Industrial Furnaces & Ovens
Metallurgical Testing Machines

603 West 30th Street, Chicago 16, Illinois 2031 Hamilton Avenue, Cleveland 14, Ohio

When inquiring check 2896 opposite last page

CHEMICAL PROCESSING



Electronically controlled roller expanders lock the tubes in position in tube sheets during fabrication of all Pfaudler heat exchangers

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Heat Exchangers

Would you like to skip the extra expense of buying custom built heat exchangers?

Pfaudler has taken design features previously associated only with custom built units and *stand-ardized* them.

For a given heat transfer area, select the most applicable combination of length and diameter. Nozzles can be of any size, located in any position and either threaded or flanged. This flexible standards program applies to fixed tube sheet, single or multipass, tube and/or shell side stainless steel units in diameters up to 30". Over all cost is reduced and delivery speeded up.

Pfaudler also offers heat exchangers for severe corrosive services, combining alloys with low cost glassed steel parts, wherever practical, to keep costs to a minimum.

Any one of these designs can save you money, give you better results. Regardless of your heat exchanger needs, it will be to your advantage to check with us before buying. Let us send you our complete Heat Exchanger Manual.



When inquiring check 2897 opposite last page

Cooler has automatic pelletand air-flow control . . .

rate of discharge is adjusted to rate of charging

Uses: Cooling and drying pellets automatically.

Features: Pellet flow control is automatically regulated. Rate of discharge is adjusted to rate of charging from pellet mill. Hinged louvers provide automatic air flow control.

Description: Pellets a r e spouted into stainless-steel-lined hopper at top of cooler and split into two columns by stainless steel deflector. Each column flows by gravity onto a shaking shoe,



Cooler has independently-hinged, moveable louvers that provide automatic air flow control

and then to discharge chute. During downward flow, pellets pass through transverse air stream which gently and gradually cools them.

Hinged louvers insure efficient cooling of pellets regardless of size of run. Each louver is independently hinged so that it operates automatically, as required by height of pellets in cooler.

Cooler has all-steel base. Stainless steel is used on all critical parts which come in contact with moisture-laden air. Floor space requirements range from 6' x 5½' x 8' high to 6' x 5½' x 14' high.

(Coolaire pellet cooler and dryer is product of Sprout, Waldron & Co., Inc., Dept. CP, Muncy, Pa. Check 2898 opposite last page.)



GRINDING

Materials, coarse or fine, are produced to uniform quality standards by versatile Patterson Continuous Ball, Tube and Rod Mills. Continuous feed and discharge, wet or dry, in open or closed circuit, produces the utmost in grinding performance and economy. Each Patterson Mill is engineered for its job—mill speed, type of liner, mill size, feeder and other factors are specified for the actual grinding application. Media can be steel balls; Porox standard-weight or Arlcite high density balls; pebbles, or rods. Write for details!

The Patterson Foundry and Machine Company

A Subsidiary of Ferro Corporation

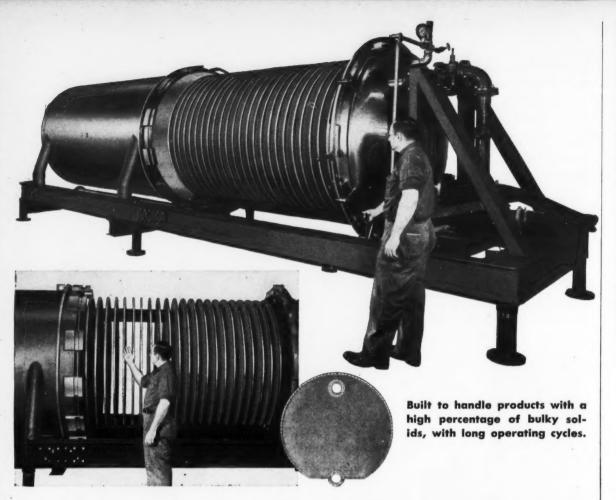
East Liverpool, Ohio, U. S. A.

The Patterson Foundry and Machine Company, (Canada) Limited

Toronto, Canada

MONTREAL

When inquiring check 2899 opposite last page



SPARKLER <u>Heavy Duty Filter</u> Model MCR

Retractable tank...quick opening filter

- The retractable tank, with labor-saving hydraulic power, and finger tip control, is the answer to the demand for an automatic fast-opening filter.
- 2 Fixed immovable head, eliminates the necessity to break pipe connections with the attendant danger of spillage in opening the filter.
- 3 Fast action, Sparkler Passalaqua, cover seal. Locking ring actuated by a single hand lever enables the operator to break the filter cover seal in seconds without mechanical power. O-ring gasket seal tightens with increased internal pressure. A.S.M.E. approved.
- MCR plates have a large outlet at the top in addition to the bottom drainage outlet. This reduces flow resistance through filter elements.
- Plates are spaced far apart with plenty of room to develop a full size cake without clogging or restricting flow space. This increases the total throughput and results in a longer cycle.
- The MCR filter is designed to speed up all heavy duty filtering operations with a resulting lower labor cost and greater daily output,

Available in capacities of 100 sq. ft. to 2000 sq. ft. Write for bulletin and give details of your filtering problem.



SPARKLER MANUFACTURING COMPANY MUNDELEIN, ILLINOIS

Sparkler International Ltd., plants in Canada, Holland, Italy and Australia Exclusive filtration engineers for over 35 years

When inquiring check 2900 opposite last page

PROCESSING EQUIPMENT

Heavy-duty immersion heater is explosion-proof . . .

breathes constantly through junction box lead-in conduit, preventing pressure build-up

Uses: For heating various materials in chemical and allied industries.

Features: Heater is explosion-proof; it breathes constantly through junction box lead-in conduit, preventing pressure build-up inside of shell. Heavyduty outer shell can withstand high mechanical shock.



Low temperature element on spiraled silica core allows wire to expand when heated without putting strain on outer shell

Description: Replaceable elements of fused silica immersion heater are guaranteed one year or 6000 hours. Complete units may last several thousand hours beyond guarantee if scale accumulation is occasionally removed. Low temperature element on suspended spiraled silica core allows wire to expand when heated without putting strain on outer shell. Standard sizes are available, others manufactured according to specifications.

(Immersion heater is product of Pyrosil Inc., Dept. CP, Cuyahoga Falls, Ohio . . . or for more information check 2901 opposite last page.)

Shows typical flow sheets of grinding applications

Proper application and selection of conical, tricone, cascade, rod, tube, and disc roll mills for dry grinding are discussed in 44-page bulletin. Various air classifying arrangements are described. Plant flow sheets show different dry grinding applications. Complete specifications for manufacturer's dry grinding mills are listed, along with detailed grinding performance data for large variety of materials.

Bul 17-C is issued by Hardinge Company, Inc., Dept. CP, 240 Arch St., York, Pa. When inquiring specify 2902 opposite last page.

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Features of equipment that combines gas purifying and drying in one unit are discussed in four-page bulletin. In addition to supplying oxygen-free hydrogen for atmosphere furnaces, unit can be used with nitrogen, argon, neon, and saturated hydrocarbons with same results. Facts on capacity, installation, power requirements, operation, and reactivation are listed. Labeled drawing helps show operation.

"Deoxo Puridryer" is issued by Instrument Div., Baker & Co., Inc., Dept. CP, 207 Grant Ave., East Newark, N.J. When inquiring about manufacturer's product reader may simply check 2903 on form opposite last page.

Oil viscosity chart featured in heat exchanger catalog

Design, capacity and dimension data for removable-tube-bundle heat exchangers are contained in 16-page, two-color catalog. Information necessary for selection and specification of heat exchangers for hydraulic equipment, diesel engines, gas engines, compressors, transformers, machine tools, and other applications is included. Chart plots oil viscosity at temperatures ranging in varience from 90 to 250°F.

Cat 1156 is issued by Young Radiator Company, Dept. CP, Racine, Wis. When inquiring about manufacturer's product reader may simply check 2904 opposite last page.

For more information on product at right, specify 2905 . . . see information request blank opposite last page.



When Specs Demand Job Matched Piping and Fittings
One Call Will Do it All—B&W

The layout has been made. Erection schedules are in the planning stage. What you do now in contacting a source of supply for your alloy steel pipe fittings and flanges, can very well be one of your most important moves.

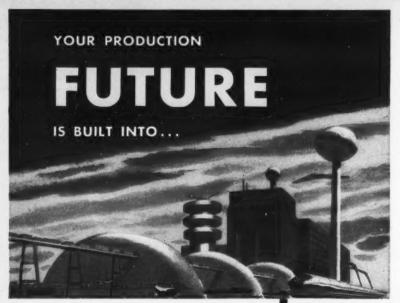
If you call on B&W, you can be assured of benefits that simplify scheduling problems. With one call to B&W—on one order—you can obtain matched pipe, fittings and flanges to meet your specific requirements. What's more—the delivery of the alloy steel pipe, the seamless welding fittings, and the forged steel flanges that make up the integrated system you desire—can be coordinated. This is just one more reason why B&W has earned the reputation and acceptance as "the natural source" for alloy pipe and fittings.

Call on Mr. Tubes at your nearby B&W Tubular Products Division District Sales Office—let him coordinate your alloy steel pipe, seamless welding fittings and forged steel flange problems. He can help you. The Babcock &Wilcox Company, Tubular Products Division, Beaver Falls, Pa.



Seamless and welded tubular products, seamless welding fittings and forged steel flanges:—in carbon, alloy and stainless steel.

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...STERLING SPEED-TROL VARIABLE SPEED MOTORS

Sterling Speed-Trol Variable Speed Motors are fundamental to the success of any manufacturing operation involving changing production conditions. Speed-Trols give machinery the versatility which assures optimum productivity regardless of manufacturing variables. They also prevent obsolescence of machinery due to changes in processes or production volume. As insurance against future or unanticipated changes, it will pay you to investigate Sterling Speed-Trol Variable Speed Motors. They have your production future built into them.

Write today for Bulletin No. 188.
Discover the big advantages
Sterling Speed-Trol Variable
Speed Motors can
bring to your plant.



Sterling offers you a wide range of Electric Power Drives of advanced design—variable speed or constant speed—with manual or automatic controls.



STERLING SPEED-TROL



STERLING SLO-SPEED GEAR MOTORS



STERLING CONSTANT



STERLING MULTI-MOUNT SPEED REDUCERS





When inquiring check 2906 opposite last page



Mass spectrometer at work in United States refinery. Sample in glass flask is drawn into unit for analysis

At South Africa's SASOL plant — completely integrated to synthesize oil-from-coal — company's comment on elaborate test and control program is that its . . .

'most important tool' is mass spectrometer

Problem: Sheer number and complexity of analyses for process control and product testing at SASOL (South African Coal, Oil, and Gas Corporation plant) require an elaborate test and control program. World's first large-scale synthetic oil-from-coal plant needs about 300 routine analyses — plus 650 special analyses — every month. Each sample is analyzed for about six — and as many as fifteen — components. Of these, only about five are fixed gases such as hydrogen, nitrogen, argon, carbon monoxide, and carbon dioxide. Other components may be paraffins, olefins, or aromatics.

Tests for purity of single gases must be constantly made. Evaluation of trace components is extensively used to run material balances on plant processes. Concentrations of rare gases sometimes have to be determined.

Process control at SASOL means solving special plant problems involving Fischer-Tropsch reaction techniques. Coal is processed into conventional petro-

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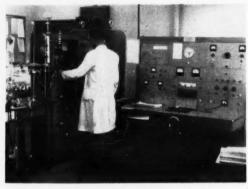
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Night view of SASOL \$112-million plant fifty miles south of Johannesburg. Plant produces 55 million imperial gallons of gasoline annually plus large quantities of diesel and heating oils, and chemicals



Analytical mass spectrometer in SASOL laboratory at Sasolburg, South Africa. Operator is standing at inlet cabinet. Magnet unit is in rear at center. Control console is at right

leum products and chemicals. After gasification of coal with steam and oxygen, remaining byproducts are taken off for recovery of ammonia, phenols, tar products, and raw materials for production of ammonium-sulfate fertilizers. Complete analyses had to be made at every crucial process control point of gas steams and liquid products.

SASOL installed a mass spectrometer in July 1954 at the main laboratory. After an initial period devoted to training and getting acquainted with analysis methods, personnel began operating the mass spectrometer 'round the clock.

(Please turn to next page)



Whatever your grinding requirements, there's a MIKRO-D pulverizing unit tailor-made for the job. You'll find an economical, miniature plant, ideal for small production work . . . a choice of stepped-up intermediate sizes to serve growing production demands ... or an ultra-high capacity mill designed to produce more than ten tons per hour! In addition, you'll discover that the quality and fineness of grind specified for your product can be exactly duplicated, in any quantity, on every

pulverizer in the MIKRO-D line!

For a laboratory demonstration of the results you can expect from these MIKRO-D units, send us a product sample and your specifications. We believe you will be convinced that low-cost, dependable MIKRO-D equipment-now serving in chemical processing plants throughout the world-can put more profit in your production. Of course you are invited to write for full information on the complete MIKRO-D line.

GENUINE MIKRO-D REPLACEMENT PARTS AVAILABLE FROM LARGE STOCK WITHIN 48 HOURS.

PULVERIZING MACHINERY DIVISION

METALS DISINTEGRATING CO., INC. 60 Chatham Rd. Summit, N. J.

MANUFACTURERS OF PULVERIZING, AIR CONVEYING AND DUST COLLECTION EQUIPMENT

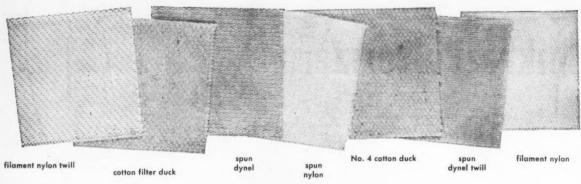
When inquiring check 2907 opposite last page

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How many of these filter fabrics



can you match up

with these jobs?

1. filtering gluten on iron plate-and-frame presses	
2. separating dye intermediates from a HCl and H₂SO₄ solution at 45° C.	3
3. filtering clay slurries	?
4. filtering NaOH at elevated temperatures	?
5. clarifying thick beet sugar juices at 90° to 96° C.	
6. filtering coal slimes on continuous vacuum filters	
7. filtering oil and glycerin under 200° F.	

The typical Wellington Sears filter fabrics shown here were actually assigned the filtration jobs listed above. They were the answers in these particular cases; on other occasions, and under other circumstances, another fabric or another construction might have been specified, according to the needs of the actual problem. Which means a great deal of information must be accumulated and examined -information which you obviously would need in order to answer our "question" headlined above. But this "impossible" exercise does serve to make one point very strongly: that it takes a filter fabric specialist to establish and evaluate all the requirements of each job, to determine which filter fabric to use. That's why our experience, and the experience of the people who distribute our filter fabrics, can be so helpful to you. Just call. For free copy of "Filter Fabric Facts," address Dept. M-4.

Wellington Sears FIRST in Fabrics for In Wellington Sears Company,

FIRST in Fabrics for Industry



Offices in: Atlanta · Boston · Chicago · Dallas · Detroit · Los Angeles · Philadelphia · San Francisco · St. Louis

When inquiring check 2908 opposite last page

LABORATORY

Mass Spectrometer

(Continued from preceding page)

Some of the routine samples handled are analyzed for ketones and alcohols in methanol, ethanol, or propanol. Other samples include mixtures of aldehydes and ketones up to C7 in presence of alcohols to propanol, and traces of hydrocarbons

Samples are mainly received in gaseous form, although almost 15% of the routine analyses are of liquids - mainly alcohols. Since average composition of some samples deviates little from normal SASOL has found it advantageous to use "synthetic" control mixtures which closely resemble average analysis pattern. Running of previouslyprepared mixtures as a "control" increases analytical accuracy and reduces time consuming calibration runs.

Calibration patterns are developed similarly for gas sample mixtures containing hydrocarbons above C5 or C6 in small and decreasing quantities. However, these "controls" are obtained by running distillation cuts from condensates of relevant gas streams.

Very simply explained, mass spectrometer bends a beam of electrically-charged atoms by passing it through a magnetic field. The sorting process, according to molecular weight or mass, provides a direct approach to determination of composition, independent of other properties of the molecule. Counting process gives an accurate record of relative quantity of each molecule being observed. Both speed and accuracy in analysis of both simple and complex structures are outstanding advantages.

Two eight-hour shifts each day are devoted to running nothing but plant sample analyses. Night shift is occupied with instrument checks, calibration runs, record keeping, and filing. Mass spectrometer team requires 13 physicists and technicians. Each of the two day shifts is manned by a physicist and two technicians, while the night is taken by technicians only. A senior man acts as co-ordinator to insure continuity between shifts.

Result: SASOL'S comment on its use of the mass spectrometer is: "Active interest in its capabilities has been aroused among experts of the continental fuel-process, who have now had the opportunity of seeing the instrument in action. Operating steadily, the mass spectrometer analyzes samples of gas and liquid mixtures, detects and solves special plant problems, and generally serves as our most important tool for quality control." (Above is taken from paper entitled "Oil Wealth From Coal Mines" by Dr. J. D. Louw, Senior Chemist, Sasolburg, South Africa.)

(Analytical mass spectrometer is product of Consolidated Electrodynamics Corporation, Dept. CP, 300 N. Sierra Madre Villa, Pasadena 15, Calif. . . . or for more information check 2909 opp, last page.) is ship ready

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can be placed in operation simply by connecting utilities and installing instruments

Uses: As pilot plant unit for experimental production of wide range of products. Both endothermic and exothermic reactions can be studied.

Features: Pilot plant is pre-assembled package unit that is shipped intact — ready-to-install. It can be placed in operation simply by connecting power and water utilities, and installing instruments.

Description: Design of pilot plant is based on specified physical properties, as specific gravity,

viscosi point, action reaction reaction ture, a orator tions trolled brine hot li syste change and tators on mix

Pilot plant permits studies on mixing, endothermic and exothermic reactions

viscosity, boiling point, heat of reaction, incipient reaction temperature, and other laboratory data. Reactions can be controlled by automatic brine cooling and hot liquid heating systems. Interchangeable anchor and turbine agitators permit studies on mixing.

Unit includes a 35gallon stainless steel reactor, heating and cooling systems, feed tank, condenser, decanter, two receiv-

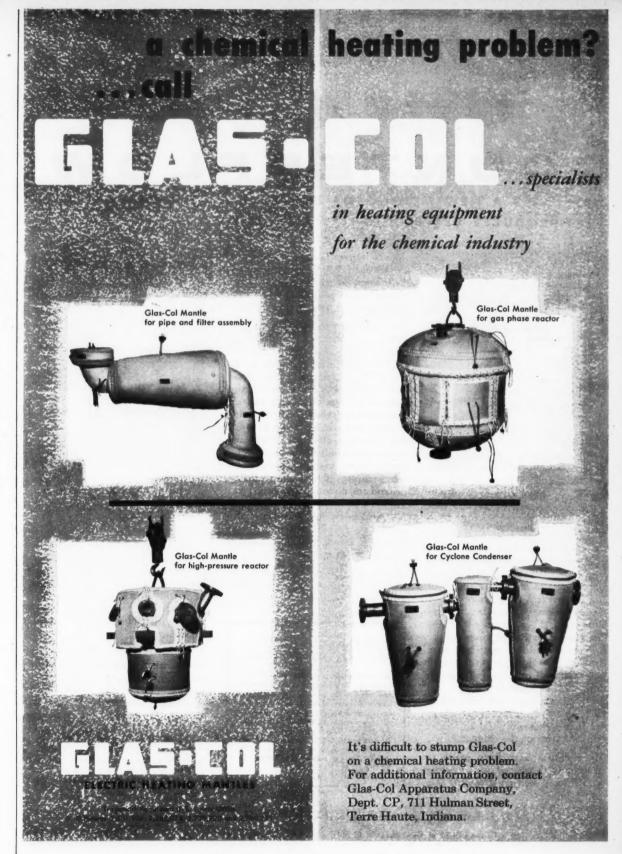
ers, all connections, controls and instruments. Cost is in neighborhood of \$25,000, depending on specific requirements.

(Pilot plant is product of Industrial Process Engineers, Dept. CP, 8 Lister Avenue, Newark 5, New Jersey . . . or for more information check 2910 on form opposite last page.)

Shows oxygen bomb calorimeters and pressure reactors

Replacement parts for all manufacturer's oxygen bombs, calorimeters, and pressure reaction apparatus are shown in two illustrated price lists of 12 and 16 pages. Detailed drawings indicate all parts of equipment.

Price Lists 56-1 (Bombs and Calorimeters), and 56-2 (Pressure Reactors) are issued by Parr Instrument Company, Dept. CP, 211 Fifty-third St., Moline, Ill. When inquiring specify 2911 on form opposite last page.



When inquiring check 2912 opposite last page



ILLINOIS WATER TREATMENT CO.

ion Xchange Announces ...

COUNTERFLOW

A NEW METHOD OF ION-EXCHANGE THAT PRODUCES BETTER QUALITY EFFLUENT AT LOWER COST

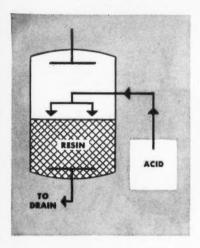


FIG. 1 CONVENTIONAL REGENERATION

It has been recognized that breakthrough of ions, chiefly sodium, occurs in conventional ion-exchangers, causing a contamination of the effluent. This is due to layered retention of some metallic ions in the resin bed during normal operation. Studies show that these layers consist of Cattions near the upper part, Mg++ ions in the middle, and Na+ions through the lower part of the resin bed. Conventional regeneration does not completely remove the bottom layer of sodium ions. When back on service, these sodium ions are then kicked out and appear as contaminants of the effluent.

Many efforts have been made to overcomethis undesirable situation, with limited success. Now, at last, Illinois Water Treatment Company has discovered and developed a corrective method which has been thoroughly tested and has proved consistently and fully effective.

The conventional method of regeneration is shown diagrammatically in Fig. 1. One form of the new ILLCO-WAY method is shown in Fig. 2. The principal feature of the new ILLCO-WAY method is the upward passage of the regenerant, combined with some form of barrier to keep the resin bed from expanding. Previous attempts at upward regeneration failed because the lowdensity resin materials now commonly employed have a tendency to expand and channel. The result was a very inefficient regeneration. Increased concentrations of the regenerant only added to costs without significantly improving the

Actual installation experience with the new ILLCO-WAY method shows an almost complete elimination of

REPORT FROM A

An existing conventional two-bed ionexchange installation in Nebraska was converted to the new method described above. A study of results and operating costs over a six-month period shows a substantial improvement in the purity of the offluent (from a conductance of 25-5 micromhos to 6-0.5 micromhos) and a great reduction in cost of regenerants (from 7.34c per 1000 lbs. of effluent to 3.51c).

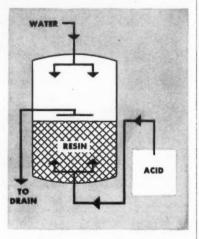


FIG. 2 COUNTERFLOW REGENERATION

sodium contamination uniformly throughout each run. Fig. 2 illustrates one type of barrier that may be employed, namely, a downward pressure of water which keeps the resin bed from expanding. The mixture of water and regenerant is drawn off by a distributor located near the resin face.

If the purity of the effluent from your de-ionization equipment is not satisfactory, we suggest you discuss immediately, with your Illinois Water Treatment representative, this new and effective method of correcting it.

* "COUNTERFLOW" is the trademark of Illinois Water Treatment Company equipment utilizing a distinctly new principle of regeneration. Patent pending.

Permits precise weighing in microgram range

Microbalance has sensitivity of 0.1 microgram; uses quartz fiber suspension method

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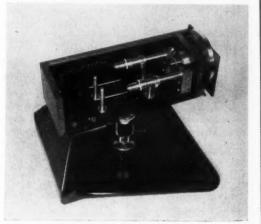
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Uses: For precise weighing of microgram quantities. Constructed for use in analytical chemical field, balance has been adapted to study absorption phenomenon in physical chemistry. Deposit of thin metal film can be weighed and thickness determined. Diameters of material can be calculated by taking a measured length and weighing it. Wear of a metal object can be determined by loss of weight.

Features: Microbalance uses fused quartz torsion system with no knife edges to wear or get out of alignment.



Microbalance uses fused quartz torsion system with no knife edges to wear

Description: Microbalance has quartz beam and torsion fibers fused into a single unit. Instrument is a null point balance utilizing torsion supplied by a fine quartz fiber to return beam to original position. Small deflections of beam are detected by an optical system. Pan holders are suspended from hooks on the ends of the beam.

Balance is operated by bringing beam to position with aid of optical system. Position is read on a divided wheel. After addition of sample, beam is returned to original position by rotating front fiber. Divided wheel is again read. Difference between initial and final reading determines sample weight.

Balance has sensitivity of 0.1 microgram (up to 0.001 microgram on order). Total load capacity is four million times sensitivity. Quartz suspension

ILLINOIS WATER TREATMENT CO. 840 CEDAR STREET, ROCKFORD, ILLINOIS

When inquiring check 2913 opposite last page

method reduces need for special mounting to reduce effects of outside vibration. Instrument is 12 x 12 x 15", weighs 35 lb.

(Model E Ultramicrobalance is product of Microtech Services Company, Dept. CP, Post Office Box 121, Berkeley, California . . . or for more information check 2914 on form opp. last page.)

Data on expansion coefficients, semiconductors, food values

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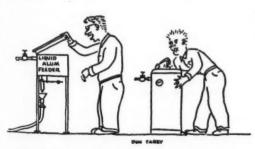
First supplement to booklet, "Selected Scientific and Engineering Tables and Data", has been published. Twelve-page supplement contains tables showing composition and value of foods, coefficients of linear expansion, semiconductor uses and data, and standard atmospheric data. There is also vibration nomograph and report writing information.

Supplement 1 can be obtained on company letterhead from United States Testing Company, Inc., Dept. CP, 1415 Park Ave., Hoboken, N. J.

Pictures lab supplies made of plastic

Over 60 items made from polyethylene are described and priced in 16-page illustrated catalog. In addition, there are plasticized polyvinyl chloride tubing, polyurethane sponge, and nylon tube fittings. One page is devoted to discussion of properties of polyethylene.

Cat E965 is issued by The Nalge Co., Inc., Dept. CP, 625 South Goodman St., Rochester 20, N. Y. Specify 2915 opposite last page.



"Call the pipefitters again, Jerry. Now we're getting water instead of alum!"

Don Carey is with the Mill Division of Owens-Illinois Glass

from abrasive slurries to delicate foods...

MOYNO PUMPS **CUT HANDLING COSTS**



The Moyno "progressing cavity" pumping principal has enabled thousands of plants to pipe difficult materials that were transported by hand and other expensive means. Moyno is the only pump that can handle many abrasives, pastes, slurries, chemicals, foods, suspended solids, etc. without foaming, aerating, crushing or excessive



As shown above, Movno Pumps have a screw-like rotor that revolves in a double threaded stator creating progressing cavities which smoothly move material through the pump. They will pump anything that will move through a pipe . . . even plaster and nonpourable pastes!

Moyno Pumps are available in capacities up to 500 gpm and pressures up to 1000 psi.

Examine your processing methods. No doubt there are several places where Moyno Pumps can drastically cut costs. Ask us, we'll give you a frank answer. Send us an outline of your problem today! Write for Bulletin 30-CP









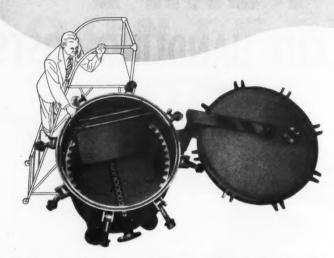






When inquiring check 2916 opposite last page

HOW TO INCREASE the buying power of your filter dollar



Take a close look inside a Niagara Filter on the job and you'll see why it's your biggest dollar's worth. Look at its sturdy construction. Ask a user how long a Niagara Filter lasts . . . how little it costs per year. You'll find a Niagara lasts up to three times as long as a filter without this rugged construction and efficient design. So, your Niagara dollar buys more.

--- GET NAMES, DATA ---

Niagara FILTERS

American Machine and Metals, Inc.

Dept. CP-457, EAST MOLINE, ILLINOIS

(Niagara Filters Europe: Kwakelpad 28, Alkmaar, Holland)

- Send me names of Niagara users nearby.
- ☐ Send complete data on Niagara Filters for filtering_

NAME AND TITLE

COMPANY

ADDRESS

ADDRES

SPECIALISTS IN LIQUID SOLIDS SEPARATION

When inquiring check 2917 opposite last page

briefs

throm contemporary oublications

Corrosion

This symposium on corrosion deals with why metals corrode, types of corrosion, combating corrosion, corrosion testing, and anticorrosion programs. Thirty-six pages, two tables, 35 figures, 33 photographs. ("Power," December 1956, page 73.)

Non-woven fabrics

Results of research on non-woven fabrics for apparel and household uses are reported. Low-melting fibers (up to 400°F) are used to bond higher-melting "base" or primary fibers. Four pages, nine figures. ("Modern Textile Magazine," October 1956, page 62.)

Cooling towers

This paper deals with selection of counterflow cooling towers and provides complete analysis and prediction of tower performance from any known operating point. Eight pages, six figures, ("Refrigerating Engineering," December 1956, page 35.)

Dissolved oxygen

This paper describes a colorimetric method for determining dissolved oxygen through the use of a spectrophotometer. Five pages, three figures, four references, ("Sewage and Industrial Wastes," December 1956, page 1461.)

Glass heat exchangers

This description of the world's largest system of glass heat exchangers (in a thread plant in North Carolina) includes principles, equipment, and design features. Two pages, two photographs. ("Southern Power and Industry," December 1956, page 48.)

Platinum metals

Chemical engineers find platinum, as a material of construction and as a catalyst, to be far more useful than osmium and iridium of the heavy triad, and ruthenium, rhodium, and palladium of the light triad. Industrial uses of most of the platinum metals are covered in this informative paper from England. Five pages, four figures. ("Chemical and Process Engineering," January 1957, page 11.)

Heating, piping, and air conditioning equipment

Tables and extensive graphical data that aid in design, installation, operation, and maintenance of heating, piping, and air conditioning equipment are presented for convenient reference. Eight pages, five tables, three figures. ("Heating, Piping, and Air Conditioning," January 1957, page 179.)

Glass selection

Methods of selecting and specifying glass are covered under the headings of physical and mechanical properties, available forms, design recommendations, and characteristics of specialty glass. Sixteen pages, seven tables, six figures, six references, 12 photographs. ("Materials and Methods," November 1956, page 139.)

Statistical control

Statistical control of inventories is discussed under headings of importance, functions, when to reorder stock, number-of-demands problems, size of demands, delivery time, and supplying management with costs. Solution of typical problem is given. Seven pages, three tables, eight figures, one reference. ("Industrial Quality Control," January 1957, page 7.)

abstracts of pertinent articles in other industrial publications . . . selected by CP editors as a service to you . . .

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Collection, storage, and use of data by a father-and-son team from MIT covers tables, charts, diagrams, ordinary graphs of several kinds, and nomographs. Seven pages, eight figures, three references. ("Water and Sewage Works," January 1957, page 42.)

Temperature-difference control

A magnetic amplifier control permits mixing of two liquids only when they are at the same temperature. It operates at temperatures from 50° to 650°F. Two pages, five figures. ("Control Engineering," November 1956, page 124.)

Pressure-control valves

Description of sequence, counterbalancing, unloading, and pressure-reducing valves is supplemented with details of construction, operational vagaries, circuit and drainage applications, and up-to-date information. Seven pages, 13 figures. ("Product Engineering," January 1957, page 196.)

Coral rubber

A study of properties and applications of coral rubber, a cis-1, 4 poly-isoprene, shows that it may meet the requirements for a synthetic rubber suitable for heavy-duty tires for busses and trucks. Five pages, six tables, nine figures, 12 references. ("Mechanical Engineering," December 1956, page 1098.)

Instrumentation department

Selection, training, and organization of an instrumentation department are covered under headings of responsibility to management, duties of process control engineers, and personnel. Four pages, three flow sheets. ("ISA Journal," January 1957, page 22.)

Measurement of dust

Simplified procedures for measuring dust in ducts and stacks are presented. Convenient charts facilitate pertinent calculations. Four pages, seven references. ("Power," January 1957, page 88.)

Pentaerythritol

Pentaerythritol, a polyhydric alcohol, is discussed under headings of production, raw materials, reaction conditions, recovery stages, and uses. Nine pages, four figures, 25 references. ("Petroleum Refiner," November 1956, page 171.)

Isobutane

Processes for producing isobutane are described in paper from England. Processes that involve methods of obtaining favorable low-temperature equilibria in the system n-butane-isobutane are considered. Five pages, five references. ("Petroleum," November 1956, page 393.)

Automatic programming

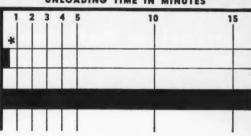
From MIT comes a discussion of automatic programming. Although directed here to machine tools, methods should be applicable to much effort in chemical processing industries. Six pages, two tables, two figures, two references. ("Control Engineering," October 1956, page 65.)

Humidity control

How cycling rate affects control of humidity is analyzed. Capacity, condensation, equilibrium conditions, and installation of equipment for necessary control are covered. Six pages, four figures, one reference. ("Refrigerating Engineering," November 1956, page 37.)

UNLOADING TIME IN MINUTES

Batch-Master with hydraulic unloader Other batch centrifugal with manual unloading



*SAVE 14½ MINUTES (or more) ON EVERY BATCH

Batch-Master Centrifugal can discharge solids in 30 seconds! And under identical conditions of cake hardness, etc., a standard batch centrifugal would take 15 minutes or more!

Save time . . . by pushing just one knob. The plow swings out to the side of the basket . . . plows down the basket side . . . travels back and then swings out of the way. Solids meanwhile discharge automatically through the bottom. This new Batch-Master combines quick discharge with the greater stability of Center-Slung Suspension.



Tolhurst CENTRIFUGALS

American Machine and Metals, Inc.

Specialists in liquid-solids separation

Dept. CPT-457, EAST MOLINE, ILLINOIS

Send your new free 4-page Bulletin TC-14-56 giving full data on Batch-Master Centrifugal.

NAME AND TITLE		
COMPANY		
ADDRESS		

When inquiring check 2918 opposite last page

AGILE Custom Built Corrosion - Resistant Non - Contaminating Plastic Fabrications

... the answer to lower installation, operating and maintenance costs.

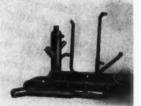
A 50-gallon acid make-up tank for 40% hydrofluoric acid, complete with flanged nozzles. It is designed to solve inorganic corrosion problems at temperatures up to 170°F.





Agilene and Agilide globe valves — fabricated from heavy molded components in three different types, in sizes to 2" N.P.S.: excellent chemical resistance to a complete range of reagents.

Polyethylene ducting and pipe are seamless, corrosion proof and ½th the weight of steel. Easily installed, they handle highly corrosive liquids, gases and vapors and are used in conjunction with polyethylene centrifugal fan.



American Agile Has The Specialized Experience More than a quarter century of experience guarantees custom fabrication according to specific requirements to solve industry's

fabrication according to specific requirements to solve ind corrosion problems.

American Agile Has The Skilled Personnel
Agile's specialists in the field of thermoplastic fabrication and

welding have the required knowledge and experience to design, fabricate and install.

American Agile Has Modern Production Facilities

American Agile Has Modern Production Facilities
Production facilities over the years have been constantly enlarged
with the most modern equipment — molders, extruders, welding
equipment, etc. to maintain quality and lower cost.



When inquiring check 2919 opposite last page

plant engineering & maintenance—electrical & mechanical developments

By installing packingless centrifugals to handle 93 and 98% sulfuric acid, Inspiration Consolidated Copper Co., has been able to . . .

end packing problems on acid pumping equipment



Packingless centrifugal pumps require minimum maintenance handling 93 and 98% H₂SO₄ at 60 to 85°C

THEODORE W. WETT, Assistant Editor
With P. D. I. HONEYMAN, Vice Pres. and Gen. Mgr.
Inspiration Consolidated Copper Co., Inspiration, Ariz.

Problem: Original acid pumping equipment at Inspiration Copper Co.'s contact sulfuric acid plant required excessive maintenance. Shaft packing could not be kept in pumps under operating conditions. A week was normal packing life, although at times it was only a matter of hours before one or more pumps required repacking.

Pumps handled sulfuric acid with a suction lift of from two to four feet, 93 and 98%, at 60 to 85°C. Flow rate was 150 gallons per minute.

Solution: Inspiration installed four packingless, self-priming centrifugal pumps in 100-ton contact sulfuric acid plant. In 1950 an additional four pumps were placed in service in second 100-ton plant constructed to meet growing plant requirements. Pumps do not have shaft packing in contact with running liquid. They are sealed in operation by a dynamic liquid seal using liquid being pumped. Drive shaft enters pump on suction

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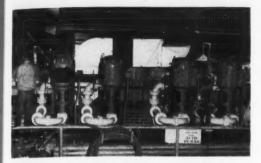
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2920

APR

flow.



Four pumps run continuously from one plant shutdown to another, 12 to 21 months

side, and shaft seal under suction lift conditions, is thus required to work only against atmospheric pressure. This seal is never subject to and is unaffected by discharge pressure.

Pumps were installed in a vertical position and only minor piping revisions had to be made. They are driven by 1450 rpm, 10-hp, totally enclosed, fan-cooled motors operating on 440-volt, three-phase, 25-cycle current. Each unit is equipped with a four-inch discharge gate valve to regulate flow.

Maintenance overhauls on acid pumps coincide with major plant repairs which occur every year to year-and-one-half. During this period pumps are dismantled, all parts inspected for wear or corrosion, and replacements are made if necessary.

Results: Acid pump maintenance has been cut to a minimum. Pump and motor are cleaned daily and an hourly check of oil drip cup is made. Plant downtime has been materially reduced. Units operate continuously for at least a year without further attention other than daily maintenance, until they are checked during regular plant shutdown. In some cases pumps have run continuously as long as 21 months without a shutdown.

(Packingless centrifugal pumps are a product of The LaBour Co., Inc., Dept. CP, Elkhart, Ind. . . . or for more information reader may simply check 2920 on form opposite last page.)

You must qualify to receive this magazine

CHEMICAL PROCESSING is edited for key processing men such as you. Why do you receive it without subscription charge?

See opposite page 27



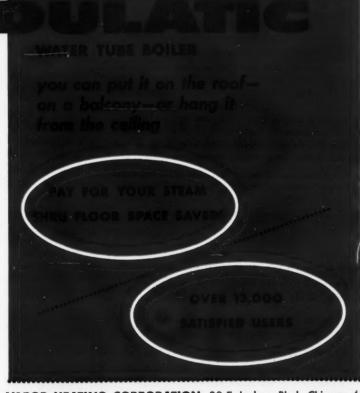
don't use floor space for your boiler room

VAPOR MO

produces up to 4 h.p. per sq. ft. of area

- Develops up to 27 H.P. per 1000# of weight.
- Produces up to .6 H.P. per cubic ft. of space used.
- Needs only 15" above top of boiler for maintenance. No additional floor space needed.
- Can produce 10% or more above ratings, continuously.
- Full ASME approved.
- It is a complete package unit.
- Proved by 25 years in America's toughest boiler rooms.

Write for complete specifications on the boiler that requires less space and permits lighter floor structure—The Vapor Modulatic.



VAPOR HEATING CORPORATION, 80 E. Jackson Blvd., Chicago 4
Dept. 3-D

Send me Modulatic Bulletin No. 586.

Name______Title______

Company______

Address_____

When inquiring check 2921 opposite last page

ING

Long surface life provided with multi-color paint . . .

finishes make it possible to spray two or more colors simultaneously in a single spray coat

As finish for metal, wood, masonite, fiberboard, and other porous and nonporous materials.

Features: Finishes make it possible to spray two or more colors simultaneously in a single spray coat. Coating resists continued scrubbing with mild alkalis or detergents; gives longer-thanaverage surface life before refinishing is required; resists cracking and peeling.

Multi-color finishes are two phase Description: systems, consisting of a water phase and a lacquer phase. In production, lacquer is dispersed in water phase under moderate agitation until desired particle size is obtained. This yields a lacquer suspension, a system of discrete particles visible to the naked eye. These suspensions, consisting of different colors, can then be intermixed and yet remain separate. No merging, blending, or let down of color takes place. Instead of a single resultant color, a multi-color blend results.

When sprayed, the combination can be captured on a variety of surfaces. Spraying is the only successful method for applying the multi-color finish. Care must be taken, however, to insure that paint is not too highly atomized, causing particles to break and smear as they come out of gun. Product is supplied ready for use. It dries to touch in one or two hours, and can be packed in four hours.

("PolyNam" multi-color paint is manufactured by Duralac Chemical Corp., Dept. CP, 84 Lister Ave., Newark 5, N.J. . . . or for more information check 2922 on form opposite last page.)

One moving part means less wear in piston pump for lubricating vertical drive shafts . . .

unit is able to feed varying amounts of oil depending on requirements

Lubrication of machines with a vertical Uses: drive shaft. Pump provides continuous lubrication of a bearing or series of bearings.

Rotating pump has a single moving part, and oscillating piston, which means reduced maintenance and replacement problems. Design of unit can be adapted to different lubrication requirements.

Description: Unit consists of a cylindrical housing, about 3" in diameter, containing a horizontal stepped piston. Pump is mounted on bottom of drive shaft so that it rotates in a fixed eccentric race in a sump and ends of piston, ex-

keep hard-to-hold fluids in hand with Hamer Valves!

When the service conditions are tough and a lot is riding on the valves performance, play it safe, specify and install a Hamer Valve. Why a Hamer Valve? The reason is simply proven dependable performance ... a performance that has measured up time and time again under some of the most crucial service conditions to which any valve has ever been subjected. Why are Hamer Valves so outstanding? We feel it is because of the extra measure of effort given to their design and manufacture. Hamer Valves are made slowly, carefully. Each valve part is individually inspected, each valve individually tested, each customer order analyzed to be sure the valves ordered are the right ones to do the job expected of it. Nothing is left to chance or guess. To be sure, you will pay a little more for a Hamer Valve. But the unmatched performance, makes the additional cost well worth it for these fine Hamer Valves, truly a valve without equal.

Hamer VALVES, Inc.





HAMER LINE BLIND VALVES

No contamination allowed here...

World wide usage of the Hamer Line Blind for over two decades where absolute blanking of a line is required, is proof positive of this valve's effectiveness. In addition, these remarkable valves will actually pay for themselves through savings gained by fast one man, one minute operation, elimination of complicated piping and costly downtime.

Foolpre

P.O. BOX 1851 2919 GARDENIA AVE LONG BEACH CALIF. REPRESENTATIVES THROUGHOUT THE WORLD





HAMER GATE VALVES

Upstream, Downstream...

This remarkable valve combines

a double sealing action through

its metal to metal fit of the wedge

Actually one Hamer Gate Valve

required two Gates for a double

block and bleed arrangement.

In addition, the wedge guide is

precision machined to exacting

mechanical wear caused by

line pulsation and accurately

centralizes the wedge between

tolerances. Eliminates chatter and

will do the job which formerly

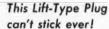
plus two Teflon* seal rings.

Leakproof Shutoff,





HAMER PLUG VALVES



The plug adjusting nut, an exclusive feature on all Hamer Plug Valves permits the plug to be lifted slightly from its seat, making it easy to open or close the valve. A simple turn lowers the plug back into its seat and holds it there in perfect alignment. No matter what the service conditions, or lapse of time between operations, this outstanding Hamer feature assures POSITIVE E-Z Turn control of the plug



at all times.



Send for Free Literature Bulletins on all Hamer Valves are available and will be sent upon request



HAMER VISIBLE WEDGE

Foolproof line shut-off

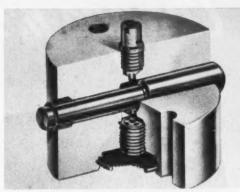
A new high in safety, stability and simplicity of operation is incorporated in this outstanding rigid-type Visible Wedge Blind Valve. Precision metal-to-metal fit of the wedge and seats, plus dependable seal rings, provides a foolproof line shut-off that's both positive and permanent.

HAMER "POSITIVE ACTION" VALVES

the seats.

*R. TM Dupont

When inquiring check 2923 opposite last page



Rotary-driven piston pump provides continuous lubrication of hard-to-reach machine elements

tending beyond diameter of housing, ride against eccentric race. Resulting oscillating action draws oil into the pump and feeds it under pressure into bore of drive shaft and thence to bearings. A bronze filter assures a clean oil supply and check valves maintain one-direction oil flow. Rate of oil flow is determined by length of piston stroke, diameter of piston, and rpm of pump housing. (Rotary-driven piston pump is a product of Bijur Lubricating Corp., Dept. CP, 151 W. Passaic St., Rochelle Park, N.J. . . . or for more information check 2924 on form opposite last page.)

Safe, economical operation with fire-resistant hydraulic fluids . . .

no special packings or seals required

As fluids for hydraulic lines where fire Uses: hazard is present.

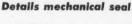
Features: Fluids are fire-resistant. They require no special packings or seals and are characterized by good shear stability, high viscosity indexes, and low pour points.

Description: Ucon hydrolubes 150-CP and 275-CP are aqueous-base, safety hydraulic fluids. Typical properties are:

Viscosity, SUS	150-CP	275-CP
at 150°F	78	124
at 100°F	150	275
at 0°F	2100	4100
Specific gravity, 20/20° C	1.079	1.080
pH	9.7	9.7
Pour point, °F	-40	-25
Viscosity index	165	155
ASTM rust test	pass	pass
Alkaline content*	165	165
*ml 0.1N HCl to neutralize 100 m	of fluid to pH	of 5.5

(Ucon 150-CP and 275-CP are products of Carbide and Carbon Chemicals Co., Div. of Union Carbide and Carbon Corp., Dept. CP, 30 E. 42nd St., New York 17, N.Y. . . . or for more information check 2925 on form opposite last page.)

SING



Bulletin of ten pages gives details on construction, lubrication, and maintenance of me. chanical seals. Cutaway views and numbered line drawings are used.

Bul 10 is available from Sealol Corp., Dept. CP, Warwick Industrial Park, Providence 5 R.I. When inquiring specify 2926 opposite last page.

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Full penetration weld results with branch pipe fitting

Uses: Units act as 45° directional flow branches, thermowell connections, pipe support, and hanger connections.

Features: Branch welding pipe fitting is constructed to provide a full penetration weld where fitting joins pipe.



Forms 45° directional flow branch

Description: Drop forged fittings are available from stock in the following materials: carbon steel, stainless steel, and chrome moly alloy. Sizes from 1/4' through 33/8" are available with threaded and socket-weld ends. (Elbolets are a product of Fittings Div., Bonney Forge & Tool Works, Dept. CP, Allentown, Pa. Check 2927 opposite last page.)

For more information on product at left, specify 2928 . . . see information request blank opposite last page.



No long and costly "down time" involved

Motors can be interchanged or replaced in minutes with the all-steel, All-Motor type FALK Motoreducer. No long and costly "down time" is involved in making the change!

Best of all, replacement is not limited to original make of motor—new NEMA frames may be substituted for old. This versatile Motoreducer operates with any make, speed or type of standard foot-mounted motor within its AGMA rating. No modification, no special shaft, no "partial" motor required.

In addition to unmatched motor interchangeability, this dependable gear drive—the "work horse of industry"—offers: widest choice of output-shaft position (horizontal, vertical, right-angle)...any outputshaft connection...any mounting, including wall and ceiling...standard speed range from 1.5 rpm to 1430 rpm. All these advantages, plus proved efficiency, low maintenance and extra-long life, make the All-Motor type FALK Motoreducer your best buy for any job requirement.

Furnished in sizes up to 75 hp with any make, style or type of motor; or, without a motor if desired. FALK Motoreducers are available from convenient factory, field or distributor stocks, from coast to coast.

Write for Bulletin 3100

THE FALK CORPORATION, MILWAUKEE, WISCONSIN

MANUFACTURERS OF:

- Motoreducers
- Speed Reducers
- · Flexible Couplings
- High Speed Drives
- Single Helical Gears
- · Herringbone Gears Marine Drives
- Shaft Mounted Drives Steel Castings

...a good name in industry

FALK "IN-BUILT" FACTORS assure full dependabilitybetter service—longer life



ALL-STEEL HOUSINGS

Rugged, strong, rigid ... all parts heavy steel plate, formed and welded in the Falk Weld Shop.



LARGE OVERHUNG LOAD CAPACITY

Large shafts, oversize bearings ... rigid mountings with wide bearing spans to handle maximum loads.



PRECISION GEARING

Heat-treated alloy steel gearing, precision cut and shaved after heat treatment to eliminate distortion.



SEALED HOUSINGS

Splashproof, dustproof, oiltight. Dual closures and one-way vents keep oil in, dust and moisLowers maintenance costs, prevents unnecessary loss of product . . .

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rupture disc provides accurate pressure relief for protection of tank cars

Uses: Rupture disc provides a relief opening through tank car safety vents in case of excessive pressures.

Features: Discs provide accurate rupture pressures. This eliminates erratic performance and un-



Slotted Inconel disc and flat Teflon seal control rupturing action of disc

necessary disc failures thereby lowering tank car maintenance costs. Delays in transit and possible loss of valuable products are eliminated.

Description: Model TC rupture disc has two members that control rupturing action: prebulged, slotted Inconel disc and flat Teflon seal. Teflon isolates Inconel from contents of tank and provides a pressure seal for disc assembly. A centering ring constructed of stainless steel insures accurate alignment of disc when installed. A vacuum support is built into disc assembly to prevent collapse during periods of vacuum, or as a shock absorber when there is movement of liquid during transit. Disc is adaptable to either standard bolted or threaded tank car fittings. It is available in 30 and 45 psig relief pressures.

(Model TC rupture disc is product of Black, Sivalls & Bryson, Inc., Dept. CP, 7500 East Twelfth Street, Kansas City 26, Mo. . . . or for more information about manufacturer's product reader may simply check 2929 on form which is located opposite last page.)

Your guide . . . to more engineering & maintenance developments is the alphabetical product directory beginning on page 257

Cut the special-valve cost of high pressure service

with standard Edward High Pressure Valves!

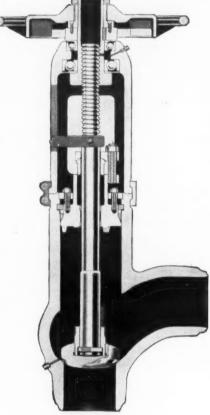


Fig. 3924



EDWARD UNIVALVES Ideal high pressure-temperature small valves for services up to 2500 lb at 1050 F, 6000 lb at 100 F.

High pressure and high cost do not necessarily go handin-hand as far as valves are concerned. Buyers all over the country have found that many features standard with Edward are expensive "extras" for other valve manufacturers. For example, standard Edward high pressure globe and angle stop valves in the larger sizes have these features at no extra cost:

- * EVALTHRUST BALL-BEARING YOKE for easy operation
- * INTERNAL STREAMLINING
 for minimum flow resistance
- IMPACTOR HANDWHEEL for tight shut-off under extreme pressure
- GUIDED STELLITED DISK eliminates vibration in throttling
- * INTEGRAL STELLITE SEAT for wear-resistant sealing
- * IMPROVED EDWARD PRESSURE-SEAL for leakproof bonnet joint
- * TIGHT BACKSEAT for repacking under pressure

Room temperature ratings for standard Edward valves range up to 6000 lb; high temperature ratings go to 2500 lb at 1050 F. For corrosion resistance or for extremely high temperatures, appropriate materials can be supplied. For more details on high pressure Edward valves (as well as other Rockwell-Built Edward valves), write for the Edward Condensed Catalog.

Edward Valves, Inc.

Subsidiary of

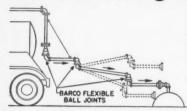
ROCKWELL MANUFACTURING COMPANY

1226 WEST 145TH STREET EAST CHICAGO, INDIANA



When inquiring check 2930 opposite last page

For SAFETY and Lower Costs in Handling Sulfuric Acid



The accompanying sketch shows how three Barco Ball Joints in unloading (or loading) line provide complete flexibility for making connections in any position. Note how line folds neatly on back of truck when not in use (photo below).





Barco Flexible Ball Joints Replace Hose

Two near-accidents with hose blowing out some time ago, while handling sulfuric acid with 30 psi air pressure, caused Rogers Cartage Co. of Chicago to change to Barco Flexible Ball Joints (with malleable iron casing and stainless steel ball) in loading lines on some 15 big trucks serving many chemical, petroleum, steel, and other customers in the Midwest area. Since making the change, Mr. Jack Kidder, Rogers Safety Manager reports that there have been no failures and little or no maintenance on the joints. Cost for frequent hose replacement has been eliminated. Inquiries are invited, address Barco. Ask for Catalog 215B.

ADVANTAGES

NO METAL-TO-METAL CONTACT BETWEEN MOVING PARTS — No ball bearings to corrode.

CHEMICALLY INERT GASKETS — No. 11-CT for corrosive service. Suitable for many liquid chemicals.

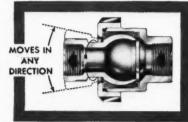
PRESSURE-SAFE! FIRE-PROOF! — Unequalled for SAFETY, DURABILITY, ECONOMY.

CHOICE OF STYLES — Angle or straight, Sizes ¼" to 6". Available in choice of metals, including stainless steel and special alloys.

APPROVED — By leading chemical manufacturers and trucking associations.



537-E HOUGH STREET BARRINGTON, ILLINOIS In Canada: The Holden Co., Ltd., Montreal



When inquiring check 2931 opposite last page

ENGINEERING & MAINTENANCE

Reduce vacuum line leakage with pliable coating for gaskets...

material remains non-hardening in service, joints can be easily dismantled

Uses: Adding a film or coating to flange faces and gasket surfaces to reduce vacuum line leakage.

Features: Non-hardening gasket material replaces cut gaskets in many installations, reduces



Gasket material can be used alone or to extend service of cut gaskets

vacuum line leakage to a minimum. Flanges are easy to dismantle even after years of service.

Description: Material is compounded from a non-volatile, non-drying agent and contains graphite. It is available in two formulations; one for air, steam, water, mild chemicals; another for gasoline, oil, solvents, and similar materials. Material can be applied with spatula, putty knife, or by hand.

(Plastic gasket is a product of Flexrock Co., 3611 Filbert Street, Philadelphia 1, Pa. . . . or for more information check 2932 on form opp. last page.)

Lightweight, low-cost insulation made of foamed plastic . . .

has k factor of 0.24 at 60°F mean temperature, average modulus of rupture of 24 psi

Uses: As insulation for use under concrete floors; as free-standing walls in cold rooms; walls and floors of refrigerated trucks and trailers.

Features: Material combines light weight and moderate cost with relatively high compressive strength and high insulating efficiency. Board may be used at -50 to 160°F. It has k factor of 0.24



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THE DRY FLUID DRIVE 100% efficiency at full load!



DODGE-TIMKEN
America's Quality Pillow Blocks!



SEALED-LIFE V-BELTS

The life is sealed in!

Write for Bulletins!

Flexidyne Dry Fluid Drives and Couplings. Bulletin A-640-A.

Roller Bearings. Load ratings, dimensions, etc. Bulletin A-638.

Sealed - Life V - Belts. Complete data and sizes. Bulletin A-644.

DODGE MANUFACTURING CORPORATION 6200 Union Street • Mishawaka, Indiana



When inquiring check 2933 opposite last page

CHEMICAL PROCESSING

ENGINEERING & MAINTENANCE

at 60°F mean temperature, with an average modu- lus of rupture of 24 psi.

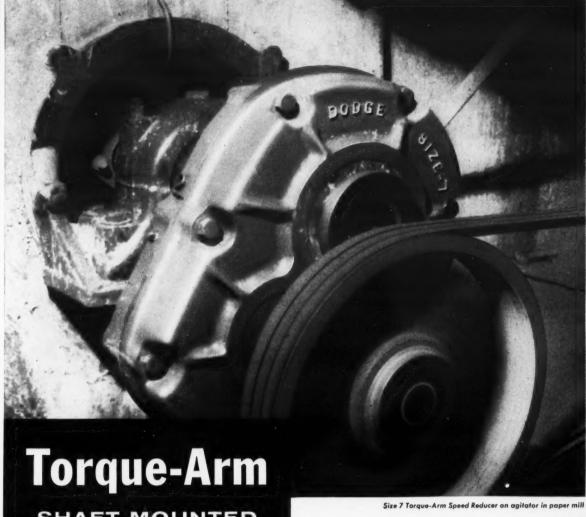
Description: Insulation board is applied by cold erection method, using an adhesive, with additional support supplied in cold rooms by hardwood skewers or galvanized nails. Multiple layer construction is recommended by manufacturer.



Lightweight (1.25 lb/cu ft) foamed plastic insulation board is easy to install by cold erection method

Structurally stable and odorless, insulation is available in boards from 2 to 4" thick in 12 x 36" size for cold rooms, and in 36 x 36" size for refrigerated truck and trailer bodies. Weight 1.25 lb/cu ft. (Rigid, foamed-plastic insulation board is product of Armstrong Cork Company, Dept. CP, Liberty & Charlotte Sts., Lancaster, Pa. . . . or for more information check 2934 opp. last page.)





SHAFT-MOUNTED SPEED REDUCERS

1 hp to 90 hp

output speeds 12 to 378 rpm Save Up to 1/3 in Installation

— Deliver 97% Efficiency!

Easy to install! Mounted directly on the driven shaft. Locked at both ends. Dodge Torque-Arm Speed Reducer requires no foundation, no flexible coupling, no sliding base, and there's no lining up problem. Amazing economy is matched by efficiency in operation—up to 97%.

Unit is driven through V-belt drive. Stock Taper-Lock Sheaves prescribed for each job permit speed ratios re-

CALL THE TRANSMISSIONEER, your local Dodge Distributor. Factory trained by Dodge, he can give you valuable assistance on new methods. Look for his name under "Power Transmission Machinery" in the yellow pages of your phone book—or write us.



quired. Tri-Matic Overload Release and backstop available, if desired. Dodge Torque-Arm is America's most complete line of shaft-mounted Speed Reducers. Ask your Dodge Distributor—or write us.

DODGE MANUFACTURING CORPORATION 6200 Union Street, Mishawaka, Indiana



When inquiring check 2935 opposite last page

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Moline Chain Stores

R. C. BROWN CO., 3523 Byer St., Ballas 6, Texas ARKANSAS, El Dorado, American Supply Co.; Ft. Smith. Boal 1. C. BROWN CO., 5523 Byer St., Ballas G, Texas
RKANSAS, El Dorado, American Supply Co.; Fl. Smith, Boal
Foundry & Mach. Co.
USISIAMA, Alexandria, American Supply Co.; Lake Charles,
OUSISIAMA, Brach Rouge, Louislana Baraing
Co.; Shreveport, Midland Betting & Sup. Rew Ofteans,
Service Sup. & Eng. Co.
KLAHOMA, Tulsa, Allied Bearings Sup. Co.; Muskogee, Pate
Ind. Sup. Co.; Oklahoma City, Power Equip. Co.
EXAS, Oballas, Bearing, Chain & Sup. Co.; Conroe. Conroe
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MICHAYOS EQUIP. CO.; HOUSTON, TEXAS BEITING & MIII SUP...
MARSHAIL, E. B. Hayes MACH. CO.
CHAIN GEAR, INC., 282-24 Avs. 50., Seattle 4, Wash.
ALSKA, Neichikan, Horthern Mach. Was.; Sitka, Sitka Engine
ALSKA, Neichikan, Horthern Mach. Was.; Sitka, Sitka Engine
WASHINGTON, Everett, Greenshield's Ind. Sup.; Spokane, NottAtwater Co.; Tacoma, Reel Machny. Co.; Beilingham,
Schuman Steel Prod.
J. W.—WHORE CHAIN & GEAR CO., Partland, Gregon
MONTANA, Missoula, Power Transmission, Inc.
OREGON, North Bend, Industrial Steel & Sup., Astoria, Fisher
Bros. Co.; Eugene, Esco; Salem, Grants Pass, Pacific LogWASHINGTON, Longriew, Longiew Equip.
J. W. MINDER CHAIN & GEAR CO., 8011 S. Central Ave.,
Las Angeles 7, Calif.
ARIZONA, Flagstaff, Arizona Sup. Co.; Phoeix, Semon Bearing
Co.

ARIZONA, Flagstaff, Arizona Sup. Co.; Phoeix, Semon Bearing CB:
CALIFORNIA, Stockton, The Bearing Sup. Co.; San Francisco, Chas. A. Fowler Co.; Presno, Gordon Equip. Co.; Galkland, Chas. A. Fowler Co.; Presno, Gordon Equip. Co.; Galkland, mission Equip. Co.; Arcadia, Reliable Mate. F. Ower Fransision Equip. Co.; Arcadia, Reliable Mate. Standard for Sup. Co.; El Centro, W. H. Douthitt. NEVADA, Las Vegas, Las Vegas Mach. & Engr. Co. UTAH, Salt Lake City, Lundin & May Foundry Co.
UTAH, Salt Lake City, Lundin & May Foundry Co.
R. C. ACTON A \$SSOCIATES, 801 E. Excelsior Ave., Megaliss, Minn., Globe Mach. & Sup. Co.
MINNESOTA, Minneapolis, Industrial Sup. Co.
SOUTH DAKOTA, Sloux Falls, Western Bearing Sup. Co.
J. B. FLAMERTY, 7530 Farsyth Blvd., St. Lusis 5, Me.
MISSOURI, St. Louis, Carter-Ryco Sales, Inc.
L. H. FLAMERTY, 633 Griggs St., S. E., Grand Rapids, Mich.

SOUTH DAKOTA, Sloux Falls, Western Bearing Sup. Co.

1. B. FLARERY, 7339 Farsyth Blwd, 31. Lusis 5, Me.
MISSOURI, St. Louis, Carter-Ryco Sales, Inc.

1. H. FLARERY, 7339 Grags St., S. E., Grand Rapids, Mich.
MICHIGAN, Muskegon, Lake Shore Mach. A Sup. Co.; Grand
Rapids, Michigan Bearing Co.; Schuster Equip. Co.; State
Rapids, Michigan Bearing Co.; Schuster Equip. Co.; State
NORTH CAROLINA, Lenoir, Blue Ridge Howe. A Sup. Co.;
Rocky Mount, Carolina Mach. A Sup. Co.; Mount Airy,
Currier-Withers Sup. Co.; Gastonia, Gastonia Mill Sup.
Lesington, General Transmission Sups.; Roancher Rapids,
Currier-Withers Sup. Co.; Gastonia, Sastonia Mill Sup.
Lesington, General Transmission Sups.; Roancher Rapids,
Co.; Matthers-Morse Sales Co.; Wilmington, Mill & Co.;
Toc.; Matthers-Morse Sales Co.; Wilmington, Mill & Co.;
Supp. Co.; Generaboro, Odeil Mill Sup. Co.; Salisbury, Piedomot Mill Sup. Co.; Burlington, Syles Supo.
Co.; Sartonia, Co.; Columbia, Columbia Sup. Co.; SartanCharleston, Sup. Co.; Columbia, Columbia Sup. Co.; SartanCharleston, Sup. Co.; Columbia, Thackston-Davis Sup. Co.; SartanMacsachustits, Sup. Co.; Sumere, Sup.
VIRGINIA, Norolia, C. E. Thirston & Sons.

STANLEY T. JOHNSON, e Harriford St., Newton Nighlands, Mass.
STANLEY T. JOHNSON, e Harriford St., Newton Nighlands, Mass.
MASSACHUSTIS, Neecham Heights, Bacock Equip. Co.; CamDridge, Lewis Tracy Co.
PHONESTLY, Magerstown, Hagerstown Cauje.

PHODE ISLAND, Providence, James A. Starck
JOHN A SHOEMMARK, P.O. Bex 309, Ardmere, Pa.
MARYLAND, Hagerstown, Hagerstown Cauje.

Co.; Lancaster,
Delba, Mamin, American Ind. Solass Co.; Condes Corp.

Lakeland, Mamin, American Ind. Solass Co.; Condes Corp.

Vinter Haven, Haven Mill Sup.; Pensacoin, Industrial Marine
Sup.; Pensacoin Mill Sup.; Pensacoin, Industrial Marine
Sup.; Pensacoin Mill Sup.; Richmond Mill Sup.; Pensacoin, Industrial Marine
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Sup.; Pensacoin, Industrial

Warehouse Stocks Available for Immediate Delivery

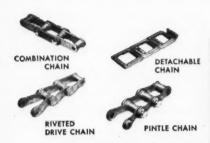
There's a Chain Store near you!



for Elevator, Conveyor and Power Transmission Chain

For the chain best suited to your exact needs, see your nearest Moline Chain Store. He stocks all types and sizes of chain for conveying, elevating or power transmission. He offers a wide selection of attachments and can furnish chain in either malleable or longer wearing Promal. There are no delays-you get immediate delivery.

> Call your nearest Moline Chain Store for information, prices or consultation.



and all other types of chains

Specializing in the manufacture of chain



Leaders for 60 years

MOLINE MALLEABLE IRON CO., ST. CHARLES, ILLINOI:

When inquiring check 2936 opposite last page



Compact DC power source at Argonne National Laboratory uses germanium rectifiers . . .

Expected reliability and compactness were deciding factors that led Argonne National Laboratory, Lemont, Illinois, to specify germanium rectifiers for 30,000 amp DC power supply. Electromagnetic pumps handling liquid sodium for atomic reactor development program require approximately 120 amp DC for every gpm pumped, depending on pressure head developed. Current laboratory work includes a 250 gpm pump . . . with power requirements reaching 30,000 amp at 1.5 volts DC. Future power reactor requirements may go to over 250,000 amp. Germanium rectifier, being installed to supplement units that are supplying power, will occupy about 1/3 the space with equivalent saving expected on larger installations.

Germanium rectifiers have an efficiency approaching 98.5% for junctions alone. Circuits using these elements, therefore, operate very close to theoretical values for an ideal rectifier.

Rectification is accomplished in a single crystal which does not change with age or storage. Life is believed to be unlimited. In tests, no measurable increase in forward voltage drop or reverse current has been noted after 24,000 hours of continuous operation. This is equivalent to 3000 workBi fie 2: la li



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Germanium rectifiers require only a fraction of space occupied by equivalent units

Efficient, 30,000-amp unit occupies fraction of space required by equivalent power source

ing days (about 10 years) of operation at eight hours per day. In addition, no reforming is required after extended periods of non-operation.

Cooling requirements are low, so connections and ducting take up little space. For air cooling, volume recommended is 75 to 250 cfm at a static pressure drop of 0.75 to 1.0 inches of water. Liquid cooling flow rate for water is approximately three gpm. For trichlorethylene and butyl alcohol rate depends on specific heat, thermal conductivity, and viscosity.

By proper circuit design, germanium power rectifier equipment may be produced to deliver up to 250,000 amp or more, at up to 300 volts DC with large savings in size and weight over other metallic retifiers.

(Germanium rectifiers are produced by International Rectifier Corp., Dept CP, 1521 E. Grand Ave., El Segundo, Calif. . . . or for more information check 2937 on form opposite last page.)

(DC power unit using germanium rectifiers was supplied by A. O. Smith Corp., Dept CP, Milwaukee 1, Wisc. . . . or for more information check 2938 on form opposite last page.)

New Carrier -NATURAL-FREQUENCY Conveyors now offer higher capacity with greater dependability

90% of the operating power is supplied by leaf springs of

SCOTCHPLY. REINFORCED PLASTIC

Low first cost and high conveying speed (up to 90 feet per minute) are only two of the reasons why Carrier "Natural-Frequency" Conveyors are the choice of more and more engineers.

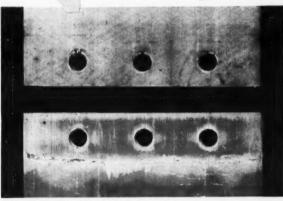
An eccentric drive puts the trough into motion to move loose bulk materials by a series of high frequency "pitches and catches". This means screening and sizing can be done while conveying. Troughs may be covered for dust-proof construction. And drive stresses are distributed uniformly along the whole length of the conveyor by cantilever-type leaf springs.

Choosing the leaf-spring material was no easy job. Carrier tested steel, resin impregnated laminated hardwood and other reinforced plastic materials. They found only "Scotchply" Reinforced Plastic answered every requirement: strength, resistance to fatigue and corrosion.

"Scotchply" Reinforced Plastic is an entirely new type high strength, light weight structural material with thousands of non-woven fine glass filaments uniformly aligned under even tension. 3M's background in adhesives has been used to achieve a lasting bond between the specially formulated thermosetting epoxy resin and the glass filaments.

3M research offers other resin systems for specific uses.

The terms "Scotch" and "Scotchply" and the plaid design are registered trademarks for the pressure-sensitive adhesive tapes and reinforced plastic made in U.S.A. by Minnesota Mining and Mfg. Co., St. Paul 6, Minn.—also makers of "Scotchlite" Reflective Sheeting, "Thermofax" Copying Products, "3M" Adhesives, and many other products.



UNRETOUCHED PHOTO shows results of test at Carrier Corp. Top: Unidirectional "Scotchply" Reinforced Plastic spring with isotropic faces was without damage after three weeks of running at double normal load. Bottom: Unidirectional polyester spring broke down after 15 hours.

For complete information on the Carrier "Natural-Frequency" Conveyors, write Carrier Conveyor Corporation, Louisville 2, Kentucky.

For complete information on "SCOTCHPLY" Reinforced Plastic, write 3M Company, Dept. PA-47, St. Paul 6, Minnesota.

When inquiring check 2939 opposite last page



TROPICAL ROOFKOTER

New Life for Leaky Roofs

AT HALF THE COST!

Tropical Cold-Process Roofkoter adds years of weather-tight life to leaky roofs. And, because you use unskilled labor, the Tropical system of roof repair cuts reconditioning costs in half. Roofkoter applies quickly, easily-goes on cold, no fire hazard. Forms a tough, elastic waterproof bond that will not crack, peel or blister.

FREE! Send for free copy of "Saving Old Roofs." Learn how you can increase roof life, save money. Write today!

PAINT COMPANY 1128-1282 W. 70th, Cleveland 2, 0. HEAVY-DUTY MAINTENANCE PAINTS SINCE 1883 UBSIDIARY OF PARKER RUST PROOF CO.

When inquiring check 2940 opposite last page



2189 South Kedzie Avenue, Chicago 23, Illinois When inquiring check 2941 opposite last page

ENGINEERING & MAINTENANCE

Hydraulic fluid developed for use above 150°F . . .

> has high boiling point, low volatility, and good fire resistance

Developed as fire-resistant hydraulic fluid for systems operating at temperatures above 150°F, and for heavily loaded pumps and bearings.

Features: Fluid has very high boiling point, low volatility, good fire resistance, and is resistant to hydrolysis. Additive fortification insures protection against rust and foaming.

Description: Houghto-Safe 1020 is non-aqueous phosphate ester fluid, fortified with special additive treatment. Physical properties are:

Viscosity, SUS at 100°F	229
Fire point	670°F
Flash point	485°F
Autoignition point	Over 1200°F
Specific gravity 60°/60°F	1.15
Volatility at 210°F, 24 hr	0.16%
Hydrolysis, 16 hr with boiling water	0.003%
Rust test, ASTM	Passes

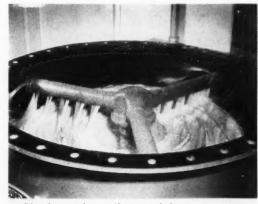
(Houghto-Safe 1020 is product of E.F. Houghton & Co., Dept. CP, 303 W. Lehigh Ave., Philadelphia 33, Pa. . . . or for more information check 2942 on the convenient Reader Service slip which is located opposite last page.)

Built-in turbo-jet backwash featured in water filter . . .

reduces amount of water needed for backwashing

Uses: Units are designed for filtering industrial and municipal water supplies, and for commercial swimming pools.

Built-in turbo-jet backwashing arrangement uses less than 1/3 amount of water for



Filter has revolving turbo-jet wash-down arrangement



For ten years the "GLASFAB" system of fast, easy, longlasting jacketing for insulation has been successfully used against the weather and corrosive fumes. This system combines the "GLASFAB" brand loom woven membrane and custom formulated asphalt type BCM.

The "GLASFAB" brand fabric, made of rot-proof, acidproof glass fibers, reinforces the asphalt with its uniform open mesh of strong textile yarn. Its flexibility makes it easy to form around irregularities.

This combination is ideally suited for use on insulated tank, vessels and lines. Less expensive than ordinary methods, the "GLASFAB" brand system gives a seamless, reinforced, weather-proofed insulation jacket.

write today for free literature

"GLASFAB" Brand Insulation Jackets.

TWINSBURG-MILLER CORPORATION TWINSBURG, OHIO P. O. BOX 207

When inquiring check 2943 opposite last page



Write For 32 Page Catalog

- **Pump Controls**
- **Duplex Pump Alternators**
- High and Low Level Cutoffs
- High and Low Level Alarms
- **Multi-level Signals**
- Liquid Metering **Special Controls and Panels**
- Listed by **Underwriters** Laboratories

CHARLES F. WARRICK CO.

1955 W. Eleven Mile Rd. Berkley, Mich.

Warrick FLOATLESS LIQUID LEVEL CONTROLS ELECTRODE TYPE

When inquiring check 2944 opposite last page

cleaning its elements, compared to equivalents in conventional filters. Cost of unit is about 1/3 less than conventional filter of equivalent capacity.

Description: Largest single filter is only 3' in diameter and 6½' high. It has flow rate of 343 gpm. Multiple units are available handling 8450 gpm. Life expectancy of filter is reported to be increased approximately 400% by elimination of

BRAND

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Largest filter is 3' in diameter, can handle 343 gpm

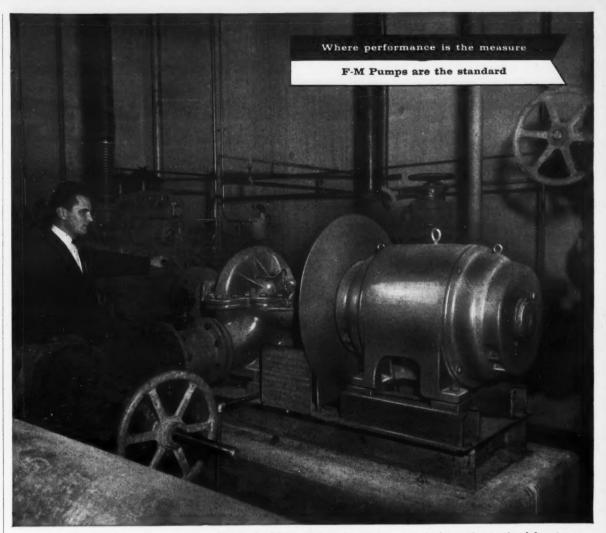
bulky elements and use of baked-on plastic coating which reduces electrolysis in tank. Filter removes particles and impurities as small as 1 to 1.5 microns.

(Centri-Mite BF series water filters are product of Swimquip, Inc., Dept. CP, 3301 Gilman Rd., El Monte, Calif. . . . or for more information check 2945 on the Reader Service slip which is located opposite last page.)

Describes rubber parts-making facilities and operations

Manufacturer's facilities for making rubber extrusions, moldings, sheets, and die-cuttings are described in 16-page brochure. Illustrations show production operations and products. Special section is devoted to company's silicone rubber products development and manufacturing equipment.

Form GB-1-56 is issued by Industrial Rubber Products Div., Oliver Tire & Rubber Company, Dept. CP, 4341 San Pablo Ave., Oakland 8, Calif. When inquiring specify 2946 on the Reader Service slip which is located opp. last pg.



Fairbanks-Morse 6" dual-driven fire pump in jet engine testing laboratory.

Standby against 3500 degrees!

Full power testing of Navy jet engines creates exhaust heat up to 3500° F. a few feet from highly inflammable fuel—a constant fire hazard when in the confines of the testing laboratory.

To insure positive protection against fire losses, Thompson Products Gas Turbine Laboratory, Perry, Ohio, has installed a sprinkling system with a Fairbanks-Morse 6" dual-driven fire pump capable of pumping 1500 gallons per minute. The installation is so dependable, so positive that prompt approval was given by the authorities having jurisdiction.

Don't gamble with the heart of your fire-prevention equipment; insist on F-M pumps with F-M power. See your F-M Field Engineer for expert assistance, or write Fairbanks, Morse & Co., Department CP-4, 600 South Michigan Avenue, Chicago 5, Illinois.



FAIRBANKS-MORSE

a name worth remembering when you want the BEST

PUMPS . SCALES . DIESEL LOCOMOTIVES AND ENGINES . ELECTRICAL MACHINERY . RAIL CARS . HOME WATER SERVICE EQUIPMENT . MOWERS . MAGNETOS

When inquiring check 2947 opposite last page

Tells features and uses of portable pumps

Line of portable self-priming, centrifugal, utility pumps is discussed in two-page bulletin. Features and specifications of pumps are given. Uses and operation are depicted in diagrams. Table lists capacities in gpm.

Bul 639.1, Sec X, is issued by Goulds Pumps, Inc., Dept. CP, P.O. Box 330, Seneca Falls, N.Y. When inquiring specify 2948 opposite last page.

Less space needed for shaft-mounted speed reducer . . .

eliminates cost of coupling, transmission equipment

Uses: Speed reduction in the 1/6 to $7\frac{1}{2}$ -hp range.

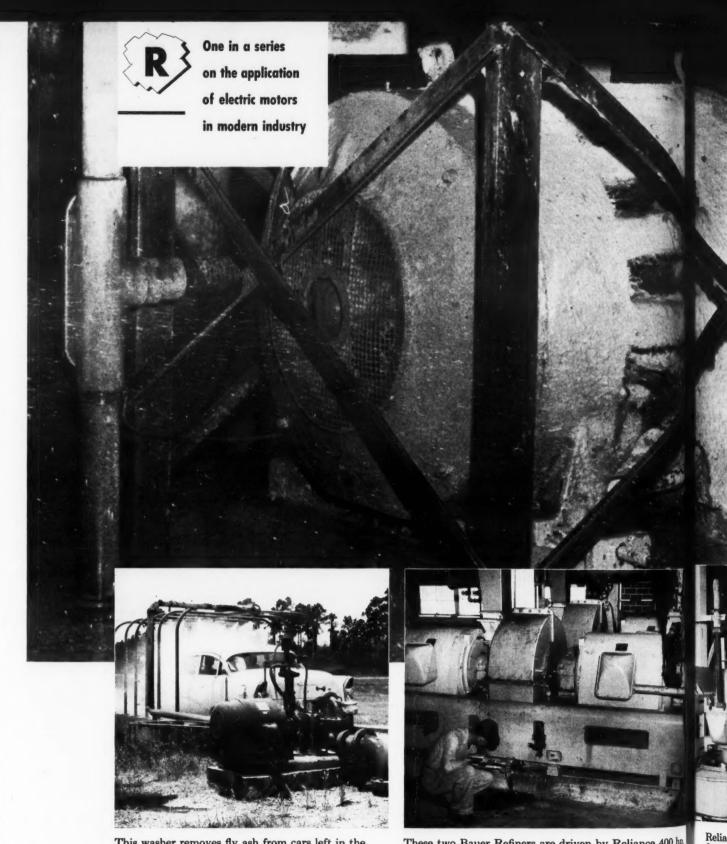
Features: Right-angle, shaftmounted worm speed reducer can be mounted directly on shaft of given machine. Cost and maintenance of additional coupling and transmission equipment are eliminated.



Reducer has light weight, corrosion-resistant, aluminum housing

Description: Unit has lightweight, corrosion-resistant, heattreated aluminum alloy housing. Worms are cut on steel alloy shafts. Worm gears are made of high grade gear bronze. Reducers are offered in four basic sizes with ratios from 7.5: 1 to 96: 1.

(Shaft-mounted speed reducer is product of Electra Motors Inc., Dept. CP, Anaheim, Calif. . . . or for more information check 2949 opposite last page.)



This washer removes fly ash from cars left in the parking lot. The 25 hp. Reliance A-c. Motor automatically starts and stops 200 to 400 times a day in all kinds of weather.

These two Bauer Refiners are driven by Reliance 400 hp. A-c. Motors. The grinding action of the machines sets up heavy load factors on the motors.

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RELIANCE motor design proved in new paper mill

Here is a 100 hp. Reliance Totally-Protected A-c. Motor doing a job under very adverse conditions. The water and pulp being sprayed on it is coming from a paper board machine, part of an installation that Crossett Paper Company recently built to produce bleached kraft board from hardwood and pine pulp.

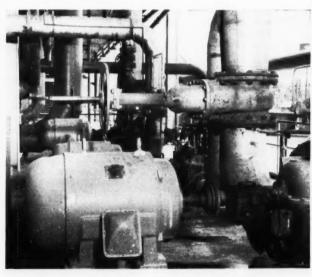
But there is more to a Reliance Motor than just a good enclosure. Extra copper and iron, the best bearing lubrication system, tough, resistant insulation . . . these and many more features add up to designed durability, the one big feature that makes users, like Crossett, steady Reliance customers.

Call your Reliance representative and ask him to show you the Reliance extras. Fifteen minutes of your time now can save hours of machine downtime later.

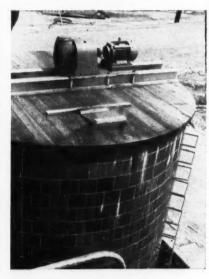
For further details on this installation, write for bulletin B-2504.

DEPT. 144A, CLEVELAND 17, OHIO . CANADIAN DIVISION: WELLAND, ONTARIO Sales Offices and Distributors in Principal Cities

Located under the head end of the board machine, this 100 hp. Reliance A-c. Motor operates a fan pump while periodically being drenched with water and pulp.



This 60 hp., 1800 rpm and two 40 hp. 900 rpm Reliance A-c. Motors run white water pumps. Though reasonably sheltered from the elements, the motors are subjected to wide temperature changes.



In hard to reach spots like this two story high refined stock chest, Metermatic Bearing lubrication is very important. This new line 20 hp. Reliance A-c. Motor will operate the agitator for months without greasing.

Ammonia return systems shown and explained

Diagrams, with detailed stepby-step explanations, describe function of liquid ammonia return systems in refrigeration cycles. Bulletin of eight pages tells how to increase compressor efficiency, prevent compressor damage, speed defrosting, and increase peak capacity of evaporators.

Bul LRS-56 is issued by H. A. Phillips & Co., 3255 W. Carroll, Chicago 24, Ill. Specify 2950 on form which is located opposite last page.

Absorption and adsorption used in dual filter . . .

adsorbent has drying area of two million sq ft

Uses: Unit is designed for removing contaminating vapors from gases which are injurious to operating mechanisms or final products.

Use of both absorp-Features: tion and adsorption principles gives filter high rate of efficiency.

Description: Compressed air or gas being filtered travels first through conventional set of absorption pads. Then, before leaving filter housing, it rises through metal cartridge containing an adsorbent such as sova bead, activated carbon, or silica gel. Each pound of adsorbent offers effective drying area of two million sq ft. Cartridge life is approximately 150 hours.

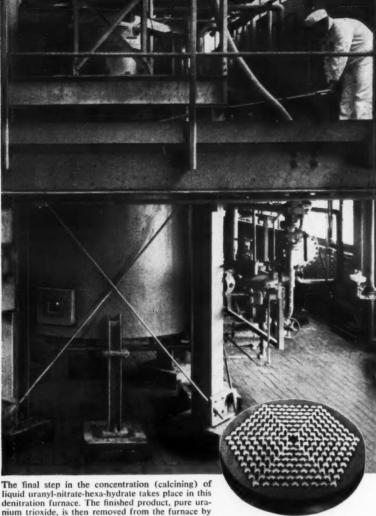
(Duphase filter is product of Dollinger Corp., Dept. CP, 66 Centre Park, Rochester 3, N.Y. . . . or for more information check 2951 on form which is located opposite last page.)

For more information on product at left, specify 2952 . . . see information request blank opposite last page.

mountings.

Face, D-Flange, and P-Base

Reliance has frame designs 400 hp. for every application. Here is a 25 hp. foot mounted vertical motor driving a re-fined-stock pump. Other vertical designs include C-



liquid uranyl-nitrate-hexa-hydrate takes place in this denitration furnace. The finished product, pure uranium trioxide, is then removed from the furnace by means of a vacuum hose. This view of the denitration furnace shows both the top and bottom sections. The operator is shown removing the product.

Duradiant burner setting

Quality... Economy... Speed in batch processing with Selas Duradiant® heating

Control in uniformity of heat application and adherence to critical programming requirements are important features of Selas Duradiant heating for batch cooking chemicals, oils, resins, varnishes, inks.

Fast, radiant gas heating, rapid burner response and turndown ratios of 15:1 or more, make Selas settings as versatile as they are controllable

. . . enable them to meet any timetemperature cycle within ±2° F, and duplicate it, batch after batch.

Efficient, low-cost Duradiant enclosed or open settings are steelencased, shipped with all refractory in place for simple installation. "Packaged" equipment may include shopassembled piping and complete, automatic control instrumentation.

Send for bulletin "Heat Processing Batch Liquids." Address Dept. 114.

AS Heat and Pluid Processing Engineers OF AMERICA DEVELOPMENT . DESIGN . CONSTRUCTION



When inquiring check 2953 opposite last page

ENGINEERING

Pump selection chart included in bul

Four pages of 20-page pump bulletin are devoted to a pump selection chart. Chart lists gpm, free-flow ratings, and viscosity correction factors. Two additional pages tell, in chart form, proper materials of construction when handling certain fluids. Sixty different fluids are listed. Form W1-054 pump bul is issued by Industrial Div., The Wayne Pump Co., Dept. CP, Fort Wayne, Ind. When inquiring specify 2954 on convenient Reader Service slip located opposite last page.

Temperatures up to 400°F and pressures of 150 psi handled by hose . . .

product's entire construction is of synthetic materials

Uses: Handling air continuously at elevated temperatures and pressures.

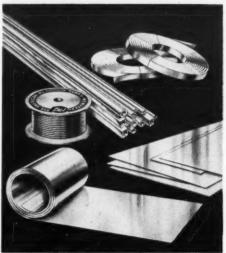
Features: Hose is constructed entirely of synthetic materials. It will handle air at temperatures up to 400°F and working pressures of 150 psi.

Description: Hose can be supplied with inside diameters of from 3/4 to 5" in lengths up to 50 ft. Strong, lightweight, flexible characteristics of product suggest many applications in industrial field.

(All-synthetic hose is a product of Quaker Rubber Div., H. K. Porter Co., Inc., Dept. CP, Philadelphia 24, Pa. . . . or for more information check 2955 on convenient Reader Service slip which is located opposite last page.)

This month's Processing & Engineering Data section begins on page 82





- · Sheet, Wire, Tubing, Gauze and Fine
- Salts and Solutions.
- Laboratory wares of all description.
- Platinum Metal Catalysts Concentrated forms and on carriers.
- Electrodes, Stills, Retorts and other Special Process Equipment to order.

PALLADIUM, IRIDIUM, OSMIUM, RHODIUM, RUTHENIUM, SILVER AND GOLD

We pay highest prices for scrap platinum and also have facilities for prompt recovery of spent platinum and palladium catalysts

WE INVITE YOUR INQUIRIES. OUR FOLDER CP-20 "PLATINUM, GOLD AND SILVER FOR SCIENCE IN-DUSTRY AND THE ARTS" WILL BE SENT ON REQUEST.



When inquiring check 2956 opposite last page

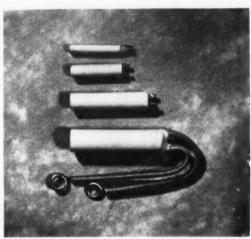
CHEMICAL PROCESSING

Higher heat density provided by ceramic-body cartridges . . .

heating elements just beneath surface of unit provide faster heat transfer

Uses: Installations that require stabilized ambient temperature ranges. Cartridges are especially suited for instrumentation.

Features: Ceramic-body heating cartridges have heating elements arranged just beneath unit's



Heating cartridges are available as small as 5/32" in diameter and one inch in length

surface. This provides faster heating, higher heat densities, and minimum heat loss to the core.

Description: Cartridges are available in a complete selection of body length and diameter with units as small as 5/32" in diameter and one inch in length. Wattage ratings are available to provide densities up to 50 watts/sq in. Nickel alloy leads are swaged to rigid external terminals to facilitate quick repair of damage leads. Highest quality ceramic solidly packed with magnesium oxide is used throughout line.

(Ceramic-body heating cartridges are product of Hotwatt, Inc., Dept. CP, 16 Gould St., Danvers, Mass. Check 2957 on form opposite last page.)

Greases for shock-loaded bearings discussed in technical bulletin

Lubricants designed for use under heavy loads, shock loads, overloads, and high temperatures are discussed in single sheets. Uses, application methods, and grades are covered.

Tech Buls 49 (shock loads) and 50 (high temperatures) are issued by Sun Oil Company, Dept. CP, 1608 Walnut St., Philadelphia 3, Pa. When inquiring check 2958 opp. last page.



When inquiring check 2959 opposite last page

Fine

en-

NG

IS NOT ATTACKED BY FUMING NITRIC ACID

Reinforced Teflon (DUROID 5600) showed no sign of attack after 48-hour immersion in Type IIIA fuming nitric acid at 80°F.



DOES NOT COLD FLOW **UNDER PRESSURE**

Reinforced Teflon (DUROID 5600) at right resisted torque and flange pressure that caused extrusion of Teflon.



REINFORCED TEFLON*

INDICATED FOR CRITICAL GASKET USE

GREATER RESISTANCE TO HEAT DISTORTION

Teflon (left) distorted badly when subjected to 720°F. and then cooled. Reinforced Teflon (DUROID 5600) retained flatness.



Rogers makes several grades of reinforced Teflon under the designation DUROID 5600 series. One of these grades may be just the material you need for a critical gasket application. Please write Dept. C for technical data.

*Registered trademark of DuPont Company for its tetrafluoroethylene resin.

ROGERS CORPORATION ROGERS CONNECTICUT

DUROIDS . SHOE MATERIALS . ELECTRICAL INSULATION . PLASTICS . RUBBER . FABRICATING . DEVELOPMENT

When inquiring check 2960 opposite last page

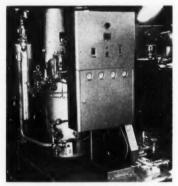
ENGINEERING

Steam pressure of 200 lb produced in 2 minutes from cold water . . .

> generator has only 99 sq ft of heating surface

Generator, with Features: only 99 sq ft of heating surface, produces 400 to 1750 lb of steam per hr from 60°F feed water at 75 to 300 lb pressure. Unit can develop 200-lb steam pressure in two minutes from cold water.

Description: Steam generator is rated at 60 bhp. Specially-designed servo-water-by-pass control meters fuel, feed water, and combustion air, so that steam is produced at about 80% efficiency

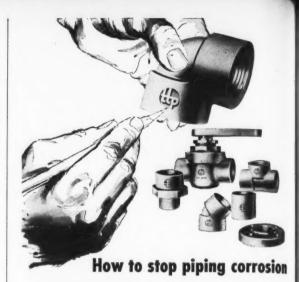


Steam generator is about 1/4th size of conventional boilers

at all levels of output. Working steam pressure may be changed from 75 to 300 psi by turning one control. Generator is 84" long, 48" wide, and 70" high, or about one fourth size of conventional boilers of same output.

Steam separator removes excessive moisture and water treatment particles so that 99% dry, clean steam is directed through stop valve to steam line. Generator unit includes 3-hp electric motor, blower, feed-water pump, steam separator, fuel pump, and panel-mounted controls. Fuel oil, natural gas, or combination burner for oil or gas are available.

(Model 4615 steam generator is product of Vapor Heating Corp., Dept. CP, 6420 W. Howard St., Chicago 31, Ill. . . . or check 2961 on form opposite last page.)



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num dim

This mark identifies the leading brand of PVC fittings, flanges and valves. Made by Tube Turns Plastics—injection molded by the exclusive Hendry process—unsurpassed for strength and uniformity.

The ttp line is complete and is available nearby. For complete information, write for Bulletins 119 and 122. Tube Turns Plastics, Inc., Department PP-4, 2929 Magazine Street, Louisville 11. Kentucky.



TUBE TURNS PLASTICS, INC.

Louisville 11, Kentucky Call your TUBE TURNS PLASTICS' Distributor

When inquiring check 2962 opposite last page



ERTEL PYROGEN & BACTERIAL RETENTIVE FILTERS

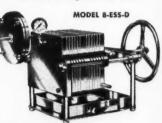
Ertel Model EDB Fil-ter, at left, for com-mercial production, the special Labora-tory Filter, at right, and Model 8-ESS-D, below, represent part of the most complete line of these highly specialized filters.



For safeguarding saline & dextrose solutions, preparations for whole blood & blood plasma, penicillin & other intravenous solutions

Write for fully illustrated bulletins describing bacterial retentive type filters

Ertel Pyrogen Retentive Asbestos Filter Sheets are the accepted standard throughout the world.



ERTEL ENGINEERING

Branch Office & Showroom Located in New York City COMPLETE LINE OF

THOMAS R Liquid Handling Equipment

When inquiring check 2963 opposite last page

CHEMICAL PROCESSING

Tells how castable refractories save money and man-hours

Bulletin of eight pages tells about series of 12 different castable refractories fulfilling various combinations of working temperature, erosion resistance, weight and strength requirement. Features are explained, and tables give data on properties, amount to use, and applications. "Moldit Castable Refractories" is issued by

"Moldit Castable Refractories" is issued by Refractory and Insulation Corp., Dept. CP, 120 Wall St., New York 5, N. Y. When inquiring specify 2964 on form opposite last page.

Evaporation losses retarded 75% with small polyethylene floats

sion

INC.

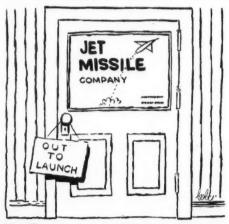
butor

Uses: Designed to reduce evaporation losses in various tanks and vessels.

Features: Floats retard evaporation losses by as much as 75 percent. They have good chemical and solvent resistance, can't be punctured or broken.

Description: Low-cost miniature polyethylene floats contain thousands of tiny air cells for buoyancy and light weight. Specially-engineered surface contours provide for extensive interlocking and clustering at surface of volatile solutions. Technical data are as follows: bulk density, 17 lb/cu ft; material density, 35 lb/cu ft equals 0.60 density; number of units per lb, 240 or 480/cu ft; nominal dimensions, 1/4" thick by 11/2" maximum width.

(Agile Mini-Vaps are product of American Agile Corp., Dept. CP, 5461 Dunham Road, Maple Heights, Ohio. Check 2965 opposite last page.



Idea submitted by A. A. Schilling, Research & Development Department, The Remington Arms Co., Inc., Bridgeport, Conn.

Now a durable O-Ring replaces fragile, fussy, paper head gaskets in WAUKESHA P. D.* Corrosion Resistant Pumps

Call it an O-Ring or an Oval-Ring... it still means lower maintenance costs and the last word in positive and complete vacuum and pressure seal without excessive tightening of the pump head. Pump alignment is always perfect. The new Oval-Ring fits a precision-machined groove in the new pump head, easily removed for cleaning, easily replaced — and you use it over and over again.

No paper gaskets to renew every day. Durable, resistant to wear, it is not subject to action of dairy, food or chemical products.

Nor can it affect flavor.



As a complete prevention against air or product leakage, WAUKESHA has developed an additional O-Ring which fits below a stainless steel sleeve on the shaft. A pin fits a slot in the sleeve so that sleeve and shaft rotate together.



New optional mounting design provides inlet and outlet ports in a vertical position. Facilitates flow of heavy, viscous products. Reduces the number of costly sanitary fiftings used in the inlet and outlet lines.

Remember —
"WAUKESHA" is another word
for dependability.

COMPANY

Dept. No. P-4

WAUKESHA, WISCONSIN

When inquiring check 2966 opposite last page



NG



SHRIVER FILTER PRESSES

- **V** Recovery of Solids
- ✓ Perfect Clarification
- **Washing and Extraction**
- **Drying Cake**
- **Redissolving and Melting**
- Thickening Slurry

Because of their ability to perform any of the above functions over the widest range of pressure and temperature, and withstand practically all conditions of corrosion and erosion, Shriver Filter Presses are the most extensively used of all batch type pressure filters. They cost less and require less floor space per unit of filtering capacity.



Write for this Shriver guide to better filtration.

Filter Presses Filter Media Diaphragm Pumps Thickeners Electrolytic Cells

T. SHRIVER & COMPANY, Inc.

846 Hamilton St., Harrison, N. J.

Sales Representatives in Decatur, Ga.-Houston, Tex.-St. Louis, Mo.-San Francisco-Montreal-Toronto

When inquiring check 2967 opposite last page

ENGINEERING

Eliminates wire bundling and lacing in grouping operations . . .

raceway permits speedy wiring with minimum labor

Uses: Design was developed to permit quick wiring of electrical and electronic equipment with pre-cut wires equipped with solderless connectors.

Raceway eliminates wire bundling and lacing, and reduces labor and material loss in any wire grouping operation.



Chanel raceway speeds wiring with solderless connectors

Description: Design of raceway provides slots, instead of holes. Wires with terminals can readily be passed through slots without sacrificing structural strength of raceway. Arrangement of wire slots permits wiring to leave unit on same plane as destination terminal. Phenolic construction of unit is not affected by normal high temperatures encountered in control panels. Sizes range from 1x1" to 4x4".

(Panel Chanel raceway is product of Stahlin Brothers, Inc., Dept. CP, Belding, Mich. . . check 2968 on form opposite last page.)

Shows filter's features

Eight-page brochure graphically illustrates features of automatic air filter. Two-page filter-capacity and size-selection chart is included.

Bul 175 is available from Green Fuel Economizer Co., Inc., Dept. CP, Beacon, N.Y. Specify 2969 opposite last page.



When inquiring check 2970 opposite last page

and eliminates pitting even when



When inquiring check 2971 opposite last page

THINKING
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PRESSURE VESSELS?

ALL TYPES OF STORAGE VESSELS?

STACKS?

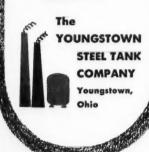
PIPING?

SPECIAL WELDMENTS?

FIELD CONSTRUCTION?

OTHER STEEL PLATE PRODUCTS?

Better Contact Us Today!



When inquiring check 2972 opposite last page

Liquid meters offer larger capacity, reduced maintenance costs, have fewer working parts...

crank-type rotor provides stronger control of vane positioning

Uses: Metering flow of liquids through pipes.

Features: Linkage-controlled rotor in liquid meter results in increased capacity, greater life



Simplicity of meter's measuring element parts makes it easier to keep them in proper timing

expectancy, permanent timing, and lower maintenance costs because of fewer moving parts. Control plate and control arms have strong control of vane position to give increased capacity.

Description: Three models are available with flow capacities ranging from 400 to 1000 gpm. Units can be supplied in cast iron or steel with a variety of flange sizes. Inspection and repair of rotor parts is simple, and principal points of natural wear, control arm bushings, are easy and inexpensive to replace.

(Rotocycle meters with crank control are available from Meter and Valve Div., Rockwell Manufacturing Co., Dept. CP, 400 North Lexington Avenue, Pittsburgh 8, Pa. . . . or for more information check 2973 on form opposite last page.)

Rotary-gear pump catalog features viscosity data

Complete design, performance, and engineering information on manufacturer's rotary-gear pump is contained in 14-page catalog. General engineering data covering viscosities, and pipe velocities and sizes are featured. Pumps ranging from 1/4 to 146 gpm are used for oils, propane, ink, asphalt, shellac, and molten lead.

"Northern Nitralloy Pumps" is issued by Northern Ordnance Inc., Dept. CP, Columbia Heights Station, Minneapolis, Minn. When inquiring specify 2974 on form opposite last page.

TOUGH GRINDING MADE EASY...

Clean up castings and welds . . . deburr or do any portable snagging or grinding job faster and easier with this new Airetool grinder. It's light, rugged, easy-to-handle . . . packs plenty of power and speed — won't stall or heat-up under severe loads. Precision built Airetool air motor provides major operating economies and maintenance free service under constant work load.



ABRASIVE BELT ATTACHMENT fits model 700 grinder. Ideal for fine finishing operations on dies, molds, seam welds or any contour surface.

RIGHT-ANGLE GRINDER Model 700A offers maximum convenience and working efficiency when grinding or sanding flat or curved surfaces.

Contact your AIRETOOL representative or write for Bulletin No. 61



RANCH OFFICES: New York, Chicago, Tulsa Philadelphia, Houston

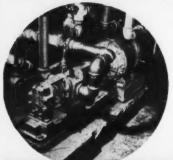
REPRESENTATIVES: in principal cities of U.S.A., Canada, Mexico, South America. England, Europe, Puerto Rico, Italy, Japan, Hawaii

EUROPEAN PLANT: Vlaardingen, The Nether-

CANADIAN PLANT: 37 Spaiding Drive, Brantford, Ontario.

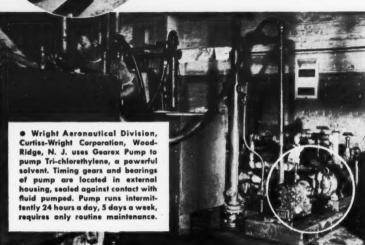
When inquiring check 2975 opposite last page

SOLVE "PROBLEM" PUMPING JOBS (chemicals, solvents, non-lubricating fluids)

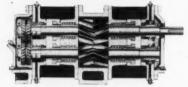


- with Sier-Bath **GEAREX® PUMPS**

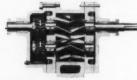
Gears, bearings and rotors protected against damage



Sier-Bath "Gearex" Pumps



EXTERNAL GEAR & BEARING TYPE for non-lubricating liquids



INTERNAL GEAR & BEARING TYPE

Sier-Bath "Gearex" Pumps provide positive displacement, pulseless flow ... quiet, vibrationless operation. Direct-connected up to 1800 RPM, they require no reduction gears. For sustained high volumetric efficiency and long life there is no rotor-to-rotor or rotor-to-casing contact. Low pressure on stuffing boxes provides easy servicing.

Horizontal or vertical models to handle 32 to 500,000 SSU, 1 to 550 GPM at 250 PSI for viscous liquids, 50 PSI for water. Corrosion-resistant alloys, steam-jacketed bodies, water-cooled bearings, other adaptations to meet individual needs. Call your local Sier-Bath Pump Representative . . . send for Bulletin G-2. Sier-Bath Gear & Pump Co., Inc., 9260 Hudson Blvd., North Bergen, N. J.

Sier-Bath ROTARY PUMPS

Mirs. of Procision Gears, Rotary Pumps, Flexible Gear Couplings

Member A.G.M.A.

Hydrex® Pumps

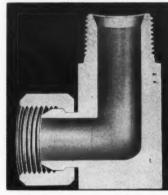
When inquiring check 2976 opposite last page

ENGINEERING

Smooth radius to all angles with adapter union . . .

cuts fluid turbulence and friction

Uses: As coupling for pipes. Features: Completely rounded inner bore of fitting provides smooth radius to all angles minimizing turbulence and fric-



Adapter unions are available in 45 and 90° angles

Description: Male end of coupling is tapered to eliminate presence of any shoulder at juncture of adjacent fitting. Unions are available in 45 and 90° angles.

("TF adapter union is product of Eastman Mfg. Co., Dept. CP, Manitowoc, Wis. . . or for more information check 2977 on form opposite last page.)

Deaerator spray head design simplifies maintenance and cleaning . . .

spray pattern is improved over all loads

Uses: Device for removing dissolved gases from steam-boiler water.

Features: Spray-head design simplifies maintenance and cleaning; improves spray pattern over all loads.

Description: Deaerators are available in capacities ranging

RUST-GO STOPS RUST

and keeps it stopped



- 5 Rust-Fighting Ingredients in One Paint · Gives you Maximum Metal-Protection
- 1. Fish Oil to penetrate surface rust
- 2. Bakelite for film-hardness
- 3. Tung Oil for waterproofing and flexibility
- 4. Red Oxide to resist sun's rays, weather and fumes
- 5. Zinc Chromate to neutralize and stop rust-creepage

RUST-GO is the complete metal-protective paint-Penetrates and neutralizes rust, gives lasting surface-protection.

For full details, color samples and technical data Write Dept. CP-4

THE GARLAND COMPANY Cleveland 5, Ohio

When inquiring check 2978 opposite last page



full 90° bend with one stroke of the ram...easy portability . extra versatility

Here's the kind of real portability you've been looking for in a bender for 1/2" to 2" pipe and conduit. Using light, but strong, aluminum alloy for many parts the new Greenlee No. 880 Hydraulic Bender is un-

usually lightweight, yet extra rugged, fast, powerful! One man can easily carry and operate it to quickly make uniform bends. Complete 90° bends can be made with one ram stroke! Separate two-speed hydraulic hand pump and ram simplify handling and setup. Easily operated by hand or can be used with a GREENLEE

power pump. Attachments also available for bending thin-wall conduit, tubing, bus-bars. Get complete details, write for Bulletin E-217.

GREENLEE TOOL CO., 2384 HERBERT AVE., ROCKFORD, ILL.

APRI

When inquiring check 2979 opposite last page

PORCELAIN BERL SADDLE

Save Time and Money on

KNOX Tower Packings

for Initial Installations as well as Replacements, because

- Uniform Quality
- · Zero Porosity
- Iron Free
- Resists High Tempera-Fumes, Vapors, Corrosion, Alkalies and Aride
- · High Strength
- · KNOX produces porcelain Tower Packings from same composition as is used for High Voltage Electrical Porce-

Further information, prices and samples gladly furnished upon request.





KNOX PORCELAIN CORP. KNOXUILLE I, TENNESSEE

When inquiring check 2980 opposite last page

King MANOMETERS

Every Size - for Every Service

U-Type Manometers

- Single Cleanout
- Single Gland-Packed
- Double Cleanout
- Double Gland-Packed
- High Pressure

Low in price Trouble-free Easy to install

Well-Type Manometers

- Low Well
- Raised Well
- Barometric Reading

Stay clean longer Easy to service

Multi-Tube Manometers

• Multi-Well

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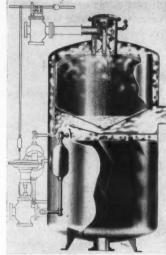
- Common-Well
- Special-Purpose

FREE LITERATURE gives sizes, construction and prices. Write today! And ask for informative 12-page Manual on Manometers.

KING ENGINEERING PRODUCTS include King-Gages — Manometers — Self-Clesing Push Valves — Pressure Transmitters — Sight Feed Bubblers — Overflow Check Valves — Air-flow Snubbers — Sediment Traps — Moisture Indicators



When inquiring check 2981 opposite last page



Deaerator features improved spray-head design

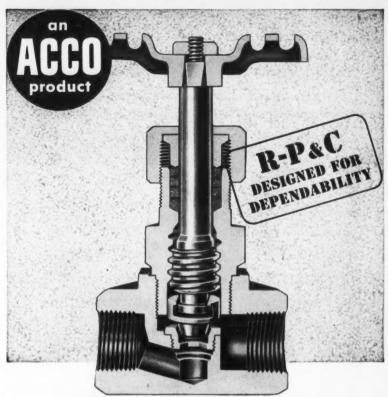
from 10,000 to two million lb/hr. Large vent opening is placed high in spray chamber, and opens directly into it. This placement eliminates dead pocket near top head. Baffling of vent discharge protects vent from water being carried out through

(Deaerator is product of L-A Water Softener Co., Dept. CP, 1007 Air Way, Glendale 1, Calif. . . . or for more information reader may simply check 2982 on the convenient Reader Service slip opposite last page.)

Shows typical installations of traveling-grate stoker

Operation and advantages of manufacturer's traveling-grate stoker are shown and discussed in 20-page catalog. Various installations are described. Typical heat balance table and table showing dimensions of standard stokers to meet wide variety of effective grate area requirements are also presented.

Cat 562 is issued by Johnston & Jennings Co., Dept. CP, 6917 Bessemer Ave., Cleveland 27, Ohio. . . . or for more information reader may simply check 2983 on form opposite last page.



CARBON STEEL

R-P&C Bar Stock Valves

RATED FOR 10,000 PSI

• FOR CLOSE CONTROL, HIGH TEMPERATURES OR PRESSURES

These rugged bar stock valves were originally developed by R-P&C for close control or instrument use. However, their versatility has proven itself in so many different applications that they are now considered general purpose valves. They are particularly applicable for services involving throttling, or high temperatures and pressures, and are especially adapted for use in crowded applications such as panel boards.

Rated for 10,000 psi at 150°F., each carbon steel bar stock valve is individually tested at 15,000 psi before leaving the factory. They are supplied in sizes from 1/8 to 1", in globe and angle styles with female ends, male and female ends, or male union ends. They can be furnished in 12-14 chromium stainless steel and 18-8 molybdenum stainless steel for corrosive applications. May also be supplied with special stellite discs for extra

abrasion resistance in extremely severe throttling services. Those other than carbon steel are rated at 4,000 psi at 150°F.

R-P&C's complete selection of bar stock valves is only one element in a complete valve line which includes gate, globe, angle and check valves in a wide range of sizes and styles, in bronze, iron and cast and forged steel. See your R-P&C Distributor or write for catalog.



FREE

17 x 22" wall chart gives installation and operation pointers. Tells how to protect valves, prolong life. Write for your copy.



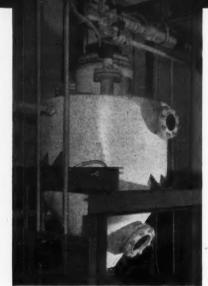
R-P&C Valve Division AMERICAN CHAIN & CABLE

Reading, Pa., Atlanta, Boston, Chicago, Denver, Detroit, Houston, New York, Philadelphia, Pittsburgh, San Francisco, Bridgeport, Conn.

R-P&C valves

When inquiring check 2984 opposite last page

THERMAL SUBMERGED COMBUSTION



simplicity of design and construction...

plus extreme

compactness

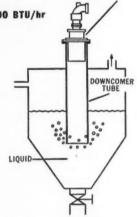
HEAT INPUTS OF 250,000 BTU/hr to 5,000,000 BTU/hr

The high heat release rate of the THERMAL High Velocity burner used in these submerged combustion installations allows the use of a simple downcomer tube through which the products of combustion are discharged beneath the surface of the liquid. This arrangement is possible because combustion is 90% completed within the burner proper. The THERMAL burner is completely separate from the liquid being heated and maintenance, control and accessibility are greatly simplified. Equally simple arrangements are possible with gas, oil or combination fuel.

BROAD RANGE OF APPLICATIONS

Depending upon the material being heated either a metal or refractory downcomer tube may be used. Some of the more common applications are pickling baths, acid concentration, caustic soda concentration, aluminum sulphate concentration, water recarbonization, and glass frit and molten salt heating.

OTHER THERMAL PRODUCTS & SERVICES



WRITE FOR BULLETIN #110

Gas, Oil & Combination Burners
Air Heaters • Combustion
Heat Transfer Equipment

THERMAL

Thermal Research & Engineering Corp.

CONSHOHOCKEN • PENNSYLVANIA

REPRESENTATIVES IN PRINCIPAL CITIES

When inquiring check 2985 opposite last page

ENGINEERING & MAINTENANCE

Stroke adjustment easily changed to vary delivered volume on proportioning pump . . .

any volume of 0 to 100% of pump capacity can be obtained

Uses: Delivering an exact amount of liquid at a specified rate.

Features: Twin disc design of proportioning pump makes it easy to adjust delivered volume from 0 to 100% of pump capacity.

Description: Units are available in various plunger sizes, strokes per minute, and stroke lengths to deliver any volume from 58 to 3200 gph. Frame is plate steel. Needle bearings can be furnished for high pressure. Valve plates of solid stainless steel, Hastelloy, or other materials are available depending upon service. Valve seat assembly for inlet and discharge is easily removed.

(Design H-Model 80 proportioning pumps are product of Seter Engineering Corp., Dept. CP, 7626 W. Florist Ave., Milwaukee 16, Wis. . . . check 2986 on form opposite last page.)



"Turn it off SLOW-LY!"

H&K PERFORATED SCREENS

Better Performance and Longer Life...

The Black-Clawson Co. require efficiency and long operating life in the perforated screens used in Selectifier® Screens. Close tolerances are included in the rigid specifications necessary for the production of the high quality perforated screens needed for these units. Harrington & King perforates the screens as specified.

Selectifier Screens are used in the paper industry for final clean-up of stock just ahead of the paper machine.



Harrington & King's many years' experience in perforating screens for dewatering, sieving or grading has established their leadership in chemical processing industries.

If your processing operation requires the finest in perforated screens, contact nearest H & K office or agent.

Mail coupon to nearest office. "Perforated Metals"

H& K AGENT

Yellow Pages

	THE	
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П	PERFORATING	CO. INC.

	5636 Fillmore Street Chicago 44, III.	110 Liberty Street New York, N.Y.
ı	Please send me—	
i	GENERAL CATALOG	NO. 62

COMPANY___

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When inquiring check 2987 opposite last page

CHEMICAL PROCESSING

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efficiency

For conditions ranging from 3000 psi to low vacuums, or distilled water to corro-sive fluids. Series consists of four basic stainless steel bar stock valves...O-ring or Teflon packing with flat Teflon disc or vee point non-rotating, replaceable stem plug...plus six body styles. All parts interchangeable as well as replaceable, Choice of ¼", ¾" or ½" pipe sizes or Swagelock tube fittings. Panel mounting, too. Get the facts about this "10 in 1" valve. Write us today.



HOKE INCORPORATED

Fluid Control Specialists 145 S. Dean Street Englewood, N.J.

When inquiring check 2988 opposite last page

HOKE announces

Ovalves

360 SERIES

High Pressure

UNION BONNET

GLOBE VALVE



- ULTIMATE in SIMPLICITY and COMPACTNESS only the Graham is a straight line extension of a standard induction motor or available without motor.
- UNLIMITED SPEED RANGE—from any desired maximum speed to zero, including reverse if wanted without stopping motor.
- UNMATCHED ACCURACY of speed setting and resetting and speed
- NO PERISHABLE PARTS such as belts or tubes, requiring periodic
- PROVED PERFORMANCE twenty years satisfactory use as standard
- LOW COST a better job for less money.

GRAHAM TRANSMISSIONS, INC. MENOMONEE FALLS, WISCONSIN

When inquiring check 2989 opposite last page

ENGINEERING

Details automatic valves for liquid, gas lines

Design, function, and specifications of automatic shut-off valves for use in liquid and gas lines are detailed in four-page bulletin. Cross-sectional drawings show construction and operation.

Bul 500 is issued by Coppus Engineering Corp., Dept. CP, Worcester 10, Mass. When inquiring specify 2990 on the convenient Reader Service slip opposite last page.

Tells how to use tube fabricators

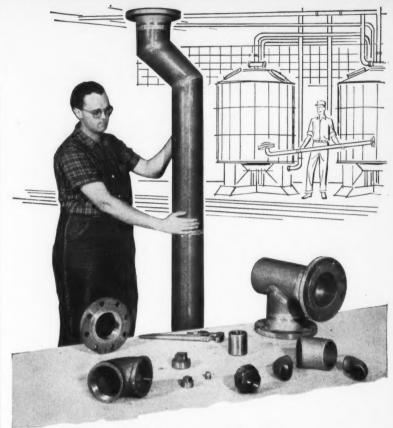
Special section in 24-page catalog tells how tube fabricating equipment is used. Equipment such as cutters, flarers, benders, etc., is described. Both hand and bench-mounted tools are included.

Cat 1140 is issued by Tube & Hose Div., Parker Appliance Co., Dept. CP, 17325 Euclid Ave., Cleveland 12, Ohio. When inquiring specify 2991 on the convenient Reader Service slip which is located opposite last page.

How to select AC motors for specific applications

Comprehensive selection data for AC motors are provided in 12-page bulletin. Data include speed-frequency relationship, NEMA design classes, torque characteristics, and frame size selection tables. Two pages are devoted to pictorial glossary of motor enclosure terminology.

Bul B-2103-1 is issued by Reliance Electric and Engineering Co., Dept. CP, 1088 Ivanhoe Rd., Cleveland 10, Ohio. When inquiring specify 2992 on the convenient Reader Service slip which is located opposite last



AMPCO PIPE and FITTINGS

resist corrosive action of fatty acid hydrolysis

Ampco Pipe and Fittings resist corrosion, erosion, and cavitation-pitting of a wide range of alkalies and acids

Brinell hardness of 150 - tensiles up to 70,000 psi

High velocity tolerance -flow rates of 18-20 fps

Thread not distorted by wrenches or hammers - no leakage

Ampco Pipe and Fittings are made from a unique aluminum-bronze alloy that takes the trouble out of handling troublesome, corrosive media.

Look at how soapmakers use Ampco Pipe and Fittings, for example. In making soap, a solution of sulphuric acid is added to fatty acids. One company uses Ampco Pipe to transfer this solution from wooden tanks. Another uses Ampco Pipe and Valves - and, in addition, uses tank liners made of Ampco Metal.

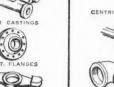
You can get Ampco Pipe in all standard sizes, many from stock. Fittings are available to 3000 pounds; flanges, to 5000 pounds.

Write us concerning your problem.

AMPCO METAL, INC.

Dept. CP-4, Milwaukee 46, Wis. . West Coast Plant: Burbank, Calif.







When inquiring check 2993 opposite last page

For the difficult Liquid Metering Problems Use Niagara Meters



• Niagara displacement type liquid meters have a surprising range of applications. Their ultra-simple design, and variations of materials enable them to operate under most difficult conditions.

For example:

In the production of sulphuric acid it is desirable to measure the amount of sulphur fed to the burners so that the efficiency of the process can be checked. A Niagara Meter with a steam-jacketed cast iron casing and stainless steel working parts was selected for the job.

Since April of 1955 more than two million gallons of lime neutralized and filtered, dark Louisiana sulphur have been metered at a rate of 560 G.P.H. . . . without a shutdown for repairs or maintenance.

There is a dependable Niagara Meter to meter almost every liquid including caustic soda, sulphuric acid, soap, petroleum products, fruit juices, calcium chloride, alum and many others. The Niagara water meter line is standard for cold or hot water measurement.

	e information on Niagara
Chemical Met	ers.
Liquid	
Flow g.p.m	Temp
Name	***************************************
Company	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Addense	

BUFFALO METER CO.

2892 Main Street BUFFALO 14, NEW YORK

When inquiring check 2994 opposite last page

ENGINEERING

Stainless portable pump weighs only 35 lb...

submersible unit has capacity of over 3000 gph

Uses: For disposal of various chemicals from containers or wherever transfers of liquids are necessary.

Features: Unit is constructed entirely of 304 and 316 stainless steel. It is portable, and weighs only 35 lb.



Handy, portable, submersible pump for chemicals disposal

Description: Submersible pump measures 12" in diameter, and is 14" high. It has 11/4" discharge and capacity of over 3000 gph against heads up to 21 tdh. Motor is 1/3 hp.

(Submersible pump is product of Neptune Pump Mfg. Co., Dept. CP, 4912 N. 6th St., Philadelphia 20, Pa. . . . or for more information check 2995 on form opposite last page.)

Corrosion-resistant motor gives safe operation . . .

designed for indoor, out-

Uses: For vertical pump installations.

Features: Corrosion-resistant design permits long, safe operation under adverse conditions.

Description: Motor, with normal thrust bearings in all sizes from 1 to 40 hp and high thrust in sizes from 1 to 15 hp, is avail-



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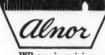


Automatically
with **almoz** PYROTAC

Not expensive...but a simple, automatic way to safeguard your investment in heating equipment and materials in process.

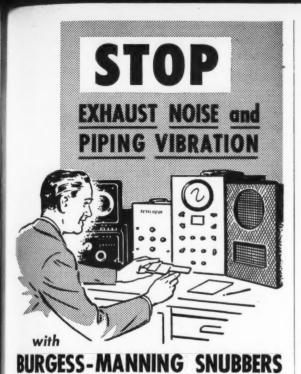
The precision-built Pyrotac constantly indicates temperature of the heated equipment and sounds an alarm and/or shuts down the equipment at a safe, preset temperature. May also be used as a controller on processes where shutdown is required upon reaching final process temperature—such as ceramic kilns, molds, etc. Automatic thermocouple break protection assures complete safety if couple or lead wire should break.

Write for Pyrotac bulletin. Attach this ad to your letterhead, send to: Alnor, Room 504, 420 No. LaSalle St., Chicago 10, Ill.



PRECISION INSTRUMENTS FOR EVERY INDUSTRY

When inquiring check 2997 opposite last page



Burgess-Manning engineers have spent years of scientific research into the cause and nature of exhaust noise and pipe line vibration. Out of this research came the Burgess-Manning Snubbing Principle.

Throughout the world, Burgess-Manning Snubbers, utilizing this unique principle, are eliminating the deafening, efficiency-reducing roar of engine exhaust and the destructive effects of pipe system vibration and pulsation where compressible gases are pumped.

Engineered by specialists for the specific applications, Burgess-Manning Snubbers pay for themselves in increased efficiency of equipment and personnel, lowered maintenance costs, improved labor and neighborhood relations.



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When inquiring check 2998 opposite last page APRIL 1957

Dallas, Texas

ENGINEERING

able in totally-enclosed, protected, or explosion-proof enclosures. Standard enclosure for explosion-proof motor meets Underwriters' Laboratories specifications for performance under conditions covered by Class I, Group D, and Class II, Groups E, F, and G.

Motor shaft is sealed by neoprene slinger that protects bearings and windings from foreign matter. Automatic grease relief prevents bearing damage from grease pressure or over-lubrica-

(Motor is product of Reliance Electric and Engineering Co., Dept. CP, 1088 Ivanhoe Rd., Cleveland 10, Ohio . . . or for more information check 2999 on form which is located opposite last page.)

Describes jacketing system for pipes, fittings

Jacketed pipe and fittings designed to handle, in free-flowing liquid state, hot processed materials ordinarily sticky, solid, or semi-solid at atmospheric temperature are detailed in eight-page bulletin.

Bul I-57 is issued by Hetherington & Berner Inc., Dept. CP, 701-745 Kentucky Ave., Indianapolis 7, Ind. When inquiring specify 3000 on the convenient Reader Service slip opposite last page.

Photos illustrate uses of storage tanks

Numerous photographs are used to illustrate use of company's standard storage tanks in chemical, petroleum, and food industries. Booklet of 20 pages also contains engineering standards and specifications for tanks.

"Standard Storage Tanks" is issued by Graver Tank & Mfg. Co., Inc., Dept. CP, East Chicago, Ind. When inquiring specify 3001 on form opposite last page.

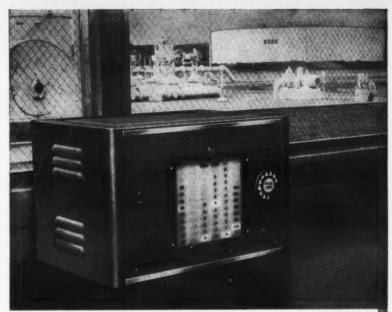


PHOTO - COURTESY SERVICE PIPE LINE COMPANY

VAREC PULSE CODE RECEIVER INSTALLATION AT FT. LARAMIE STA.
OF SERVICE PIPE LINE COMPANY

PULSE CODE telemetering

Tailored To Your Needs...

In addition to giving an accurate signal on liquid level readings over long distances and doing it in the record time of 5 seconds, the "Varec" PULSE CODE Telemetering System can now perform a great variety of operations. Some idea of the system's flexibility can be obtained by checking these optional features:

- 1. Pulse Code Receivers with provisions for indicating liquid level, temperature, motor valve or other equipment status, abnormal or alarm conditions and other data as required.
- 2. Systems incorporating two or more receivers.
- 3. Systems incorporating two or more receivers and selectors.
- 4. Receiver with terminal provisions for connecting with data printer.
- 5. Digital clock to be used in conjunction with data printer.
- 6. Serial entry data printer such as an electric typewriter.
- 7. Parallel entry data printer such as a ribbon type adding machine.
- 8. Data Programmer to link Pulse Code receiver to data printer
- Contactor units to provide "on off" remote control of equipment such as pumps, motor-driven valves, etc.
- 10. Scanner unit to provide automatic scanning for data logging on a pre-determined time schedule.

With this wide selection of combinations, your "Varec" PULSE CODE System can be custom-built for your particular process..

Write for "Varec" Bulletin CP-3011 for full details of "Varec" PULSE CODE Telemetering.

THE VAPOR RECOVERY SYSTEMS COMPANY



2820 North Alameda Street Compton, California Cable Address: arec Compton Calif (U.S.A.) All Codes



A REAL AID IN SELECTING THE RIGHT PROTECTION FOR MAXIMUM SAFETY AND LOWEST COST SERVICE

GLOVES, APRONS, SLEEVES, SPATS AND OTHER PROTECTIVE APPAREL

Whatever you need for most hand protection jobs plus protective apparel requirements will be found in the new "easy to use" Surety catalog. A file folder unit with individual sheets on all products that thoroughly explain and picture Surety items. Numerous helps are offered, too, on how to order the right gloves, aprons etc. for the specific job. Just fill in the coupon and mail today.

SUR	RUBBER CO., Carrollton, Ohio
-	Please forward to me at once a copy of the new Suret file folder catalog.
Your Nam	
Company	Name
Address	
City	State
	er's Name

When inquiring check 3003 opposite last page

new literature

Magazine for fork truck users tells money-saving story

Featured in 16-page, two-color magazine is illustrated story on how modern material handling methods saved \$160,000 in one year. Publication also offers tips on buying various models of fork trucks, as well as humorous, non-related articles for general entertainment.

"Lever", winter issue, is issued by Lewis-Shepard Products, Inc., Dept. CP, Watertown 72, Mass. When inquiring specify 3004 on the convenient Reader Service slip which is located opposite last page.

Index of manufacturer's literature on instrumentation

A handy reference of literature covering process control is provided by 22-page index. Manufacturer's product catalogs and bulletins, technical bulletins, specifications sheets, industry bulletins, and instrumentation data sheets are listed. Included is a complete alphabetical index of subjects covered by articles in company magazine over past ten years.

Bul G-2-1 is issued by Industrial Division, Minneapolis-Honeywell Regulator Company, Dept. CP, Wayne and Windrim Aves., Philadelphia 44, Pa. When inquiring specify 3005 on form opposite last page.

Presents engineering data on small gas liquefier

Illustrated, six-page bulletin presents information on operation and construction of compact, single-cylinder gas liquefier. Technical details cover speed, efficiency, yield, motor characteristics, cooling water consumption, weight, and size. Liquid air applications and liquefying of gases from cylinders are discussed.

"Norelco Gas Liquefier" is issued by Instruments Div., North American Phillips Co., Inc., Dept. CP, 750 S. Fulton Ave., Mount Vernon, N.Y. When inquiring specify 3006 on the convenient Reader Service slip which is located opposite last page.

Industrial bulletins pertinent to the reader . . . offering data on products, processes, services. Additional reviews of catalogs, bulletins, data sheets, etc, are found throughout other sections of the magazine

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APRII

Proposal for 10 standard pallet sizes result of cooperative study

Reduction of pallet sizes from hundreds now in use to 10 standard sizes is suggested in tentative draft of proposed American Standard for Pallet Sizes. Draft resulted from prolonged study of pallets as related to transportation facilities, mechanical material handling equipment, requirements of in-plant material handling, and other factors. Study was co-sponsored by Society of Industrial Packaging, Materials Handling Engineers, and American Society of Mechanical Engineers in accordance with ASA procedures.

To obtain "Proposed American Standard Pallet Sizes" write direct to Society of Industrial Packaging and Materials Handling Engineers, Dept. CP, 111 W. Jackson Blvd., Chicago 4, Ill.

Covers variety of plug valves

Catalog of 28 pages shows 100% pipe area, venturi, round port, and diamond port lubricated plug valves. Valves in variety of metals for 150 lb steam working pressure, 200 lb oilwater-gas, and ASA 150 and 300 lb classes are included. Power operators for valves, as well as complete lines of lever-operated, and wormand gear-operated valves are also presented.

Reference Book 39, Section 5, is issued by Homestead Valve Manufacturing Company, Dept. CP, 11 Johnson St., Coraopolis, Pa. When inquiring about manufacturer's product reader may simply check 3007 on form which is located opposite last page.

Lists rating and dimensions of conical scrubbers

Catalog of eight pages describes conical scrubbers for cleaning, disintegrating, and scrubbing ores and other materials. Operational capacities, ratings, and dimensions are listed. Installation photographs show various uses of equipment.

Bul 37-B is issued by Hardinge Co., Inc., Dept. CP, 240 Arch St., York, Pa. When inquiring specify 3008 on form which is located opposite last page.

Bulletin on drum rotator has pictures, specs

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Variable-speed mobile drum rotator is subject of two-page bulletin. Features are pictured and motor and apparatus specifications are given. Unit is described as being safely and easily handled by one man.

Bul 155 is issued by Morse Manufacturing Co., Inc., Dept. CP, 727 W. Manlius St., East Syracuse, N.Y. When inquiring specify 3009 on form opposite last page.

Pigmented polystyrenes for lighting are permanent, economical

Twenty-page technical brochure gives design and fabrication data on Evenglo pigmented polystyrenes for use in lighting applications. The compound is described as being strong, lightweight, economical, permanent, and heat resistant, as well as offering unlimited color possibilities.

Bul C-6-162 is issued by Chemical Div., Koppers Co., Inc., Dept. CP, 1450 Koppers Bldg., Pittsburgh 19, Pa. When inquiring check 3010 on form opposite last page.

Answers problems of cooling water treatment and operation

Slide rule calculator quickly determines amount of make-up, evaporation rate, and inhibitor required in cooling water treatment. It also determines amount of inhibitor required to establish a certain residual, and amount of acid required to neutralize a given amount of alkalinity.

Slide rule calculator can be obtained from Wright Chemical Corp., Dept. CP, 627 W. Lake St., Chicago 6, Ill. When inquiring specify 3011 on form opposite last page.

To find what's new in chemicals

. . . turn to page 43.

Starting there is a special report listing all 1956 chemical developments.



For extremes of corrosion and temperature specify R/M FLEXIBLE THIN-WALL Teffon HOSE

Hundreds of applications prove that in critical fluid services nothing does the job like R/M Flexible Thin-Wall "Teflon" Hose. It is completely impervious to all known industrial acids, caustics and solvents. It is noncontaminating, has zero water absorption, and its unique slippery surface resists adhesion to most materials, reduces pressure drop to a minimum. Designed for continuous service from —100° to +400°F and under pressures up to 1500 psi.

R/M "Teflon" Hose is produced in a wide range of inside diameters and wall thicknesses and in both wirebraided and rubber-covered forms. Write us for Bulletin 6700 and feel free to call on us for help in solving your hose problems.

Other R/M "Teflon" products for the chemical industry include rods, sheets, tubes and tape; centerless ground rods held to very close tolerances; bondable sheets and tape; stress-relieved molded rods and tubes; mechanical packings and gaskets; expansion joints and flexible couplings; Raylon—R/M trade name for mechanical grade "Teflon"—having many characteristics of virgin "Teflon."

*A Du Pont trademark





RAYBESTOS-MANHATTAN, INC.

PLASTIC PRODUCTS DIVISION. MANHEIM. PA.

FACTORIES: Manheim, Pa.; Bridgeport, Conn.; No. Charleston, S.C.; Passaic, N.J.; Neenah, Wis.; Crawfordsville, Ind.; Peterborough, Ontario, Canada

RAYBESTOS-MANHATTAN, INC., Engineered Plastics • Industrial Rubber • Sintered Metal Products • Asbestos Textiles • Mechanical Packings • Rubber Covered Equipment
Abrasive and Diamond Wheels • Brake Linings • Brake Blocks • Clutch Facings • Laundry Pads and Covers • Industrial Adhesives • Bowling Balls

When inquiring check 3012 opposite last page

a complete line of arnold O. Beckman

OXYGEN ANALYZERS!

For time-saving, accurate measurements of Oxygen in your process or laboratory operations, select from the complete range of Oxygen Analyzers offered by Arnold O. Beckman, Inc.

Each instrument operates on the field-proven Arnold O. Beckman paramagnetic principle which makes a direct physical measurement on the Oxygen itself. No chemicals, no complicated secondary relationships are used!



MODEL C – For higher accuracy with narrower ranges (than available with the D2), the Model C will meet your more advanced needs. Select almost any single range 0.5%, 0.10%, 16-21% 85-100% 0.2 etc. (or equivalent in mm 02 partial pressure). Accuracy is ± 1% of full scale. A 95% response to any reading is obtained in less than one minute. Oxygen content is read directly from a graduated scale. Measurements may be taken on either continuous or fixed volume samples. 115 Volts 50/60 cycles. Weights 12 lbs.



MODEL E2—The precision-designed Model E2 fits the needs of installations requiring maximum accuracy. Offering a choice of single or multiple ranges, the Model E2 provides quick, easy readings when a potentiometer dial is manually adjusted to restore a light beam to its null position. Oxygen content is read directly from the dial. Minimum range 0-1% 02 with accuracy of \pm 1% of full scale. Ranges 0-5% 02 and wider . . . accuracy \pm 0.5% of full scale. 115 volts 50/60 cycles. Weight: 31 lbs.

For General Information, Ask for Data File 21H-47



MODEL D2—Spot-checks on purged tanks, lines, or flue gas are done quickly and conveniently with the Model D2. This unit is completely self-contained, battery-operated and weight only $3/t_2$ lbs. Operation is simple—merely squeeze a bulb to draw sample into the Analyzer, press a switch, and observe the O2 concentration indicated on the graduated scale. Available with either 0-25% O2 (0-190 mm) or a 0-100% 02 (0-760 mm) dual range, the Model D2 accurately performs to $\pm\,2\%$ of full scale.



RECORDING ANALYZERS — For continuous, automatic operation, Models F3 and G2 Analyzers provide millivolt, current, or pneumatic output for operation with standard recorders. Ranges from 0-0.1% 02 to 0-100% 02, 16-21%, etc. Multiple ranges, explosion-resistant cases, as well as complete sampling systems are available extras with the Models F3 or G2.

FOR MORE INFORMATION— Outline your particular problems and let Arnold O. Beckman's experienced engineers offer recomendations for your specialized needs. Bulletins on any and all of the Arnold O. Beckman Analyzers are yours for the asking.

arnold O. Beckman

1020 MISSION STREET SOUTH PASADENA, CALIFORNIA

When inquiring check 3013 opposite last page

NEW LITERATURE

Discusses applications of sequence control

Industrial uses of static control systems are discussed in 16-page booklet, illustrated with photographs, drawings, and circuit diagrams. Can be applied to blast-furnace loading, Banbury processing, conveyors, mixers, hoists, other systems and equipment.

Booklet B-6738 "Cypak Systems" is issued by Westinghouse Electric Corporation, Dept. CP, PO Box 2099, Pittsburgh 30, Pa. When inquiring specify 3014 on form opposite last page.

Proportioning pumps operate at 35,000 psi, 2000 gph

Catalog of eight pages covers proportioning pumps for pressures up to 35,000 psi and capacities to 2000 gph. Operation is discussed and design features are pointed out. Selection charts for yoke and crank arm drive and quadruplex pumps, from 2 to 4" stroke-frame, are included.

Cat HP-1254 is issued by Philadelphia Pump & Machinery Co., Dept. CP, 13500 Philmont Ave., Philadelphia 16, Pa. When inquiring specify 3015 on form opposite last page.

Viscometers for general and specific uses

Eight-page newsletter illustrates and prices line of bubble viscometers, some of which, are specified for varnish, lacquer and rubber. Viscosity readings in Stokes of each set of bubble tubes are shown in table form. Tube holders and water baths for use with these viscometers are also described.

Newsletter No. 17 is issued by Gardner Laboratory Inc., Dept. CP, PO Box 5728, Bethesda 14, Md. When inquiring specify 3016 on form opposite last page.

New! Jerguson Drain or Sampling Valve

- · completely self-draining
- · withstands severe condition
- foolproof operation

The new Jerguson No. 2)
Drain or Sampling Valve is completely self-draining, for the valve stem sears on the outside of the valve body. It is ideal for installations where it is desirable to have the valve seat inside the wall of the vessel in order to prevent the typical condition of liquid remaining in the nipple and valve inle.

This rugged, new Jerguson Valve has outside screw and yoke construction to meet high temperature or corrosive conditions where inside threads cannot be tolerated. The efficient outside thread deignimates possible freezing and allows the valve stem to work freely at all times. The No. 23 Valve provides foolproof operation because the stem is constructed with a left-hand thread, thus allowing the valve handle to operate in the normal direction of standard valves.

Write for data unit and complete details

Gages and Valves for the Observation of Liquids and Levels

JERGUSON GAGE & VALVE COMPANY 100 Adams Street, Burlington, Mass.

Offices in Major Cities. In Canada: Peacock Bros. Ltd.
In England: Jerguson Tress Gage & Valve Co. In France: Pétrole Service

When inquiring check 3017 opposite last page





Model 2300-01

Bronze Pump and Clutch Unit-1¼" Port Size— Sealed Ball Bearings— Pulley DURABLE NEOPRIN

SELF-LUBRICATED

TROUBLE-FREE
OPERATION

PATENTED

AND PATENTS PENDING HERE'S another Jabsco industrial pump – designed and built for chemical, pharmaceutical and other industrial applications. Ideal for transfer of various liquids and acids—sump drainage, codenant pumping, general transfer, pulp in solution, filtering, brines, plating solutions—even fluids containing foreign matter or particles, silt, crystals, and other gritty materials. Bronze, stainless step or plastic construction is available to solve your specific pumping problems.

or plastic construction is available to s your specific pumping problems. Pumps either light or heavy viscous liquids. Temperature ranges from 35* to 180° F. Write for a Jabsco factory recommendation for your own needs. Specify application, fluid pumped, temperature, pressure, etc.

send for catalog sheets, detailed information... no obligation of course!

JABSCO PUMP COMPANY

2031 Lincoln Street, Burbank, California

When inquiring check 3018 opposite last page

CHEMICAL PROCESSING



SPRAYING SYSTEMS CO. 3216 RANDOLPH STREET BELLWOOD, ILL.

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nozzle spray characteristics are exhaustively analyzed in the Spraying Systems laboratory. Spray booths like the one shown here, distribution tables, and stroboscopic cameras are just some of the equipment employed . . . to give you dependable spray nozzles that perform with "precision." For complete information, write for Catalog 24 . . . the most comprehensive catalog of its kind in the field.

ADVANCED SPRAY NOZZLE DESIGN FOR NEW DIMENSIONS IN CONTROL & PERFORMANCE

When inquiring check 3019 opposite last page

SPENT ACTIVATED CARBON

used in vinyl chloride, vinyl acetate catalyst

CAN BE REACTIVATED

Millions of pounds of activated carbon used as catalyst support has been recovered for reuse at substantial savings. If you are manufacturing either vinyl chloride or vinyl acetate, or have any other application of granular activated carbon, it will pay you to investigate our reactivation services.



Our reactivation service is modern alchemy at work to save you money.

Activated Carbon, Purification & Recovery Equipment

BARNEBEY-CHENEY

Columbus 19, Ohio - St. Johns, Quebec

When inquiring check 3020 opposite last page

How to operate lift truck is subject of booklet

Two-color cartoon technique is used for presenting instructions on operation of lift trucks, preventive maintenance, safety, and basic material handling. Booklet of 24 pages is written for both beginner and experienced operator. Drawings for setting up obstacle course are included.

"How to Operate a Lift Truck" is issued by Hyster Company, Dept. CP, 2902 NE Clackamas St., Portland 8, Oregon. When inquiring specify 3021 on form which is located opposite last page.

Shows valve-bag packer with weight control

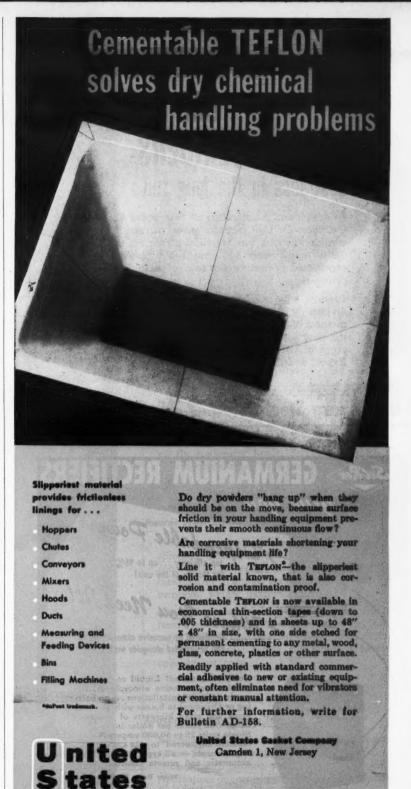
Information on automatic, controlled-weight valve-bag filling device is detailed in four-page brochure. Screw-type bag packers and bag settlers are also described and illustrated.

"Black Diamond Airflow," is issued by Black Products Company, Dept. CP, 13513 Calumet Ave., Chicago 27, Ill. When inquiring specify 3022 on form opposite last page.

Bulletin covers briquetting and spin-test machines

Six-page bulletin illustrates and details automated machines for abrasive, refractory, powder metal, and ceramic briquetting production. Spintest machine for automatic one-at-a-time testing of abrasive cut-off saws and grinding wheels is also described. Highspeed hydraulic and other presses for special metal-working applications are treated.

Bul 756 is issued by The George L. Day Co., Dept. CP, 1227-31 Niagara St., Buffalo 13, N. Y. When inquiring specify 3023 on form opposite last page.



When inquiring check 3024 opposite last page

OF THE GARLOCK PACKING COMPANY

Gasket Plastics Division



CYLINDERS



cost less in the long run

In design and manufacture of Harrisburg Seamless Steel Cylinders for high pressure gases, durability is a prime consideration. It was Harrisburg that set the high standards many years ago that have caused industry to expect twenty-five years or more of useful service from gas cylinders.

Price is only one factor in the cost of a cylinder. Price divided by the number of years of expected life is the real measure of cylinder values. On that basis Harrisburg offers the best possible buy. This Company makes a complete range of sizes and capacities, to I.C.C. Specifications, in Export and Domestic types.

Send for prices and complete information.

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When inquiring check 3025 opposite last page



Offices: Detroit — Chicago — Los Angeles When inquiring check 3026 opposite last page

NEW LITERATURE

Aid to draftsmen

Tracing templates to aid draftsmen in drawing valves are provided without charge by manufacturer. Templates, containing top, side, and front views of 24 valves, are in one-quarter, one-half, and full size.

Templates are offered by Ross Operating Valve Co., Dept. CP, 120 E. Golden Gate Ave., Detroit 3, Mich. When inquiring specify 3027 on the convenient Reader Service slip which is located opposite last page.

Nuclear power plant design described in bulletin

Description of 180,000-kw nuclear power plant to be located near Chicago, Ill., is presented in 25-page bulletin. Detailed information on reactor, turbine plant, auxiliary systems, control and operation, and safety systems is included. Design objective, selection of reactor, and system parameter considerations are discussed.

Bul GER 1301 is issued by General Electric Co., Dept. CP, One River Road, Schenectady 5, N.Y. When inquiring specify 3028 on form which is located opposite last page.

How petroleum industry uses radioactivity

Applications of nuclear techniques in research and refinery operations, new developments in instrumentation, and health physics considerations were some of the subjects covered in recently held symposium. Abstracts of speeches plus a comprehensive glossary of nuclear terminology are contained in 44-page bound booklet.

Booklet is issued by Symposium Committee, Tracerlab, Inc., Dept. CP, 130 High St., Boston 10, Mass. When inquiring specify 3029 on form opposite last page.

Thermostats function in corrosives

Specifications and applications of thermostats, dielectrically sealed in plastic, are contained in four-page illustrated brochure. Designed for temperatures of 10° to 167°F, units are resistant to acid and basic solutions, alcohols and aliphatic hydrocarbons, and highly humid atmospheres.

Bul MC-137 is issued by Fenwal, Inc., Dept. CP, Ashland, Mass. When inquiring specify 3030 on form opposite last page.



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-See Adjoining Column for Local Snap-On Distributor

When inquiring check 3031 opposite last page

Chemical reactions of fatty alcohols

A very detailed descriptive listing of reactions of fatty alcohols is given in this 16-page book. Over 50 reactions are presented. Technical data on the unsaturated aliphatic and saturated aliphatic alcohols are given, along with the comparison of melting and boiling points of the saturated monohydric alcohols. The bibliography has 70 entries.

Bul No. 907-R is issued by Chemical Products Div., Archer-Daniels-Midland Co., Dept. CP, 700 Investors Bldg., Minneapolis 2, Minn. When inquiring specify 3032 opposite last page.

Over 400 items of electrical, mechanical equipment listed

Engineering maintenance equipment is covered in 35-page catalog that lists over 400 electrical and mechanical items. Bakelite and ceramic wire connectors, plastic clamps and straps, voltage tester, commutator resurfacers, and carbon brush seaters are among the products and equipment listed.

Cat 12 is issued by Holub Industries, Inc., Dept. CP, Sycamore, Ill. When inquiring specify 3033 on the convenient Reader Service slip which is located opposite last page.

Power transmission products cataloged

Gears, racks and pinions, miters, chains and sprockets, bushings, drives and reducers, variable-speed drives, couplings, bearings, and pulleys are cataloged in 576-page, pocket-size data book. Dimensions, weight, performance tables are given.

Cat 56 is issued by Power Transmission Equipment Co., Dept. CP, 1245 W. Fulton St., Chicago 7, Ill. When inquiring check 3034 on the convenient Reader Service slip which is located opposite last page.

Features data system for process control

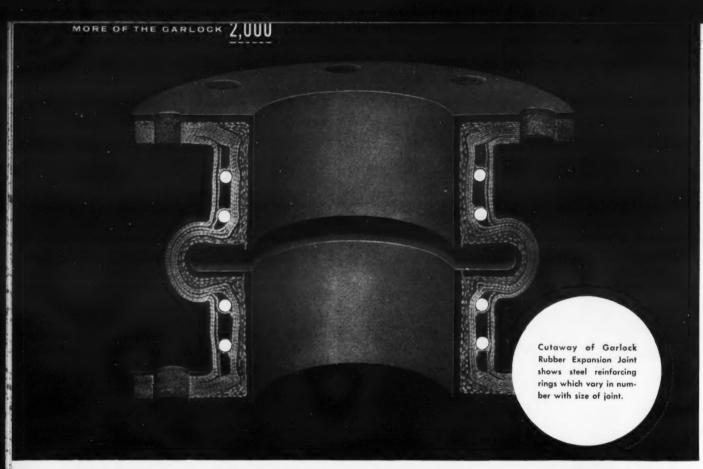
Brochure of 16 pages in two colors illustrates data system for process control. System is described as "link between sensing elements and computer". Applications suggested include process monitoring for both process and pilot plant control.

Bulletin 494 "Model 111" is issued by Scientific Instruments Division, Beckman Instruments, Inc., Dept. CP, 2500 Fullerton Road, Fullerton, Calif. When inquiring specify 3035 on form opposite last page.

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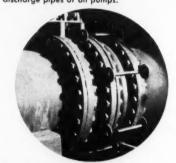
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Garlock Expansion Joint on $2\frac{1}{2}$ " suction and discharge pipes of oil pumps.



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Describes hydraulic fluid with safety features

Fire-resistant hydraulic fluids are described and their physical properties given in 16-page booklet. Advantages and limitations of these water-base products are discussed. Information on their installation, use, and maintenance is included.

Booklet F-40134 is issued by Carbide and Carbon Chemicals Co., a Division of Union Carbide and Carbon Corp., Dept. CP, 30 E. 42nd St., New York 17, N.Y. Specify 3036 opposite last page.

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Steel-strapping machine pictured in folder

Typical applications as well as specifications of pneumatically powered and electrically controlled steel-strapping machine are shown and described in four-page folder. Machine is described as allowing steel strapping and packaging operations to keep pace with the fastest production lines.

F3 strapping machine folder is issued by Acme Steel Products Division, Acme Steel Co., Dept. CP, 135th and Perry Ave., Chicago 27, Ill. When inquiring specify 3037 opp. last page.

Volumetric flask data

Line of stoppered and unstoppered volumetric flasks is described in two-page data sheet. Capacities range from 10 to 2000 ml.

Data Sheet 4 is issued by Doerr Glass Co., Dept. CP, Vineland, N.J. When inquiring specify 3038 opp. last page.

For more information on product at left, specify 3039 . . . see information request blank opposite last page.







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When inquiring check 3040 opposite last page



Opens in Seconds... Yet Can't Open Accidentally

Now with a new cam-lock latch door, the thoroughly proved Lenape-Lacy Manway opens even faster and with complete safety. To open, the operator simply pulls the latch handle up and away from the cover—all in a matter of seconds. The unique patented safety catch not only prevents accidental opening, but enables venting of any residual pressure before the cover is fully opened.

Supplied in sizes to 24", up to 150 psi design for temperatures to 300°F. — 18", 50 psi Style T Latch Doors for 4" and 6" depth available from stock.

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LENAPE HYDRAULIC PRESSING & FORGING CO.
DEPT. 100 WEST CHESTER, PA.

When inquiring check 3041 opposite last page

Lists metal powder data in handy form

Eight-page bulletin, punched for notebook insertion, presents description, specs, properties, and uses of metal powders. Brief description of laboratory facilities is accompanied by illustrations.

Bul 561 is issued by Metals Disintegrating Co., Inc., Dept. CP, PO Box 290, Elizabeth, N. J. When inquiring specify 3042 on form which is located opposite last page.

Corrosion-resistant processing units

Construction material combining furan resin and inert ceramic is described in four-page bulletin. Material is recommended for fabricating corrosion-resistant pipe, fittings, towers, and other processing equipment. Physical properties are listed.

"Chemplas 15" is issued by Chemical Equipment Div., General Ceramics Corp., Dept. CP, Keasbey, N.J. When inquiring specify 3043 on the convenient Reader Service slip which is located opposite last page.

Performance highlighted in pump bul

Proven performance in handling variety of corrosive and erosive fluids in industry is highlighted in eight-page bulletin on progressive-cavity pump. Engineering specifications, principles of operation, and a listing of compounds handled are included.

Bul 30-C is available from Pump Div., Robbins & Myers, Inc., Dept. CP, Springfield, Ohio. When inquiring specify 3044 on form which is located opposite last page. NO SHAPE TOO SCREWY

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No need for "trial and error" to find the right rubber or plastic chemical equipment. Consult American Hard Rubber Company first.

Now eleven basic materials. Wide strength. Backed by a century of or ask for name of Distrikt

There's an Ace hard rubber, rubberlined, or plastic-lined valve for every corrosion application. Sizes from 2" to 24". Diaphragm, gate and check types. Free Bulletin CE-52 lists chemicals that can be handled.

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Its made of a new rubber-plastic material that's tough, resilient, suitable for handling most acids and alkalis. 3-gal. size. Easy-pour, drip-proof spout. Also 1-qt. and 2-qt. dippers, hard rubber bottles, etc. Write for name of nearest dealer.

ACE processing equipment of rubber and plastics

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When inquiring check 3045 opposite last page

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Three years of field experience and hundreds in use prove that the exclusive Design of this instrument gives split-degree accuracy ... far finer than any other.

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After heating to the proportioning band (1% of scale range) this instru-. ment anticipates temperature change, automatically controls input proportionately. Reliable, modestly priced, proved in wide use.

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When inquiring check 3046 opposite last page

NEW LITERATURE

Latex products, chemicals

Products for making latices for use in coatings, adhesives, dipping, and foams are discussed in this eight-page booklet. Stabilizers, accelerators, short stops are included in this product bulletin from Alco Oil & Chemical Corp., Dept. CP, Trenton Ave. and Williams St., Philadelphia 34, Pa. Check 3047 on form opposite last page.

Catalog features extractor for difficult operations

Extractor, especially well suited for use with highly water-soluble compounds with as many as four hydroxyl groups, is featured in 12-page catalog. Other laboratory equipment described and illustrated includes gas chromatograph, electric desalter, relative humidity chamber, and portable cooling unit.

"New and Recent Devices" is issued by Aloe Scientific Div., A. S. Aloe Company, Dept. CP, 5655 Kingsbury, St. Louis 12, Mo. Specify 3048 on form opposite last page.

Flow colorimetry in industry

Flow diagrams and detailed description review some practical applications of flow colorimetry. Some examples given in eightpage technical article are color grading of refined vegetable oils; continuously recording Saybolt color of kerosene, naphthas, and paraffin waxes; control of chlorine dioxide in paper mills; measuring hexavalent chromium in plating rinse water; and monitoring turbidity.

Reprint R-85 is issued by Scientific Instruments Division, Beckman Instruments, Inc., Dept. CP, Fullerton, Calif. When inquiring specify 3049 on form opposite last page.

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Welded 24 gauge 10 qt. \$ 9.25 ea. 12 qt. 10.25 ea. 11.25 ea. 14 qt. 16 at. 12.25 ea. 13.50 ea. 20 qt. 24 qt. 17.50 ea.

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Specialists in Corrosion-Resisting Equipment

When inquiring check 3050 opposite last page

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Write for Bulletin No. 16

THE MERCOID CORPORATION 4215 Belmont Avenue, Chicago 41, Illinois

When inquiring check 3051 opposite last page

CHEMICAL PROCESSING

Report tells how to estimate costs of graphite processing equipment

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15.50 eq.

17.00 ea.

18.50 eq.

22.00 ea.

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Information designed to help in cost estimation and selection of manufacturer's impervious graphite processing equipment is presented in 32-page report. Detailed cost data are furnished for heat exchangers, cascade coolers, HCl absorbers, towers, centrifugal pumps, rupture discs, pipe, fittings, and valves. Chart of chemical resistances with brief outline of properties and characteristics of manufacturer's impervious graphite is included.

"Data for Cost Estimation" may be obtained on letterhead request to Falls Industries, Inc., Dept. CP, Aurora Road, Solon, Ohio.

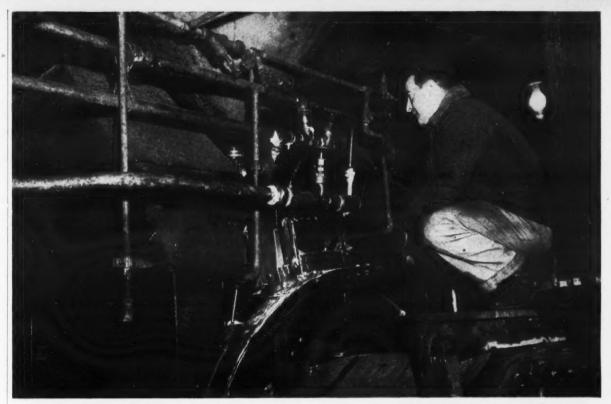
Data bulletin on ethylene oxide includes vast bibliography

Analytical procedures, physical and chemical properties, and industrial uses of ethylene oxide are in 44-page technical bulletin. Along with ten graphs of physical properties, data are included on handling techniques and toxicity, as well as specifications. Bibliography listing 489 references is also given.

"Ethylene Oxide" is issued by Jefferson Chemical Co., Inc., Dept. CP, PO Box 303, Houston 1, Texas. Check 3052 opposite last page.

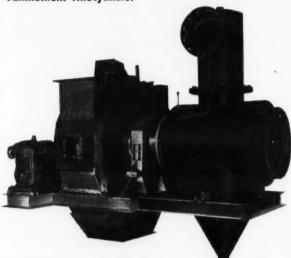


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EIMCO DRYER HANDLES ABRASIVE CRYSTALLINE SLURRY

Decision of a large American producer of gas, fuel and chemical by-products to install an Eimco Top Feed Continuous Vacuum Dryer, was the result of their need for equipment to dewater and dry Ammonium Thiocyanate.



The extraction of this chemical from coal is unique to this company.

The processes used produce NH_4CNS in crystal form and the crystals are precipitated prior to drying. The extremely corrosive slurry is fed to the Eimco through a 20 \times 20 mesh screen, .019 inches open.

Stainless steel materials of construction have resisted the highly abrasive physical characteristics in the feed to provide trouble-free, low maintenance service since 1941.

The $4' \times 2'$ Eimco Dryer has 25 square feet of producing area. It processes 4,000 lbs. of concentrate per day (160 lbs. per square foot of filter area per day). Further economies are realized through the nominal BTU requirements necessary to dry a pound of NH₄CNS.

Eimco Top Feed Dryers have been particularly successful in plants dewatering slurries with fast settling solids of a granular or crystalline nature . . . and in processing heavy metallurgical feed where filtering rate justifies continuous operation.

Eimco's Research and Development Center at Palatine, Illinois, provides you with the most competent in manpower and facilities to help you choose the proper unit for your filtration problem . . . Let them go to work for you — today!

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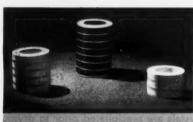


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For general purpose or non-contaminating pump service throughout the processing industries. Two types—pure TEFLON and graphite impregnated TEFLON. Catalog AD-155



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When inquiring check 3054 opposite last page

NEW LITERATURE

Details company's full line of alkalis and chemicals

Informative data on uses, markets, physical and chemical properties, packaging, handling and storage of company's full line of alkalis and chemicals are contained in digest-size 67-page book. Listing groups products according to consuming industries or manufacturing processes. Photographs show various plant facilities and operations.

"Products Book" is issued by Solvay Process Div., Allied Chemical & Dye Corp., Dept. CP, 61 Broadway, New York 6, N.Y. When inquiring specify 3055 opposite last page.

X-ray spectrography data given in wall-chart form

Revised 17½ x 22½" X-ray spectrograph chart shows secondary X-ray beams for elements from magnesium to californium. K alpha and K beta lines are given for these analyzing crystals: EDDT, ADP, topaz, lithium fluoride, and rock salt. L alpha₁ and L beta₁ lines, first and second orders, for rock salt are included. Horizontal scales show two theta angles in degree and wavelengths in Angstroms for all elements under various operating conditions.

X-ray spectrograph chart, 5th Edition (1956), is available from Instruments Division, North American Philips Company, Inc., Dept. CP, 750 S. Fulton Ave., Mount Vernon, N.Y. When inquiring specify 3056 on form opposite last page.

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KNIGHT Fume Washers

Knight Fume Washers are wet contact scrubbers. The working surface is BERL Saddle packing. This unique shape not only provides maximum surface area and minimum pressure drop, but also causes the repeated directional changes in the gas stream necessary for efficient scrubbing.

Each unit is designed to provide low-cost operation, minimum fan power and water consumption. Careful attention is given the liquid distribution system, since it is so important to efficient operation. Each unit is equipped with a mist eliminator section through which the washed gas is discharged.

Knight Fume Washers are fully protected against corrosion by application of Pyroflex, Sealon, or Neoprene lining to the full-welded steel shell. When required, an acid-proof brick lining is installed over the membrane. All internal parts such as the grillage, BERL Saddle packing and distributor are made of acid-proof material. Thus, the entire unit is inert to chemicals being handled.

Write for Bulletin No. 9 on Fume Washers.

Maurice A. Knight
1 Kelly Ave., Akron 6, Ohio



When inquiring check 3057 opposite last page

CHEMICAL PROCESSING

Discusses nuclear engineering services and facilities

Nuclear measurements, analyses, testing, consulting, design, research and development services are discussed in 24-page brochure. Illustrations show laboratory equipment and facilities for various services offered. Reproduction of four-color painting on cover showing Admiral Nelson's flagship alongside the atomic powered submarine Nautilus symbolizes the progress science has made during the intervening period.

Engineering services brochure is issued by Nuclear Science and Enigneering Corp., Dept. CP, PO Box 10901, Pittsburgh 36, Pa. . . . or check 3058 on form opposite last page.

Describes over 375 products of chemical manufacturer

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More than 375 basic industrial, agricultural, and pharmaceutical chemicals are contained in manufacturer's 40-page, indexed catalog. Detailed descriptive information is presented in tabular form. Included are coating materials, flotation and flocculating agents, glycols and glycol ethers, halogenated organic compounds, ion exchange resins, magnesium alloys, Methocel, organic chelating agents, inorganic and organic acids, plastics and titanium, and other organic and inorganic compounds.

Product catalog is issued by Technical Service and Development, Dow Chemical Company, Dept. CP, Midland, Mich. When inquiring specify 3059 on form opposite last page.

Helps executives keep up-to-date on management developments

Importance of operations research as a tool for problem solving and decision making is stressed in 111-page report. Avoiding excessive mathematical formulas and technical jargon, report defines terms, describes method, points to problem areas, and looks ahead to new developments and applications. Report shows how research is used in various industries and gives a good basic approach to this technical subject.

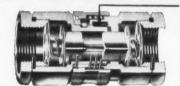
To obtain Special Report 13, "Operations Research: A Basic Approach", remit \$3.75 (\$2.50 for members) direct to American Management Association, Dept. CP, 1515 Broadway, Times Square, New York 36, N.Y. When inquiring specify 3060 on form which is located opposite last page.

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FOR HYDRAULIC OR AIR

"H" Coupling for high strength, higher efficiency, high-resistance to heavy line surge. Sizes: 1/8" thru 12". Bulletin No. 240



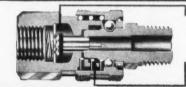
Exclusive U-packer gives a positive seal without compression set because of rubber distortion. Line pressure inside the U-packer keeps it open and forced against its metal backing—the higher the pressure, the tighter the seal.

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Sizes: ½" thru ½". Bulletin No. 230

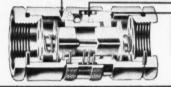


Bonded valve washer (pat. pending on valve construction)

Exclusive U-packer

SNAP-TITE "HK" COUPLING FOR HARD TO HANDLE FLUIDS

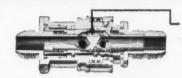
FOR FUMING ACIDS, ALKALIES, SQLVENTS, AND HIGH PRESSURE STEAM . . . "HK" is the only coupling now on the market for fluid temperatures from -100° F to $+500^{\circ}$ F . . . and for live steam up to 460° F. Its seals are made of Teflon for which there is no known solvent. Sizes: $\frac{1}{2}$ " thru 3". Bulletin No. 270



Teflon Valve Seal
Teflon Nipple Seal
Teflon Valve Seal

NAP-TITE NO-SPILL COUPLING ... FOR MINIMUM AIR IN

FOR AIRCRAFT, MISSILE HYDRAULIC, FUEL SYSTEMS which cannot stand air in the lines, and for transmitting fluids which *must not spill*, the Snap-Tite no-spill coupling is recommended. Bulletin No. 260A

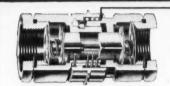


Flush valves prevent spillage, air inclusion. Snap-Tite will engineer special variations to your requirements.

SNAP-TITE "E" COUPLING

FOR VACUUM SYSTEMS IN THE MICRON RANGE

"E" Coupling performs in the micron range in the smaller sizes both connected and disconnected. Recommended, too, for gravity flow . . . U.L. approved for LP Gas. Sizes: ½" thru 12". Bulletin No. 250



Nipple seals in coupler by depressing the lip of the E packer and slightly compressing the body of the packer. This new E-packer gives positive seal under high-pressure, low-pressure, and vacuum.

Snap-Tite Couplings are available plain, (without valves), and with either single or double shut-off. Couplings normally furnished in alloy steel, but all (except hi-flow) are also available to brass, aluminum, or stainless steel with a variety of finishes.

SNAP-TITE, INC., UNION CITY 6, PA.



SNAP-TITE COUPLINGS CAN HANDLE ALMOST ANYTHING THAT FLOWS

When inquiring check 3061 opposite last page

COLLOID MILL

This is the Model 2A, shown with accessory equipment — stainless steel 3-way valve, by-pass tubing and tank — for processing quantities as small as 8 oz.

The Special PLUS Features of the Gaulin RE*



Exclusive! Removable rotor, stator and shaft seal can be disassembled without tools. Shaft leakage is eliminated.



Special micrometer adjustment, from .001 to .040, positions gap opening between rotor and

pacity per horsepower and unusual processing efficiency. oecial Materials Available

Rotor and stator can be furnished in stainless steel, tungsten carbide, ceramic, alundum and other special materials. Parts are interchangeable.

Here's a brand new concept in Colloid Mills — the Gaulin RE* with removable rotor, stator and shaft seal. The horizon-

tal two-stage design gives maximum ca-

Wide Range of Capacities
The Gaulin RE* has a capacity range
from 0-2600 gph. Model 2A: 0-310 gph;
Model 4A: 0-1000 gph; and Model 8A:
0-2,600 — all depending on product, specifications and gap setting.

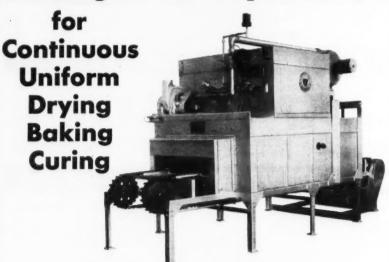
Send for New Bulletin
Put this new Colloid Mill to work for you! Complete data on the RE* line is avail-

able in a special bul-letin. Ask for C-56 from: The Manton-Gaulin Mfg. Co., Inc., 55 Garden St., Everett 49, Mass.

MANTON-GAULIN MFG. CO., INC. Everett, Massachusetts

When inquiring check 3062 opposite last page

Packaged Conveyor Oven



Factory-assembled, recirculating type, belt conveyor oven; designed for your fuel, electric or steam line. Custom-built to your production requirements.



W. S. ROCKWELL COMPANY

FURNACES . OVENS . BURNERS . VALVES . SPECIAL MACHINERY

2207 ELIOT STREET . FAIRFIELD, CONN.

Sales Representatives in Principal Cities

When inquiring check 3063 opposite last page

NEW LITERATURE

Cylinders, hydrometer jar, subjects of bulletin

Cylinders and hydrometer jars are shown in another of a continuing series of data sheets on laboratory glassware. Illustrations and tables of capacities and dimensions accompany description of each

Data Sheet 5 is issued by Doerr Glass Co., Dept. CP, Vineland, N.J. When inquiring specify 3064 on form opposite last page.

Outlines control system of four components

Featuring a control system of four basic interchangeable components, bulletin of four pages outlines theory of operation. System described is said to be adaptable to wide variety of measurement and control including pH, tachometer, thermocouple, electrical quantities.

Bul No. F-403 is issued by Fielden Instrument Division, Robertshaw-Fulton Controls Company, Dept. CP, 2920 N. Fourth St., Philadelphia 33, Pa. When inquiring specify 3065 on form opposite last page.

Process makes parts rust resistant

Reprint of four pages gives detailed technical information on typical applications of ductile and hard case produced by process in which chromium is diffused into surface of steel parts. Tables show types of base steels used, properties created by process, and how special features solved wear and corrosion problems or lowered costs.

Bul 20 is issued by Chromalloy Corp., Dept. CP, 450 Tarrytown Rd., White Plains, N. Y. When inquiring specify 3066 on form which is located opposite last page.

SENTRY stop or start full round flow in split second

Latch-type valve closes instantly! Piston-type valve opens instantly!

Sentry Valves are used on liquid and gas lines . . . protect property, materials and processing. Sizes $1\frac{1}{2}$ to 8".

Have details on quick, positive action of this remarkable Coppus line

at your fingertips. WRITE to COPPUS ENGINEERING CORPORATION. 733 Park Avenue, Worcester 2, Mass.



When inquiring check 3067 opposite last page



alphabetical index on page 257

. . . for alphabetical index of all processes, materials, services, and equipment discussed in this issue's editorial columns and advertisements, turn to page 257. "Quick-locator" starting on that page was a feature in CHEMICAL PROCESSING years ago. It means extra work for the Editors, but it helps you, the reader, in finding what you want ... in a hurry!

Manual explains functions

Operation and application manual of 32 pages covers control devices for electric motors. Motor control — what it is, how it works, what controlling devices are available and where to use them — is explained. Manual, magnetic, and reduced-voltage starters; pushbuttons; relays; limit switches; solenoids; pressure and vacuum, float, and plugging and anti-plugging switches are discussed. All equipment is well-illustrated.

GEA-6372 is issued by General Electric Company, Dept. CP, Schenectady 5, N.Y. When inquiring specify 3068 opposite last page.

Physical, electrical data on epoxy resins

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Fold-out chart, $11 \times 21\frac{1}{2}$ ", gives physical and electrical data on 27 formulated epoxy resin systems. Included are room-temp set, heat-cured, filled, unfilled, resilient, and rigid resins. Properties with different hardeners are given.

Epocast Resin Chart EP-56-49 is issued by Furane Plastics, Inc., Dept. CP, 4516 Brazil Street, Los Angeles 39, Calif. When inquiring check 3069 on the convenient Reader Service slip which is located opposite last page.

Tells facts about man-made rubber

Information on physical properties and processing of man-made "natural" rubber, including step-by-step pictures of production process, is contained in 26-page booklet. Charts give analysis of properties of "cold" non-oil polymers, "cold" oil-extended polymers, and "hot" polymers. Test recipes and test data are also included.

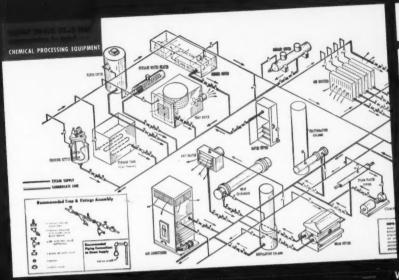
"Ameripol Rubber" is issued by Goodrich-Gulf Chemicals, Inc., Dept. CP, 3121 Euclid Ave., Cleveland 15, Ohio. When inquiring specify 3070 on form opposite last page.

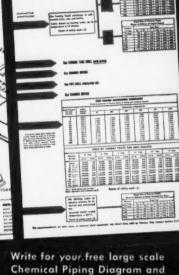
Silicone products reference guide

Almost 150 silicone products are described in manufacturer's 12-page catalog. Products, grouped by usage, include water repellents, silicone rubber, dielectrics, paint vehicles, lubricants, fluids, and defoamers.

"Silicone products 1957" is issued by Dow Corning Corp., Dept. CP, Midland, Mich. Specify 3071 opposite last page.

HOW TO TRAP CHEMICAL PROCESSING EQUIPMENT - PROFITABLY





"This Yarway Piping Diagram and Steam Trap Selector is a real big help to us."



When it comes to picking the right steam trap for the right job, this Yarway bulletin is invaluable.

Piping diagrams for trapping 22 typical kinds of process equipment are shown—and selector tables covering 35 types of equipment.

The selector will guide you in *choosing* the correct steam trap, and the piping diagrams will show you the proper *installation*.

On all your steam trap requirements, the way to be sure of successful performance is to use Yarway Impulse Steam Traps—the impulse that revolutionized steam trapping 20 years ago and has sold over a million traps since.

Write for your FREE copy of this Yarway Piping Diagram and Selector for Chemical Processing Equipment, or get one from the local Yarway Industrial Distributor—over 270 cover the country.

YARNALL-WARING COMPANY

125 Mermaid Avenue, Philadelphia 18, Penna.



Yarway Impulse Steam Trap. Gets equipment hot in a hurry and keeps it hot! Stainless Steel. Good for all pressures. Only one moving part.



IMPULSE STEAM TRAP

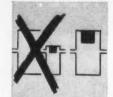
The Impulse that revolutionized steam trapping 20 years ago.

When inquiring check 3072 opposite last page

How Anderson's MODERN Purifier Design BENEFITS YOU!



No Maintenance Cost — No moving parts to wear out—no filters to clog or replace.



One Vessel Required — Hi-eF Internal Purifier installed inside vessel eliminates need for separate scrubber.

Compact Design
—elimination of
filters or screens
permit use of
much smaller
vessel.



Low Pressure Drop — Prevents excessive pressure losses without affecting separating efficiency.





Every feature of Anderson's patented modern Hi-eF Purifiers will benefit you by lowering operating and installation costs. For guaranteed satisfaction, specify Anderson Hi-eF Purifiers.

THE V. D. ANDERSON COMPANY

Division of International Basic Economy Corporation

1948 WEST 96TH STREET • CLEVELAND 2, OHIO

Watchdogs of Pipeline Equipment and Processes

PURIFIERS . SCRUBBERS . SEPARATORS . MIST EXTRACTORS

When inquiring check 3073 opposite last page



When inquiring check 3074 opposite last page

NEW LITERATURE

Data on corrosion-resistant plastic pipe, accessories

Bulletin of eight pages presents data on unplasticized rigid polyvinyl chloride pipe. Properties, chemical resistance, and data on sizes, pressures, dimensions, and prices for pipe, fittings, and valves from 1/2 to 2" are included. Instructions for threading, forming, and other installation operations are given.

Bul CE-56 is issued by American Hard Rubber Co., Dept. CP, 93 Worth St., New York 13, N.Y. When inquiring specify 3075 on form opposite last page.

Has tables of capacity for metering pumps

Including specifications on metering and proportioning pumps, 16-page catalog in two colors has tables of capacity. Schematic diagram of manufacturer's pump for precision metering is also included in booklet.

Cat 9G-56 is issued by Hills-McCanna Company, Dept. CP, 2370 W. Nelson St., Chicago, Ill. When inquiring specify 3076 on form opp. last page.

Tells role of plastics in packaging

Booklet of 12 pages shows in words and pictures how polyethylene, styrene, vinyl and phenolic plastics are applied in packaging techniques. Several pages are given to use of plastics as adhesives, coatings, laminations, and molded and extruded containers — as well as signs, displays, and packages made of vinyl sheet.

"1957 Guide to Improved Packaging" is issued by Bake-lite Co., a Division of Union Carbide and Carbon Corp., Dept. CP, 30 E. 42nd St., New York 17, N.Y. When inquiring specify 3077 opposite last page.



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ACME

... the Gas Mask that gives you MAXIMUM USABLE VISION

Tests prove that ACME Gas Masks lead the field in giving you clear, undistorted vision — up, down, and to either side. Along with maximum usable vision, you get greater comfore, lesse fogging, minimum breathing resistance and acceptable conversation transmission — all at down-to-earth prices. Write for Bulletin No. 541 on gas masks.

FREE PROTECTION GUIDE lists 433 gas hazards and how to overcome them. Write for Bulletin No. 542.

ACME PROTECTION EQUIPMENT CO.

1219 Kalamazoo Street, South Haven, Michigan

When inquiring check 3078 opposite last page

METER-RELAYS

FROM 0-5 MICROAMPERES-UP

Ruggedized-Sealed, Black Bakelite, or Clear Plastic Cases
D'Arsonval indicating meters with built-in locking contacts
for sensitive and accurate control or alarm

TRIP POINT ADJUSTABLE to any point of scale arc. Sensitive to changes as little as 1%. One contact carried on moving pointer. The other on an adjustable pointer. When two pointers meet, contacts close and lock. Holding coil is wound directly over moving coil, locking action is electro-magnetic. Reset can be manual or automatic. Spring action in contacts kicks them apart forcefully.



Model 255-C, Single Contact, High Limit, 0-10 Volts DC \$42.50



Model 461-C, Double Contact 0-0-10 Microamps DC \$83.25 Ranges from 0-5 microamperes or 0-5 millivolts up, full scale. Temperature ranges from 0-300°F. (10 ohms external) have bimetal cold junction compensation. Standard Contact Rating 5 to 25 milliamperes DC. Can be built up to 100 milliamperes DC.

Ruggedized-Sealed metal cases are $2\frac{1}{2}$ ", $3\frac{1}{2}$ " and $4\frac{1}{2}$ " round, shockmounted, gasket-sealed.

Black Bakelite case, $4\frac{1}{2}$ " rectangular. Clear Plastic cases are $2\frac{1}{2}$ ", $3\frac{1}{4}$ ", and $4\frac{1}{2}$ " rectangular. Maximum visibility and lower cost.

Panel meters and indicating pyrometers are also available in ruggedized-sealed, black bakelite or clear plastic cases. New 40-page catalog list prices and specifications for meter-relays, meters, pyrometers and automatic controls using meter-relays. Write for Catalog 4-A, Assembly Products Firc., Chesterland 36, Ohio. HAmilton 3-4436 (Cleveland, 0.) West Coast: P.O. Box XX, Palm Springs 36, Calif. Phone DHS 4-3133 Booth 1323, Design Engineering Show, May 20-23, Caliseum, N.Y.G.

When inquiring check 3079 opposite last page

HUNDREDS OF PLANTS SOLVE. PROBLEM OF SKIN INJURY

"Kerodex" Offers Truly Effective Protection Against Skin Irritants

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Irritation from epoxy resins and amine hardeners, "dope," solvents, cutting oils, and many other highly damaging substances is no longer a problem when "Kerodex" prevents contact with the skin. Hundreds of plants find "Kerodex" successful where other barrier creams fail.

"Kerodex" spreads on easily and acts like a glove that is invisible yet strong and flexible. Does not smear. Does not affect materials handled nor is it affected by them. Available in two types. For full information write to Ayerst Laboratories, 22 East 40th Street, New York 16, N. Y.

When inquiring check 3080 opposite last page



When inquiring check 3081 opposite last page

Rare organics available

Five-page listing is indicative of the many rare chemicals available through this concern for use in industry and research. This list should be of help to those "plagued with the job of tracking down suppliers of chemicals with esoteric Geneva nomenclature.'

Fall 1956 List is available from Chemicals Procurement Co., Dept. CP, 550 Fifth Ave., New York 36, N. Y. When inquiring check 3082 on form opposite last page.

Voltmeters, ammeters accuracy above 0.25%

Eight-page catalog reports line of DC milliammeters, millivoltmeters, and voltmeters providing accuracy of better than 0.25%. Meters are equipped with light beam pointer. Two pages are devoted to listing of scales and ranges available.

Catalog is issued by Greibach Instruments Corporation, Gulton Industries, Dept. CP, 212 Durham Ave., Metuchen, N. J. When inquiring specify 3083 on convenient Reader Service slip opposite last page.

Shows various set-ups of weighing systems

Practically every possible arrangement of company's tank and bin weighing systems is described in illustrated 12page bulletin. Covered in detail is line of hydraulic cells used and the various indicating, controlling, and recording instruments available for these systems.

Bulletin 561 is issued by The A.H. Emery Co., Dept. CP, New Canaan, Conn. When inquiring specify 3084 on the convenient Reader Service slip opposite last page.



process lines, boiler blow-offs, spray lines, meter testing, etc.

Write for Bulletin E160 describing their many other important advantages and with full information on types, sizes, etc.

For "everlasting" service, use

EVERLASTING VALVE CO. 72 FISK STREET, JERSEY CITY 5, N. J.

When inquiring check 3085 opposite last page

APRIL 1957

New BRACKET AND LINKAGE for Butterfly Valves

Increases

Operator's Rangeability Stability of Control Reproduceability

Decreases Hunting Chatter • Friction **Power Requirement**

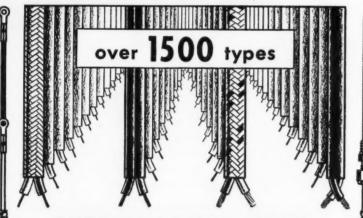
Enables **Easier Field Adjustment**

Standard parts - prompt delivery - maximum flexibility of application make mounting of operator at point of valve installation quick and easy. Made for valves to 48" size.



W. S. ROCKWELL COMPANY - 2707 Etiot Street, Fairfield, Connecticut

When inquiring check 3086 opposite last page



THERMOCOUPLE WIRE

Thermo Electric makes and stocks a countless variety of thermocouple and extension wires, both solid and stranded conductors-for any application, for all conditions. In fact, on T-E's shelves are over 1500 different wire combinations of advanced insulations, all standard calibrations, and gage sizes from 11-40—the widest selection known. Metallic armor overbraids of many hi-temp materials provide extra mechanical protection and electrical shielding. Whatever you need, in wire or multi-conductor cables, T-E has it. Prompt delivery.

Write for T-E Wire Bulletin 31-WS-R.

Thermo Electric Co. Inc. SADDLE BROOK, NEW JERSEY

In Canada - THERMO ELECTRIC (Canada) Ltd., Brampton, Ont.

When inquiring check 3087 opposite last page

NEW LITERATURE

Electric fork truck facts and figures

Four-page folder has illustrations and detailed specifications on two electric fork truck models. For freight car and truck loading there is a 68" model, while the 83" model is designed for high tiering where headroom is unrestricted.

"Air Rights" folder is issued by The Elwell-Parker Electric Co., Dept. CP, 4205 St. Clair Ave., Cleveland 3, Ohio. When inquiring specify 3088 on Reader Service slip opposite last page.

Concise and complete data on heteropolymolybdates

Properties, uses, classification, nomenclature, and preparation of heteropolymolybdates are covered in 15-page bulletin. Presenting concise and complete information on this large family of salts and free acids, bulletin also contains a detailed bibliography.

To obtain Bul Cdb-12 write direct to Climax Molybdenum Co., 500 Fifth Ave., New York 36, N.Y.

Small-size indicators fit graphic panels

Pressure indicators described in two-page sheet are useful where small-size circular-scale instruments are needed. The 31/2" concentric-dial instruments are available with one or two pointers, and with or without loading regulator. Schematic of connection schemes is included in sheet.

Specification S1001-1 is issued by Industrial Division, Minneapolis-Honeywell Regulator Co., Dept. CP, Wayne and Windrim Aves., Philadelphia 44, Pa. When inquiring specify 3089 on the convenient Reader Service slip opposite last page.



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S-36

S-130

S-132

S-137

S-138 S-139

S-140

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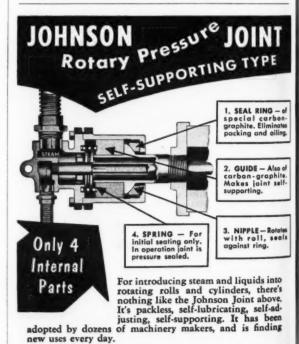
BLACKE

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Providence L. R. L.

When inquiring check 3090 opposite last page



Johnson Corporation 826 Wood St., Three Rivers, Mich.

for all operating conditions. Write for literature.

When inquiring check 3091 opposite last page

Type SB shown handles both steam and condensate through same

head; also available for through flow service, and in sizes and styles

CHEMICAL PROCESSING

Now your own men can easily make factory-like bends while you enjoy BIG SAVINGS!
Super-portable Blackhawk electric-powered hydraulic pipe benders save up to 77% compared to cost of manufactured ells!
Pay for themselves in

BLACKHAWK offers benders in ALL price and size ranges to meet every bending need!

just 35 bends.

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MODEL PUMP		PUMP	DIA. RIGID CONDUIT AND PIPE	PRICE
S-30A		Hand	1, 1¼, 1½, and 2"	\$151.50
S-34		Hand	11/4, 11/2, 2"*	253.50
S-36		Hand	11/4, 11/2, 2, 21/2, 3, 31/2, 4"	330.00
S-130]	Hand	1/2, 3/4, 1, 11/4, 11/2, 2"	199.00
S-132		Electric	1/2, 3/4, 1, 11/4, 11/2, 2"	496.50
S-137	New	Hand	11/4, 11/2, 2, 21/2, 3, 31/2, 4"	565.00
S-138	1-Bite	Hand	11/4, 11/2, 2, 21/2, 3"	474.50
S-139	Benders	Electric	11/4, 11/2, 2, 21/2, 3"	730.00
S-140	J	Electric	11/4. 11/2, 2, 21/2, 3, 31/2, 4"	820.00
*thin-wall conduit		Pr	ices subject to change without notice.	

call your electrical or industrial supply house now!

BLACKHAWK

World's most complete bending line
BLACKHAWK MFG. CO., Dept. P-6847, Milwaukee 46, Wisconsin

When inquiring check 3092 opposite last page

WHAT'S NEW in Waste and Drains





The development of Vulcathene for corrosive-resistant and shock-proof plumbing equipment is providing inexpensive, widely suitable installations in new Hospitals, Research Laboratories, Schools and Universities everywhere.

Write today for Bulletin No.-1

American Vulcathene
625 SOUTH GOODMAN ST. ROCHESTER 2, NEW YORK

When inquiring check 3093 opposite last page

NEW LITERATURE

Describes indicators for speed

Illustrated, two-page data sheet details features of indicators and recorders for precise measurement of rotational or linear speeds. Complete specifications of indicators are listed. Characteristics and speed ranges of both standard and explosion-resistant tachometers are tabulated.

Data Sheet ND46-27(100) is issued by Leeds & Northrup Co., 4934 Stenton Ave., Philadelphia 44, Pa. When inquiring specify 3094 on form opposite last page.

Data on four tertiary-alkyl primary amines

Booklet of 36 pages presents data on four tertiary-alkyl primary amines available from manufacturer. Physical and chemical properties, suggested applications, and chemical reactions for t-butylamine, t-octylamine, Primene 81-R, and Primene JM-T are defined.

"Tertiary-Alkyl Primary Amines" is issued by Rohm & Haas Co., Dept. CP, Washington Sq., Philadelphia 5, Pa. When inquiring specify 3095 on the convenient Reader Service slip opposite last page.

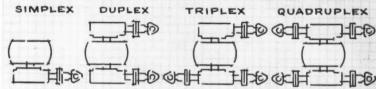
Automatic control finds new uses

"New Applications of Devices for Automatic Control" is subject of a six-page technical paper covering growth of analytical instruments in process control operations. Flow diagrams, photographs, and table point out examples.

Reprint R-88 is issued by Scientific Instruments Division, Beckman Instruments, Inc., Dept. CP, Fullerton, Calif. When inquiring specify 3096 on the convenient Reader Service slip opposite last page.

advanced design in high pressure pumps

4 different pump arrangements
— all on the same baseplate



Versatile—to suit any requirement now or later (frames are designed for ease in compounding any simplex or duplex pump). Multiple units avoid large piston areas vs. high pressures. Obtain high capacities and close proportioning with reduced horsepower requirement.

3 basic pump-frame sizes

for 2-in., 3-in., and 4-in. strokes, and 16 piston sizes from .250 in. to 2.750 in. Offering a pump capacity range from 30 cc per hr. (smallest simplex) to 2000 gph (largest quadruplex).

2 basic types of drive



Used where a sine curve output is required, and on compounded pumps. Provides suction and discharge strokes on equal 180° arcs of the eccentric.

YOKE

The answer to the high power requirements of high pressure pumping. Employs 240° of the eccentric's arc for discharge, 120° for suction. Spreading work load over greater distance reduces power requirements up to 25%.

Write for Bulletin HP-1254

PHILADELPHIA SERIES HP
HIGH PRESSURE PUMPS

PHILADELPHIA PUMP & MACHINERY COMPANY

13500 Philmont Avenue, Philadelphia 16, Pa.
SUBSIDIARY, AMERICAN METER COMPANY

When inquiring check 3097 opposite last page



The Ridge Tool Company . Elyria, Ohio, U. S. A.

ing-at your Supply House.



When inquiring check 3098 opposite last page

NEW LITERATURE

Gives specifications on toggle switches

Single-page data sheet gives specification drawings on two rotary toggle switches. One model is a four-pole doublethrow switch with 12 terminals, while the other is an eight-pole switch with 24 terminals. Characteristics, electrical ratings, and prices are included.

Data Sheet 112 is issued by Micro Switch Division, Minneapolis-Honeywell Regulator Co., Dept. CP, Freeport, Ill. When inquiring specify 3099 on convenient Reader Service slip opposite last page.

Outlines moisture control in natural aas streams

Method of controlling moisture in natural gas streams is outlined in two-page data sheet. System involves use of device which measures water content by electrolysis. Instrument has upper-limit alarm.

Data Sheet EH-67-0 is issued by Scientific Instruments Division, Beckman Instruments, Inc., Dept. CP, Fullerton, Calif. When inquiring specify 3100 on form opposite last page.

Tells of emergency light with battery recharge

Four-page brochure describes two models of emergency lighting units equipped with an automatic battery-charge control. There are charts showing beam coverage, light intensity and protection time for planning emergency lighting installations.

Form 5926 is issued by Exide Industrial Division, The Electric Storage Battery Co., Dept. CP, Box 8109, Philadelphia 1, Pa. When inquiring specify 3101 on the convenient Reader Service slip opposite last page.

TRENT Engineering and Design Trouble-Proofs IMMERSION and CIRCULATION

HEATING UNITS! For Efficient Immersion Heating of HOT WATER TANKS • RINSES AND CLEANERS • GLUES AND OILS

Rugged Trent Water Immersion Heaters are available in a complete range of types and sizes for heavy duty service up to 100 KW in single packaged unit.



Dependable, Trouble-Free Heating for • CIRCULATING OIL SYSTEMS ATOMIZATION . HEAT TRANSFER FLUIDS • STORAGE TANK HEATERS

Heavy duty Trent Oil Immersion Heating Units offer packaged unit design in a range of sizes for service up to 50 KW.

TRENT IMMERSION AND CIRCULATION HEATERS ARE UL AND CSA APPROVED

Let Trent's more than 25 years' manufacturing experience solve your heating problem. Discuss your application with a Trent representative today!

Trent Representatives in Principal Cities Coast to Coast



. WATER BATHS

When inquiring check 3102 opposite last page



HERE'S THE MOST COMPLETE NOZZLE CATALOG EVER PUBLISHED

Whatever your nozzle problem, look first in this new catalog by Spraco. Here is complete information on a wide range of nozzle types and sizes as well as general spraying coverage data.

Send for your FREE copy today . . .

SPRAY

Engineering Company 125 Central Street, Somerville 45, Mass.



APR

When inquiring check 3103 opposite last page

CHEMICAL PROCESSING



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What's a "New Solution"?

It's an article in CHEMICAL PROCESSING describing a new way of solving a tough plant operating problem.

In each issue you will find specific "case histories" showing how these processing problems were solved.

Each article states the operating problem . . . explains the process used and gives details of how problem was solved . . . shows results secured.

Take a look at "New Solutions" articles in this issue—they might suggest a "solution" for some of your tough processing problems.

Illustrates primary elements for process control

Complete process control systems, electronic, pneumatic, or electro-pneumatic, are treated in 12-page folder that presents all of manufacturer's chemical process instruments. Loggers, scanner, recorders, and gas analyzers are also covered. Highlighted in this well-illustrated folder are primary elements for detecting changes in temperature, pH, gas concentrations, and other operating variables.

Folder ND46-700(1) is issued by Leeds & Northrup Company, Dept. CP, 4907 Stenton Ave., Philadelphia 44, Pa. When inquiring specify 3104 on form opposite last page.

Slide rule facilitates selection of multiwall bag papers

Quick-selector is designed to simplify choice of multiwall bag papers for meeting individual needs. Slide rule gives properties, description of construction, and product packaging applications of papers providing protection against grease, oil, acid, alkalis, abrasion, bacteria, insects, and moisture and water damage.

Paper selector for multiwall paper bags is issued by St. Regis Paper Co., Dept. CP, 150 E. 42nd St., N. Y. 17, N. Y. Check 3105 opp. last page.

Indicating temperature controller brochure has specs

Complete specifications on series of bulb-andcapillary indicating temperature controllers are given in illustrated four-page brochure. Choices include three temperature ranges, three bulb sizes, single or dual control circuits, and four basic switch types to meet various load needs.

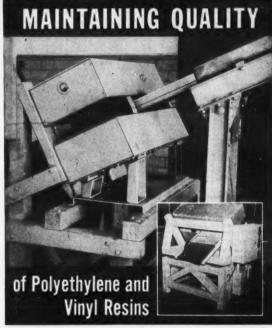
Brochure MC-139 is issued by Fenwal Incorporated, Dept. CP, Ashland, Mass. When inquiring specify 3106 on form opposite last page.

You receive CHEMICAL PROCESSING . . . without subscription charge . . .

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Why does this circulation policy make this magazine more useful to you?

See opposite page 27



BAKELITE CO. USES RCA METAL DETECTOR TO SPOT UNWANTED METAL



The compounds in sheet form are passed through the Metal Detector prior to dicing and shipping to the customer. Should any tramp metal be discovered at this point, it can be removed, thus insuring the customer a pure uncontaminated product.

The RCA Metal Detector's positive automatic operation safeguards quality

electronically. Wired to sound an alarm, spray-mark the metal area, or stop the conveyor when trouble threatens, the Detector protects your product and your reputation—prevents damage to costly machinery, acts as a check on the condition of other equipment. Because of the great savings that usually result from the use of RCA Metal Detectors, many plastics processors consider it essential equipment.

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Or write to Radio Corporation of America, Dept. R-297, Building 15-1, Camden, N. J. In Canada: RCA VICTOR Company Limited, Montreal.



When inquiring check 3107 opposite last page



AJAX FLEXIBLE COUPLING CO. INC. WESTFIELD. N. Y.

When inquiring check 3108 opposite last page

CRESCENT ARMORED MULTITUBE In 4 Corrosion Resistant Types



For Pneumatic and Hydraulic Instruments and Control

TYPE CT Employs a polywiny! chloride (PVC thermoplastic sheath that is corrosion resistant to water, call sheath both under and over the where it will be protected from mechanical injury, armor, thus, providing maximum corrosion protective with a galvanized interiocal call sheath thoroughly protected with a galvanized interiocal call protection. Extensively used for indoor and flexible steel armor. For maximum mechanical protection during and after installation, particularly call protection during and street installation, particularly call plants with corrosive fumes for a permanent for use buried in concrete or for pulling into conditions.

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TYPE CAT Employs a PVC thermoplastic sheath over the steel armor to protect it and the tubing permanent installation by using CRESCENT from corrosion. Often used to eliminate painting ARMORED MULTITUBE.

When run outdoors.

Available in long runs from 2 to 19 tubes of copper, aluminum and polyethylene tubing in sizes 34. 0.D. Licensed under U. S. Patent No. 2,578,280.

SEND FOR ENGINEERING BULLETIN NO. 356-E.

CRESCENT INSULATED WIRE & CABLE CO. TAYLOR STREET, TRENTON 5, N. J.

When inquiring check 3109 opposite last page

NEW LITERATURE

Describes surface thermometer having high response

Surface thermometer capable of full-scale indication on a onesecond surface contact is described in two-page leaflet. Instrument is illustrated in use with a close-up of dual Farhenheit and Centigrade scales linearly calibrated from 0 to 650°F. Leaflet also describes other scales that are available 0-430°F and 0-1000°F.

Detailed cross-section drawing of low-thermal-load tip, outline drawing of instrument, and list of specifications and features are included.

Form 2P756 is issued by Royco Instruments, Dept. CP, 755 Arthur St., Albany, Calif. Check 3110 opposite last page.

Simplifies evaluation of photometric data

Two-page bulletin shows calculator for evaluating photometric data from spectrographic films and plates. Features that simplify plotting of emulsion calibration curves are highlighted.

Bul SCB 10-56 is issued by Jarrell-Ash Co., Dept. CP, 26 Farwell St., Newtonville 60. Mass. When inquiring specify 3111 opposite last page.

Electron-beam generators discussed in bulletin

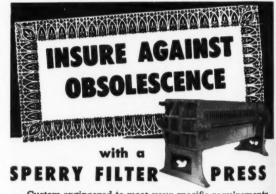
Bulletin of two pages tells about one- and two-million volt electron-beam generators featuring resonant transformer design. Low investment and operating cost and other advantages of unit are pointed

Pub 8A-3729 is issued by Xray Department, General Electric Co., Dept. CP, One River Road, Milwaukee 1, Wis. Check 3112 opposite last page.



1260 East 92nd St., Chicago 19, Illinois Eastern U.S. and Foreign Sales Office: 350 Madison Ave., New York 17, N.Y.

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Write for Bulletin 700C **Permits Field Repair**

"Where Good Connections Count" ®

PERFECTING SERVICE CO. 332 Alando Ave.

When inquiring check 3115 opposite last page



When inquiring check 3116 opposite last page APRIL 1957

Thermocouple components for speedy connection

Description of thermocouple components for speedy connection is contained in fourpage specification sheet. Construction and dimensions of jack and plug components are detailed. All components are fully illustrated.

Specification Sheet S 005-1 is issued by Minneapolis-Honeywell Regulator Company, Dept. CP, Wayne and Windrim Aves., Philadelphia 44, Pa. When inquiring specify 3117 on the convenient Reader Service slip which is located opposite last page.

Facts on pH meter that fits pocket

Information on pocket-size pH meter is contained in onepage bulletin. Specifications, price, and suggested uses are included.

Bul 701 is issued by Scientific Instruments Division, Beckman Instruments, Inc., Dept. CP, 2500 Fullerton Rd., Fullerton, Calif. When inquiring specify 3118 on the convenient Reader Service slip opposite last page.

Tooling requirements for chemical milling

Three optional procedures for producing templates required to chemically mill flat or formed parts in aluminum and magnesium are outlined in two-page bulletin. Chemical milling, tooling requirements and inspection template specifications are included.

Bul 3 is issued by United States Chemical Milling Corp., Dept. CP, 1700 Rosecrans Ave., Manhattan Beach Calif. When inquiring specify 3119 on the convenient Reader Service slip which is located opposite last page.

CORROSION

TYPE	HOW TO IDENTIFY
GALVANIC	Localized deep grooves or pits, often at contact between dissimilar metals.
UNIFORM	Uniform attack—may be on only one part.
INTERGRANULAR	Attack at grain boundaries.
PITTING	Rapid, deep pitting at several small areas. May be uniform or highly localized.

Why you can conquer all four kinds of corrosion with Goulds chemical pumps

When you buy Goulds Fig. 3715 chemical pumps you can build specific protection against all four types of corrosion.

Match the pump metal to your liquids. You can have the entire fluid end of the pump made of 316 stainless, Gould-A-Loy 20, nickel aluminum bronze, iron, iron with stainless trim or nickel aluminum bronze trim. These metals from stock. Any machinable alloy on appli-

All machined parts in all metals held to same close clearances permitting economical alloy changes in the field . . . the entire liquid end or any component as conditions warrant.

Choosing from this wide range of metals, you can combat the different corrosive actions of hot acids, alkalies, slurries, sizes, or whatever other corrosive liquids you pump.

Match pump size to job

You can get Goulds Fig. 3715 in 9 sizes: capacities to 720 GPM, heads to 200 ft. Other features of Fig. 3715: water-jacketed support head permits handling liquids at350°F.;impeller clearance can be adjusted without dismantling the pump. For more information, write for Bulletin 720.4.



These larger pumps also fight corrosion

For larger capacities or heads, you can get these other Goulds pumps in metals that resist specific corrosion:

Fig. 3405-single stage, double suction; 19 sizes; capacity to 6400 GPM, head to 425 ft. Bulletin 721.6. Popular sizes available in 316 stainless steel from

Fig. 3305-two stage, opposed impellers; 8 sizes; capacity to 1200 GPM, head to 1000 ft. Bulletin 722.6.

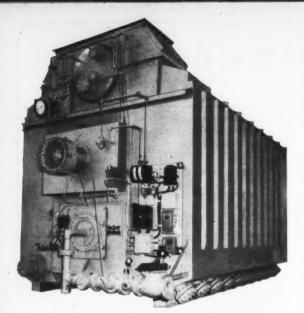
Fig. 3189-single stage, open impeller; 11 sizes; capacity to 1080 GPM, head to 180 ft. Bulletin 720.4.



Branches: Atlanta • Boston Chicago . Houston New York . Philadelphia Pittsburgh . Tulsa

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Union Packaged Vaporizers produce a wide range of temperatures at low pressure

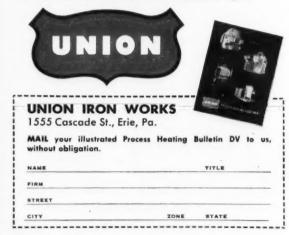
Furnished as a packaged unit completely assembled, piped and wired with controls mounted, this Union Type MH Dowtherm Vaporizer plays an important role in producing phthalic anhydride for a major coke and chemical concern. Equipped for gas firing, it has a capacity of 11,000,000 BTU/hr at 650° F.

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Union also produces a complete line of Process Heating Equipment for use with Dowtherm "A" and "E", Para-Cymene, Anisole, Aroclor #1248 and Heat Transfer Oil, either convection or forced circulation.

For detailed information, mail the attached coupon.



When inquiring check 3121 opposite last page

NEW LITERATURE

Thermostatic control valve engineering specifications

An aid for design engineers and contractors in determining correct selection and installation requirements of thermostatic control valves is provided by manufacturer in 11-page handbook. Performance graphs, roughing-in diagrams, and piping layouts are shown to give complete information when working temperature control of liquids or steam.

Bul M-3 is issued by Lawler Automatic Controls, Inc., Dept. CP, 453 N. Mac Questen Parkway, Mount Vernon, N. Y. When inquirin specify 3122 on form opposite last page.

Handy booklet lists and defines basic nuclear reactors

Various nuclear reactor types and how they compare or differ is explained in handy eightpage booklet. Booklet names basic reactor classifications, tells how classification was determined, and defines essential features of each.

"Nuclear Reactors — a Basic Guide" is issued by Industrial Division, Minneapolis-Honeywell Regulator Co., Dept. CP, 4493 Wayne and Windrim Aves., Philadelphia 44, Pa. When inquiring specify 3123 opposite last page.

WANTED: BUDDING CARTOONISTS!

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Be sure to include your name, position, company, and address.

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SINGLE-SHELL DIRECT-HEAT HOT AIR DRYERS



ROTARY KILNS



ROTARY COOLERS

Write for Bulletin 16-D-13 giving us details of your drying problem.



When inquiring check 3125 opposite last page

Dependable constant speed with synchronous motor

Four-page bulletin provides data on synchronous induction motor. Motor gives dependable constant speed, simplicity of operation, and low first cost in variety of industrial applications requiring a maximum of 40 hp. Features of motor and some of typical applications are discussed. Bulletin outlines information needed to obtain final specifications and quotations.

Bul 51B844OA is issued by Allis-Chalmers Manufacturing Company, Dept. CP, 1151 S. 70th St., Milwaukee 1, Wis. When inquiring specify 3126 on form opposite last page.

Describes infrared analyzers for monitoring furnaces

Infrared equipment to monitor CO, CO₂ or CH₄ content of metallurgical atmospheres is covered in eight-page folder. Illustrations of typical chart records and schematic diagrams of typical applications are included.

Folder N-91-620(1) is issued by Leeds & Northrup Company, Dept. CP, 4934 Stenton Ave., Philadelphia 44, Pa. When inquiring specify 3127 on form opposite last page.

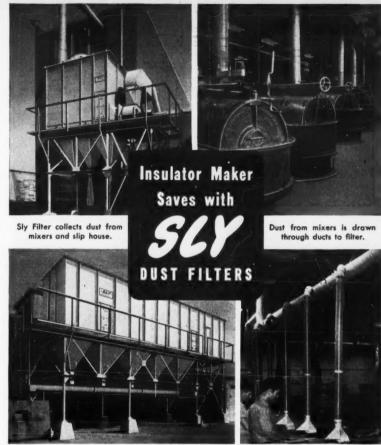
Open type bagging scale is subject of bulletin

Construction, operating rates, and economy features of multi-purpose open type bagging scale are topics discussed in two-color, six-page bulletin. Three photographs and seven drawings accompany description of the apparatus. Bul 0256 is issued by Richardson Scale Co., Dept. CP, Van Houten Ave., Clifton, N.J. Specify 3128 on form opposite last page.

Tells about low cost resins that make quality coatings

Sixteen-page technical bulletin is packed with formulations, specifications, and data about three heat-reactive resins which make low cost, fast drying varnishes that have good light stability. Other successful uses that are described include concrete-curing compounds, printing inks, and rubber compounds.

"LX-685 the Versatile Resin" is issued by Neville Chemical Co., Dept. CP, Neville Island, Pittsburgh 25, Pa. When inquiring check 3129 on form opposite last page.



Sly Filter handles 32,452 c.f.m.—keeps sawing and machining operations dust-free.

No Dust Throughout the Processing Cycle

At this company, worker morale and efficiency remain high and overall plant maintenance costs low. The reason: annoying, destructive dust created in making electrical insulators cannot escape to cause discomfort to employees or damage to equipment. Three Sly Dust Filters collect all the dust from ball mills and slip house, from mixing machines and storage bins, and from a multiplicity of sawing and machining operations.

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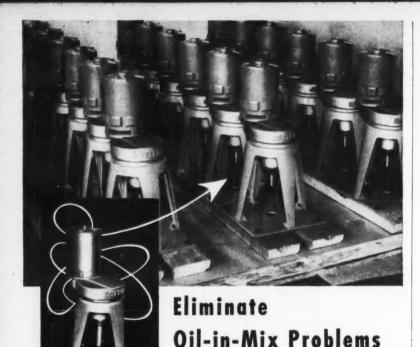
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☐ Portable & Tripod Mixers—Spec. Sheets

☐ Pipeline-Flomix®—Bulletin 531☐ Side Entering—Bulletin 532

When inquiring check 3131 opposite last page

NEW LITERATURE

Presents pushbutton switch with three-color lights

Designed for use in complex console panels, pushbutton switch lights up in three different colors and provides double-throw double-pole switching function. Description of assembly featuring a pre-wired connector plug is given in one-page illustrated data sheet.

Data Sheet 110 is issued by Micro Switch Division, Minneapolis-Honeywell Regulator Co., Dept. CP, Freeport, Ill. When inquiring reader may simply specify 3132 on the convenient Reader Service slip which is located opposite last page.

All about bulk-storing of PVAc emulsions

Four-page technical bulletin, discussing bulk storage of polyvinyl acetate emulsions, describes storage tanks, methods of shipping, piping and valves, pumps, and installation costs. Schematic view of bulk-storage plant is included.

Technical Bul PVB-522 is issued by Colton Chemical Company, a Division of Air Reduction Co., Inc., Dept. CP, 1747 Chester Avenue, Cleveland 14, Ohio. When inquiring specify 3133 on the convenient Reader Service slip which is located opposite last page.

Revises 3 safety sheets

Three previously published safety data sheets covering trichloroethylene, ethyl ether, and phthalic anhydride have been revised. The data sheets give properties and essential information for safe handling and use of these chemicals.

Revised data sheets may be obtained for 30¢ each from the Manufacturing Chemists' Association, Inc., Dept. CP, 1625 Eye Street, NW, Washington 6, D. C.

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*ACTUAL CONTROL

*Not to be confused with response sensitivity.

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When inquiring check 3135 opposite last page

Tells about pipe corrosion control with polyvinyl tape

Advantages of polyvinyl tape for covering and protecting pipes, valves, frames, racks and metal surfaces against corrosion above and below ground are described in eight-page illustrated booklet. Technical data, characteristics, and performance specifications help users determine applications.

"Trantex Vinyl Tapes" is issued by Johns-Manville, Dutch Brand Div., Dept. CP, 7800 S. Woodlawn Ave., Chicago 19, Ill. When inquiring reader may simply specify 3136 on form opposite last page.

Summarizes pH control in waste treatment

Technical paper of 10 pages reviews types of industries originating industrial wastes that require some form of treatment. Various processes are discussed and illustrated by flow diagrams with the prominance of pH control noted. Engineering aspects of continuous pH measurement are reviewed.

Reprint R-87 is issued by Scientific Instruments Division, Beckman Instruments, Inc., Dept. CP, Fullerton, Calif. When inquiring specify 3137 on form opposite last page.



"This lunch-hour gambling started with a harmless little card game!"

NOW...effective corrosion protection



CARBOMASTIC Epoxy Tar Coatings

Higher solids content (83-91%)

Thickness 5-10 mils per coat

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Coverage 1100-1250 mil ft./gal.

Less creep in fresh and salt water

Resistant to acids, alkalies, solvents, ammonia gas, water, brine, humidity, weathering

Colors black, brown, brick red, aluminum — or can be given Phenoline 305-2 topcoat for any desired color

Some of the many uses for Carbomastic Epoxy Tar Coatings:

Chemical Processing — tank linings and pipes carrying brine, process water, cooling water; also for maintenance and equipment.

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Marine — offshore structures, tankers, barges, steel dock structures and equipment.

Pulp & Paper — structural steel, tank exteriors — all high-humidity and condensation conditions.

WRITE TODAY for technical data and corrosion charts.

Sample bars available — please describe problem.

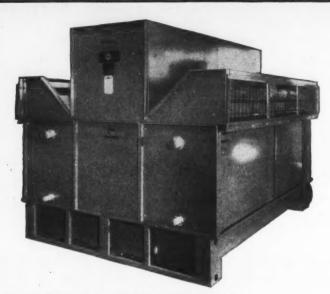
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gives close temperature control, saves you LABOR, Power, Water

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- Because new features keep your equipment working for long life with "new plant" efficiency...always full capacity.
- Because you save 95% of cooling water cost.

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You save labor in upkeep. With full access to all interior parts and piping you see everything in easy inspections. You head off dirt accumulation and corrosion. Casing panels are removable without moving the coils. The coils can be cleaned from both sides.

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18,000,000 Btu/hr. No other heat exchange method gives you so much saving in money and convenience.

Write for Niagara Bulletin 132. Ask for the full story of how you can save expense in your plant and improve your product's quality.





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NIAGARA

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NEW LITERATURE

Indicator serves digital systems

Specifications and description of indicator for digital systems are given in two-page illustrated data sheet. Equipped with commutator, instrument measures DC signal of transducer and converts it into form for digital presentation.

Data Sheet E-ND46(101) is issued by Leeds & Northrup Co., Dept. CP, 4934 Stenton Ave., Philadelphia 44, Pa. When inquiring specify 3140 on the convenient Reader Service slip which is located opposite last page.

Flat-belt bag conveyor has 'telescope' design

Bulletin of four pages describes and illustrates flat-belt bag conveyor with "telescope" design, which gives user choice of conveying lengths from 7 to 12'. Features are pointed out and dimensional drawings included.

Bul 0456 is issued by Richardson Scale Co., Dept. CP, Van Houten Ave., Clifton, N.J. When inquiring specify 3141 on convenient Reader Service slip which is located opposite last page.

Data on extension wire for thermocouples

Information sheet of two pages describes moisture-resistant and flexible polyvinyl-insulated thermocouple extension wire. Available in 14-, 16-, and 20-gage sizes, wires are designed for use with manufacturer's thermocouples.

Spec SOO2-1 is issued by Industrial Division, Minneapolis-Honeywell Regulator Co., Dept. CP, Wayne and Windrim Aves., Philadelphia 44, Pa. When inquiring specify 3142 on convenient Reader Service slip located opposite last page.

PREVENT BREAKS AND LEAKS IN CONNECTIONS AND VALVES Laue to WATER HAMMER

ABSORBERS

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Cut Down Replacement Costs with PLASTIC PIPE



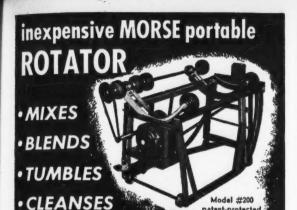
... the tough, corrosion-resistant plastic pipe that offers all of these advantages:

- · Lightweight...one man can carry three 20-foot lengths of 4" pipe.
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NEW LITERATURE

Tables of chemical kinetics, homogeneous reactions

Supplement to tables issued in 1951 contains critically evaluated compilation of available numerical data on rates and rate constants of homogeneous chemical reactions. Emphasis is placed on experimentally ascertained facts. Supplement, which has 472 pages, includes new tables, additions to published tables, and revised sheets canceling and replacing parts of present tables.

To obtain NBS Circular 510, Supplement 1, "Tables of Chemical Kinetics, Homogeneous Reactions" remit \$3.25 direct to Superintendent of Documents, U.S. Government Printing Office, Washington 25, D.C.

Over 4000 items listed in chemical catalog

Organics, inorganic reagents, indicators, and certified biological stains are among the 4000 items listed in company's 76-page catalog. Pressure-temperature alignment chart is included.

Chemical catalog (1956 ed.) is issued by Matheson Coleman & Bell, Div. of The Matheson Co., Inc., Dept. CP, Norwood, Cincinnati 12, Ohio. When inquiring specify 3147 on form opposite last page.

Gives complete listing of steel tube fittings

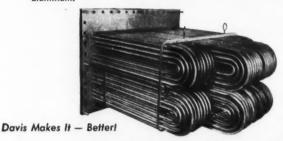
Complete engineering specifications, assembly instruction, materials, finishes, and operating pressures for steel tube fittings are presented in 48-page engineering catalog.

"Steel Tube Fittings" is issued by The Weatherhead Co., Dept. CP, 128 W. Washington Blvd., Fort Wayne, Ind. When inquiring specify 3148 on form opposite last page.

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3113 West 49th Place, Chicago 32, Ill. All perforated materials . bending . forming . welding . tooling . finishing When inquiring check 3151 opposite last page

NEW LITERATURE

ACI revised designation chart for cast alloys available

Latest revision of list of standard designations and chemical composition ranges for heat and corrosion-resistant cast alloys is printed on handy 8 x 9" chart. Two cast alloys of 18-8 variety, with very low carbon contents, have been

Revised designation chart is available from Alloy Casting Institute, Dept. CP, 114 E. 40th St., New York 16, N.Y. When inquiring specify 3152 on form opposite last page.

Describes valves for handling corrosive liquids

Manufacturer's "Y" valves for exact and rigid control of low-temperature and corrosive liquids are illustrated and detailed in four-page bulletin. Drawings show construction and operation. Features are listed, and chart presents ASA rating, type, and size data.

"Pacific 'Y' Valves" is issued by Pacific Valves. Inc., Dept. CP, 3201 Walnut Ave., Long Beach 7, Calif. When inquiring specify 3153 on form opposite last page.

Three-, four-, and five-stage vacuum boosters detailed

Both condensing and non-condensing three-, four-, and five-stage steam-jet vacuum pumps are detailed in eight-page bulletin. Applications, features, construction, and operation are covered. Tables list sizes, dimensions, and performance characteristics for three-stage units.

Bul 5H3 is issued by Schutte and Koerting Company, Dept. CP, Cornwells Heights, Bucks County, Pa. When inquiring specify 3154 on form opposite last page.

Describes line of chemicals for paint industry

Manufacturer's chemical processing specialties are described in 12-page, pocket-size booklet. Antifoaming agents, pigment dispersing agents, freezethaw stabilizers, thickener, viscosity stabilizer, surface-active agents, and stearates are discussed

"Chemicals for the Paint Industry" is issued by Nopco Chemical Company, Dept. CP, Logan and Davis Sts., Harrison, N. J. When inquiring specify 3155 on the convenient Reader Service slip which is located opposite last page.

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(Continued from page 9)

to some chemists. This is not to say, of course, that all chemists . . . or speaking broadly, all scientists ... are introverted, but by and large, creative people tend not to be "outgoing." All of us have heard the chemist described as one who is introverted, likes to work alone, self-centered, dreamer, visionary, creative, idealist, egotist. He needs understanding and appreciation, particularly needs fellow chemists to admire his work, abhors regimentation, and frequently is an administrative problem.

So a large part of the chemists must force themselves into outside activities. With practice they can become good at them but they do need practice.

It would be redundant to say again that society and the world at large need technical creative ability as never before. We see more and more signs of this need. We see efforts at organized creativity, "brainstorming," problem-solving without thinking, and such. The chemists are good at creating. They insist on thinking as they do but they do produce good

Now, if we ask the chemist to take on all of the specific things that we are recommending, are we diluting his creative chemical thinking? Are we taking time away that could be better used in doing the things that come more naturally to him In the long run, are both society and the chemist better off if he sticks to his chemistry?

My thought is simple: Let's help the real chemist keep on being a real chemist by not diverting him into channels which do not come naturally to him. We can help him do the work society needs most, the work that he's best at. And, as administrators, we can see that he gets the proper recognition and reward for it.

Chemical Consumers

(Continued from page 11)

- 1. What new products do existing markets need? Their number? Potential sales volume? And share of the market?
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- 3. What type and size of organization would be needed to sell the products?
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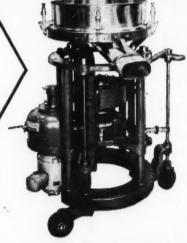
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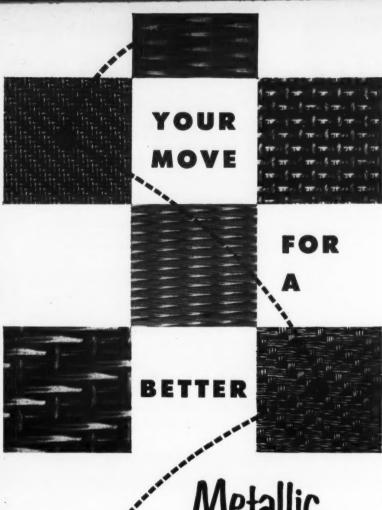
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Chemical Consumers

(Continued from preceding page)

One requirement of such an analysis is a glimpse of the future. Although we cannot foretell what the economic climate will be 10 or 15 years from now, we can, with certain measurements, reduce the future risk involved in bringing out a new product.

The first measurement works like this. Forget about normal economic fluctuations and test the new product against the most severe setback that past experience could lead us to expect. This measurement indicates the extremes of cyclical risk involved, and hence, helps us determine the minimum necessary profit.

The second measurement consists of a study of past events that will help determine the evolution of the economy. These events would involve basic needs of the population. For an example of how this measurement operates, go back to the years of World War II. The need for more houses that became apparent in those years forecast the post-war housing boom.

With the second measurement we hope to find what will happen. The third — trend analysis — can tell us when it will happen. This measurement is rooted in the premise that the economy follows a definite trend over the long pull. Trends may register cyclic fluctuations, but over the years they do not change quickly or capriciously. Following this approach to the commercial devel-

Following this approach to the commercial development of chemicals, we can operate as effective mirrors, depicting for our research departments the needs of our consumers.

Metric System

(Continued from page 13)

Austin H. Brown, who was director of purchasing for the company. Mr. Brown's interest was aroused because of the trading carried on by Lilly all over the world. The problems connected with buying crude drugs abroad in metric units and handling the internal records and accounts in the conventional avoirdupois system led him to consider the possibility of standardizing Lilly operations on one system. Such standardization, he felt, would benefit not only Lilly but the drug industry as a whole.

Although the merits of the metric system were recognized at that time, Lilly's actual conversion was delayed. Careful consideration indicated that a delay would allow other companies in the trade and in the fine chemicals industry to develop an



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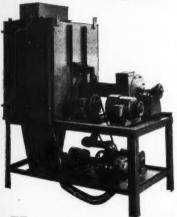
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interest in the metric system.

By the time Lilly converted to metric, groundwork had been done within the industry. Some other pharmaceutical manufacturers had already converted internally, either partially or entirely. Many other firms were considering such a conversion. Lilly decided to proceed with its conversion program, believing that a substantial majority of its associates in the drug business were interested in making the switch to metric.

Lilly Makes Their Decision

Our recent conversion to metric was spearheaded by A. H. Fiske, vice-president, who was in charge of Lilly's research, development, and control functions three years ago when the decision to adopt metric was made. He visualized the benefits which would be realized by personnel in the development division who are responsible for writing and administering all of Lilly's manufacturing formulas. He felt that the decimal system, which is an integral part of the metric system of weights and measures, would save time in computing adjusted quantities for increasing or reducing batch sizes. Lilly management is convinced that by adopting the metric system the company will achieve a substantial reduction in overall operating costs. We are investing funds in this program today confident that in the future we shall obtain a return on our investment many times greater than the cost involved.

The trend to the metric system has been recognized by the committees responsible for the Pharmacopoeia and the National Formulary. In the current issues of these compendia, all official requirements are expressed — at least parenthetically — in metric equivalents.

Advantages That Are Accruing

At Eli Lilly and Company, where there are approximately 2500 different manufacturing formulas to maintain, the change to a single system of weights and measures is expected to reduce the opportunities for error by a substantial amount, providing operating economies in both time and dollars.

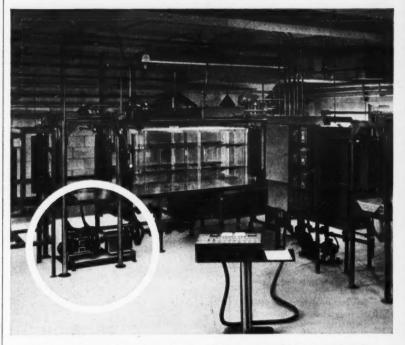
Accounting and purchasing procedures standardized to a single system provide our company with the opportunity to obtain an increased capacity in the use of electronic equipment for simplified computing, accounting, and record-keeping. A long-term program has been planned to take advantage of automation procedures in the writing of purchase orders, the receipt of raw materials in the warehouses, requisitions on stores, the keeping of stores records, accounting operations, invoice processing — even to the point of writing the check to pay for the raw materials.

In order to take advantage of the benefits of automation combined with electronic computers and

(Please turn to next page)

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For a free copy of Bulletin No. 5004 covering the Olivite Pump or any of the Dorr-Oliver line of Pumps for the Processing Industries, check the postpaid card below.



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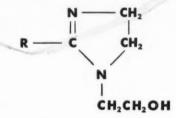
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Serving Industry Through Practical Applied Science

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Metric System

(Continued from preceding page)

data-processing equipment, American industry will be employing more and more scientifically educated and technically trained personnel. The men and women trained for this work have been educated to the use of the metric system. The research scientist of today thinks, speaks, and works in metric units of measure. Most scientific literature published in the United States today uses metric units and equivalents rather than avoirdupois or apothecaries'.

Advantages of Standard Units

A straightforward program of standard units which can be used from the research stage through production offers unique advantages to the drug and fine chemicals industry, which processes raw materials in batches, in quantities varying widely from milligrams to carloads.

Internally, the reception given to the change-over within the Lilly organization, where a program of education has been necessary for all nonscientifically trained personnel, has been gratifying. An orderly conversion has been achieved by allowing four years to effect the complete change-over, by keeping all affected employes fully informed on the program, and by giving them all an opportunity to become familiar with metric units instead of plunging them without warning into an alien system.

Externally, the encouraging response of other firms in the drug industry and the outstanding co-operation of suppliers who sell raw materials to Lilly have been rewarding results of our conversion program.

What's in the Future

This is the beginning of a long-term process that will see many industries going to the metric system. As one of the pioneers, we at Lilly have found it necessary to offer training courses to acquaint our nonscientifically trained personnel with details of this system. Eventually, however, I believe the schools will find it desirable to give increased training in the metric system at elementary and high school levels to prepare students not only for industry, but also to live in this world that is placing more and more emphasis on everything scientific.

As our civilization becomes more dependent upon science, as people become better acquainted with it, and as citizens of all nations become closer knit, the day might soon come when our country—and the world—adopts a *single*, simple system of measurement... and the most logical one is the metric system.

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Discussed in This Issue - - -PROCESSES, EQUIPMENT and MATERIALS

Use this "quick-locator" when you want informa-tion on a specific type of process, equipment or material mentioned in the processing stories or the advertisements in this magazine. Everything discussed in this issue is given here, if you want more data you can write manufacturer direct . . . or turn to inside back cover and use the convenient "Information Request Slip." This is a special service provided by the publisher . . . no obligation or charge, of course. The publisher contacts the proper manufacturers for you-information comes to you direct.

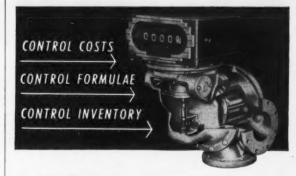
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A full selection of metals make the D-11 and other Eastern Centrifugal Pumps versatile performers. Available in 18-8 Type 303 and Type 316 Stainless Steel, Monel, Hastelloy "C", Cast Iron and Bronze, Eastern Pumps range from 1/8th to 3/4 H.P. with capacities up to 70 G.P.M., pressures to 65 P.S.I.



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Fansteel

orrosionoi

A JOURNAL OF USEFUL INFORMATION FOR THE SOLUTION OF CORROSION PROBLEMS

Chemical Resistance of Tantalum to Fluorine, Chlorine, Bromine and Iodine

Fluorine attacks tantalum at room temperature. It is not known, however, what the rate of attack is at low concentrations of fluorine in gas mix-

Chlorine begins to attack tantalum at above 200°C, the rate increasing as the temperature becomes higher. Wet or dry, chlorine does not affect tantalum at temperatures ordinarily encountered in chemical processes. Thus, while the metal cannot be used for high temperature chlorinations, such as the production of titanium tetrachloride by the reaction of chlorine on a mixture of TiO2 and carbon, it is widely used for chlorinations in aqueous and organic solutions at temperatures below 200°C. Tantalum is also inert to the hydrolysis products of chlorine, at all concentrations. It finds use in the form of meter components, thermowells, sparger tubes, heaters and heat exchangers handling free chlorine or chlorine-containing solutions in a great variety of chemical processes ranging from the introduction of chlorine into municipal waters to the heating and cooling of chlorinated brine in electrolytic cell plants producing chlorine and caustic.

Bromine begins to attack tantalum above 300°C. Tantalum is inert to bromine, wet or dry, at temperatures ordinarily encountered in chemical processes. In the bromine industry it is used to handle both chlorine and bromine. (See "Corrosionomics," July, 1956). Units condensing hot (190°-212°F) bromine containing water and chlorine have been in continuous use for 20 years without corrosion of the tantalum. Tantalum is inert to the hydrolysis products of bromine, at all concentrations, and is widely used for brominations in aqueous and organic solutions at temperatures below 300°C.

Iodine attacks tantalum above 1000°C, but the metal is inert at lower temperatures. In high temperature application, tantalum is used as a shield in the deBoer and van Arkle process for the preparation of pure metals, such as titanium and zirconium by the decomposition of metal iodides on a hot filament into the metal and free iodine.

The interhalogen compounds, with the exception of those containing fluorine, likewise do not attack tantalum at normal temperatures.

EXPANDED TANTALUM SHEET

It is now possible to fabricate expanded tantalum sheet in thicknesses from 0.003 to 0.075 inch and in widths up to 54 inches.

Sheet widths larger than 54 inches can be produced by welding smaller widths together.

Expanded tantalum sheet should prove useful as screens for chemical equipment exposed to acidic and other media which do not attack tantalum; anode baskets in electroplating baths; support screens for retaining packing in towers; and supports for glass and synthetic fiber cloths used in filters and centrifugers.

Platinum can be deposited as a thin coating upon expanded tantalum and the composite should be useful as catalyst screens and as anodes for electrolytic cells. In these applications tantalum acts as an inert support material and reduces the amount of platinum required.



Tantalum can be produced in a variety of meshes.

Free Tantalum Test Kit

A corrosion test kit, available without charge to research technicians, contains both tantalum sheet and wire. Request it on your letterhead.

The above condensation is typical of articles which appear in

CORROSIONOMICS, a Fansteel publication. Mail us your name for inclusion on our mailing list.

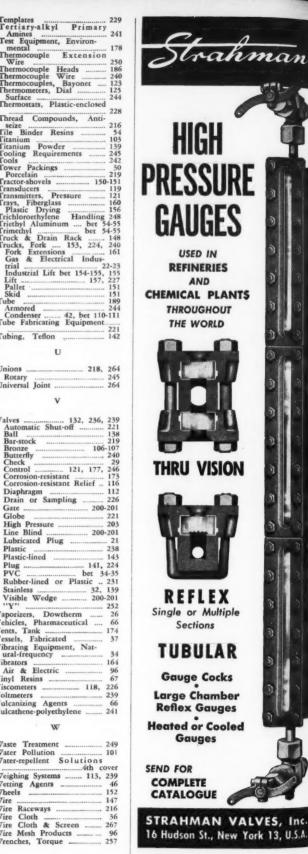


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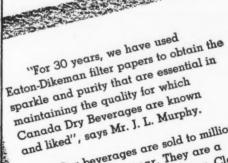
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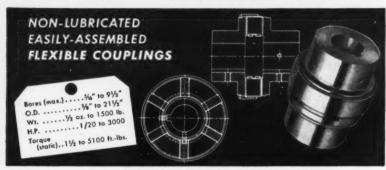
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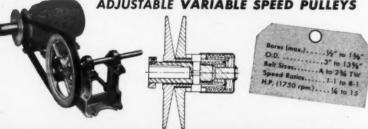


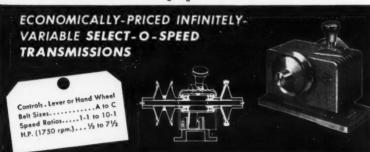
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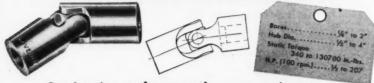


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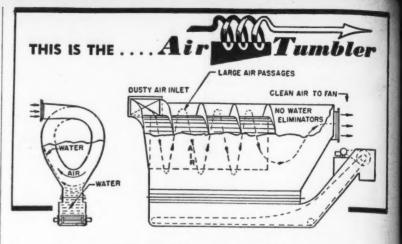
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(Continued from page 2)



"One more block and this housing project will be finished, Joe!"

Homes from the sky

NY

Homes constructed of plastic materials, funnelled from helicopters hovering over a building site, will become a reality soon. That is the prediction of Henry H. Reichhold, President of Reichhold Chemicals, Inc. Walls and foundations of plastics will be poured through hoses from aircraft fitted with equipment ordinarily used for cement mixing.

Static electricity foiled

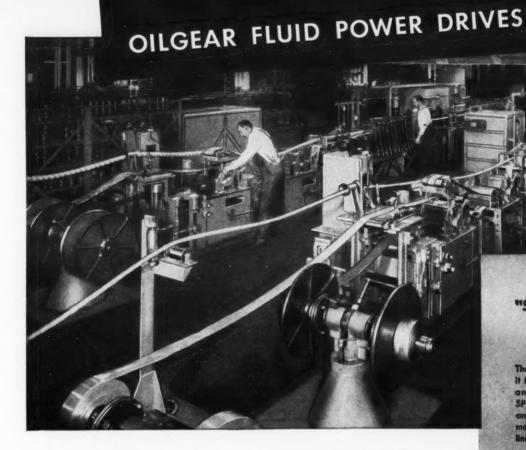
A wall and floor tile that eliminates static electricity has been developed for use in areas where explosive vapors are present.

A non-flammable base, such as rock wool or glass fiber, is coated with a film of metal that prevents discharge of static electricity. In manufacturing process, minute discharge points are raised on metal surface, allowing harmless discharge of static.

Tile, and process for making it, are covered under US patent 2,734,007.

Inchworm

A precision machining control, the "Inchworm", can control movement of loads up to 350 pounds to positional accuracies of plus or minus 0.00005 of an inch. A four-inch-long nickel rod that shrinks under influence of an electro-magnetic field is heart of machine produced by Airborne Instruments Lab., Inc. (International Nickel Co., Mechanical Topics)



Solving the problem of close synchronization of driven members

As machines become more and more complex, combining more and more functions into a single unit, the problem of driving these machines successfully becomes more difficult.

This problem confronted Western Electric Company engineers in designing what they call their "Stalpeth" machines, two of which are shown above. These machines combine corrugating of steel and aluminum strips, forming them around the cable core, soldering the seam and then winding the assembly on reels at the far end. All of the members of the machine must be synchronized to the speed of the capstan unit. Going by their experience with other somewhat similar machines, Western Electric engineers again turned to Oilgear "Any-Speed"

Fluid Power Drives, to solve what is really a complex problem ordinarily. Oilgear units provided an easy and economical means of synchronizing many machine components.

Oilgear Any-Speed Fluid Power Drives and transmissions do offer many machine design advantages including ease of control and synchronization of driven members, steplessly variable speed, fundamentally simple circuits, and long, trouble-free life. Write for Oilgear drive bulletins. THE OILGEAR COMPANY, 1588 W. Pierce St., Milwaukee 4, Wisconsin.



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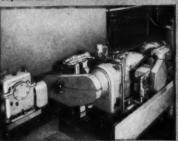
PUMPS, MOTORS, TRANSMISSIONS, CYLINDERS AND VALVES

"Stalpeth" machines add moisture barriers to telephone cable

These machines receive cable core, wrap it in aluminum and steel, solder the seam and coil it on reels. Oilgear ANY-SPEED Fluid Power Drives are an easy and economical means of synchronizing many machine units without a long lineshaft.



These Oilgear ANY-SPEED units drive the aluminum and steel corrugator units in perfect unison with the governing capstan unit.



The Oilgear ANY-SPEED capstan drive. Not shown here is another Oilgear unit driving the cable winding reels. "Built for his grandson to walk on!"



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